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UNITED STATES OF AMERICA

NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS (ACRS)

SUBCOMMITTEE ON POWER UPRATES

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THURSDAY,

APRIL 27, 2006

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ROCKVILLE, MARYLAND

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The Subcommittee met at the Nuclear
Regulatory Commission, Two White Flint North,
Room T-2B3, 11545 Rockville Pike, at 8:30 a.m.,
Richard S. Denning, Chairman, presiding.

COMMITTEE MEMBERS:

RICHARD S. DENNING, Chairman

THOMAS S. KRESS, Member

OTTO L. MAYNARD, Member

JOHN D. SIEBER, Member

GRAHAM B. WALLIS, Member

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1 ACRS/ACNW STAFF:

2 RALPH CARUSO, Designated Federal Official

3

4 NRC STAFF:

5 PATRICK D. MILANO, Division of Operating
6 Reactor Licensing

7 SAMUEL MIRANDA, NRR

8 LEONARD W. WARD, NRR

9

10 PANELISTS:

11 JIM DUNNE, Constellation Energy

12 DAVID FINK, Westinghouse

13 MARK FINLEY, Constellation Energy

14 MARK FLAHERTY, Constellation Energy

15 ROY GILLON, Constellation Energy

16 JOSH HARTZ, Westinghouse

17 DAVE HUEGEL, Westinghouse

18 JOHN KILLIMAYER, Westinghouse

19 CHRIS MCHUGH, Westinghouse

20

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P-R-O-C-E-E-D-I-N-G-S

8:32 a.m.

CHAIRMAN DENNING: (presiding) The meeting will now come to order.

This is a meeting of the Advisory Committee on Reactor Safeguards, Subcommittee on Power Uprates. I am Richard Denning, Chairman of the Subcommittee.

Subcommittee members in attendance are Tom Kress, Otto Maynard, Jack Sieber, and Graham Wallis.

The purpose of this meeting is to discuss the extended power uprate application for the R.E. Ginna Nuclear Power Plant. The Subcommittee will hear presentations by and hold discussions with representatives of the NRC staff and the Ginna licensee, Constellation Energy, regarding these matters.

The Subcommittee will gather information, analyze relevant issues and facts, and formulate proposed positions and actions as appropriate for deliberation by the full Committee.

Ralph Caruso is the Designated Federal Official for this meeting.

The rules for participation in today's meeting have been announced as part of the notice of

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1 the meeting previously published in The Federal
2 Register on April 12th, 2006.

3 A transcript of the meeting is being kept
4 and will be made available as stated in The Federal
5 Register notice.

6 It is requested that speakers first
7 identify themselves and speak with sufficient clarity
8 and volume so that they can be readily heard.

9 We have not received any requests from
10 members of the public to make oral statements or
11 written comments.

12 I would make some comments. We are kind
13 of experimenting with some revisions to this room, and
14 some of these speakers do not transmit very well. So
15 when you are making your presentations, please make
16 sure you are up very close to them and speak directly
17 into the microphone.

18 We will now proceed with the meeting, and
19 I will call upon Mr. Milano of the NRC staff to begin.

20 MR. MILANO: Good morning. Again, my name
21 is Patrick Milano. I am the Licensing Project Manager
22 with responsibility for Ginna.

23 This morning we are going to have
24 presentations by Mr. Sam Miranda and Dr. Len Ward of
25 the PWR Systems Branch in the Division of Safety

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1 Systems.

2 On the agenda this morning I am going to
3 give you a brief introduction as to where things stand
4 with the uprate application itself, and then we will
5 cover the items that came out of the March 15th and
6 16th Subcommittee meeting and then go into those open
7 items that were not in the first draft safety
8 evaluation that was provided to you. The subsequent
9 safety evaluation that you received on or about April
10 4th does have the remaining open items evaluated in
11 it.

12 Just as background again, the EPU
13 application that came in on July the 7th was preceded
14 by three license amendment requests that are all tied
15 directly with the license application. We have made
16 some progress in all three. Those were the relaxed x
17 axial offset. As you see on the slide, it is
18 complete. The main feedwater isolation valve one we
19 have issued and it is complete.

20 The revised LOCA analysis amendment, the
21 staff's safety evaluation is complete. You will be
22 hearing some of the information that is in it which is
23 in today's presentation. The safety evaluation has
24 been completed by the staff and the inputs provided,
25 and the actual package is currently in concurrence

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1 review.

2 Again, we had the Subcommittee meeting on
3 March 15th and 16th, and we are scheduled next
4 Thursday to have the full Committee meeting with you.

5 Also, as part of the uprate, you recognize
6 we have to issue an environmental assessment. That
7 environmental assessment was published in the middle
8 of April for comment, and the comment period ends May
9 the 12th.

10 Again, the licensee plans, if we should
11 issue the power uprate amendment and these other
12 packages, they are planning to implement the uprate
13 during the fall 2006 outage.

14 Again, in addition to hearing
15 presentations by the licensee staff -- they are going
16 to cover the same subject areas -- the NRC staff is
17 going to likewise prepare presentations about what we
18 did during the review. For the non-LOCA analysis, you
19 are going to hear from Sam Miranda. He is basically
20 going to talk about acceptance criteria margins and
21 interpretation of the results of three or four
22 different non-LOCA transients as they were reviewed
23 for Ginna.

24 Dr. Ward is going to go through those
25 items. The next two items here are those items that

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1 were not present in the first draft safety evaluation.
2 These were the open issues or open items from the last
3 Subcommittee meeting. He is going to go through the
4 small break LOCA evaluation review that he did and
5 then go into post-LOCA, long-term cooling boron
6 precipitation.

7 That, basically, is all I wanted to say
8 before turning it over to Constellation Energy for
9 their portion of the presentation. With that, Mr.
10 Mark Finley is the Project Manager for the uprate with
11 Constellation, and he will be introducing his staff.

12 MR. FINLEY: Yes, Good morning. Mark
13 Finley, Project Director for the power uprate at
14 Ginna, as Mr. Milano said.

15 I would like to introduce Mark Flaherty,
16 current Acting Vice President of technical areas at
17 Constellation, to kick off the meeting for Ginna.

18 CHAIRMAN DENNING: Speak into that mike
19 and let's make sure that he can hear you.

20 MR. FLAHERTY: Hi. I am Mark Flaherty.

21 CHAIRMAN DENNING: Okay, good.

22 MR. FLAHERTY: Here although the slide
23 shows that I am the Acting Vice President of Technical
24 Services, I was just transferred to the Engineering
25 Manager of Calvert Cliffs on Monday. So with respect

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1 to the project and ACRS, whatever else, I wanted to
2 continue supporting this project for as long as need
3 be. So that is why I am here today.

4 As Pat Milano indicated, Constellation is
5 back to discuss two topics that the Subcommittee
6 requested further discussion from the March meeting.
7 Those are RCS materials and non-LOCA margin. So we
8 have presentations for both of those topics.

9 Secondly, there's two topics that we did
10 not present at the last Subcommittee meeting. Those
11 are small break LOCA and long-term cooldown. Then I
12 will follow up with a summary conclusion once we go
13 through the subject for presentations.

14 So, with that, I will turn this over to
15 Jim Dunne who will lead us into RCS materials.

16 MR. DUNNE: Good morning. My name is Jim
17 Dunne. I am an Engineering Consultant at Ginna
18 Station. I have been at Ginna for 15 years in the
19 Engineering Department, and for the last three years
20 I have been the Lead Mechanical Engineer for the
21 uprate project.

22 One of the open items from the meeting we
23 had in March was a request by the ACRS to see a list
24 of where in the reactor coolant system we have alloy
25 600 material or its weld equivalent, Inconel 82 or

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1 Inconel 182, present. So the purpose of my
2 presentation is to go over those locations.

3 Basically, there are four locations in the
4 reactor coolant system where we have alloy 82 or the
5 equivalent weld material. Three of them are in the
6 reactor vessel. One of them is in the steam
7 generator.

8 The three locations in the reactor vessel
9 are in, basically, lower radial supports at the bottom
10 of the reactor vessel, the bottom-mounted
11 instrumentation welds to the reactor vessel lower
12 head. We also have a third location which is a weld
13 buildup on a safety injection nozzle for our upper
14 plenum safety injection, and then in the steam
15 generator we have alloy 600 weld material as cladding
16 on the steam generator tube sheet.

17 Go back to the slide.

18 This is a schematic of the reactor vessel
19 internals, showing the various components. Two of the
20 three items in the reactor vessel are shown here. The
21 safety injection nozzle is not shown on this
22 schematic, but basically our safety injection nozzles
23 are located at the same elevation as our hot and cold
24 leg nozzles up in this area of the reactor vessel.

25 The other two locations, like I said

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1 earlier, the lower radial supports, which are at the
2 bottom of the core, basically, there are lugs welded
3 to the reactor vessel that act as radial supports.
4 They basically act as a keyway for keys from the core
5 barrel that allow the core barrel to be aligned
6 properly inside the reactor vessel.

7 There are four supports 90 degrees apart.
8 The support material is alloy 600, and it is welded to
9 the lower reactor vessel inner shell with an alloy 600
10 weld material.

11 MR. SIEBER: Have you ever examined those
12 for cracking?

13 MR. DUNNE: We do a visual examination for
14 them as part of the 10-year ISI when we do the vessel
15 examination.

16 MR. SIEBER: It is hard to see though,
17 right?

18 MR. DUNNE: Right. But, other than that,
19 I don't believe there's any special inspections of
20 that. This would be generic probably --

21 MR. SIEBER: It's cold.

22 MR. DUNNE: -- to all Westinghouse reactor
23 vessels, would be my guess.

24 MR. SIEBER: It is cold down there anyway.

25 MR. DUNNE: Yes, the other thing is,

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1 because it is at the downcomer, it sees cold leg
2 temperature. Our cold leg temperature for EPU is
3 increasing by about 8 degrees from where we are
4 presently operating. However, the cold leg
5 temperature at EPU will be a couple of degrees below
6 where we operated the plant from 1970 up through 1996,
7 when we replaced our steam generators and lowered our
8 TF.

9 The second location, next slide, the
10 second location that we have it is in the bottom-
11 mounted instrumentation weld locations. We have 36
12 penetrations through the reactor vessel lower head for
13 bottom-mounted instrumentation.

14 Basically, there are three areas on the
15 bottom-mounted instrumentation where we have alloy 600
16 material. The nozzle itself is an alloy 600 nozzle
17 that is machined. It is welded to the reactor vessel
18 lower head in this area with the J-Weld, which is an
19 Inconel 182 J-Weld material. Then the nozzle outside
20 the reactor vessel, our nozzle, the alloy 600 nozzle
21 is welded to a stainless steel nozzle with an Inconel
22 82 weld.

23 All three of those locations are pressure-
24 boundary locations, and all three of them, basically,
25 see cold leg conditions. So, as such, we don't

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1 believe they would be susceptible to any PWSCC
2 concerns.

3 Next slide.

4 The third location in the reactor vessel
5 where we have alloy 600 is a weld buildup on our SI
6 nozzles. This is a plane view looking down at
7 basically the nozzle location, the reactor vessel, the
8 two hot and cold legs over here.

9 We have two SI nozzles 180 degrees apart
10 that penetrate into the upper plenum region of the
11 core because we are an upper plenum injection plant,
12 like the other Westinghouse two-loop units. At the
13 end of the SI nozzle in the reactor vessel itself
14 internally there is a weld buildup over in this area.

15 Next slide, please.

16 So this basically shows the entire SI
17 nozzle forging. This is the reactor vessel material
18 here. This is the weld for the SI forging to the
19 reactor vessel material. The SI forging itself is
20 basically a carbon steel material with a stainless
21 steel cladding for the nozzle itself, but at the end
22 of it inside the reactor vessel they put in a 1-inch
23 Inconel, I believe it is 182 weld buildup, to extend
24 the nozzle down an inch. That was for fabrication,
25 final fabrication, of the internals to the SI nozzle.

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1 Then they ended up machining back on these to get the
2 clearances they needed between the OD of the upper
3 barrel and the SI nozzle.

4 MR. WALLIS: What is the SI nozzle made
5 out of? The safe end there, what is that made out of?

6 MR. DUNNE: The SI nozzle is basically --

7 MR. WALLIS: The safe end of it.

8 MR. DUNNE: The safe end over here --

9 MR. WALLIS: Yes.

10 MR. DUNNE: -- is a 182 316 stainless.

11 This weld here is not Inconel. So the only place
12 where we have Inconel is this, which is a weld
13 buildup. It is not pressure boundary --

14 MR. SIEBER: It is not load-bearing
15 either?

16 MR. DUNNE: It is not load-bearing. The
17 inside of it, basically, sees hot leg conditions or
18 upper plenum injection conditions, which would be
19 upper plenum pressure and upper plenum temperature.
20 The outside portion over here and over here, because
21 you have the upper core valve basically coming around
22 here, basically, sees cold leg pressures and cold leg
23 temperatures.

24 So there is a minimal delta P across this
25 internal component right here because it is inside the

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1 pressure boundary. Obviously, out here this SI nozzle
2 sees the full RCS pressure, but this portion of it is
3 basically seeing about 30 to 40 psi delta P between
4 the cold leg pressure and the upper plenum injection
5 pressure. As such, it is not a highly-stressed
6 component.

7 Also, because you have hot leg temperature
8 in here and cold leg temperature out here, basically,
9 its temperature is someplace probably close to TF.
10 So, again, we don't believe that is susceptible to
11 PWSCC, mainly because of the low stresses and because
12 the temperature is relatively low and it is not really
13 hot leg temperature.

14 So those are the three locations --

15 MR. WALLIS: It cycles in temperature a
16 bit, doesn't it? It cycles?

17 MR. DUNNE: The cycles -- well, the SI
18 nozzle for up and down, yes, that is part of the
19 design for the reactor vessel.

20 MR. SIEBER: Well, ordinarily, there's no
21 flow there, right?

22 MR. DUNNE: There would be no flow, yes,
23 in here. It is a stagnant region during normal
24 operation.

25 The fourth location where we have --

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1 MR. WALLIS: Do you ever test this in some
2 way? Do you test --

3 MR. DUNNE: We don't do tests to --

4 MR. SIEBER: Injection.

5 MR. DUNNE: We don't do flow tests into
6 the reactor vessel. We do test SI flow in a recirc
7 mode.

8 The fourth location where we do have
9 cladding, basically Inconel 82 cladding, is on the
10 steam generator tube sheet, between the bottom portion
11 of the tube sheet. This shows the tube sheet here,
12 and this is the primary head. Basically, the tube
13 sheet is carbon steel. It is 25-and-a-quarter-inch
14 thick.

15 The bottom portion, which has siezed the
16 RCS conditions, basically has about a three-eighths-
17 inch Inconel 82 clad material deposited on it. So the
18 clad material isn't the pressure boundary material per
19 se. It is more just to protect this carbon steel
20 base, tube sheet base metal from the borated water.

21 Basically, the divider plate, in a new
22 replacement generator this divider plate is basically
23 a 690 material. The cladding of the primary bowl
24 itself is a stainless steel clad material.

25 There's also in this little blowup here,

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1 this is the divider plate, and here is your tube sheet
2 cladding. There is something called a seat bar
3 buildup off the tube sheet that they use to basically
4 build up the tube sheet so they can weld the tube
5 sheet to the divider plate. This seat bar buildup is
6 also Inconel 82. This weld here between the Inconel
7 82 material and the 690 primary divider plate is
8 basically a 690 weld material.

9 During building of the replacement
10 generators we did look at substituting a 690 clad on
11 the tube sheet versus a 600. BNW Canada has had lots
12 of experience with 600 clad material. They have never
13 had any problems with it. But because of the industry
14 concerns about 600 material in general, we evaluated
15 going to 690 during the fabrication of the replacement
16 generator.

17 There was a test program done. This
18 cladding is basically a bead-welded material that is
19 automatically welded to the tube sheet. So they
20 evaluated going to a 690 wire material in lieu of the
21 600 material, but the testing that was done indicated
22 that they were having problems with under-bead
23 cracking and inter-bead cracking on the clad material.
24 So the decision was to stay with the 600 material
25 because of those problems with the welding.

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1 Basically, the Ginna replacement
2 generators and the other replacement generators that
3 went through BNW Canada about the same time, which
4 would be the St. Lucie replacement generators and the
5 Duke Catawba McGuire replacement generators, all had
6 600 Inconel 82 clad material on their tube sheets.
7 The Commonwealth replacement generators that BNW
8 Canada built subsequent to ours also had 600 weld
9 material.

10 After the Commonwealth, BNW was able to
11 optimize the Inconel 690 wire chemistry and their
12 welding process to get 690 to be an acceptable
13 cladding material. Some of the more recent
14 replacement generators that BNW Canada has built for
15 U.S. utilities have gone to a 690 clad material, but
16 at the time we were doing it they were not able to get
17 the 690 material to work.

18 Basically, obviously, on the cold leg
19 side, whichever one is the cold leg side, the cladding
20 sees cold leg temperature; the hot leg side sees hot
21 leg temperatures. So the cladding material will see
22 a higher temperature than it has historically seen at
23 Ginna. Right now we are running a T hot of around
24 590. Prior to replacing the steam joiners in 1996, we
25 operated around 601-602. For a T hot with EPU we are

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1 going to be operating with around a 608-609 T hot. So
2 we will be slightly higher there.

3 Historically, BNW Canada has never seen
4 any problems with the Inconel 600 cladding in the
5 industry. As far as we know, nobody in the industry
6 has seen any problems with the 690 cladding on tube
7 sheets.

8 The replacement generators for
9 Commonwealth and Duke with the 600 material are
10 operating at hot leg temperatures comparable to where
11 Ginna will be at EPU. They have been operating for
12 about to eight to ten years without any reported crack
13 problems with the material. So we don't believe it is
14 going to be an issue.

15 The other thing is the fabrication of the
16 generator. Basically, the way BNW Canada fabricated
17 the generator, they put this assembly together, welded
18 the lower shells to the tube sheet, welded the
19 transition cone to the lower shell, and then put that
20 entire assembly into a heat treatment oven to do
21 stress relieving on the pressure boundary welds. So
22 that operation would have also acted to reduce any
23 residual stresses from the original cladding welding
24 on the Inconel material.

25 The next slide.

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1 So, basically, in conclusion -- that's not
2 the slide we had, but that is okay. Our conclusion is
3 we don't believe there is any new PWSCC concerns that
4 would arise to the Inconel alloy 600. We don't
5 believe the alloy 600 we have in the RCS is basically
6 going to create any new concerns due to EPU. For the
7 lower radial support and for the bottom-mounted
8 instrumentation, they see cold leg temperatures, so
9 their susceptibility to PWSCC is low.

10 The SI nozzle weld buildup, it is not a
11 highly-stressed component. So we don't believe it is
12 an issue.

13 Then for the Inconel cladding on the tube
14 sheet, basically, because it was stress-relieved
15 during fabrication, it is not really a pressure
16 boundary material. It is also the hot leg
17 temperatures we are seeing are consistent with hot leg
18 temperatures that other plants presently operating are
19 seeing with the same type of cladding. Because
20 there's been no issues in the industry on tube sheet
21 clad problems with steam generators over the last 35
22 years, we believe that there are no issues with tube
23 sheet.

24 MR. WALLIS: This isn't an issue for power
25 uprate. It might be an issue for license renewal,

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1 when you are trying to extend the period of time?

2 MR. DUNNE: Well, this was evaluated and
3 there is a -- basically, license renewals, which we
4 have gone through and the NRC has approved, they
5 looked at all the cladding material. They basically
6 said there is no indication of cladding damage out
7 there. Therefore, it was viewed that the uprate would
8 not have any -- that extending the license, which
9 would not change any conditions, just put more years
10 on it, would not have any issue. This cladding
11 material and tube sheet is low-flow incidence, any
12 radiation. Again, Westinghouse's experience and BNW
13 Canada's experience has been there have been no
14 problems with tube sheet cladding reported in the
15 industry.

16 Now for 600 material in general, the
17 industry has a mandate to establish an alloy 600
18 management program, which the industry, which Ginna is
19 part of, is going through creating an inspection
20 program for alloy 600 going forward. So all this
21 stuff will be reviewed as part of that program. That
22 is how we identified, basically, the SI nozzle weld
23 buildup, as part of just going through the weld
24 records for the RCS just to identify where we have 600
25 material in the RCS.

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1 MR. SIEBER: Do you, by any chance, know
2 what the reactor vessel hot leg safe end to the cast
3 piping, what the weld material is there? Is that a
4 stainless?

5 MR. DUNNE: It is stainless.

6 MR. SIEBER: Okay. How about the
7 pressurizer surge and spray lines?

8 MR. DUNNE: Stainless.

9 MR. SIEBER: Stainless?

10 MR. DUNNE: Yes.

11 MR. SIEBER: Okay. There are some plants
12 where 82/182 is used.

13 MR. DUNNE: Right.

14 MR. SIEBER: But you are not one of them?

15 MR. DUNNE: No.

16 MR. SIEBER: Okay.

17 MR. DUNNE: And that is all I have.

18 MR. SIEBER: You are lucky.

19 MR. DUNNE: Yes.

20 CHAIRMAN DENNING: Do we have any other
21 questions? Jack, are you comfortable?

22 Okay, thank you.

23 MR. SIEBER: I guess I would point out
24 that all these cladding depositions are not pressure
25 boundary. You can sustain a crack and have corrosion

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1 underneath, but since there's virtually oxygen in the
2 coolant, the corrosion rate is very slow.

3 MR. FINLEY: Good morning. Again, Mark
4 Finley, Project Director for the Ginna power uprate.
5 If you recall from last time we met, in my previous
6 life I was actually Supervisor of the Safety Analysis
7 Group at Calvert Cliffs for several years. So I am
8 the lucky one to present our safety analysis
9 discussion here this morning, but I am backed up by
10 our Westinghouse experts to help with questions.

11 As you recall, at the last meeting you
12 asked about margin associated with several of the non-
13 LOCA events. That is what we are going to talk in
14 some detail about today, and, also, Sam Miranda, I
15 think when I am finished, will discuss these events
16 and perhaps others with respect to margin in the
17 safety analysis.

18 I will show you the current results that
19 are applicable now as well as the EPU results that are
20 being reviewed by NRC. We will talk specifically
21 about the loss of flow, loss of load, and rod
22 withdrawal events, which were three of the more
23 limiting events in our safety analysis.

24 This slide shows the current and EPU
25 results associated with the three limiting events I

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1 just mentioned. As you can see, the EPU results in
2 the center column there are close to the results in
3 the righthand -- excuse me -- the acceptance criteria
4 in the righthand column. This is the reason for the
5 discussion today.

6 MR. WALLIS: These are predicted with
7 RETRAN, is it?

8 MR. FINLEY: That is correct. These
9 results, we did for the non-LOCA methodology at Ginna,
10 we revised the methodology from LOFTRAN to RETRAN, and
11 with respect to the core thermal-hydraulic code,
12 changed that method from the THINC to the VIPRE code.

13 MR. WALLIS: Well, there's sort of two
14 questions that are basic. One is these numbers are
15 awfully close to the limit, and what does that mean?
16 And the other thing is RETRAN isn't a very accurate
17 code. You can tweak it various ways. When you get
18 2748.1, it would seem that the slightest tweak could
19 make it 2749.

20 MR. FINLEY: Right.

21 MR. WALLIS: So what's implied by your
22 saying that this is the number rather than some other
23 number which is perhaps close to it?

24 MR. FINLEY: Right, right. And, actually,
25 Gordon, temporarily go to the next slide.

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1 We did this with the understanding of the
2 approach that was used. We modified inputs to the
3 analysis until we got acceptable results by the
4 approved criteria. We didn't attempt to go any
5 further than that and demonstrate additional margin.

6 That is because we understand the margins
7 that are in our analysis and the inputs that are
8 assumed and in the methodology, as well as margin that
9 is above the safety limit controlled by NRC. So these
10 results are not coincidental, as was mentioned last
11 time.

12 Because of that approach --

13 MR. WALLIS: Deliberately tried to get to
14 the limit, essentially?

15 MR. FINLEY: Well, I wouldn't term it like
16 that. We were above the limit --

17 MR. WALLIS: You tested them until you got
18 to the limit?

19 MR. FINLEY: We were above the limit
20 without any changes to the inputs, and we tweaked on
21 the --

22 MR. WALLIS: Pulled it down to be below
23 though?

24 MR. FINLEY: That is correct.

25 MR. WALLIS: So it is similar. Which kind

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1 of inputs did you adjust then?

2 MR. FINLEY: Okay, I'll tell you what, if
3 I can hold off on that question until I talk about the
4 events specifically, then we can get to that.

5 MR. WALLIS: Sure.

6 MR. FINLEY: Go back one slide, Gordon.
7 Okay, just stick with this slide.

8 One more comment: Current results you see
9 in the lefthand column of the three columns there. As
10 expected, they are somewhat higher in DNBR space than
11 the EPU result. The trend is all, you know, it makes
12 sense to us.

13 The pressure results, the same way, about
14 eight pounds lower for the pre-EPU result, increased
15 somewhat. We would expect that with the increased
16 power level and decay heat.

17 CHAIRMAN DENNING: You're going to talk
18 about how do you get the DNBR? What about the
19 criterion? Where did that criterion come from?

20 MR. FINLEY: Yes, we will speak to where
21 the criterion comes from here in a minute.

22 CHAIRMAN DENNING: Okay.

23 MR. FINLEY: Okay, next slide, Gordon.
24 Actually, two slides.

25 With respect to the first event, this is

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1 the loss of flow and the DNBR margin, where the result
2 was, again, close to the acceptance criteria.

3 Let's focus here in the middle of this
4 slide. That is sort of the way I set up this
5 discussion for all the events. But that is where the
6 safety analysis limit is. Just below that you see our
7 safety analysis result, 1.385 versus the 1.38 for the
8 limit.

9 But what we are attempting to demonstrate
10 here is sort of the range of results as you move from
11 more realistic conditions up to the very conservative
12 conditions.

13 Right underneath the safety analysis
14 result we just modified one input to the analysis
15 associated with the trip time delay for loss of flow.
16 We used a conservative time in our analysis result to
17 get the 1.385. It was 1.4 seconds.

18 We have done one-time testing in the past
19 to demonstrate that result is actually less than one
20 second, and a more typical assumption for plants in
21 the industry is one second for other Westinghouse
22 plants.

23 If you remove that margin and that trip
24 time delay assumption, again, still using a
25 conservative assumption that bounds actual plant

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1 performance, there's about a 3 percent change in the
2 result, as you see, 1.42.

3 Now that's not a best-estimate analysis.
4 This would still be a bounding conservative analysis.
5 But that was one input that we could have changed even
6 further to demonstrate additional margin.

7 MR. WALLIS: Now your safety analysis
8 result is conservative in some sense? I would say
9 that you have just mentioned one conservatism. Does
10 it have other conservatisms in it?

11 MR. FINLEY: Yes, that is correct.

12 MR. WALLIS: You say it is a bounding
13 result?

14 MR. FINLEY: That is correct, it is a
15 bounding result. I am not going to go through all the
16 conservatisms here.

17 MR. WALLIS: If there are, what do we have
18 -- you put in some bounding assumptions. But RETRAN
19 itself has uncertainties in it which you don't know,
20 or you don't assess, it seems to me. So you don't
21 really know how much uncertainty there is in the code
22 itself. So even though you are putting in
23 conservative assumptions, the safety analysis result
24 is really 1.385 plus or minus something, which has to
25 do with the inherent uncertainties in the code itself.

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1 MR. FINLEY: Yes, to some extent,
2 that's --

3 MR. WALLIS: I am curious about how big
4 those are. If those are 5 percent, maybe it doesn't
5 matter; you don't get beyond the design limit. But if
6 the uncertainties in the code itself are 25 percent,
7 then one might say, "Well, it could be that in the
8 extreme case you could be way down to your bounding
9 test data."

10 MR. FINLEY: Right, I understand.

11 MR. WALLIS: How to assess that?

12 MR. FINLEY: I understand, but our point
13 is that these inputs are quite conservative in
14 bounding. They more than make up for any
15 uncertainties in the RETRAN methodology.

16 MR. WALLIS: That has been demonstrated
17 somewhere?

18 MR. HUEGEL: In the WCAB 14882, we did --
19 I am sorry; this is Dave Huegel from Westinghouse.

20 As part of the effort to transition to
21 RETRAN, we did do a bunch of benchmarks which compared
22 the results to actual plant data and confirmed that
23 the RETRAN results were consistent.

24 MR. WALLIS: Plus or minus what sort of --

25 MR. HUEGEL: The other thing is, for this

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1 event --

2 MR. WALLIS: Plus or minus what sort of
3 number?

4 MR. HUEGEL: No, we just did comparisons
5 to make sure that they were in line.

6 MR. WALLIS: Oh, you looked, you made a
7 curve and you showed some data points that were near
8 the curve?

9 MR. HUEGEL: That is right.

10 MR. WALLIS: There's no quantitative
11 assessment of the uncertainty in RETRAN?

12 MR. HUEGEL: No, but we do know that it is
13 conservative in terms of --

14 MR. WALLIS: So it is on one side of the
15 data point? There's a bunch of data on the graph and
16 RETRAN is above or below in some conservative way? Is
17 that what you're saying?

18 MR. HUEGEL: What we are doing, what we
19 did is we compared it to plant data and we didn't
20 predict it on one side or the other. But what you
21 have to do is keep in mind the transient that you are
22 looking at.

23 Here we are looking at a loss-of-flow
24 event.

25 MR. WALLIS: Right.

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1 MR. HUEGEL: For the loss-of-flow event,
2 the plant does an actual plant coast-down and confirms
3 that the coast-down that is being predicted is
4 conservatively bounded by what we have assumed in the
5 safety analysis.

6 What is going on for this loss-of-flow
7 event is primarily driven by the characteristics of
8 your RCPs. The plant does confirm that the
9 calculation of the flow coast-down is bounded by what
10 we have assumed in the safety analysis.

11 Additional conservatisms that we have in
12 the loss-of-flow event include the fact that we have
13 skewed the reactivity that we have assumed toward the
14 bottom of the core, so that you are not seeing any
15 significant amount of negative reactivity until the
16 rods are well into the core. That is another
17 conservatism that we have within the analysis.

18 Another thing is, even though we have
19 modeled the complete RCS for this particular event, as
20 Mark is showing there, we have taken no credit for the
21 increase in pressure, which is definitely a DNB
22 benefit, in the calculations that we have performed.

23 Another thing we have assumed is frozen
24 feedback. When you assume the effects that you have
25 going on due to the loss of flow in the reactivity

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1 feedback, since we are modeling a point kinetics
2 model, we get a very conservative calculation of the
3 reactivity during this transient that is relatively
4 quick and is over in a few seconds.

5 Again, as I mentioned earlier, it is
6 primarily driven by the effects of how the RCPs are
7 coasting down, which, again, is confirmed by the
8 plant.

9 When we did a more realistic best-
10 estimate-type calculation, we didn't do this for Ginna
11 specifically, but we have done calculations with our
12 RAVE methodology where we have linked the different
13 codes, the kinetics code with our thermal-hydraulics
14 code, and then also the VIPRE code, which does the
15 calculations within the core. We find DNBRs that are
16 well over two for this kind of event.

17 So in doing the analysis for Ginna, we
18 have all kinds of conservatisms that we believe are
19 backed up based upon actual test data that the plant
20 has performed, as I mentioned, like the flow coast-
21 down, which confirms that what we have done is
22 conservative.

23 Another conservatism is in the rod drop
24 time that we have assumed. The rod drop time is
25 assumed based upon a very high mechanical design flow.

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1 If you look at this particular event, what you have is
2 a drop in the RCS flow. What you would find is your
3 rod drop time would be much quicker, and if we were to
4 take credit for that conservatism, we would even show
5 a higher DNBR.

6 MR. WALLIS: Instead of whatever --

7 MR. HUEGEL: Right. You have layer upon
8 layer upon layer of conservatism placed in the
9 analysis.

10 MR. WALLIS: But say that these
11 conservatisms somehow overwhelm the uncertainties in
12 the thermal-hydraulic code.

13 MR. HUEGEL: Yes, absolutely.

14 MR. WALLIS: And, also, you have to put,
15 in, to get this 1.385, you have to put in a DNB
16 correlation --

17 MR. HUEGEL: Right.

18 MR. WALLIS: -- that has uncertainty in it
19 as well.

20 MR. HUEGEL: That is correct.

21 MR. WALLIS: Presumably, all these things
22 are figured into the choice of 1.38.

23 MR. FINLEY: And so that gets to the other
24 side of the curve --

25 MR. WALLIS: There's a whole pile of stuff

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1 behind this which is difficult for us to assess
2 without digging into it for days.

3 MR. HUEGEL: Understood, yes. So there's
4 a lot of --

5 MR. WALLIS: If I am understanding -- I
6 mean you're assuring us of all this stuff which sounds
7 good, but we don't really know how to balance these
8 things, some of which move one way and some of which
9 move the other --

10 MR. HUEGEL: Understood.

11 MR. WALLIS: -- to be really convinced
12 that everything you are doing is conservative. So
13 that is the problem --

14 MR. FINLEY: Well, Dr. Wallis, one of the
15 things we tried to demonstrate on this slide is the
16 margin in the DNB testing and the data, and so forth,
17 as well.

18 MR. WALLIS: Yes.

19 MR. FINLEY: As you see up above, up above
20 the safety limit, there is a stackup of margin --

21 MR. WALLIS: Right.

22 MR. FINLEY: -- to address those
23 uncertainties.

24 MR. WALLIS: Right.

25 CHAIRMAN DENNING: Are you going to

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1 explain --

2 MR. FINLEY: And I will start with that.

3 CHAIRMAN DENNING: Go ahead. Go ahead, do
4 that.

5 MR. FINLEY: I think Sam Miranda is
6 actually going to speak more to that. But if you
7 start sort of with the definition of critical heat
8 flux, 1.0, of course, we have test data which is done
9 for the particular fuel type that we are using, and
10 there is a scatter of that data, of course.

11 MR. WALLIS: Well, the 1.17 reflects the
12 DNB correlation uncertainty?

13 MR. FINLEY: That is correct.

14 MR. WALLIS: Okay.

15 MR. FINLEY: At a 95 percent probability
16 with 95 percent confidence, and the applicable limit
17 is 1.17, right?

18 On top of that, we have a design limit
19 which accounts for parameter uncertainties such as
20 temperature, pressure, flow --

21 MR. WALLIS: Depending on where you are on
22 in the physical space?

23 MR. FINLEY: Right, some of the
24 geometries, et cetera. So there's an additional 5
25 percent or so on top of that to protect for that.

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1 MR. WALLIS: Then the thermal-hydraulic
2 calculation uncertainties is what makes you go up to
3 1.38, is it?

4 MR. FINLEY: Help me out, if you would.

5 MR. WALLIS: The RETRAN uncertainties?

6 MR. HUEGEL: The difference between the
7 1.24 and 1.38 is just generic margin that we retain to
8 account for unexpected penalties that may come up.

9 MR. WALLIS: There's several engineering
10 guesses? We're not quite sure, so we'll add something
11 on?

12 MR. HUEGEL: I'm not sure I would say,
13 "guess," but --

14 MR. WALLIS: Well, a judgment. It is a
15 judgment.

16 MR. HUEGEL: It is a judgment.

17 MR. WALLIS: Because other plants have
18 different numbers.

19 MR. HUEGEL: Yes, that is correct.

20 MR. WALLIS: That is what is so mysterious
21 about how someone arrives at 1.38 and someone else is
22 1.45 and --

23 MR. HUEGEL: Well, hopefully, it is not
24 mysterious.

25 MR. WALLIS: -- someone else is 1.5, and

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1 so on. Okay.

2 CHAIRMAN DENNING: A couple of other
3 questions then.

4 MR. FINLEY: Yes.

5 CHAIRMAN DENNING: On the over-pressure,
6 I want to make sure I understand.

7 MR. FINLEY: Yes.

8 CHAIRMAN DENNING: This is different from
9 what -- this is primary system pressure?

10 MR. FINLEY: That is correct. This, of
11 course, loss-of-flow event is a heat-up event.

12 CHAIRMAN DENNING: Yes.

13 MR. FINLEY: During the event, D average
14 goes up, causes an insurge to the pressurizer. It
15 compresses the bubble in the pressurizer. And even
16 taking credit conservatively in this case for the
17 sprays acting as they should, and so forth, the
18 pressure goes up about 75 pounds in this transient at
19 the time of minimum DNBR.

20 CHAIRMAN DENNING: And you don't take that
21 into account in your correlation?

22 MR. FINLEY: That is correct.

23 CHAIRMAN DENNING: You just keep it at the
24 initial pressure?

25 MR. FINLEY: That is correct.

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1 CHAIRMAN DENNING: Now you could take into
2 account or is there not a pressure dependence
3 developed for the correlation?

4 MR. FINLEY: We could --

5 MR. HUEGEL: I think it was partly in the
6 SER that we received, based upon how we explained the
7 methodology, we felt that we mentioned the nominal
8 pressure; therefore, it wouldn't be appropriate, even
9 though it is certainly justifiable, to credit anything
10 beyond the nominal pressure.

11 Certainly, as Mark explained, we see a
12 pressure increase, and since we do see a pressure
13 increase, we would typically assume your pressure
14 control systems to minimize any pressure increase,
15 like your sprays and your PORVs, but we felt, based
16 upon what we had written up in our methodology and
17 what was issued in the SER, we felt that we couldn't
18 go above nominal pressure even though, again, it was
19 perfectly justified in our minds.

20 CHAIRMAN DENNING: Okay. So you're saying
21 that there are some control factors that are not
22 allowed to be taken into account in the performance of
23 the analysis like sprays and stuff like that?

24 MR. HUEGEL: No, it is just we stated we
25 were using nominal pressure there; therefore, that's

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1 all we felt we could get away with using.

2 MR. FINLEY: There are items like that
3 that we consider part of the approved methodology --

4 MR. HUEGEL: Right.

5 MR. FINLEY: -- that we would not take
6 credit for, depending on what has been approved
7 previously. Here I think we felt not taking credit
8 for pressure was part of the approved method for Ginna
9 and so we left that out.

10 MR. HUEGEL: Right.

11 MR. FINLEY: But we feel perfectly
12 justifiable would be to take credit for that.

13 CHAIRMAN DENNING: Yes. Now -- I'm sorry,
14 go ahead, Jack.

15 MR. SIEBER: In this particular event,
16 though, as the coast-down is occurring, the
17 effectiveness of sprays has gone away.

18 MR. HUEGEL: Sure.

19 MR. SIEBER: It is driven by the pump DP.

20 MR. FINLEY: That is correct.

21 MEMBER MAYNARD: But, typically --

22 MR. SIEBER: I mean you could actually --
23 well, the coast-down is what, 30 seconds or
24 thereabouts?

25 MR. HUEGEL: It is a couple of seconds.

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1 MR. SIEBER: Spray is over with before
2 coast-down?

3 MR. HUEGEL: That is right.

4 MR. FINLEY: And we did model the spray,
5 in determining that 75-pound increase, that was with
6 modeling of sprays, the effect of sprayers.

7 CHAIRMAN DENNING: In this particular
8 version of loss of flow is one in which, it is almost
9 like a loss of power to the pumps where they just go
10 into coast-down?

11 MR. FINLEY: Actually, this is even more
12 severe than the typical loss of power. This, for
13 Ginna, our limiting event is actually a grid frequency
14 change of 5 hertz per second, which is a very, very
15 severe grid transient, one that is worse even than the
16 blackout that we had in 2003, where the grid actually
17 drives the pump speed down because we are locked into
18 the grid, okay, for a certain amount of time. It is
19 actually a more rapid coast-down of the pumps, if you
20 will, than the flywheel-driven coast-down would be.
21 We actually call that a Condition 3 event for Ginna,
22 even though we conservatively apply the Condition 2,
23 no fuel failure criteria.

24 CHAIRMAN DENNING: In getting back to a
25 point that you made about the comparisons that are

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1 made with the plant data, the plant does a similar
2 test or has done a similar test in which it does a
3 pump trip or something like that? And you are saying
4 that in the prediction with RETRAN that the RETRAN
5 results fall below the --

6 MR. FINLEY: Right. What we do is part of
7 our hot functional test program. I think all plants
8 have done this reactor coolant pump coast-down. So
9 you get an actual data curve for --

10 MR. WALLIS: You don't have a back-up
11 slide that shows that, do you?

12 MR. FINLEY: I don't. Sorry, Doctor.

13 CHAIRMAN DENNING: And that was performed
14 a long time ago or --

15 MR. FINLEY: That would have been part of
16 the initial plant startup.

17 CHAIRMAN DENNING: The initial plant
18 startup?

19 MR. FINLEY: Hot functional testing, yes.

20 CHAIRMAN DENNING: But you have done the
21 RETRAN analysis recently to demonstrate just what we
22 heard?

23 MR. FINLEY: Right. But, of course,
24 nothing really of significance would change to affect
25 that; i.e., it is a flywheel mass really that provides

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1 the momentum and determines that coast-down rate. We
2 have not modified --

3 MR. HUEGEL: But that is another
4 conservatism, that we would reduce the inertia, even
5 though it wouldn't apply to this event because of the
6 frequency decay driving the pumps down, but in a
7 complete loss of flow where the pumps are free to
8 coast down, we reduce the inertia of the flywheel by
9 10 percent so that we get a conservative coast-down
10 relative to what the plant would measure.

11 CHAIRMAN DENNING: And now, as far as the
12 analysis is concerned, you start it at a slight over
13 -- like 2 percent or 3 percent over? I mean, is this
14 the kind of thing, over normal power?

15 MR. HUEGEL: Yes, all uncertainties are
16 accounted for, but the way that we have done them is
17 they are included in the DNB design limits. So we
18 would have uncertainties in the power level, in
19 pressure --

20 CHAIRMAN DENNING: But when you actually
21 run it, when you run it, what power level do you use
22 as the start?

23 MR. HUEGEL: It is done at nominal power.

24 CHAIRMAN DENNING: At nominal?

25 MR. HUEGEL: Yes.

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1 CHAIRMAN DENNING: So that uncertainty was
2 included in that --

3 MR. HUEGEL: Yes, that is correct.

4 CHAIRMAN DENNING: Now what about as
5 things -- about during the cycle and stuff like this?
6 Is there a point in the cycle like when the moderator
7 coefficient is the least negative or something like
8 that that has an impact? I am trying to get a feeling
9 for whether it is done at the worst time in the cycle.

10 MR. FINLEY: Right, right. Certainly,
11 yes. This is a heat-up event. Obviously, the least
12 negative or positive moderator temperature coefficient
13 would be limiting. We can't operate at full power
14 with a positive moderator temperature coefficient. So
15 it would be something, our most, least -- excuse me --
16 our least negative moderator temperature coefficient
17 would be used early in cycle, right.

18 Right. So, as was said before, there are
19 layers and layers of conservatism in each of the
20 inputs that we take at the same time. We think that
21 far outweighs any uncertainty in the RETRAN numerical
22 calculation itself.

23 CHAIRMAN DENNING: Well, the best evidence
24 I have heard so far is that you actually have done the
25 work on the experiment with the plant and that the

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1 RETRAN results fall below that level.

2 MR. FINLEY: Right.

3 MR. HUEGEL: That is correct. That is
4 correct.

5 CHAIRMAN DENNING: Okay.

6 MR. FINLEY: We typically do that in the
7 safety analysis for the parameters that are critical.
8 It is done and NRC has asked to do that over time to
9 approve the methodology.

10 MR. WALLIS: When you come to the full
11 Committee I don't know if we are going to go into this
12 again, but other Committee members may have the same
13 curiosity that we have. So it might be good to have
14 some back-up slides with this RETRAN compared with the
15 real plant transient, and so on, just in case someone
16 starts to probe.

17 CHAIRMAN DENNING: Well, I think let's get
18 a little bit beyond that. I mean I would certainly
19 like to see that.

20 MR. WALLIS: So we want to see it
21 ourselves?

22 CHAIRMAN DENNING: Why don't we see that?

23 MR. WALLIS: Can we see it when, this
24 afternoon or something, or when?

25 MR. HUEGEL: Do you have any of the coast-

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1 downs, Mark? I don't know.

2 MR. FINLEY: I will try to get it this
3 afternoon. I don't have it at my fingertips. So we
4 will look.

5 CHAIRMAN DENNING: Okay.

6 MR. WALLIS: Yes, maybe if we are
7 satisfied, we can convince our colleagues to be
8 satisfied, but that is always difficult.

9 MR. FINLEY: Okay, any other questions on
10 loss of flow?

11 CHAIRMAN DENNING: No. Let's move on.

12 MR. FINLEY: Okay.

13 MR. WALLIS: So now we have a different
14 issue, which is pressure.

15 MR. FINLEY: Okay, a different issue.
16 This is pressure. This is a loss-of-load event. Just
17 as the title suggests, it is a full loss of load, a
18 turbine tripped a generator off the grid.

19 Again, I will start in the middle here.
20 Our design limit or acceptance criteria for the event
21 is 110 percent of the design pressure for the reactor
22 coolant system. The safety analysis result was about
23 a pound and a half below that, 2747 as compared to
24 2748.5.

25 Again, this looks close, but we need to

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1 take it in the context of margin below and margin
2 above, which is what this slide tries to demonstrate.
3 For example, if we did take credit for control system
4 functioning, i.e., steam dump operation and
5 pressurizer spray operation, that alone would reduce
6 the peak pressure by over 100 pounds. Similarly, if
7 we added operation of the PORVs to that mix, that
8 would provide another 40-pound-or-so reduction.

9 Probably most importantly, and why you
10 don't see issues with these types of events in the
11 industry, is when you get a turbine trip, we are
12 designed, as all plants are, to get a reactor trip
13 automatically. So there is no real delay between the
14 time of the turbine trip and the reactor trip.

15 What causes the over-pressure in the
16 analysis is a short time delay between the trip of the
17 turbine and the trip of the reactor. There's where
18 you have a power mismatch for a short period of time,
19 causing additional heat and causing the pressure
20 overshoot --

21 MR. WALLIS: If we were following a PRA-
22 type analysis, you would go through this event tree
23 and you would say, did the PORVs work or did the Pzr
24 pressurizer spray work? And you give some probability
25 to all those things, presumably. That would be a way

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1 you could --

2 MR. FINLEY: That is correct. That is
3 correct.

4 MR. WALLIS: Here you are simply saying we
5 will just assume it doesn't happen.

6 MR. FINLEY: Right.

7 MR. WALLIS: And so you give a probability
8 of zero.

9 MR. FINLEY: Exactly, exactly. In fact,
10 I discussed -- just to give a flavor for that, we have
11 two, essentially, relays on sets of contexts which
12 will cause a reactor trip on a turbine trip. If
13 either one functions, you will get the reactor trip
14 simultaneously, essentially.

15 I talked to our PRA folks a little about
16 that and asked them what probability they would assign
17 to that. He said between 99.9 and 99.99 probability
18 of success.

19 So between 99.9 and 99.99 percent of the
20 time our result is down here.

21 MR. HUEGEL: But it is not a safety grade
22 function. Therefore, we can't credit in the safety
23 analysis. So we have to rely upon the high-
24 pressurizer pressure reactor trip to terminate the
25 transient, even though, as Mark said, that that

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1 function, even though control grade, is highly
2 reliable.

3 CHAIRMAN DENNING: At what level does the
4 pressure trip then?

5 MR. FINLEY: The high-pressurizer pressure
6 trip --

7 MR. HUEGEL: Yes, 2377 is the value at the
8 plant, but the safety analysis would assume 2425 or
9 2435. So we have accounted for uncertainties between
10 what the plant would be dialing in and what we were
11 assuming in the safety analysis to account for all the
12 instrumentation uncertainties.

13 MR. WALLIS: How about RETRAN here? Is
14 RETRAN accurate to 10 percent, so we don't have to
15 sort of add another 10 percent on this thing for some
16 reason?

17 MR. HUEGEL: Well, RETRAN we found is very
18 conservative in terms of over-predicting the pressure.
19 Yes, it would predict a higher pressure than you would
20 expect to see at the plant for a similar --

21 MR. WALLIS: It is supposed to be a
22 realistic code.

23 CHAIRMAN DENNING: My experience with
24 these codes has generally been that they predict
25 pressure comparatively well, but what kind of evidence

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1 do you have from plant data? I mean, do you have
2 evidence for plant data?

3 MR. HUEGEL: We do a lot of comparisons
4 with these codes for load rejection tests and making
5 sure that all the control systems are functioning as
6 designed. We have plants out there that are full-load
7 rejection capability plants, and in tuning the control
8 systems we would use the LOFTRAN and RETRAN codes to
9 make sure that we are predicting that these control
10 systems are functioning as designed.

11 When we see the plant actually doing its
12 test, we find that the results compare very favorably.
13 But, again, that is with crediting all the different
14 control systems, which we don't assume or credit in
15 any of the safety analysis unless it makes the
16 transient worse.

17 CHAIRMAN DENNING: Yes. As far as
18 absolute safety is concerned here, suppose we are
19 wrong and the pressure really is higher. Then you
20 adjust -- you would go to the safety and the safety
21 valves would relieve?

22 MR. HUEGEL: Well, the safety valves do
23 operate in this transient.

24 MR. DUNNE: That is typically what
25 terminates the transient, is when the relief valves

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1 open, but you've got to remember --

2 MR. HUEGEL: The reactor trip and the --

3 MR. DUNNE: And the reactor trip and the
4 safety valves opening. What is happening is the peak
5 pressure is occurring at the RCP discharge.

6 MR. HUEGEL: Right.

7 MR. DUNNE: And the pressure that the
8 relief valves are set at is the pressurizer pressure,
9 which is nominally around 2500. We have about a 2 to
10 2.5 percent uncertainty on that set point. So in the
11 analysis base we raised the actual set point in the
12 analysis by that 2.5 percent.

13 We also have a 1 percent uncertainty for
14 loop seal drift because we have a loop seal in front
15 of our relief valves. So you add another 1 percent on
16 the pressure at which the safety valves will open on
17 the pressurizer. Then there is a time delay to clear
18 the loop seal, which is around .8 seconds or so, which
19 there is no way to relieve --

20 MR. HUEGEL: Right, and there's no credit
21 for any of the relief during that time period where
22 the loop seal is clearing, even though you would be
23 getting some pressure relief capability. As Jim
24 stated, there is no credit for that in the safety
25 analysis.

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1 CHAIRMAN DENNING: Except if we are in an
2 ATWS scenario which you analyze differently.

3 MR. DUNNE: Well, in an ATWS scenario you
4 don't take any credit for any of that stuff. Well,
5 you take credit for the relief valves, I think.

6 MR. HUEGEL: Yes, we would.

7 MR. WALLIS: Do you have plant data on
8 this loss of load?

9 MR. FINLEY: Of course, we have
10 experienced loss-of-load-type trips in the past.

11 MR. WALLIS: Yes, and you take the data
12 and you use a realistic analysis, which would be the
13 bottom line here using RETRAN.

14 MR. FINLEY: Right.

15 MR. WALLIS: It would be interesting to
16 see how well you predict what really happened.

17 MR. FINLEY: Right. The difficulty there
18 is you have a very benign event. This is actually the
19 pressure at, I think, the reactor coolant pump
20 discharge. It is low in the RCS. It is actually
21 higher than the pressurizer pressure.

22 MR. WALLIS: Yes.

23 MR. HUEGEL: You don't even get to the
24 point of the PORVs on the pressurizer.

25 MR. FINLEY: Pressurizer pressure goes up

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1 very, very little. So that data, in terms of
2 comparison to RETRAN, wouldn't show much.

3 MR. WALLIS: Wouldn't show much of a
4 challenge to RETRAN. Nothing much is happening.

5 MR. FINLEY: Right.

6 MR. WALLIS: All that is happening is in
7 regulatory space.

8 MR. DUNNE: And, simplistically, you
9 know --

10 MR. CARUSO: It is a challenge to RETRAN.
11 I mean it has to calculate the physics properly.

12 MR. HUEGEL: That is true.

13 MR. CARUSO: Whatever you put in it should
14 be able to calculate it. So if you have data for a
15 real trip, then RETRAN should be able to calculate a
16 real trip.

17 CHAIRMAN DENNING: Sure, sure.

18 MR. WALLIS: That would be really
19 convincing stuff if you produced that.

20 MR. HUEGEL: We did have some plant
21 comparisons in the WCAP that we submitted and was
22 reviewed by the NRC, 14882. We chose the comparison
23 of the RETRAN results to different plant events. I
24 think there were some load rejections.

25 MR. WALLIS: Okay. Is there some key part

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1 of that that we can see at this meeting?

2 MR. HUEGEL: We could probably pull out
3 the slides from that WCAP.

4 MR. WALLIS: Because it would be good to
5 go away with a very convinced sort of happy feeling
6 and not feel there are a lot of things we had better
7 study.

8 MR. HUEGEL: I think the important thing
9 to take away is that the methodology, even though we
10 have got different DNBR limits that we are using, we
11 still apply the same exact conservative methodology
12 which has, as we mentioned, for example, in loss of
13 flow, layers upon layers of conservatism. I think
14 that is the important part.

15 MR. WALLIS: You sound very convincing,
16 but then, of course, you are an advocate for your
17 point of view.

18 (Laughter.)

19 MR. HUEGEL: Understood.

20 MR. FINLEY: Certainly with respect to the
21 plant data, part of the approval process with the
22 staff in WCAP review and approval is to provide that
23 sort of benchmarking data.

24 MR. WALLIS: We have to assure ourselves
25 that the staff at least has investigated and asked the

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1 kind of questions that occur to us.

2 CHAIRMAN DENNING: All right. Let's go to
3 the next slide.

4 MR. FINLEY: Okay. Well, before we go to
5 the next slide, we didn't talk, I don't think, about
6 above the design limit, to speak to that margin.

7 We have for Ginna calculated, as you see
8 here, an ASME service level C limit for hot conditions
9 of around 3200 psig. That was done for the ATWS
10 scenario. In fact, when we do an ATWS event, we have
11 to meet that pressure.

12 That is where you would potentially start
13 to deform components in the RCS, not likely, but
14 potential. We wouldn't expect catastrophic failure
15 there, but potential for bolting to stretch and that
16 sort of thing.

17 So that gives you some feeling for, you
18 know, we are not on the hairy edge in terms of this
19 110 percent.

20 MR. WALLIS: You're assuming a standard
21 atmosphere or something when you do this? We went
22 through this before. The difference between your psi
23 and your psi design pressure on one of these charts is
24 less than the variability in atmospheric pressure
25 itself.

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1 MR. FINLEY: Correct. We don't vary --

2 MR. WALLIS: You're trying to assume some
3 kind of atmosphere --

4 MR. FINLEY: It's 14.7.

5 MR. WALLIS: Although in reality it is
6 fluctuating up and down quite a bit.

7 MR. FINLEY: Okay, and the last event I
8 wanted to speak to was the rod withdrawal at power
9 event. This event provided results close both to the
10 DNBR criteria --

11 MR. WALLIS: This is where you are even
12 closer. This is where you are about as close as you
13 can possibly get.

14 MR. FINLEY: -- and also pressure. And,
15 again, the reason for the closeness of the result to
16 the acceptance limit is that we reduced the -- I think
17 in this case -- Chris, correct me if I'm wrong -- we
18 reduced the rod speed or reactivity insertion rate,
19 essentially, until we met this limit. That is what we
20 established as our core design.

21 MR. WALLIS: How can you reduce that
22 arbitrarily? You actually can control the insertion
23 rate?

24 MR. HUEGEL: No. We make sure that we've
25 got a conservative insertion rate. Obviously, it

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1 would bound anything that we would see at a plant.

2 MR. WALLIS: Make it less conservative in
3 some way? How did you manage to change that?

4 MR. FINLEY: And then we incorporate that
5 restriction into our core design.

6 MR. WALLIS: Make it less conservative?
7 You justify making it less conservative? Is that
8 what --

9 MR. HUEGEL: No, it is the same
10 conservatism.

11 MEMBER MAYNARD: This feeds back into what
12 your surveillance requirements would be or what set
13 point you would have to have for certain
14 instrumentation?

15 MR. HUEGEL: Exactly. The other thing is
16 when you --

17 MEMBER MAYNARD: You are trying to give
18 yourself as much of a margin --

19 MR. HUEGEL: When we define a safety
20 analysis limit, keep in mind that the over temperature
21 and over power delta T trip set points are designed to
22 provide protection based upon the conditions that are
23 associated with what you selected for your safety
24 analysis limit. So it is no surprise that when you
25 have a revised safety analysis set point, you are

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1 going to have trip set points, the OTDT and OPDT,
2 which are designed specifically to ensure you are
3 meeting your DNB design basis, that you are going to
4 end up with a result that is consistent with your
5 safety analysis limit here.

6 What Mark was saying is we refined the
7 reactivity insertion rates that we looked at to make
8 sure that we were getting the closest match to the
9 safety analysis limit. We analyzed a whole wide range
10 of reactivity insertion rates from like 1 pcm per
11 second up to, say, 110 pcm per second, which covers
12 the maximum differential rod worth you would expect to
13 see anytime in the core design life and also
14 associated with your maximum rod speed that you would
15 expect to see at the plant. Combining those two, we
16 cover the whole wide range of reactivity insertion
17 rates.

18 What we just did here is refine and make
19 sure that we picked the lowest or the exact reactivity
20 insertion rate that gives you the closest approach to
21 your DNBR limit. So that might have been, say, 25 pcm
22 per second, where maybe in the previous analysis we
23 used a more coarse comparison of reactivity insertion
24 limits because we had more margin to the result.

25 MR. WALLIS: Make sure although in reality

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1 it isn't worse?

2 MR. FINLEY: That's correct. And then we
3 factor that input assumption to the safety analysis
4 into our surveillance program as well as into our core
5 design process. So that when we design the core and
6 we use the physics codes to validate the reactivity
7 parameters, we do that. We do that each cycle.

8 MEMBER MAYNARD: They're not arbitrarily
9 changing numbers that have no impact on something
10 else.

11 MR. HUEGEL: No.

12 MEMBER MAYNARD: They are really defining
13 what their surveillance requirement or their set
14 points would be on other parameters to assure they're
15 meeting them.

16 MR. WALLIS: I'm just trying to figure out
17 if there isn't a possibility that the rod withdrawal
18 rate somehow exceeds something that you have set to
19 it.

20 MR. HUEGEL: No. The other thing is we
21 don't limit the insertion either. I mean you have a
22 limited amount of bank worth that you can add in terms
23 of reactivity. What we assume in this transient is
24 that we keep adding whatever amount of reactivity it
25 takes us to get us up to the trip condition.

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1 So, in reality, you may have a total bank
2 worth say at 90 percent power of 500 pcm. That might
3 not be enough to take you up to the trip set point
4 that we have assumed, which is like 118 percent power.
5 However, as part of the conservatism of the analysis,
6 we keep adding reactivity, even though it may not
7 truly exist, until we get to the reactor trip set
8 point.

9 We do that from all different power
10 levels, from different times in life, and for all
11 different reactivity insertion rates. So we are
12 analyzing hundreds and hundreds of cases to get to the
13 reactor trip set point, when in reality for a lot of
14 the cases you wouldn't even get there.

15 MR. WALLIS: Well, tell me, physically,
16 how does this reactivity get inserted?

17 MR. HUEGEL: It is assumed to be inserted
18 at a constant rate.

19 MR. WALLIS: It is a withdrawal of rods,
20 right?

21 MR. HUEGEL: Right.

22 MR. FINLEY: You have to start --

23 MR. WALLIS: The physical withdrawal of
24 rods? Is this something that happens inadvertently
25 due to some glitch or is it something the operators

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1 do? Is it something that happens because of an
2 accident or what?

3 MR. HUEGEL: It is considered to be a
4 Condition 2 transient, which could be, one, a failure
5 in your control system or, two, it could be operator
6 error.

7 MR. WALLIS: So the physics limits the
8 reactivity addition rate, doesn't it?

9 MR. HUEGEL: And keep in mind that --

10 MR. WALLIS: Doesn't it? In some way?

11 MR. HUEGEL: Yes.

12 MR. WALLIS: And so you can't so
13 arbitrarily set it? It seems to me you are still
14 twiddling it until you get the right number, and you
15 can't do that. It tells you what it is going to be --

16 MR. FINLEY: No, no. In the core design
17 process, by changing your core design and the worth of
18 the rods, you can effect that reactivity addition. So
19 we control that.

20 MR. WALLIS: And then you control that to
21 be the maximum it could possibly be in the transient?

22 MR. FINLEY: That is correct.

23 MR. HUEGEL: Yes. They would have some
24 curve. The differential rod worth varies as a
25 function of rod position. We pick off the peak and

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1 then make sure that our --

2 MR. WALLIS: You make sure that it is as
3 fast as possible then?

4 MR. HUEGEL: That presents an upper bound
5 which essentially we are well beyond that differential
6 rod worth peak in terms of the range of reactivity
7 insertions that we would look at.

8 CHAIRMAN DENNING: With regard to the
9 implied rate of withdrawal of the rod --

10 MR. HUEGEL: We cover a whole wide range.

11 CHAIRMAN DENNING: But how does that
12 relate to the maximum, that withdrawal rate that is
13 possible? I mean you push a button and have a rod
14 withdrawal.

15 MR. HUEGEL: That's right.

16 CHAIRMAN DENNING: It is a certain rate of
17 withdrawal that is implied.

18 MR. HUEGEL: That is right.

19 CHAIRMAN DENNING: And then the reactivity
20 rate depends upon what the worth of the rod is.

21 What is the implied rod withdrawal rate
22 relative to the standard? Is it --

23 MR. HUEGEL: Again, what this safety
24 analysis assumes is a whole wide range of constant
25 reactivity insertion rates in pcm per second. That

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1 implies a constant differential rod worth and a
2 constant withdrawal rate for that given condition that
3 we are analyzing.

4 Keep in mind that we analyze a whole wide
5 range of reactivity insertion rates which conceivably
6 would cover a whole wide range of differential rod
7 worths and rod speeds. So we have encompassed any
8 particular rod speed that you could have at the plant
9 and also we have bounded any particular differential
10 rod worth that the core design would calculate, which
11 is confirmed on a cycle-by-cycle basis.

12 CHAIRMAN DENNING: What limits the rate of
13 rod withdrawal?

14 MR. HUEGEL: What is the fastest -- I
15 think it is 72 steps per minute -- or is it 66? Okay,
16 sorry, 66 steps per minute. The maximum differential
17 rod worth that I think we have assumed is something
18 like 100 pcm per step.

19 MR. McHUGH: Yes, this is Chris McHugh
20 from Westinghouse.

21 The last reload cycle, the actual
22 calculated maximum rod worth was about 30 pcm per
23 second. In our rod withdrawal power analyses, like
24 Dave said, we go up over 100. So we have covered from
25 1 pcm per second up to 100, and on a cycle-by-cycle

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1 basis we need a maximum of about 30.

2 MR. HUEGEL: Thank you, Chris.

3 MR. CARUSO: Can you physically change the
4 rod withdrawal speed? Or is that something that is
5 locked into your control system design?

6 MR. FINLEY: Right. Not without modifying
7 the plant and doing testing post-modification to
8 verify the rod speed.

9 MR. CARUSO: But you have a current
10 defined rod speed that is locked into the rod control
11 logic?

12 MR. FINLEY: That is right. It is part
13 and parcel to the design.

14 MR. WALLIS: 1.381 comes from the fastest
15 withdrawal rate that is possible?

16 MR. HUEGEL: No. We have looked at a
17 whole wide range.

18 MR. FINLEY: No, it is one of the
19 intermediate --

20 MR. HUEGEL: Yes.

21 MR. WALLIS: One of the intermediate ones
22 which is worst?

23 MR. HUEGEL: Yes.

24 MR. WALLIS: Okay. And rod ejection is
25 something else?

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1 MR. HUEGEL: Yes, that is a whole other
2 beast.

3 MR. WALLIS: A whole other beast because,
4 obviously, rods could go, you know, flying out under
5 some imagined scenario.

6 MR. HUEGEL: Right. The other thing is I
7 think there are also rod blocks. I think if you
8 exceed like 3 percent, don't the rods automatically --
9 but that is a control grade function again, which we
10 don't credit in the safety analysis.

11 CHAIRMAN DENNING: Why don't you come up
12 to the mike? State your name, please.

13 MR. GILLON: I'm Roy Gillon. I am Senior
14 Reactor Operator since 1991, current Shift Manager at
15 Ginna.

16 We also have five rod stops, OT delta T,
17 OP delta T; difference in average T, any single T
18 average, low power, 12.8 percent, and a 20 percent
19 drop in power also give us a rod stop.

20 MR. HUEGEL: And these are all well below
21 the reactor trip set points that we are crediting on
22 the safety analysis. We don't take credit for any of
23 these control grade functions, which would effectively
24 limit or make these transients very, very benign.

25 MR. WALLIS: I am trying to think if I'm

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1 right now. This 1.381 comes from looking at all times
2 in the cycle, all places where rods could be, and all
3 rates at which they could be withdrawn? At the worst?
4 Is that what you have done?

5 MR. HUEGEL: This limit is set before we
6 even look at the transients.

7 MR. WALLIS: But I am just trying to make
8 sure, are you telling me it is the worst case when you
9 look at --

10 MR. HUEGEL: Yes.

11 MR. WALLIS: -- all times in the cycle,
12 all places where rods could be, and all rates at which
13 they could be withdrawn? You somehow span this whole
14 volume of space and you look for the worst DNB
15 situation?

16 MR. HUEGEL: Yes, with no credit for any
17 of the control functions and with an infinite amount
18 reactivity.

19 MR. WALLIS: So when you say 1.381, you
20 are probably looking at the real tail-end of some
21 probabilistic distribution of what could happen?

22 MR. HUEGEL: Yes.

23 MR. FINLEY: That's correct. Absolutely
24 correct.

25 MR. WALLIS: And, in effect, you are

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1 beyond the tail-end or you so claim to be, the real
2 limit of the tail-end?

3 MR. HUEGEL: We believe that the analysis,
4 again, is very, very conservative.

5 MR. DUNNE: This is Jim Dunne.

6 Again, what Chris McHugh said is this is
7 the analysis that we have set up as a bounding
8 analysis going forward for EPU. Then as part of every
9 cycle design for the core design for that cycle,
10 they've got to verify that their limiting condition
11 for that cycle is, indeed, still bounded by the --

12 MR. WALLIS: It must be running for quite
13 a long time to get this number.

14 (Laughter.)

15 You must be running about a third of the
16 time you are running the reactor to predict what is
17 going to happen next time.

18 MR. FINLEY: There are dozens and dozens
19 of cases, yes.

20 MR. WALLIS: Right. Okay.

21 MR. HUEGEL: We make assumptions that,
22 hopefully, we don't have to look at the safety
23 analysis every cycle, but what we do confirm every
24 cycle is that what we have assumed in the safety
25 analysis is bounding, and as Chris McHugh stated, what

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1 we have assumed in terms of a peak reactivity
2 insertion rate is as well above what the core designs
3 are currently predicting.

4 MR. WALLIS: If you conquered some sort of
5 fuel management program which enabled you to do this,
6 you presumably would reduce the power or do something?
7 You have to adjust something.

8 MR. HUEGEL: You would have to adjust
9 something, but we've got so much margin here I don't
10 think it is a problem.

11 MR. WALLIS: Okay.

12 CHAIRMAN DENNING: I think they can
13 continue.

14 (Laughter.)

15 MR. FINLEY: Good. Next slide, Gordon.

16 Okay. The last slide with respect to
17 margin here for non-LOCA events would be, again, the
18 rod withdrawal, but this time with respect to
19 pressure. This just demonstrates, again, if we took
20 credit for a more realistic, yet still bounding and
21 conservative reactivity addition rate, the peak
22 pressure would come down nearly 200 pounds as a
23 result, still a similar sort of bounding analysis
24 looking at all the potential scenarios we could be in,
25 but just taking some of the margin that is in that one

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1 assumption with respect to reactivity addition.

2 MR. WALLIS: So it looks as if this is
3 what is limiting your power uprate then?

4 MR. FINLEY: That is correct.

5 MR. WALLIS: If you had a higher power
6 uprate and you didn't twiddle a few more things, you
7 would go over this bound?

8 MR. FINLEY: That is correct. These three
9 events are the limiting events for the Ginna uprate.

10 CHAIRMAN DENNING: And this is actually a
11 slightly different, it is a different -- the
12 particular selection of input parameters that leads to
13 this limited event is different from the selection
14 that led to the DNB --

15 MR. FINLEY: That is correct. This comes
16 from a different set of initial conditions, yes.

17 MR. HUEGEL: But we do cover the wide
18 range of reactivity insertions that we talked about in
19 the DNB space. So we still are looking at anything
20 that we conceivably could come up with in terms of --

21 MR. WALLIS: When you are searching for an
22 optimum or maximum, you have to take a lot of runs to
23 be sure you are there?

24 MR. HUEGEL: It runs pretty quickly.

25 MR. WALLIS: So that when you take small

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1 break LOCA, you have to take quite a lot of steps in
2 the break size in order to get the real maximum?

3 MR. HUEGEL: Well, these transients are
4 over in a few minutes. So we can run tons of cases
5 within a half an hour. I mean this is not a problem
6 running many, many cases. It is not a LOCA where you
7 are looking at it for an extended period of time.

8 MR. WALLIS: I am just wondering if
9 mathematically you can be sure that you are within
10 this .4 psi in terms of having determined the maximum.

11 MR. HUEGEL: Well, the closer we get to
12 the limit, obviously, the more refined we have to be
13 in terms of what we look at in terms of reactivity
14 insertion rate.

15 MR. WALLIS: But we have to get comfort
16 from the fact that there's all this margin and all
17 these conservative assumptions.

18 MR. HUEGEL: And that's what we want you
19 to walk away with, that there is a lot of
20 conservatism.

21 MR. WALLIS: About the accuracy with which
22 you can predict this to five significant figures.

23 MR. HUEGEL: Exactly.

24 MR. FINLEY: Okay, the next slide, Gordon.
25 Just to summarize, once again, all of the

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1 results meet the acceptance criteria. There are
2 various areas of margin in the methods and in the
3 inputs. In addition, there's margin above the
4 acceptance limits to the point of failure.

5 MR. WALLIS: What would make me happier,
6 I think, in the long run would be if the margin were
7 expressed in some quantitative way representing a
8 measure of safety, whatever that is. Because you can
9 talk forever about margin and say, "Well, we've got
10 100 psi here," but what does that really mean in terms
11 of public safety? You have to be an engineer and you
12 have to use judgment to say, "Well, we've got 100 psi.
13 That sounds good."

14 But if you could express this margin in
15 terms of some measure of public safety, which is 10 to
16 the minus 10 or something, that might be much more
17 convincing.

18 MR. HUEGEL: Right, and you have to also
19 have confidence that the methodology that we are
20 applying is robust. What we are applying here is the
21 same that we have applied for the last 30 years.

22 MR. WALLIS: Then we would have to examine
23 ASME and I would hate to get into that.

24 (Laughter.)

25 MR. FINLEY: Okay. Well, thank you. That

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1 is all I had for the non-LOCA events.

2 CHAIRMAN DENNING: Very good. I think we
3 will just go ahead.

4 MR. WALLIS: Very, very good. Thank you
5 very much.

6 CHAIRMAN DENNING: Go ahead with the
7 regulatory version of this.

8 MR. WALLIS: It's not quite a Ph.D. exam
9 because you didn't show us equations, but we are
10 getting there.

11 (Laughter.)

12 Now we are going to look at the staff view
13 of all of this?

14 CHAIRMAN DENNING: Yes.

15 MR. WALLIS: To put this in perspective,
16 I was interested enough after our last meeting on this
17 subject, margins, to go back and read the transcript,
18 which I very rarely do, to see what questions got
19 answered and which questions did not. So we are
20 really interested, at least I am very interested in
21 this issue. I want to look at the transcript maybe
22 from this presentation and see how well we got
23 convinced.

24 MR. MIRANDA: My name is Sam Miranda. I'm
25 a reviewer in the PWR Systems Branch. I reviewed the

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1 Ginna power uprate application.

2 I have the same slides, basically, as you
3 have seen before.

4 MR. WALLIS: But with now different curves
5 on them or the same curves?

6 MR. MIRANDA: I have the Ginna transients
7 I can discuss, but before that I have all the same
8 margin and acceptance criteria slides that you have
9 seen. Unless there are any questions, I suggest we
10 just enter them into the record and move on.

11 CHAIRMAN DENNING: Okay, very good.

12 MR. WALLIS: Okay.

13 MR. MIRANDA: There is this one slide that
14 is a little bit different. It has some different
15 numbers on it.

16 MR. WALLIS: You have different numbers
17 and then they use RETRAN instead of some other code,
18 and so on, right.

19 MR. MIRANDA: So we move from seventies
20 technology to nineties technology from LOFTRAN to
21 RETRAN.

22 MR. WALLIS: So we are on the margins part
23 here, are we?

24 MR. MIRANDA: Well, I am going to start
25 with the accident analyses unless you have some

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1 questions on the margins.

2 CHAIRMAN DENNING: Well, I guess the only
3 question is that change that we just had where
4 yesterday we were looking at 1.55 and today we are
5 looking at 1.38, and the question is, what's the
6 smallest value that NRR will accept?

7 MR. WALLIS: I'm sure the industry is very
8 interested in their answer, I'm sure.

9 MR. MIRANDA: That margin between the
10 design limit and the safety analysis limit is
11 determined by the licensee and the vendor analysis,
12 the analysts at the vendor. It is a safety margin in
13 the true sense. It is a contingency. It is for
14 unexpected problems.

15 It is something that the staff doesn't
16 really see. All we can judge is, do the accident
17 analyses meet the safety analysis limit? We know
18 there is some amount of non-zero margin between the
19 design limit and the safety analysis limit.

20 MR. WALLIS: But suppose a vendor came in
21 with 1.25 and you don't see where it came from; are
22 you going to accept it?

23 MR. MIRANDA: A safety analysis limit of
24 1.25?

25 CHAIRMAN DENNING: No, the safety analysis

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1 limit is, I think, 1.2 --

2 MR. WALLIS: No, the safety analysis is
3 1.38. That is the one we are talking about.

4 CHAIRMAN DENNING: Oh, I thought the DNBR.
5 Yes, let's put the margins up there again, the one
6 that has the 1.38.

7 MR. WALLIS: I am a little bit puzzled.
8 This is determined by the licensee and the vendor
9 using methods that you don't know about?

10 MR. MIRANDA: We know about the
11 correlation limit.

12 MR. WALLIS: Yes, that is based on a
13 publication.

14 MR. MIRANDA: And we know about the design
15 limit.

16 MR. WALLIS: That's based on a
17 publication.

18 CHAIRMAN DENNING: Right, right.

19 MR. MIRANDA: Those have both been
20 reviewed and approved by the staff.

21 MR. WALLIS: Right.

22 MR. MIRANDA: The part we don't know about
23 is the space between the design limit and the safety
24 analysis limit.

25 CHAIRMAN DENNING: Right, and Graham says,

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1 okay, suppose this is 1.25; they decide let's go for
2 1.25. What do you do?

3 MR. MIRANDA: It is a matter of judgment.
4 If they say 1.25 and if they produce analyses that all
5 meet that value, I don't see how we can object.

6 The only problem with that is if something
7 comes up in the future, some rod bow problems or
8 something else and they need that margin, it won't be
9 available. Then they will have to come in and change
10 the safety analysis limit, and that is going to
11 require a license amendment.

12 MR. WALLIS: I don't understand that. I
13 mean with 1.25, they may be predicting 1.35, and they
14 say, well, it's a huge margin because we are
15 predicting 1.35 and our limit is 1.25.

16 CHAIRMAN DENNING: Well, let me say
17 something that I think was implied that we didn't pick
18 up on adequately. That is this contingency element.
19 That is, suppose during the operation of the plant
20 there's some issue that comes up like rod bowing, and
21 they have to then go back and say, "Oh, well, you
22 know, we really had that extra margin in there between
23 1.24 and 1.38, or between 1.24 and 1.55. So we don't
24 have to shut down the plant."

25 MR. WALLIS: That's what it's for?

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1 CHAIRMAN DENNING: I have a feeling that
2 may be what it is for?

3 MR. WALLIS: Is that what it is for?

4 CHAIRMAN DENNING: Would you respond? I
5 wonder whether the licensee might --

6 MR. WALLIS: It is a very arbitrary thing.

7 CHAIRMAN DENNING: -- or Westinghouse
8 might comment on that.

9 MR. KILLIMAYER: Hi. This is Jack
10 Killimayer from Westinghouse, the Fuels Division.

11 The safety analysis limit that we use,
12 okay, the 1.24, the design basis limit has the
13 uncertainties rolled in and meets the 9595 criterion.
14 When we do our analyses, we do them all to meet the
15 higher limits, so we can build in a certain amount of
16 margin that is shown up here.

17 CHAIRMAN DENNING: And the purpose of that
18 margin is to be extra safe or is it in part or largely
19 because you want to make sure that, if issues come up,
20 that suddenly you're not in a position where it
21 appears that you are beyond the design limit?

22 MR. KILLIMAYER: Yes to all of them.
23 There are some known penalties that we choose to cover
24 with DNB margins such as the rod bolt penalties.
25 We've got a rod bolt penalty of about a percent, a

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1 percent and a half, depending on the fuel type. We
2 cover that with the margin that we retain between the
3 safety analysis limit and the design limit.

4 You do want to have some margin in all
5 your analyses when you are going into a cycle in case
6 something does happen when you are doing an analysis
7 for a given reload. All our DNB analyses have an
8 assumption on axial power shapes, and we use a
9 bounding axial power shape, what we consider to be a
10 bounding axial power shape, going in, and we verify
11 that each cycle.

12 So if you did end up with a more limiting
13 axial power shape, you would have margin within the
14 safety analysis limit to address small issues like
15 that.

16 MR. WALLIS: So we are talking about .14,
17 a difference between 1.24 from 1.3, which seems to be
18 based on something insubstantial in terms of
19 justification. Then we quibble about the difference
20 between 1.38 and 1.381, which is less than 1 percent
21 of this thing which seems to be somewhat arbitrary.

22 CHAIRMAN DENNING: Well, you and I are
23 quibbling; I am not sure that they are quibbling.

24 MR. WALLIS: Well, we are questioning,
25 let's say.

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1 And yet they struggle to meet this 1.38
2 with this huge accuracy when it seems to be itself
3 picked out of the air, to some extent. It seems to me
4 a strange thing, you know.

5 Maybe if it is 1.3 -- it really might as
6 well be 1.37. Why not?

7 MEMBER MAYNARD: I didn't see that they
8 were struggling to meet that. They were
9 intentionally --

10 MR. WALLIS: Yes, they were. They
11 deliberately tried to get right on the --

12 MEMBER MAYNARD: -- getting there, so that
13 they could establish design and set point criteria.

14 MR. WALLIS: They deliberately tried to
15 get to 1.381, as far as I can make out.

16 MR. MIRANDA: I think the difficulty there
17 is that the safety analyses that we were looking at
18 are not safety analyses in the strict sense. They are
19 also sort of design analyses. They are trying to come
20 up with, by doing these safety analyses, come up with
21 enough operating margin, operating space, for the
22 future as possible.

23 So they use, they did, for example, the
24 rod withdrawal at power analyses over a wide range of
25 reactivity insertion rates and other conditions such

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1 that there's no future core reload that will go
2 outside that area. They would do that up to the very
3 limit, up to the 1.38, to make sure that they have
4 given themselves as much space as possible.

5 MR. WALLIS: But the area then doesn't set
6 the number 1.38. They could have had a higher power
7 uprate and done all this analysis of core reload and
8 said, "All right, our number is 1.36 and we're happy
9 with that."

10 MR. MIRANDA: Well, they could have just
11 as easily have done that.

12 MR. WALLIS: Well, why don't they do that
13 and they come in with a 10 percent power uprate?

14 MR. DUNNE: The power uprate, power level
15 was picked first and then all the analyses to support
16 it were done.

17 MR. WALLIS: That's right.

18 MR. DUNNE: We didn't do all these sets of
19 analyses and then come say --

20 MR. WALLIS: Put the cart before the
21 horse. So you assume what you want to do and then
22 justify it.

23 MR. DUNNE: Well, the other thing on the
24 power uprate is we are also limited by the balanced
25 plant side of the plant.

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1 (Laughter.)

2 So if we wanted to go higher, then we
3 would have more modifications to make on the balanced
4 plant side of the plant.

5 So, you know, you end up choosing what
6 your power level is --

7 MR. WALLIS: I understand that, but we are
8 talking about safety here. We are talking about
9 safety.

10 MR. DUNNE: Right, but that's the reason
11 why we would not have actively pursued going much
12 higher than the number we chose.

13 MR. WALLIS: It seems to me there has to
14 be a justification for 1.38 which is more than saying
15 that the vendor and the licensee decided in some
16 mysterious way that's what it should be.

17 CHAIRMAN DENNING: And that they wanted
18 that margin.

19 MR. WALLIS: Right.

20 CHAIRMAN DENNING: I mean that seems to be
21 the margin they want. Again, it is a value to them
22 related to these unforeseen --

23 MR. WALLIS: In some unforeseen
24 circumstances they might go down to 1.30.

25 CHAIRMAN DENNING: Yes, that's right.

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1 MR. WALLIS: And then they would come to
2 us and say, "There's no problem because it is still
3 above 1.24."

4 CHAIRMAN DENNING: And then they would
5 come up and they would say, "Well, it's no problem."
6 I think that's what we are hearing.

7 MR. WALLIS: Is that what happens?

8 MR. MIRANDA: No, they can't -- I don't
9 think they can do that. I mean they have set the
10 safety analysis limit that's in the tech specs. If
11 they come in with something less than 1.38, they would
12 have to justify it. They would have to come in and
13 ask for an amendment, and then the staff would review
14 that. But anything above 1.38 --

15 CHAIRMAN DENNING: They're locked into
16 that.

17 MR. WALLIS: There had another plant
18 yesterday that was 1.55.

19 MR. MIRANDA: Yes.

20 MR. WALLIS: They look at this plant and
21 they say, "Gee whiz, there's no reason we should be
22 1.55. Why don't we come in with 1.38 and go for a
23 power uprate of 30 percent?" Would you let them do
24 that?

25 MR. MIRANDA: Well, actually, for Beaver

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1 Valley, that has a little bit of history behind it.
2 They could have been below 1.55, but they had, I
3 believe they had 1.55 in the past and they didn't need
4 to go below 1.55. The results were acceptable at
5 1.55, so they just kept it. So they had more than the
6 average margin between design limit and the safety
7 analysis limit.

8 MR. WALLIS: Yes, but that's why they
9 might use it. Why don't they use it? Why don't they
10 capture some of that margin and go to higher power?

11 MR. SIEBER: Well, the higher power is
12 limited by how many dollars you want to spend on --

13 MR. WALLIS: But we're talking about
14 safety. Dollars are irrelevant.

15 CHAIRMAN DENNING: No, but as far as the
16 plant is concerned, they're --

17 MR. WALLIS: But these numbers should have
18 a relationship to safety. That's what we're here for,
19 isn't it? We're not here for anything to do with
20 dollars.

21 MR. FINLEY: Right, Doctor, and we meet
22 the safety limit, right?

23 MR. WALLIS: Set by you, it seems to me.

24 MR. FINLEY: No. These limits have been
25 reviewed by the staff and accepted. We treat them as

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1 safety limits and we demonstrate we meet them with the
2 power level that we have chosen.

3 As Jim Dunne said, we chose the power
4 level based on many parameters. These safety limits
5 are part of that decision process.

6 MR. WALLIS: The 1.38 is historically what
7 you have had in this plant, is that it?

8 MR. KILLIMAYER: No. This is Jack
9 Killimayer again.

10 We do set the safety analysis limit. Yes,
11 there is, in a sense, an arbitrary amount of margin
12 that is put in. It does cover known penalties, and we
13 do build in extra margin to cover contingencies for
14 the future.

15 It is an agreed-upon number as to how much
16 margin we retain in the DNB analysis versus where it
17 is in operating space.

18 MR. HUEGEL: It is agreed upon between
19 Westinghouse and the licensee.

20 MR. WALLIS: That's right.

21 MR. HUEGEL: We don't treat that as the
22 license limit. The license limit would be the design
23 limit, okay?

24 MR. WALLIS: The license limit is 1.24?

25 MR. KILLIMAYER: Right. The safety

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1 analysis limit is essentially our -- it is like an
2 accounting method for keeping track of DNB margin to
3 account for penalties.

4 MR. WALLIS: So when the staff evaluates
5 your submittal, do they look to see the DNB number is
6 bigger than 1.24 or that it is bigger than 1.38?

7 MR. MIRANDA: We use the 1.38 value.

8 MR. WALLIS: You use the value, but that
9 seems very strange because you are using something
10 defined for the convenience of the licensee which has
11 no relationship to public safety whatsoever.

12 MR. MIRANDA: Well, there is a
13 relationship to public safety. It is a value that is
14 greater than the design limit.

15 MR. WALLIS: But 1.24 has some merit in
16 terms of a measure of public safety.

17 MR. MIRANDA: Yes.

18 MR. WALLIS: The 1.38 does not; you said,
19 but it is bigger.

20 MR. SIEBER: It has more --

21 MR. WALLIS: But it could be 1.9. I mean
22 it is just arbitrary.

23 MR. HUEGEL: But the important thing is it
24 is greater than; the 1.38 has an important part
25 because it was met based upon a conservative

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1 methodology. So using our conservative methodology,
2 we are meeting the 1.38, which includes, granted, it
3 is rather arbitrary, but some amount of DNB margin
4 above the design limit to handle the unexpected issues
5 that do arise, as was pointed out, the rod bow
6 penalty, for example.

7 You don't want to be in a situation where
8 you have done your safety analysis right up to the
9 design limit; something comes up unexpected, and
10 you're strapped and you have no room to maneuver other
11 than telling the plant, "Well, you have to derate or
12 something." This gives us the flexibility to address
13 the unknown issues that we hope don't occur, but,
14 unfortunately, do occur.

15 MR. WALLIS: How do you get flexibility if
16 the staff is approving 1.38 and you go down to 1.37
17 because of rod bow or something?

18 MR. HUEGEL: Because we show that the
19 safety analysis --

20 MR. WALLIS: But they wouldn't shut you
21 down?

22 MR. HUEGEL: No.

23 MR. WALLIS: Because you're above 1.24, is
24 that right?

25 MR. MIRANDA: No, they would have to

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1 explain why they are below the safety analysis limit.

2 MR. HUEGEL: But we have met the design
3 limit and the safety analysis limit, and we have said
4 that --

5 MR. WALLIS: It's strange.

6 MR. MIRANDA: Telling us that you met the
7 design limit does not satisfy us.

8 MR. WALLIS: Am I just odd? I think this
9 is very strange.

10 CHAIRMAN DENNING: But it is possible they
11 could come to you and say -- I mean it sounds like
12 we're hearing slightly different things, but what you
13 are saying is that is what you license them with a
14 particular core reload, core load; that's the way they
15 operate the plant. If they find something mid-cycle
16 that is an issue that would say that they are in
17 conflict with that, then the licensee comes to you and
18 says, "We want to have some granting relaxation,"
19 right? And it would be up to NRR to say yes or no, is
20 that right?

21 MR. MIRANDA: Something like that. If
22 something comes up in the future that causes them to
23 use up all of their 11 percent margin between the
24 design limit and the safety analysis limit --

25 CHAIRMAN DENNING: Well, I'm only going to

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1 let them use up 1 percent of it. Suppose they decide
2 that it is 1.37. You know, something has happened.
3 Now what is the requirement on them? Do they have to
4 now -- are they in conflict with their license and
5 they have to either shut down the plant -- I mean they
6 have to shut down the plant within "x" amount of time
7 or something.

8 MR. SIEBER: Reduce power.

9 CHAIRMAN DENNING: Or reduce power? And
10 then you would have to grant some exception to allow
11 them to go back to power? Is that a true statement?

12 MR. SIEBER: They would have to justify
13 that based on a reevaluation of the uncertainties.
14 That is one way to do this.

15 CHAIRMAN DENNING: So, actually, what
16 would probably happen --

17 MR. SIEBER: What they come up, the staff
18 might or might not agree with --

19 CHAIRMAN DENNING: Might or might not.

20 MR. SIEBER: -- a new limit.

21 CHAIRMAN DENNING: Yes, right?

22 MR. SIEBER: And you would recapture some
23 of the margin that you put in there in the first
24 place.

25 MR. MIRANDA: I'm a little bit confused.

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1 Are you talking about the safety analysis limit or the
2 design limit?

3 CHAIRMAN DENNING: The safety analysis
4 limit.

5 MR. SIEBER: The safety analysis limit has
6 extra margin.

7 MR. MIRANDA: They need to change the
8 safety analysis limit; they would need to come to the
9 staff.

10 MR. SIEBER: You would have to agree
11 before they could do it then?

12 MR. MIRANDA: Since that is in the tech
13 specs, that is a license amendment and the staff would
14 have to review and approve that.

15 MR. WALLIS: It seems to me to have
16 nothing to do with nuclear safety. I mean if 1.24
17 means the public risk is 10 to the minus 5 and 1.38
18 means it is two times 10 to the minus 5, that is very
19 different from its being 10 to the minus 6. Until
20 there is some scale which tells me what we gain in
21 public safety by having this extra margin from 1.24 to
22 1.38, I don't have any way to evaluate how big it
23 should be.

24 MR. MIRANDA: I don't see the need for
25 evaluating that. That is a designer's margin. That

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1 is for their use in contingencies to cover unexpected
2 problems.

3 MEMBER KRESS: You are suffering under the
4 whole problem of all the licensees in design basis
5 space which has a relationship to safety but it is not
6 fully quantified because you've got these design basis
7 events that represent ranges of accidents, and they do
8 them conservatively. You end up with margins for the
9 design basis events.

10 But how to relate that to some real
11 measure of safety, which might be a risk number, is
12 you have to -- it is an after-the-fact thing. You can
13 go back now and say, "We'll do a PRA and we'll see if
14 this design is safe from the standpoint of any risk
15 measures you have." But it is an after-the-fact
16 calculation.

17 To try to relate things like how much this
18 margin contributes to that safety is just --

19 MR. WALLIS: I'm really puzzled though.
20 I mean 1.24, see, it has a basis, right? It seems to
21 me that -- I'm trying to relate it to my experience.
22 If we say that we are going to educate students to
23 pass a professional engineering exam, in a
24 professional engineering exam to be a qualified
25 engineer, you have to get a grade of 1.24. But the

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1 student says, "Well, I want to be better than that
2 because I want to be a better engineer. So I am going
3 to come up and say you're going to grade me to be
4 above 1.38," and we agree to that. But it is all just
5 arbitrary from the student's point of view.

6 MEMBER KRESS: Well, sure it is.

7 MR. WALLIS: It is not justified by the
8 agency.

9 MEMBER KRESS: It is not quite arbitrary
10 because it is designed by space and you did it in a
11 conservative way and you end up with a conservative --

12 MR. WALLIS: But the number is set by the
13 licensee and the vendor. It is not set by the agency.

14 MEMBER KRESS: That's pretty much
15 arbitrary.

16 MR. WALLIS: It is really peculiar to have
17 a safety thing set by the vendor rather than the
18 agency. But, anyway --

19 (Laughter.)

20 MEMBER MAYNARD: I think the safety thing
21 here is the design limit. Now the closer that the
22 safety analysis limit comes to that, the less things
23 that they are going to be able to tolerate --

24 MR. WALLIS: I understand that.

25 MEMBER MAYNARD: -- from other things.

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1 The higher they go, that removes operating
2 flexibility from the plant.

3 It is not as much a safety issue as it is
4 as to, how much do you want to be able to tolerate
5 without having to go back and reanalyze and resubmit?

6 MR. WALLIS: They still have to resubmit
7 though. If they come up with something which is 1.3,
8 they have to resubmit.

9 MEMBER MAYNARD: But they are a lot less
10 likely, if they started with 1.3 and that you had some
11 rod bowing or you had some thing, they are not going
12 to be able to absorb as much of that. So the lower
13 they make that limit -- yes, if they do end up below
14 that 1.38, they've got to come in.

15 MR. WALLIS: Right. There's a likelihood
16 that after they come in they can go out
17 satisfactorily?

18 MR. SIEBER: Yes.

19 MR. WALLIS: Whereas if they were closer
20 to it, they might be more at risk of being shut down?
21 Is that the idea?

22 MR. SIEBER: Well, you have to make sure
23 that you aren't going to approach the design limit.

24 MEMBER MAYNARD: It is going to change
25 other -- if they have to come in with a lower number,

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1 then it is going to change some other things in a
2 tighter design or different set points or different
3 limits from that aspect.

4 CHAIRMAN DENNING: I think another thing
5 that we have to get perspective on, we tend to think
6 in risk space, and these are Condition 2 and Condition
7 3 events. Even defeating the design limits in these
8 cases doesn't put you in a core meltdown situation
9 typically.

10 MR. WALLIS: That's right.

11 MEMBER KRESS: It could possibly do some
12 fuel damage.

13 CHAIRMAN DENNING: It could do some fuel
14 damage.

15 MEMBER KRESS: And we don't have criteria
16 in terms of risk of fuel damage other than full core
17 damage almost. So if we had that criteria, you might
18 possibly be able to relate this change in the limit to
19 how much fuel you might damage if you had a whole
20 spectrum of events, but we don't have that,
21 unfortunately.

22 MR. SIEBER: Actually, you don't do fuel
23 damage until you hit the critical heat flux.

24 MEMBER KRESS: That's right. That's
25 right. But if you did it right, these would have

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1 probability distributions. The overlap would give a
2 probability of meeting that for all the design -- for
3 not the design basis accident, but for the spectrum of
4 accidents. You could end up with a probability of
5 core damage and you could have some sort of measure.
6 That could be a measure of safety.

7 We don't do that because right now it is
8 too hard. This seems to guarantee safety this way by
9 experience. It is a way that the staff can deal with
10 and a way the licensee can deal with.

11 MR. SIEBER: It's deterministic. That is
12 the way these things were --

13 MEMBER KRESS: Deterministic as opposed
14 to --

15 MR. WALLIS: My problem dealing with it,
16 because we are going to evaluate whether or not to
17 allow a power uprate, and if one plant comes in with
18 1.55, this one comes in 1.38, another plant comes in
19 with 1.3, another one comes in 1.25, and they all say,
20 "We want the power uprate." It is clear that the one
21 with 1.25 is probably going for a higher power uprate.
22 So how do we decide?

23 MEMBER KRESS: That's a good question.

24 MR. WALLIS: How do we decide what is
25 reasonable?

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1 MEMBER KRESS: That's a good question.

2 MR. MIRANDA: Well, you would be putting
3 yourself in the position of judging as to how much --

4 MR. WALLIS: We're asked to write a
5 letter, right. Right.

6 CHAIRMAN DENNING: That's exactly where we
7 are.

8 MEMBER KRESS: You had a suggestion once,
9 Graham, that I really liked, and that is, these are
10 calculated by some code, a thermal-hydraulics code.

11 MR. WALLIS: Right.

12 MEMBER KRESS: And if you, instead of
13 having this number, had a distribution and you could
14 come up with some sort of probability of exceeding
15 your design, your actual CfA, actually correlation
16 limit, and you have some idea --

17 MR. WALLIS: Where we are, yes.

18 MEMBER KRESS: But even there you've got
19 a problem because, even though we have that
20 probability, you don't know what probability is
21 acceptable. And that is an arbitrary choice.

22 MR. WALLIS: But at least you know what
23 you are doing more.

24 MEMBER KRESS: You know what you are
25 doing.

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1 MR. WALLIS: Right.

2 MEMBER KRESS: But not enough to base a
3 decision on.

4 CHAIRMAN DENNING: Let's not redefine the
5 whole regulatory basis.

6 MEMBER KRESS: No, that is not in the
7 regulatory basis right now; that's right. So we are
8 stuck with the judgment.

9 MR. SIEBER: The only way we could be
10 certain that their number is right is for us to do
11 these calculations, this whole series of calculations,
12 and I don't want to do that.

13 (Laughter.)

14 CHAIRMAN DENNING: Well, thank you, Jack.
15 Go now to where you were going to start
16 your presentation.

17 MR. MIRANDA: Okay. I was going to talk
18 about the same three transients that Mr. Finley
19 discussed earlier: loss of flow, which is the event
20 that challenges that DNB ratio; the rod withdrawal at
21 power, which, by the way, I disagree; I don't think
22 this is a challenging analysis for the DNB ratio. Rod
23 withdrawal at power is more of a design event in terms
24 of testing the over temperature delta T trip to be
25 sure it covers the --

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1 MR. SIEBER: That's the culmination of it.

2 MR. MIRANDA: Yes.

3 And the loss of load, which is the event
4 that is most likely to over-pressurize the RCS.

5 These are the results for the loss-of-flow
6 accident. There are two cases described here. One is
7 the frequency decay, which is the limiting event, and
8 then there is the complete loss of flow. With both
9 complete losses of flow, one involves tripping both
10 reactor coolant pumps and the other is the situation
11 where the reactor coolant flow is driven down by a
12 frequency decay on the grid. That one produces a
13 lower DNB ratio.

14 I would say that this event is governed
15 mainly by the power-to-flow ratio. That is very
16 important in DNB ratio. If you look at the power-to-
17 flow ratio, if you delay the reactor trip, if you keep
18 the power relatively high compared to the flow, which
19 is decreasing, either because it pumps a trip or
20 because of being driven down by frequency decay,
21 delaying that reactor trip will cause a lower DNB
22 ratio.

23 We can see, for example, here that looking
24 at the two events, in the flow coast-down event you
25 have the reactor trip immediately because that is the

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1 initiating event, the undervoltage condition on the
2 power supply buses on the reactor coolant pumps. So
3 there you have an immediate reactor trip; whereas, for
4 the frequency decay you have to wait for the signal,
5 for the under-frequency reactor trip signal, and that
6 takes a little bit more than half a second.

7 Here we see on the bottom curve -- it is
8 not a curve; it is a straight line. It is the flow
9 rate responding to the frequency decay.

10 Then we have the under-frequency trip burn
11 in about two seconds. Then, as the rods are falling
12 into the core, you have reached a minimum DNB ratio
13 about here. You see the power level is still
14 relatively high.

15 This is the heat flux in the core average
16 channel and the hot channel. This is a reminder, for
17 one thing, that this event is analyzed with RETRAN and
18 VIPRE. The RETRAN code will calculate the transient
19 in terms of power level and back to coolant system
20 pressure and temperatures and flow rate. Then that
21 information is passed to VIPRE, which actually
22 calculates the heat flux, and VIPRE will model a hot
23 channel. Here we can see there is not that much
24 difference between hot channel and average channel.

25 MR. WALLIS: All this is at some time in

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1 the cycle or some extreme case or something that
2 bounds --

3 MR. SIEBER: Worst.

4 MR. WALLIS: The worst?

5 MR. SIEBER: The worst. The worst time in
6 the cycle.

7 MR. MIRANDA: From this curve, we see that
8 minimum DNB ratio -- well, actually, I have another
9 plot I can show that describes all of this.

10 The minimum DNB ratio will occur actually
11 before the time that the PORVs might open. This is an
12 illustration of that.

13 Here's the minimum DNB ratio occurring.
14 If you take that up to the pressurizer pressure curve,
15 you see that the minimum DNB ratio has been reached
16 before the core opening set point is reached.

17 All of this is interesting and it is not
18 really relevant, though, for this analysis because
19 this pressure is information that is not passed to
20 VIPRE as you see it here. The VIPRE code will
21 calculate the DNB ratio based on the nominal pressure.
22 So there is no credit taken for the pressurization.

23 MR. WALLIS: I think the key thing is what
24 turns around the DNBR. It seems to be headed down and
25 then it gets turned around rather abruptly by

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1 something.

2 MR. MIRANDA: The rods are fully inserted,
3 okay.

4 CHAIRMAN DENNING: Heat flux. Heat flux.

5 MR. MIRANDA: It is the power to flow --

6 MR. WALLIS: It is the power that turns it
7 around? Okay.

8 MR. MIRANDA: If we look at the first
9 curve with the power levels --

10 MR. WALLIS: Okay, it is the power. That
11 is where it is. The power torque falls off the cliff
12 or it goes over -- it is not really a cliff, but it
13 goes down the slope. Then that is what turns it
14 around. Okay.

15 MR. MIRANDA: It is all a function of
16 power-to-flow ratio.

17 MR. WALLIS: Okay.

18 MR. SIEBER: Well, the whole transient is
19 caused because of the mismatch between the trip and
20 seeing the actual cause, which was the loss of the
21 coolant pump.

22 MR. WALLIS: So what would seem to be --

23 MR. SIEBER: You are producing power in a
24 regime where the flood is decaying.

25 MR. WALLIS: What would seem to be

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1 critical here would be how fast the rods drop.

2 MR. MIRANDA: Yes, and we had --

3 MR. WALLIS: Because if it is a little bit
4 later, then this DNBR would go down below the safety
5 analysis limit.

6 MR. MIRANDA: Right. That's right.

7 MEMBER KRESS: Why doesn't the DNBR turn
8 around again at some longer time? Because your flow
9 has continued to drop, but the power sort of levels
10 off. So you expect that curve to turn over again.

11 MR. MIRANDA: Well, you do not produce --
12 you have the reactor trip. So you're not producing
13 power anymore. The power that you see there is --

14 MEMBER KRESS: Decay heat.

15 MR. MIRANDA: Decay heat, yes. It is kind
16 of hard to come up with --

17 MR. SIEBER: Well, if the flow continued
18 going down, then even decay heat could reach the DNB.

19 MEMBER KRESS: The flow never really
20 stops.

21 MR. SIEBER: Oh, that curve doesn't
22 continue on down like that?

23 MEMBER KRESS: No, because you end up in
24 natural circulation.

25 MR. MIRANDA: Natural circulation is --

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1 MEMBER KRESS: Okay. Well, that's the
2 explanation.

3 MR. WALLIS: DNBR in a close to dryout
4 situation, high quality, the power-to-flow ratio might
5 seem -- no, it is all liquid. It is all liquid, isn't
6 it? It is all liquid. So it is not. No, it has
7 nothing to do with that. Yes, it is all liquid.

8 I am just trying to figure out why it
9 should be power-to-flow ratio, but that doesn't
10 matter. It doesn't matter.

11 MR. MIRANDA: So this DNB ratio, the 1.385
12 I believe is the limiting, is the lowest DNB ratio you
13 will find in Ginna.

14 MR. WALLIS: Well, you have 1.381 in
15 another one.

16 MR. MIRANDA: I will talk about that when
17 I get to the rod withdrawal at power.

18 MR. WALLIS: Okay.

19 CHAIRMAN DENNING: Okay, proceed.

20 MR. MIRANDA: Loss-of-load event, Ginna
21 has done three different cases here.

22 MR. WALLIS: I'm sorry, I want to go back
23 to this other one. Since everything seems to be
24 governed very much by when the rods drop, is this a
25 conservative analysis you are showing us about rod

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1 drop or is this a realistic analysis?

2 MR. MIRANDA: This is conservative.

3 MR. WALLIS: So the rods, where actually
4 it says two, it is more likely to be one?

5 MR. FINLEY: Right. I think, Sam, if you
6 put up your sequence of events table there?

7 MR. WALLIS: As rods begin to drop at two
8 seconds; it is more likely to be one second, is that
9 right?

10 MR. MIRANDA: Well, they take 2.8 seconds
11 to drop.

12 MR. WALLIS: Well, they begin to drop at
13 two. Is it more likely that they would actually drop
14 earlier than that?

15 MR. FINLEY: That is correct. This is
16 Mark Finley, Project Director for Ginna.

17 I mentioned in my presentation there is a
18 1.4-second time delay assumed between the time the
19 frequency set point is reached --

20 MR. WALLIS: That is the .6 --

21 MR. FINLEY: -- right -- and the time the
22 rods begin to drop. We have actually timed that in
23 the past at less than one second. So on my slide I
24 said, if you reduced that 1.4-second delay to one
25 second, then you would benefit in margin.

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1 MR. WALLIS: Yes, I was recalling what you
2 said.

3 MR. FINLEY: Yes.

4 MR. WALLIS: And I was trying to relate it
5 to what is being presented here.

6 MR. SIEBER: The rod drop speed is slow,
7 too.

8 MR. FINLEY: And then the rod drop speed
9 is tested. We have a tech spec number we have to meet
10 for the rods to reach the bottom, and that is tested
11 each startup.

12 MEMBER MAYNARD: I think I also heard
13 Westinghouse say that they don't take much credit for
14 the rods until they get almost to the bottom, as
15 though all the power were being generated in the
16 bottom there. So that is another conservatism, I
17 believe.

18 MR. FINLEY: They certainly use a bounding
19 shape in terms of the rods and the position of the
20 rods for the negative reactivity insertion.

21 MR. MIRANDA: Okay, the loss-of-load case,
22 there are actually three cases, but the important one
23 is the RCS peak pressure case, the last one.

24 Ginna has looked at the loss of load in
25 terms of DNB ratio and also in terms of secondary site

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1 over-pressurization. They are different cases.

2 The DNB case is a case that is designed
3 to produce a low DNB ratio, which means you try to
4 keep the pressure low. To keep the pressure low, they
5 would use the pressurizer pressure control system,
6 pressurizer spray and PORVs. They also use the
7 revised thermal design procedure to evaluate the DNB
8 ratio.

9 For this type of an event, as a reviewer,
10 I would look for a trip coming from the protection
11 that is designed to protect against low thermal
12 margin. That would be the over temperature delta T
13 trip. That is what is happening here. The over
14 temperature delta T trip occurs at 11.6 seconds, and
15 then the DNB ratio reaches a minimum, again, as the
16 rods are nearing the bottom of the core.

17 The case designed to look at secondary
18 site pressure, we are not looking at DNB ratio
19 anymore. So they are using the standard thermal
20 design procedure, which means, for example, that they
21 are going to use different initial conditions. They
22 are going to use 102 percent of rated thermal power,
23 and they are going to use temperature uncertainties on
24 the high side.

25 Also, in this case they are, for peak

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1 secondary system pressure, they are assuming no steam
2 generator tube plugging to maximum the heat transfer
3 from primary to secondary.

4 Finally, the RCS peak pressure case --

5 MR. WALLIS: So that's a conservative
6 assumption?

7 MR. MIRANDA: Yes.

8 For the RCS pressure case, they are not
9 using any pressurizer pressure control, no PORVs, no
10 spray. They are using all the uncertainties in
11 initial conditions in a conservative direction, high
12 temperatures, high power, and they produce the highest
13 pressure. For example, for a trip on the high
14 pressurizer pressure reactor trip --

15 MR. WALLIS: Now, presumably, the steam
16 generator is cooling better; the pressure is lower,
17 isn't it? That's a different --

18 MR. MIRANDA: They would assume different
19 plugging level --

20 MR. WALLIS: Higher secondary pressure,
21 but what did you assume about the steam generator in
22 the last case?

23 MR. MIRANDA: Maximum plugging, 10 percent
24 plugging.

25 MR. WALLIS: You assume 10 percent

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1 plugging, okay.

2 MR. MIRANDA: That is why in each one of
3 these analyses you look at what parameter you are
4 interested in --

5 MR. WALLIS: No, I am just interested
6 about the steam generator in the last case because it
7 doesn't seem to be written down here. Okay.

8 MR. MIRANDA: So in the first case, in the
9 DNBR case, they have the over temperature delta T trip
10 occurring right about here.

11 MR. WALLIS: We don't have that.

12 CHAIRMAN DENNING: It is on the third one.

13 MR. WALLIS: It is on the third one, okay.

14 MR. MIRANDA: That trip corresponds to
15 this point. Here is your DNB ratio.

16 MR. WALLIS: Oh, it wiggles, unless you
17 put the pencil mark on there.

18 MR. MIRANDA: Oh, the wiggle mark?

19 MR. WALLIS: It is your pencil mark you
20 put on there as a wiggle, isn't it, or is it not?

21 MR. MIRANDA: Yes, the wiggle is due
22 mainly to this.

23 MR. SIEBER: Actually, we don't have that.

24 MR. WALLIS: We don't have that. We don't
25 have that, no.

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1 MR. MIRANDA: Here we have the pressurizer
2 pressure and you see that we have PORV opening at 2350
3 psi, and, in fact, it gets up to 2500, where you might
4 begin to see the safety valves opening. Over
5 temperature delta T trip occurs right about here.

6 MR. WALLIS: We don't have your first
7 curve there for some reason.

8 MR. SIEBER: We don't have the last one.

9 MR. WALLIS: We don't have the one you
10 just showed, the one before this.

11 MR. MIRANDA: The one before this? This
12 one?

13 MR. WALLIS: I don't think we have that.

14 CHAIRMAN DENNING: No, I don't think we
15 do.

16 MR. WALLIS: We don't have that.

17 CHAIRMAN DENNING: It is missing.

18 MR. WALLIS: So DNBR is sort of headed to
19 China until the PORV opens, is it, or something? It
20 seems to be falling off a cliff and then it levels off
21 again.

22 MR. MIRANDA: Well, I don't really connect
23 it to the PORV. It is connected to the rods providing
24 enough negative reactivity to trip the plant.

25 MR. WALLIS: And that's what stops it

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1 abruptly? Okay.

2 But is that wiggle something you drew on
3 there? We don't have this figure. You drew something
4 on there?

5 CHAIRMAN DENNING: Yes, that is just a
6 marker, I think.

7 MR. WALLIS: It's a marker, okay. You put
8 that on? Okay. Just don't draw on the screen,
9 whatever you do.

10 (Laughter.)

11 Okay, so that is the figure we don't have.

12 CHAIRMAN DENNING: But that's okay.
13 Proceed.

14 MR. WALLIS: That's okay. We have seen
15 it.

16 MR. MIRANDA: So this is where the trip
17 occurs. I mean this is where the --

18 MR. WALLIS: And that is, again,
19 conservatively estimated in time and stuff?

20 MR. MIRANDA: The over temperature delta
21 T trip, that is the trip that is designed to keep the
22 DNBR above 1.3 --

23 MR. WALLIS: Again, you've got two second
24 between the trip and the rods dropping? Is that this
25 conservatism again?

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1 MR. SIEBER: Yes.

2 MR. MIRANDA: Yes.

3 MR. WALLIS: Yes, okay.

4 MR. MIRANDA: That is a long time.

5 There is also, by the way, in the over
6 temperature delta T trip, there is also a delay built
7 in actually before you even reach that signal to
8 account for loop transit time because the temperature
9 is measured in RTDs in the hot legs and the cold legs,
10 and it takes time to get there, something like a six-
11 second delay.

12 This over temperature delta T trip is
13 current compensated, lead line compensation to account
14 for the time that it takes to measure the temperature
15 versus the time to actually put the rods into the core
16 and actually trip the plant before you reach the core
17 limit of 1.38.

18 MR. WALLIS: All right. I find this
19 extraordinarily useful. We have complained in the
20 past many times that when you read the SER and you
21 simply see a description of what the applicant did,
22 and then you say the applicant meets the regulations,
23 everything is fine, there's no indication that
24 anything like this sort of study is behind that
25 decision. And I think this is the first time we have

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1 really seen that this staff knows what is going on in
2 some detail, and it has been very useful to me. So
3 please continue.

4 MR. MIRANDA: This is simply the steam
5 generator pressure, the pressurizer water volume. The
6 limit for the steam pressure is 1209, which is right
7 about here, 1209.

8 The over temperature delta T trip occurs
9 right here.

10 And we also verify, since this is a
11 Condition 2 event, that the pressurizer is not filled.

12 MR. WALLIS: Yes.

13 MR. MIRANDA: This is an 800 cubic foot
14 pressurizer, 18.6 cubic feet for the surge line. So
15 we see that this event would not cause any water
16 relief for the --

17 MR. WALLIS: And it's getting pretty
18 close?

19 MR. MIRANDA: Close, yes.

20 MR. WALLIS: Yes.

21 MR. MIRANDA: Yes, Ginna has gone about as
22 far as they can with this uprate.

23 MR. SIEBER: There's still margin.

24 MR. WALLIS: The operator might have a
25 little concern when he sees that headed up like that.

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1 MR. FINLEY: Exactly, and he's got many
2 indications that might cause him to take actions that
3 would improve these results, but we don't take credit
4 for that, at least not for 10 minutes.

5 MR. WALLIS: These are seconds on the axis
6 here?

7 MR. FINLEY: Yes.

8 MR. WALLIS: So the 15 and 18 seconds, if
9 this is true, this curve, he's going to be having some
10 qualms or something. Something is going to be
11 happening to him.

12 MR. MIRANDA: Well, the reactor trip takes
13 care of that situation. As soon as you turn off
14 the --

15 MR. WALLIS: If it happens, yes. Yes.

16 MR. MIRANDA: It starts to go down.

17 In this case, the steam generator peak
18 pressure case, you see that DNB ratio is not the issue
19 and there's lots of margin there.

20 MR. WALLIS: Well, as long as it turns
21 around, right?

22 MR. MIRANDA: It turns around due to the
23 trip, yes.

24 MR. WALLIS: Which is conservatively
25 estimated in time.

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1 MR. MIRANDA: This is the RCS volume for
2 the steam side pressure case. That volume is actually
3 much lower.

4 MR. WALLIS: RCS pressure?

5 MR. MIRANDA: RCS pressure is -- we do
6 have core opening of 2250 --

7 MR. WALLIS: I guess where you said
8 "volumes temperature," you mean the temperature
9 increase swells up the volume? Because it is sort of
10 related to volume, isn't it? It looks like volume.

11 MR. MIRANDA: This is the core opening
12 here. Then we have safety valves opening just barely
13 right about here, taking into account 2.5 percent
14 pressure accumulation.

15 MR. WALLIS: These are all curves
16 submitted by the applicant?

17 MR. MIRANDA: Yes.

18 MR. WALLIS: And you folks didn't do any
19 separate predictions or running of the code or
20 anything? I guess Westinghouse doesn't give you the
21 code to run?

22 MR. MIRANDA: Actually, we ran it. We ran
23 a case with LOFTRAN.

24 MR. WALLIS: They did give you LOFTRAN to
25 run? Or you have LOFTRAN?

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1 MR. MIRANDA: We had access to LOFTRAN at
2 their Rockville office. We ran the loss-of-load event
3 with LOFTRAN. LOFTRAN agrees pretty well with RETRAN.

4 Back in the sixties, before LOFTRAN was
5 written, there were some tests done at some plants,
6 including Ginna, load rejection tests. They were used
7 to benchmark LOFTRAN. RETRAN later was used, was
8 benchmarked against LOFTRAN, and also these tests.
9 Those codes are available. I think they might in that
10 RETRAN WCAP.

11 MR. FINLEY: They're off looking for those
12 curves as you speak, Sam.

13 MR. MIRANDA: Okay. If you look at those
14 curves, I don't think you will see a consistent
15 conservatism where the pressure is always under-
16 predicted or over-predicted. They are going to cross
17 each other at several points. Probably the better
18 measure is a statistical correlation rather than a
19 pressure margin.

20 All those results were available since the
21 sixties.

22 This is the last of the steam flow
23 pressure case. We see here that the pressurizer
24 doesn't fill and that the steam system design pressure
25 is not exceeded, level 9 psi.

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1 This is the peak pressure, the peak RCS
2 pressure case. This case does not assume any
3 operation of the pressurizer pressure control system,
4 no PORVs, no spray. We see the DNB ratio doesn't even
5 go below its initial value.

6 We were looking for peak pressure. This
7 curve, we have the high pressure trip occurring at
8 about five seconds, right about here.

9 MR. WALLIS: The rods drop later at some
10 time, yes.

11 MR. MIRANDA: Yes, the rods drop, but the
12 pressure continues to go up until the safety valves
13 open. The safety valves are opened --

14 MR. WALLIS: This is stored heat in the
15 fuel or something?

16 MR. MIRANDA: Yes. Yes, that's right.

17 MR. WALLIS: Stored heat in the fuel?

18 MR. MIRANDA: Yes.

19 CHAIRMAN DENNING: Are the PORVs still
20 open in this one because they are not a safety
21 grade --

22 MR. MIRANDA: That's right, the PORVs are
23 considered a control system. So they are not credited
24 to operate.

25 MR. WALLIS: Not allowed to open?

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1 CHAIRMAN DENNING: Not credited, but the
2 reality is that they would, you said? Yes.

3 MR. MIRANDA: This same event, the loss of
4 load is analyzed as an ATWS event, and that is a best-
5 estimate analysis. In that case, the PORVs would
6 open.

7 MR. DUNNE: I think the point to notice on
8 this one for peak pressure, what terminates the peak
9 pressure is when the safety valves open. Independent
10 of the computer program, when the safety valves on the
11 pressurizer go open, that's when you get your peak
12 pressure in the pressurizer and --

13 MR. WALLIS: So it is going to be less, so
14 it should be less than your design because they are
15 open?

16 MR. DUNNE: Right.

17 MR. WALLIS: And at that point it is
18 suitable.

19 MR. DUNNE: Yes,

20 MR. WALLIS: Yes.

21 MR. MIRANDA: Okay, these curves verify
22 that the pressurizer does not fill. In this case,
23 too, the steam side pressure does not exceed its
24 safety limit.

25 MR. SIEBER: What is the volume of the

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1 pressurizer?

2 MR. MIRANDA: The volume of the
3 pressurizer is 800 cubic feet.

4 MR. WALLIS: These maximum pressures are
5 really determined by set point on the relief valves?
6 Nothing else matters, does it? Or does something else
7 matter?

8 CHAIRMAN DENNING: There is overshoot.

9 MR. WALLIS: There is overshoot?

10 MR. DUNNE: Yes, basically, the two things
11 that control this one from pressure is tripping the
12 reactor and the safety valves opening. In this event
13 the reactor trips early, but you don't really
14 terminate the heat up the RCS until you basically --
15 a little bit later in time. So you keep on
16 pressurizing until you get to the relief valves. When
17 the relief valve pops, they have more relief capacity
18 than the thermal expansion of the RCS, and that
19 terminates the transient.

20 MR. MIRANDA: Just to complicate things a
21 little bit, if you were to assume the PORVs were open
22 in this event, for example, that would delay the
23 reactor trip because the PORVs will open at 2350 psi;
24 the reactor trip set point is about 24-25 psi. So
25 that PORVs opening and relieving steam at 2350 for a

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1 few seconds would delay the reactor trip for a few
2 seconds.

3 MR. WALLIS: That's because they like to
4 keep the reactor running if they possibly can?

5 MR. MIRANDA: Yes. They put the reactor
6 trip between the PORVs and the safety valves. The
7 PORVs prevent the reactor trip, and the reactor trip
8 prevents the safety valves from opening.

9 CHAIRMAN DENNING: I was going to let you
10 get through your presentation, but I think that things
11 have gone a little bit too far for the break. So why
12 don't we take the break now and have you come back and
13 finish? So we will recess until 10 minutes before the
14 hour.

15 (Whereupon, the foregoing matter went off
16 the record at 10:35 a.m. and went back on the record
17 at 10:51 a.m.)

18 CHAIRMAN DENNING: All right, we're going
19 to come back in session now, please.

20 Proceed.

21 MR. MIRANDA: We had some discussion about
22 this earlier. The licensee submittal contains three
23 transients. The first two are examples and really are
24 two of a series of something like 50 or 60 cases that
25 are done for the rod withdrawal at power, basically,

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1 to map the reactor protection system area of coverage
2 for this event in terms of reactivity insertion rates.

3 Now these notations that you see here are
4 the result of some errors in the license amendment
5 request. The first case is not a maximum case; it is
6 a minimum reactivity feedback case.

7 The times of reactor trip and minimum DNBR
8 are the times that you will see on the curve. The
9 times were originally printed for another curve.

10 The same thing with the slow reactivity
11 insertion rate, 5 pcm per second, the second case.
12 That is a really a maximum feedback case. Those are
13 the times of reactor trip and minimum DNBR.

14 These two examples of transients are taken
15 one at a high reactivity insertion rate, one at a low
16 reactivity insertion rate, to illustrate a transient
17 that is protected by the high-flux trip and another
18 one that is protected by the over temperature delta T
19 trip.

20 Finally, Ginna submitted a transient to
21 show that the rod withdrawal at power event would not
22 violate the reactor coolant system pressure acceptance
23 criteria.

24 Maybe I should mention that DNB ratio at
25 this time. The DNBR ratio for the rod withdrawal at

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1 power that was listed at 1.381, that is not really
2 comparable to the DNB ratio that you find from the
3 loss-of-flow accident, the 1.385. That 1.385 value
4 comes from VIPRE results, and the 1.381 number comes
5 from RETRAN results. The 1.381 is really an estimate
6 of DNB ratio based upon insensitivity of DNB ratio to
7 changes in power, temperature, and pressure -- yes,
8 power, temperature, and pressure all taken at a
9 constant flow.

10 So that 1.381 value from RETRAN is
11 conservatively underestimated. That value, if those
12 same conditions of power, temperature, and pressure
13 were to be input to VIPRE, the DNB ratio would be
14 higher than 1.381.

15 MR. WALLIS: This is because RETRAN is
16 predicting the average behavior? Is that what it is?

17 MR. MIRANDA: It is an estimate. RETRAN
18 is calculating transient conditions for power,
19 temperature, and pressure.

20 MR. WALLIS: But they are all average?
21 They are all --

22 MR. MIRANDA: Well, no, they're not all
23 average.

24 MR. WALLIS: That's total power? Okay.

25 MR. MIRANDA: It will calculate the

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1 average power, but then it will also calculate
2 pressure at various points in the reactor coolant
3 system. It will calculate temperature --

4 MR. WALLIS: But it doesn't deal with hot
5 rods and things like that?

6 MR. MIRANDA: Oh, no, it doesn't have that
7 kind of resolution. That is what VIPRE is for. So it
8 takes the average conditions and puts them into VIPRE
9 for the DNBR evaluation.

10 MR. WALLIS: Why was it not put into
11 VIPRE?

12 MR. MIRANDA: Why was what?

13 MR. WALLIS: I mean in the other case they
14 did use VIPRE, didn't they?

15 MR. MIRANDA: The loss of flow, they did
16 use VIPRE.

17 MR. WALLIS: Yes. So why did they not use
18 it in this case?

19 MR. MIRANDA: Well, they can't do that
20 because the DNBR estimate routine in RETRAN is all
21 based on the core limits, and the core limits are at
22 a constant flow rate.

23 MR. WALLIS: I thought last time they took
24 the RETRAN and then fed it into VIPRE.

25 MR. MIRANDA: In the loss of flow they do

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1 that, yes.

2 MR. WALLIS: They couldn't have done it
3 this time, too?

4 MR. MIRANDA: They could have done it. It
5 would have taken longer.

6 MR. WALLIS: Time is of no matter when
7 you're satisfying ACRS.

8 (Laughter.)

9 MR. MIRANDA: The limiting event is not
10 the rod withdrawal at power; it is the loss of flow.
11 The rod withdrawal at power has a 1.381 value.

12 MR. WALLIS: So you think that this is
13 very conservative? It really should be higher than
14 that? Okay.

15 MR. MIRANDA: It will be much higher than
16 that.

17 Chris, did you want to say something?

18 MR. MCHUGH: No.

19 MR. MIRANDA: Okay.

20 MR. WALLIS: Well, I think it would have
21 been good for them to have done it and got a better
22 number. Then we wouldn't have asked so many questions
23 about it.

24 (Laughter.)

25 MR. MIRANDA: Well, it is a little bit

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1 misleading because you think you are comparing apples
2 and apples and you're not. They come from different
3 places.

4 This is the rest of the sequence of events
5 tables and the --

6 MR. WALLIS: Now this pressure that comes
7 so close, is, again, this because the pressure is
8 relieved by safety valves? Is that why?

9 MR. DUNNE: It's both -- the pressure is
10 really controlled by the safety valves lifting and
11 when the reactor trips.

12 MR. WALLIS: So we shouldn't be so
13 concerned about it coming up to a limit?

14 MR. DUNNE: No. That's right.

15 MR. WALLIS: That is why the safety valves
16 are there.

17 MR. DUNNE: Yes, that's why the safety
18 valves are there, and you get full opening on the
19 valves to get full flow and you figure out what your
20 parameters are for --

21 MR. WALLIS: And you have enough valves
22 and they are reliable and all that sort of stuff?

23 MR. MIRANDA: Yes, that is all conditioned
24 on the valves relieving steam. As long as the
25 pressurizer doesn't fill and you open the valves as

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1 designed, they release steam and they load the
2 pressure --

3 MR. DUNNE: And as long as the safety
4 valves open within the stated tolerance on them, your
5 pressure is really limited by that, and it is not
6 really that sensitive to the code itself.

7 MR. WALLIS: If this were PRA, we would be
8 looking at the probability of those valves opening,
9 wouldn't we? Here you just assume they do?

10 MR. DUNNE: Well, we actually go in and
11 test our safety valves.

12 MR. WALLIS: I know that.

13 MR. DUNNE: We basically change out our
14 safety valves every refueling outage. We've got two
15 sets of safety valves.

16 MR. WALLIS: But for this analysis you
17 assume they open?

18 MR. DUNNE: Yes.

19 MR. WALLIS: In this design basis accident
20 event?

21 MR. SIEBER: Well, they are safety
22 degrade, too.

23 CHAIRMAN DENNING: Yes, but in PRA space
24 safety --

25 MR. DUNNE: They are basically the code

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1 valves required to basically prevent over-
2 pressurization of the --

3 MEMBER KRESS: Failure to open in the PRA
4 space is like one times 10 to the minus 3.

5 MR. WALLIS: Okay, there is a probability
6 though.

7 CHAIRMAN DENNING: I don't think on the
8 failure to open --

9 MEMBER KRESS: About 10 to the minus 4
10 failure.

11 MR. WALLIS: Okay.

12 MR. MIRANDA: This is the transient for
13 the first case. The high neutron flux signal is
14 reached at about a little more than one second, and
15 the rods begin to fall a half a second later. The
16 rods begin to fall about here.

17 MR. WALLIS: Where is this?

18 MR. MIRANDA: The DNB ratio occurs at 2.26
19 seconds.

20 MR. WALLIS: Something we don't have,
21 right? That's something we don't have. We don't have
22 that upper curve.

23 MR. MIRANDA: You don't have this one?

24 CHAIRMAN DENNING: We have the lower curve
25 but not the upper curve for some reason.

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1 MR. MIRANDA: All right. We will copy for
2 that.

3 This is the behavior in pressurizer water
4 volume and pressure. Here we verify that the
5 pressurizer doesn't fill. In fact, in this case the
6 PORVs don't even open or they wouldn't open.

7 Since we are looking for a low DNB ratio,
8 if the PORVs were supposed to open, if the pressure
9 were to reach the PORV opening set point, they would
10 open. They would be assumed to open.

11 This is the minimum DNB ratio occurring at
12 2.26 right there.

13 Then, as an example for low reactivity
14 insertion rate, 5 pcm per second, this is a transient
15 that would be protected by the over temperature delta
16 T trip. That occurs at about 214 seconds, and you can
17 see where that is.

18 MR. WALLIS: So it just slowly creeps up
19 in power?

20 MR. MIRANDA: Yes. As you approach the
21 core limit, as you approach that 1.38, the over
22 temperature delta T trip tripped the plant.

23 MR. WALLIS: Would the operator do nothing
24 all this time when it is creeping up in power?

25 MR. GILLON: Yes, this is Roy Gillon

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1 again, Reactor Operator.

2 Yes, we are aware of 214 seconds' change
3 in power, PPCS, our computer systems, and both
4 observation of the control board. So this would be
5 hard to believe that the operator wouldn't terminate
6 this within 30 seconds.

7 MR. WALLIS: Before the temperature does,
8 yes.

9 MR. GILLON: Right. We would see
10 temperature increasing. We would see power
11 increasing.

12 CHAIRMAN DENNING: It looks like the
13 pressure has the water volume really increasing.

14 MR. WALLIS: Yes, what is this pressurizer
15 up here?

16 MR. MIRANDA: The margin water level would
17 increase since the reactor coolant system temperature
18 is increasing, and, in fact, I have asked in the past
19 licensees to show me a very low reactivity insertion
20 rate because I look for this pressurizer water volume;
21 I need to see a maximum value to be sure that it is
22 not going to fill the pressurizer.

23 In real life a lot of these reactivity
24 insertion rates are more limited than what you would
25 see in these analyses because, on the one hand, on the

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1 high end you just don't have the differential rod
2 worth and the rod speed to get to that 100 pcm per
3 second. Also, on the low end or for a long transient
4 like this, for 200-and-some seconds, chances are that
5 you are just going to reach the end of the rod. I
6 mean the rods are at various insertion limits. You
7 are going to pull it out and the reactivity insertion
8 will end, and very often without a reactor trip. You
9 will just have a new equilibrium power level.

10 Here's the average temperature. You can
11 see it looks like the pressurizer volume curve, and
12 there's the DNB ratio slowly dropping to its minimum
13 value where the reactor trip occurs.

14 These are the results. Of all of the
15 cases that were run, something like 50 or 60 or 70
16 cases, at different reactivity insertion rates with
17 maximum feedback and minimum feedback at three
18 different power levels. So these are the results for
19 the 100 percent power cases.

20 We see from this curve that the low
21 reactivity insertion rate cases are protected by the
22 over temperature delta T trip, and the high reactivity
23 insertion rate cases are protected by the high flux
24 trip. We also see what the minimum value of the DNB
25 ratio is. These DNB ratios, again, are from RETRAN.

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1 MR. WALLIS: So you have to have things
2 just right to get one of these valleys? You have to
3 have just the right reactivity insertion rate to be in
4 the region where you get near the minimum?

5 MR. MIRANDA: Well, actually, these
6 curves, there's something that is not shown on these
7 curves. That is, when you do these cases, for
8 example, this curve actually continues. This curve
9 here would continue. This is the intersection.
10 That's where they stop.

11 MR. WALLIS: Wait a minute. I don't
12 understand that.

13 MR. MIRANDA: They do other analyses.
14 They would do other cases. They don't know when this
15 is going to occur, when this minimum is going to
16 occur. They would do a whole series of cases, and
17 there may be some cases down here that are not
18 reported because they are covered --

19 MR. WALLIS: They wouldn't get there?

20 MR. MIRANDA: They wouldn't get there,
21 yes.

22 MR. WALLIS: Okay.

23 MEMBER MAYNARD: But I think you're right;
24 it takes just a very unique set of circumstances to
25 hit one of the valleys that takes you down.

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1 MR. McHUGH: It is Chris McHugh from
2 Westinghouse.

3 We actually search for that valley. When
4 we do our initial set of runs, we will do like 10, 20,
5 30, 40 pcm per second to determine where we are
6 switching from high flux over temperature delta T, and
7 then we do a finer mesh in between. We go down to
8 single units, 12, 13, 14 pcm per second. So we hunt
9 for that case.

10 MR. MIRANDA: That is in order to find a
11 minimum DNB ratio.

12 These are the results at 60 percent power.
13 These are not transient cases. This is a map of the
14 minimum DNB ratio results.

15 MR. WALLIS: This is a lot of computation
16 then.

17 MR. MIRANDA: Yes. Yes, you need a fast-
18 running code like LOFTRAN or RETRAN. We just stack
19 the cases one after the other, changing a single
20 parameter like reactivity insertion rate.

21 MR. SIEBER: That is why you pick a number
22 and don't do this every time. Otherwise, you would be
23 doing it for every --

24 MR. FINLEY: That's right, yes.

25 MR. MIRANDA: And then one last case is

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1 the pressure case. This one is at 55 pcm per second.
2 I believe that is more realistic. That is about what
3 you could get, right, for the Ginna?

4 MR. McHUGH: No, realistic value is around
5 30 pcm per second.

6 MR. MIRANDA: Thirty?

7 MR. McHUGH: Yes, that is the maximum that
8 would still yield an acceptable pressurizer pressure.
9 So we have instituted 55 pcm per second as a reload
10 criteria and a reload limit that the core designer has
11 to verify it is always going to be under that. The
12 typical number is around 30.

13 MR. MIRANDA: So we have the reactor --
14 the high pressurizer pressure trip occurring in this
15 case at about 13 seconds. Normally, if I were looking
16 at a case of rod withdrawal at power cases, a series
17 of cases, I would want to be sure that the protection
18 occurs from either the high flux trip or the over
19 temperature delta T trip because the parameter of
20 interest is DNB ratio.

21 MR. WALLIS: Why does nuclear power start
22 off so low in this plot?

23 MR. MIRANDA: This is an 8 percent power
24 case.

25 MR. WALLIS: Oh, it's an 8 percent power?

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1 Okay. I didn't look at it. Okay. I didn't look at
2 the title there.

3 MR. MIRANDA: But since here we are
4 looking at pressurizer pressure, the parameter of
5 interest is pressure, and the protection comes from
6 the high pressurizer pressure trip.

7 So we have the reactor trip here, and we
8 have the PORVs opening at 2350. No, no, no. No
9 PORVs, no PORVs in this case. This is a high pressure
10 case; no PORVs.

11 So we have the reactor trip, the rods fall
12 in two seconds later, about 15 seconds, and the safety
13 valves open at about 2500 or a little bit higher than
14 2500. Then the limit is 2750, right about there.

15 MR. WALLIS: So the safety valves open and
16 the pressure keeps rising for a while, and then --

17 MR. DUNNE: Well, I think what happens is
18 the safety valve set pressure is actually biased up
19 from a nominal 2500, so they really don't open up
20 until about 2600.

21 MR. WALLIS: Until that peak is there.

22 MR. DUNNE: I think where the pressure
23 falls is probably where the safety valves actually did
24 open, would be my guess.

25 MR. WALLIS: They open pretty quickly?

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1 MR. DUNNE: Yes.

2 MR. WALLIS: And they relieve pressure
3 right away?

4 MR. DUNNE: They're 15 milliseconds,
5 something like that.

6 MR. WALLIS: Right. So I would think the
7 peak would be when they open.

8 MR. DUNNE: That's what I would expect,
9 the peak, because, again, we biased the safety valve
10 opening upward based tolerances on the set point and
11 loop seal time delay and other parameters.

12 MR. MIRANDA: That's all I have.

13 CHAIRMAN DENNING: Very good. That is
14 very helpful.

15 MR. WALLIS: Do you have some strange
16 logic with all kinds of time constants in it and
17 things that sets these response to signals and opening
18 valves?

19 MR. DUNNE: I'm sorry. For the safety
20 valves, there is no logic. It is just a spring --

21 MR. MIRANDA: It is spring-loaded.

22 MR. WALLIS: So I would think your maximum
23 pressure would be the set pressure on the valve.

24 MR. DUNNE: That is correct.

25 MR. WALLIS: There's no control involved

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1 at all.

2 MR. DUNNE: That is why there really isn't
3 a lot of variation in what the pressure is.

4 MR. SIEBER: There is some uncertainty
5 about what that set pressure --

6 MR. WALLIS: This is just a little bit?

7 MR. DUNNE: Right, yes.

8 MR. WALLIS: This is a little bit. But we
9 shouldn't be surprised that the pressure is about
10 where you set it.

11 MR. DUNNE: Right.

12 MR. SIEBER: Do you heat the loop seal at
13 all?

14 MR. DUNNE: Yes, we do. We have a hot
15 loop seal around 300 degrees.

16 MR. SIEBER: Keeps it from looking like a
17 steel bullet.

18 MR. DUNNE: That is to protect the
19 downstream piping from a cold water slug if the safety
20 valves actuate.

21 MR. SIEBER: Three hundred degrees?

22 MR. DUNNE: I think it is around 300
23 degrees. What we have actually done is the piping
24 from the pressurizer nozzle to the safety valve is
25 inside the pressurizer insulation.

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1 MR. SIEBER: Okay.

2 MR. WALLIS: Well, cold water slugs can be
3 quite interesting.

4 MR. SIEBER: Only once.

5 MR. DUNNE: That's the reason why we heat
6 them.

7 MR. SIEBER: Only once are they
8 interesting.

9 CHAIRMAN DENNING: Okay, we are going to
10 keep going. We are going to move ahead with the small
11 break LOCAs now.

12 MR. WALLIS: I'm amazed that we're under
13 time. We seem to have asked a lot of questions, and
14 yet we are still within time.

15 CHAIRMAN DENNING: I think we got through
16 their presentation early, quickly.

17 MR. FINLEY: Mark Finley again.

18 Two analytical areas had not yet been
19 reviewed by NRC when we last met. So we will discuss
20 this morning both the small break and the long-term
21 cooling analyses, and then Len Ward from NRC will
22 discuss the same analyses.

23 In terms of an agenda for this
24 presentation, we will talk a little bit about the
25 Ginna design and why that is helpful in the small

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1 break LOCA analysis and then shift to talk about
2 current and EPU results for small break LOCA analysis.
3 You will see there is a significant margin here in
4 these results. Then delve into the long-term cooling
5 analysis with respect to the Ginna design and then
6 both the large break and the small break long-term
7 cooling analysis.

8 First, with respect to two key aspects of
9 the Ginna design that help in small break LOCA, we
10 have relatively high flow, high head safety injection
11 pumps that start to kick in around 1400 psi and
12 capacity conservatively above 1000 gpm. In terms of
13 the power level of Ginna, the two-loop Westinghouse-
14 type power level, this is significant flow at high
15 pressure, and that helps the small break result.

16 In addition, we have relatively high-
17 pressure accumulators which would start to discharge
18 at around 700 psia.

19 MR. WALLIS: This is injection into the
20 upper head?

21 MR. FINLEY: No, the high head safety --
22 and I'll talk more about that -- the high head safety
23 pumps actually inject into the cold leg.

24 Yes?

25 MR. SIEBER: You don't use them as your

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1 normal charging pump, do you?

2 MR. FINLEY: No, we don't use these in our
3 normal charging pumps.

4 MR. SIEBER: What do you use for charging?

5 MR. DUNNE: Positive displacement pumps.

6 MR. SIEBER: Okay, like the Navy.

7 MR. FINLEY: Right. And we don't take
8 credit here in this analysis for the charging flow.

9 MR. HARTZ: This is Josh Hartz of
10 Westinghouse. I'm in charge of NOTRUMP.

11 Westinghouse basically has two different
12 ECCS categories, high- and low-pressure plants. The
13 Beaver Valley cases that you saw the other day would
14 be what we would consider a high-pressure plant
15 because they had safety grade charging plants. The
16 two-loop plants do not have that capability. They've
17 got dedicated SI pumps instead.

18 MR. DUNNE: This is Jim Dunne.

19 I think the big difference is that Beaver
20 Valley's high head safety injection pumps can pump in
21 against RCS pressure whereas our high head pumps
22 can't. But it gives us more flow capability at the
23 lower pressures.

24 MR. SIEBER: So you have to wait. Before
25 you can inject at all, you have to have some blowdown?

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1 MR. DUNNE: Pressurization of the RCS,
2 yes.

3 MR. HARTZ: This is true, but the SI set
4 point is typically around 1700. So even with the very
5 small breaks, they depressurize quite quickly and go
6 past that. So these pumps inject very quickly into
7 the transient.

8 MR. FINLEY: Okay, on this slide you see
9 the current results and the EPU results for small
10 break LOCA Pclad temperature. Two key points to take
11 away from this slide:

12 One is the EPU result, 1167, for the
13 limiting break size, which I believe is two inches,
14 right, Josh? --

15 MR. HARTZ: That is correct.

16 MR. FINLEY: -- is very low, 1167, quite
17 a bit less than the 2200.

18 MR. WALLIS: Using a different method than
19 the current method, is it?

20 MR. FINLEY: The method is the same. Both
21 analyses use NOTRUMP methodology.

22 The second key point to take away, as you
23 already allude to, Dr. Wallis, is that the current
24 result is actually a little higher than the EPU
25 result. That is unexpected, but it is due to a

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1 physical phenomenon in the NOTRUMP analysis that
2 relates to loop seal clearing, which at the time in
3 1994 the analysis chose to leave alone because it was
4 still an acceptable result by far.

5 MR. WALLIS: The prediction using this
6 9595 method or is this some other sort of conservative
7 approach? What is the method that is used?

8 MR. HARTZ: This is Josh Hartz.

9 This is not a best-estimate approach. It
10 is an Appendix K model.

11 MR. WALLIS: This is an Appendix K run?
12 Okay.

13 MR. HARTZ: That's correct.

14 MR. WALLIS: So it is pretty low for
15 Appendix K, isn't it?

16 MR. FINLEY: Yes, that's the point. Very
17 low for Appendix K. A good deal of margin on small
18 break LOCA.

19 I will also point out that you see the
20 maximum transient oxidation there, .07 for EPU, well
21 below the limit. We also add in the pre-transient
22 oxidation level and we control that in the reload
23 analysis to make sure the total stays below the 17
24 percent.

25 MR. SIEBER: Now this is for the worst-

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1 case small break? What size is this?

2 MR. FINLEY: That's correct. This is a 2-
3 inch break, is the worst case for Ginna.

4 MR. SIEBER: Did you model in quarter-inch
5 increments or?

6 MR. FINLEY: We did a spectrum of analyses
7 using the standard Westinghouse method. I believe it
8 was the 1.5-inch, a 2-inch, and a 3-inch break.

9 MR. SIEBER: That's pretty gross.

10 MR. FINLEY: We didn't go to the quarter-
11 inch level. I think you saw Beaver Valley did that.
12 The reason is because we have so much margin here.
13 Because that Pclad temperature is so low, Westinghouse
14 hasn't seen a large variation in the Pclad temperature
15 at this low level.

16 Josh, you might be able to speak to that?

17 MR. HARTZ: Yes. Actually, in this case
18 we did go off and look at quarter-inch intervals just
19 to assure ourselves that that wouldn't be the case.
20 Because when the whole issue of break spectrum up in
21 the Beaver Valley analysis review, we wanted to make
22 sure that everybody was captured in that regard. So
23 we used Ginna as a test case to kind of confirm that,
24 and it did not show much variation in the results.

25 That is mainly because this is not a

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1 boiloff -- the boiloff turbine PCT plants are the ones
2 that are sensitive to that. Beaver Valley would fit
3 into that category.

4 MR. SIEBER: So you actually did do the
5 work?

6 MR. HARTZ: Yes, we did. It would not be
7 in Ginna's SER though.

8 MR. FINLEY: Yes, it was not a part of the
9 licensing report, but they did that after the fact in
10 response to requests for additional information.

11 MR. SIEBER: Basically, what you are
12 saying is you didn't find much sensitivity with regard
13 to break size?

14 MR. HARTZ: No. No, not for a plant of
15 this type.

16 MR. SIEBER: Okay.

17 MR. WALLIS: Assuming a zero break size,
18 though, is --

19 MR. SIEBER: That is one of the better
20 breaks.

21 MR. WALLIS: Better points, right.

22 (Laughter.)

23 When you did the large break, you did use
24 the 9595 method?

25 MR. FINLEY: That's correct. The large

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1 break was the best estimate --

2 MR. WALLIS: Because you got better
3 results, presumably, than using Appendix K?

4 MR. FINLEY: The large break for Ginna is
5 the limiting LOCA, and we did need the --

6 MR. WALLIS: Here Appendix K is okay, and
7 it's simplest, so you just did it?

8 MR. SIEBER: Was your accumulator pressure
9 always 700 or is that a change?

10 MR. HARTZ: No, that's -- the two-loop
11 plants have 100 psi higher design limit than the
12 three- and four-loop plants.

13 MR. SIEBER: Okay, but that is all for
14 large break protection?

15 MR. HARTZ: They do give you benefit in
16 small break space, and that is one reason why the
17 small break results are so good in this case, is
18 because they are jumping into the transient even
19 sooner. Because you go into a depressurization
20 phase --

21 MR. SIEBER: Right.

22 MR. HARTZ: And once you hit the set point
23 of the accumulators, they deliver enough water to
24 terminate your heatup. So, yes, in small break space
25 they do tend to help you out, especially more in the

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1 three-loop plants where we have the safety grade
2 charging, and the flows to mitigate the accident
3 aren't as marginal here.

4 MEMBER KRESS: I don't know if you can
5 answer this or not. If you used the transition break
6 size, could you have a substantial increase in power
7 and still meet the rules?

8 MR. HARTZ: Are you referring to the
9 5046(a)?

10 MEMBER KRESS: Yes. I know you may not be
11 prepared to answer that, but I was just curious.

12 MR. HARTZ: I guess in my judgment there
13 would probably be some other accidents waiting to get
14 into the way of that.

15 MEMBER KRESS: Waiting to catch you
16 before --

17 MR. HARTZ: Yes. So in LOCA space they
18 tend to do pretty well, the two-loop plants.

19 MR. WALLIS: This plant is large break
20 LOCA-limited. So if you back off a bit on the large
21 break LOCA criteria, you might gain a bit.

22 MR. HARTZ: It would open some things up.
23 It is a possibility, but I think their large break
24 results were pretty good to begin with compared to
25 what some other plants would be.

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1 MR. FINLEY: Right.

2 Okay, so just to summarize quickly, small
3 break, a significant amount of margin to the
4 acceptance criteria.

5 MR. WALLIS: In this case the safety
6 analysis limit is a legal one, not one specified by
7 the vendor and the licensee.

8 MR. FINLEY: That is correct. That is
9 correct.

10 With respect to long-term cooling, some of
11 the key aspects of the Ginna design that come into
12 play: again, the high head safety injection pumps.
13 These pumps are aligned to the cold leg.

14 We also have low head safety injection
15 pumps. We call them residual heat removal pumps, RHR
16 pumps. They are aligned to the upper plenum. I will
17 show you a diagram in a second, the same nozzles that
18 I think Jim Dunne had on his slide earlier.

19 But these inject directly into the upper
20 plenum.

21 MR. WALLIS: Do you understand how the
22 water gets down into the core from there? It is a
23 counter-current-flow situation.

24 MR. FINLEY: Yes, actually --

25 MR. WALLIS: Because it has to be lopsided

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1 or something with flow down on the outside and steam
2 coming up in the middle or something?

3 MR. FINLEY: Right. In fact, in a couple
4 of slides I will show you physically where the nozzles
5 are with respect to the core.

6 MR. WALLIS: Well, you've got water up
7 there and it has to come down here.

8 MR. FINLEY: That's correct. That's
9 correct.

10 MR. WALLIS: It is cold water, so the
11 steam rushing up to condense on it, and so conceivably
12 you have a CCFL-type situation.

13 MR. FINLEY: Right.

14 Gordon, click on that slide there and
15 let's see what we've got.

16 All right, this just shows --

17 MR. WALLIS: We can see the hole.

18 MR. FINLEY: -- the elevation of the
19 nozzle there in between the hot and the cold nozzle on
20 the reactor vessel.

21 Next slide, Gordon.

22 MR. WALLIS: Yes, as far as into the --

23 MR. FINLEY: And here, the plan view shows
24 where the nozzles would inject.

25 MR. WALLIS: I think it makes a pool up

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1 there, as I remember. Doesn't it make a pool up in
2 there? It fills up. Doesn't it fill up that plenum
3 to some extent and then it somehow drains down in
4 preferred locations?

5 MR. HARTZ: Dr. Wallis, you're probably
6 referring to the early phases of a large break
7 transient where you could be CCFL-limited in upper
8 plenum, yes. Yes, but in the long-term cooling
9 situation, the steaming rates --

10 MR. WALLIS: Okay, yes, I'm referring to
11 a different situation.

12 MR. HARTZ: Yes.

13 MR. FINLEY: And I'll actually in a future
14 slide --

15 MR. WALLIS: Do you understand that fully,
16 do you?

17 MR. HARTZ: Yes.

18 MR. WALLIS: Of course you're going to say
19 yes, I know.

20 (Laughter.)

21 It was a concern of mine at one time.

22 MR. HARTZ: Yes, with the UPI plants and
23 with the licensing of SECY originally, that was a big
24 concern, to mitigate the large break transient because
25 of the water holdup in the upper plenum.

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1 MR. FINLEY: And I will actually speak to
2 this mixing assumption that we make with respect to
3 long-term cooling in this UPI injection here in a
4 couple of slides.

5 MR. WALLIS: You'll come to that?

6 MR. FINLEY: Yes.

7 MR. WALLIS: Okay.

8 MR. FINLEY: So the point here would be we
9 have the high head SI pumps to the cold legs, the low
10 head SI pumps to the upper plenum, and when they are
11 both injecting simultaneously --

12 MR. WALLIS: These look like hot leg
13 injection.

14 MR. FINLEY: That's correct. That's
15 correct.

16 MR. WALLIS: You don't have to switch it
17 on? It just happens?

18 MR. FINLEY: That is correct. It just
19 happens. They are aligned permanently this way. We
20 verify valve lineups and locked valves, and so forth,
21 to make sure they inject in this manner.

22 Okay. And just fundamentally -- and I'm
23 sure you talked about this some with Beaver Valley --
24 if you have the break on the hot side, you need the
25 injection on the cold side to get the flush through

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1 the core, and the converse.

2 MR. WALLIS: You've got both of them.

3 MR. FINLEY: Say it again?

4 MR. WALLIS: You've got both of them here?

5 MR. FINLEY: That's correct.

6 MR. WALLIS: You're coming from both
7 sides?

8 MR. FINLEY: That's correct.

9 Okay. Just to walk through the large
10 break sequence here, of course, by definition,
11 essentially, for the break size, the RCS rapidly
12 depressurizes to below both the high head SI and the
13 low head SI injection points. So you get the
14 simultaneous injection early on, and that prevents any
15 buildup early on of boron.

16 As the refueling water storage tank
17 lowers, the level lowers, at that point we switch to
18 the recirculation mode manually. At that point we
19 actually turn off the high head safety injection
20 pumps.

21 I am sure you would ask why, but
22 fundamentally Ginna was not designed for simultaneous
23 injection throughout the recirculation process. In
24 fact, early on in the large break LOCA scenario the
25 sump temperature is higher than would support the

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1 required NPSH that is needed to run simultaneous
2 injection for the whole course of the recirculation.

3 So we turn off the high head SI pumps and
4 then turn them back on. What we have verified through
5 this long-term cooling analysis is that we turn them
6 back on prior to the point that we would have
7 concentrated then to the saturation point for boron.

8 MR. SIEBER: How much time is that?

9 MR. FINLEY: And I'll get to that in the
10 next slide.

11 The other point to make here -- and I will
12 show it on the next slide in terms of a better view --
13 but, conservatively, we don't take credit for the
14 upper plenum injection essentially mixing with the
15 core volume region to prevent concentration of the
16 boron. That is a very, very conservative assumption.

17 Then the operators procedurally will
18 restart those high head safety injection pumps to
19 again restore simultaneous injection.

20 Gordon, if you will go to the next slide?

21 In terms of the analysis that was done --
22 and this was in response to the NRC's staff questions.
23 As you probably are aware, they questioned, how are we
24 determining what the void fraction in that water in
25 the core region is and exactly how are we calculating

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1 the two-phased level and the volume, the mixing
2 volume. Those were good questions that we really had
3 simplified in the past.

4 But in response to those questions, this
5 time we did an analysis using the Westinghouse
6 COBRA/TRAC method to determine what the void fraction
7 was and take account for that, as well as what the
8 dynamic pressures are around the loop and how that
9 affects the two-phase level. So all that is accounted
10 for in this concentration analysis that was done.

11 Gordon, why don't you click on the first
12 one?

13 Here is the void fraction versus time for
14 a large break. You can see it starts up on the order
15 of .75, .8, and down to just under .55 for the void
16 fraction.

17 And next slide, Gordon.

18 Sort of the converse of that is the mixing
19 volume. This is how, with that void fraction, the
20 volume of water changes over time for the large break.
21 So that now is calculated explicitly with the
22 COBRA/TRAC code.

23 MR. WALLIS: It is throwing away all the
24 upper plenum injection water.

25 MR. FINLEY: I'll tell you what, let's

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1 hold that thought. I will show you the control volume
2 that we use.

3 MR. WALLIS: You are not taking credit for
4 it in this volume?

5 MR. FINLEY: Right, we are not taking
6 credit for any of the water coming in from the UPI up
7 above after this point.

8 MR. WALLIS: So where does it go then?
9 You just ignore it? Just ignore it?

10 MR. FINLEY: I will show you in a second,
11 Doctor.

12 Next slide. Maybe the slide before there.
13 There we go.

14 Here is a depiction of the mixing volume
15 that is used. This is the expected condition.
16 Actually, this was not what was used in the analysis
17 but what would be expected would be that you would get
18 some upper plenum injection that would then mix with
19 this entire region, both in the core region and in the
20 upper plenum. Because this is obviously a very
21 turbulent region, there is a lot of boiling go on, we
22 would expect significant mixing here. Then, of
23 course, some amount of that is out the break.

24 Gordon, go to the next.

25 MR. WALLIS: So you are assuming the SI

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1 flow just gets washed out in the break?

2 MR. FINLEY: Right, correct.

3 So next slide, Gordon.

4 What we do, very conservatively, is take
5 this mixing volume right at the bottom of the hot leg
6 here, and then we assume the only upper plenum
7 injection flow that crosses the boundary is enough
8 flow to replace the boiloff, the steam that boils off.
9 Obviously, very conservative.

10 The rest of the upper plenum injection
11 flow is assumed to go out the break, carried out the
12 break with the steam.

13 MR. WALLIS: In reality, it is intercepted
14 by all those control rod tubes and things?

15 MR. FINLEY: Right.

16 MR. WALLIS: And it drains down on them?

17 MR. FINLEY: The guide tubes, the rods,
18 and so forth.

19 MR. WALLIS: The guide tubes and things.

20 MR. FINLEY: All that interference is
21 going to cause; plus, this is not a uniform, these
22 assemblies are not producing uniform decay heat. So
23 you will get some hot assemblies with more steaming
24 and cooler assemblies with less steaming. All that
25 would tend to drive mixing across this boundary, a

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1 significant amount of mixing. But we don't take
2 credit for that, haven't taken credit for that.

3 CHAIRMAN DENNING: Now I am missing some
4 element of that, and that is, so that the amount that
5 is going from the upper plenum injection down is
6 matching exactly the steaming rate? Is that what is
7 going on? Does that mean that you have no water in
8 that period coming from the annulus? From the
9 downcomer?

10 MR. FINLEY: Right, right. This
11 particular break, this is a hot side break. This is
12 prior to the SI pumps being started, restarted. So we
13 have no flow coming in from the cold legs at this
14 point in time.

15 MR. WALLIS: Well, you might have negative
16 flow, wouldn't you? If you have enough pressure drop
17 out the break, you might actually depress the level in
18 the core, wouldn't you?

19 MR. FINLEY: Right. We have adequate flow
20 here from upper plenum injection to replace the
21 boiloff. Again, the level is calculated dynamically
22 with that COBRA/TRAC code, so that we know exactly
23 what the pressure drops and the manometer effect
24 around the loop is doing to the two-phased level.

25 MR. WALLIS: I was just concerned about

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1 taking too much of this safety injection out the break
2 and produce a back pressure that actually depresses
3 the level in the core.

4 MR. FINLEY: Essentially, we maintain a
5 two-phased level in the core region, which just
6 reflects that the pressure drops due to steam flow out
7 the break, yes.

8 MR. WALLIS: All right. And SI flow?

9 MR. FINLEY: That is all calculated
10 dynamically now.

11 MR. WALLIS: And SI flow, too, isn't it?

12 MR. FINLEY: Well, right now we don't have
13 the SI flow. This is the period of time while the SI
14 is turned off and we are calculating an increase in
15 boron with the SI --

16 MR. WALLIS: So the figure doesn't apply
17 then?

18 MR. FINLEY: Right. As soon as we kick
19 the SI pumps on and then we get flow --

20 MR. WALLIS: Oh, I'm sorry, SI is a
21 different thing. I mean the UPI, the UPI.

22 MR. DUNNE: Between low head and high head
23 SI.

24 MR. FINLEY: I'm sorry. We don't have the
25 high head SI pumps on yet in this particular diagram.

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1 Once they are turned on, you would get the flow in the
2 cold leg and then up through the core.

3 MR. WALLIS: It is the UPI flow I mean.
4 That produces pressure to drop out at the break --

5 MR. FINLEY: Right.

6 MR. WALLIS: -- which can depress the core
7 level, can't it?

8 MR. FINLEY: The steam flow and the UPI
9 flow together would produce --

10 MR. WALLIS: That would depress the core
11 level?

12 MR. FINLEY: Right, that produces a --

13 MR. WALLIS: So it reduces your mixing
14 volume?

15 MR. FINLEY: That is correct. We have
16 taken that effect into account. That is correct, yes.
17 Yes.

18 CHAIRMAN DENNING: Now, as you are talking
19 about this, this is merely the calculation of how much
20 boron is concentrating in this period? This is not
21 something that you are doing with a dynamic code,
22 computer code?

23 MR. FINLEY: I showed you previously the
24 input that was taken from the dynamic code
25 COBRA/TRAC --

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1 CHAIRMAN DENNING: Yes.

2 MR. FINLEY: -- that related both to void
3 fraction and mixing volume.

4 CHAIRMAN DENNING: Yes.

5 MR. FINLEY: That was then fed into,
6 essentially, a hand-calculation methodology that
7 conservatively bounded that input from the COBRA/TRAC
8 calculation.

9 CHAIRMAN DENNING: Yes. So you ran the
10 COBRA/TRAC through the entire scenario?

11 MR. FINLEY: Yes.

12 CHAIRMAN DENNING: And when you did that,
13 you had some different behavior; that is, the amount
14 of flow that was occurring from the upper plenum
15 injection was probably not exactly matching what is
16 going -- I mean, isn't it possible you had some flow
17 coming down the downcomer at that stage, even though
18 you had UPI injection and not SI injection or is that
19 impossible? Or was there even negative flow through
20 the lower plenum?

21 MR. FINLEY: Maybe you can help me out.
22 I'm not sure if we had any flow in the SI -- excuse me
23 -- in the cold leg or not.

24 MR. FINK: This is Dave Fink from
25 Westinghouse.

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1 Yes, what we did was we used a dynamic
2 code simply to adjust our mixing volume, our control
3 volume, to account for core voiding.

4 CHAIRMAN DENNING: But you ran your system
5 code through the whole scenario, right? Forgetting
6 about what is happening with boron, you ran it through
7 the whole --

8 MR. FINK: Right.

9 CHAIRMAN DENNING: And so, as a function
10 of time, you have temperatures in the core; you have
11 void fraction in the core, and this kind of stuff?
12 Right?

13 MR. FINK: That is correct. Correct.

14 CHAIRMAN DENNING: During this period we
15 are talking about, was there any flow in the positive
16 direction? I mean, was there any flow in the normal
17 direction of water coming down the downcomer and up
18 through the core or how was it --

19 MR. FINK: We didn't look at --

20 CHAIRMAN DENNING: How did you treat it?

21 MR. FINK: -- those particular regions.
22 The problem as we have it outlined here is the
23 stagnation, the stagnant pot. So under the classic
24 three-loop/four-loop design, the stagnant pot has
25 always been a cold leg break with overflow out the

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1 break.

2 For a UPI plant for the longest time we
3 said there is no real stagnant pot scenario, but if
4 you look at the way we conservatively outline the
5 control volume, you would say, yes, there could be a
6 stagnant pot scenario. That scenario is where the UPI
7 flow crosses the upper plenum and goes out the break.

8 So in our dynamic code we didn't really
9 look at what was happening in the downcomer.

10 MR. WALLIS: What we are concerned with
11 here is not when it is stagnant but when it is in
12 reverse flow, that the flow actually comes out into
13 the downcomer, depresses the level in the core, and
14 decreases your mixing volume.

15 Is that precluded by your analysis?

16 MR. FINK: Well, we are looking at an
17 equilibrium condition clearly.

18 MR. WALLIS: It has to go all the way
19 around the loop?

20 MR. FINK: That is correct. We did spend
21 most of the time, most of the inspection of the
22 COBRA/TRAC runs actually looking at what happens in
23 the core region.

24 I see Mark put the slide up there.

25 MR. FINLEY: Yes, I just pulled this from

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1 -- actually, it is an RAI response that we haven't
2 formally sent in yet, but we have shown it in
3 preliminary form to the staff, to document the flow
4 the COBRA/TRAC would calculate over what we'll call
5 the cold sections versus the hot sections in the core,
6 where you actually see some downward flow over the
7 cold sections of the core and upper flow over the hot
8 sections, as you would expect.

9 MR. WALLIS: Average flow rate --

10 MR. FINLEY: So the average flow would
11 be --

12 MR. WALLIS: Is the average flow zero or
13 is it positive or negative?

14 MR. FINLEY: The average flow would be
15 negative to replace -- correct me if I'm wrong --
16 would be negative to replace the steam flow, the
17 boiloff.

18 MR. FINK: I think the answer to the
19 original question, we would expect virtually no flow
20 in the downcomer and up through the lower plenum
21 because the flow would have to -- there is nowhere for
22 anything to go. The equilibrium level --

23 MR. WALLIS: Yes, but if there was a
24 pressure drop on it, it could be pushed one way or the
25 other, couldn't it?

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1 MR. FINLEY: Yes, but then it is just all
2 water head laying on top of the core region, and it
3 will tend to communicate that effect into the cold
4 legs, but that water will quickly fill up and seek an
5 equilibrium throughout the whole rest of the reactor
6 coolant system.

7 MR. FINK: Yes, the problem statement is
8 an equilibrium condition.

9 MR. FINLEY: Right. So we don't think
10 there would be any significant flow in that cold leg
11 without the SI pumps, the high head SI pumps running.

12 MR. FINK: I think on this slide here the
13 thing that we are most interested in is, what happens
14 in the COBRA/TRAC models, a hot core channel, and then
15 peripheral channels. Clearly, what we see, as
16 evidenced in this plot here, is you get significant
17 upward flow in the center hot channels and significant
18 downward flow in the outer channels.

19 The flow that actually crosses the upper
20 plenum in the top of the core is like an order of
21 magnitude more than the boiloff. So that shows that
22 you have significant circulation within the core
23 region.

24 MR. WALLIS: Completely independent of the
25 effects of the boron density, and so on?

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1 MR. FINK: That is correct.

2 MR. WALLIS: Which would enhance this
3 perhaps.

4 MR. FINK: Perhaps.

5 One other thing to take into account here,
6 the UPI flows are very high relative to the safety
7 injection flow rates. I mean you are down at real low
8 pressures at this point when these pumps are
9 injecting. The volume flow rate is very high being
10 delivered in this situation.

11 We are only assuming a little fraction of
12 it for makeup, and then everything else is just
13 getting discarded.

14 MR. FINLEY: Okay, so to carry on with the
15 analysis, we do take credit for mixing of one-half of
16 the lower plenum. We take credit for some of that
17 volume, and that is based on testing that has been
18 done previously. We think that is a conservative
19 estimate of the amount of contribution you would get
20 from the lower plenum.

21 We have calculated -- click on that slide
22 there, Gordon --

23 CHAIRMAN DENNING: And you base that on
24 the BACCHUS tests?

25 MR. FINLEY: That's correct.

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1 CHAIRMAN DENNING: Is that what you meant?

2 MR. FINLEY: That's correct. We have
3 calculated, based on that mixing volume assumption,
4 the time to concentrate the boron, again, using the
5 saturation limit that is associated with atmospheric
6 pressure, a time to reach the saturation limit of
7 approximately six hours and 13 minutes.

8 MR. WALLIS: But it is really unrealistic
9 to assume that all that upper head injection, upper
10 plenum injection, goes out the break and doesn't --
11 some of it doesn't go down to the core, especially
12 since you've got this circulation pattern and
13 everything going on.

14 MR. FINLEY: That is correct.

15 MR. SIEBER: If you don't know what the
16 mixing really is, you are sort of forced to make that
17 assumption.

18 MR. FINLEY: Right, right. And this we
19 will say: We have enhanced this methodology greatly
20 in response to some of the staff's recent questions.
21 So I am sure down the road we are going to look at
22 taking credit for those sorts of things. But because
23 we were resolving this on the EPU schedule, we wanted
24 to do it conservatively.

25 MR. WALLIS: Well, because it can be

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1 resolved without allowing any of the water to come
2 down, you don't worry about it?

3 MR. FINLEY: Right.

4 MR. WALLIS: But if it couldn't be
5 resolved, then you might do a more realistic analysis?

6 MR. FINLEY: That is correct. That is
7 correct.

8 Now I mentioned to you with respect to
9 sump temperature we need to have the sump temperature
10 come down somewhat in order for the operators to
11 restart those safety injection pumps.

12 If you will look at this one slide here,
13 we have calculated that at 190 degrees we have
14 adequate NPSH, which occurs about four hours. Again,
15 this is for the type of an accident that would
16 maximize sump temperature.

17 CHAIRMAN DENNING: In this plant how are
18 you getting your long-term cooling for containment in
19 the sump? Is it through sprays and a heat exchange or
20 on sprays or what is it?

21 MR. FINLEY: It is RHR pumps on
22 recirculation.

23 MR. DUNNE: And containment is containment
24 air coolers.

25 CHAIRMAN DENNING: You have safety grade

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1 containment in those coolers?

2 MR. DUNNE: Yes, we do. Basically, we
3 have a containment spray system and a containment air
4 cooler system. We use both of them during the
5 injection phase of LOCA. When we go into recirc, we
6 basically terminate containment spray, when we
7 transition to recirc, and we just use containment air
8 coolers to do long-term cooling containment.

9 CHAIRMAN DENNING: Cooling the sump is
10 occurring by cooling through the --

11 MR. DUNNE: Well, the sumps basically are
12 low head SI pumps take their suction off the sump;
13 they pump through a heat exchanger, and then that heat
14 exchanger then delivers low head back to the RCS. We
15 can also piggyback our SI pumps off the low head
16 discharge coming out of basically mobile heat
17 exchanges.

18 MR. FINLEY: Right. So the point of this
19 slide is to show that at four hours we would be able
20 to turn back on those SI, high head SI pumps, and
21 procedurally we are going to set that time at four-
22 and-a-half hours to make sure we have some margin
23 here. Even at that four-and-a-half hours, that should
24 be well before the time to conservatively saturate the
25 core region with boron.

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1 Next slide.

2 Okay, now we will shift gears to small
3 break, a different scenario.

4 CHAIRMAN DENNING: A quick question, and
5 that is, is it possible that for this plant we are
6 overcomplicating things? I mean, as I look at the
7 configuration here in this scenario, I mean the
8 feeling is it is probably not a real scenario in terms
9 of boron concentration. I don't know what reality is.

10 Here we are now requiring you to turn on
11 SI at a particular point, but maybe that is not a big
12 issue anyway, since you're not going to need the SI.

13 MR. FINLEY: Right.

14 CHAIRMAN DENNING: For it to go on too
15 early and you lose the SI --

16 MR. FINLEY: This is conservative. We
17 have made some changes to the analysis method here
18 that we want to cautious about. We are doing it on a
19 constrained schedule to support the EPU.

20 So it does not impact safe operation in
21 terms of doing something that is not smart. So we
22 felt that this was the right conservative approach.

23 Okay, with respect to small break, here
24 the difference, the key difference is that the RCS
25 will depressurize below the high head SI pressure but

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1 not below the upper plenum injection pressure.
2 Remember, I said that that is around 140 psia for the
3 upper plenum injection point.

4 So there are many small break sizes which
5 won't cause you to rapidly depressurize below that 140
6 psi point. So the significant difference here is we
7 need to take credit for operator action to help that
8 depressurization process, which is really a part of
9 our normal LOCA response procedures. That is nothing
10 new. Operators are going to want to depressurize to
11 stop an unisolatable lead regardless of the boron
12 situation. So we are just taking credit for that in
13 the boron scenario, as I will discuss.

14 So for the period of time that the low
15 head SI pumps are not injecting to the upper plenum,
16 we do expect there will be some concentration of the
17 boron in the core region, where you have boiloff
18 occurring and leaving behind boron. So we would
19 expect some concentration there.

20 But the operators would depressurize the
21 plant. Again, once you depressurize to below that
22 upper plenum injection pressure, you would get a
23 simultaneous injection setup, both from the upper
24 plenum and the cold legs. That would flush the core
25 for a break on either side.

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1 Okay, next slide.

2 With respect to the analysis that was
3 done, again, we used the dynamic, in this case,
4 NOTRUMP analysis methodology to calculate the core
5 voiding and the mixing level, et cetera, to feed into
6 the concentration study.

7 A 4-inch break was conservatively used to
8 bound all of the small breaks in this particular
9 study. We didn't take credit for any beneficial
10 effect of sump additives. We have sodium hydroxide
11 added, and that would have a beneficial effect. We
12 did not take credit for that.

13 We calculated a time to reach the boric
14 acid solubility limit of six hours and 48 minutes,
15 assuming that the solubility limit is established
16 based on atmospheric pressure conditions.

17 Gordon, if you would click on that one
18 slide?

19 So here a similar curve that you saw for
20 large break; this is for small break. As long as we
21 initiate the upper plenum injection prior to six hours
22 and 48 minutes, we would stop the concentration
23 process at about 29 weight percent, and that's the
24 limit that corresponds to the atmospheric pressure
25 condition.

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1 MR. WALLIS: Stopped because the UPI now
2 flows through the core?

3 MR. FINLEY: That's correct. That is
4 correct.

5 Okay, click on this one here, Gordon.

6 So it is important now for the operators
7 to depressurize the plant prior to that six-hour-and-
8 48 timeframe. So what we did is, again using the
9 NOTRUMP analysis methodology and taking credit for the
10 operator actions, conservatively taking credit for the
11 operator actions that would occur in the EOP response,
12 we would get below the upper plenum injection point
13 within about five, five-and-a-half hours.

14 So at that point, without any further
15 action, essentially, the upper plenum injection would
16 kick in based on the RHR pump shutoff head.

17 MR. SIEBER: How do the operators
18 depressurize the plant? What do they do?

19 MR. FINLEY: The first choice for the
20 operators would be to use the steam dump system. That
21 is not what we used here. Of course, steam dumps
22 would require offsite power availability and condenser
23 vacuum.

24 MR. SIEBER: Right.

25 MR. FINLEY: So what we model here is

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1 atmospheric dump valves. So they would use the
2 atmospheric dump valves next after the steam dumps,
3 and if they were to fail, then we would revert to use
4 of PORVs.

5 Next slide, please.

6 So to summarize, we feel the Ginna design
7 is robust with respect to having the upper plenum
8 injection point as part of the two-loop Westinghouse
9 design.

10 We have significantly upgraded the
11 analysis to address the staff concerns with respect to
12 void fraction, mixing volume, and decay heat. I
13 didn't mention the fact that the staff questioned the
14 uncertainty value used on decay heat. Essentially, we
15 used the Appendix K uncertainty for decay heat, and
16 that will prevent boric acid precipitation based on
17 the design and the operator response in the LOCA
18 procedures.

19 Any questions?

20 (No response.)

21 Then I will turn it over to Len Ward.

22 CHAIRMAN DENNING: I think we will
23 probably take our break now. Instead of doing that,
24 we will take our break. We will take our lunch break
25 right now, and we will pick up at 10 minutes before

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1 1:00.

2 (Whereupon, the foregoing matter went off
3 the record at 11:50 a.m. for lunch and went back on
4 the record at 12:51 p.m.)

5 CHAIRMAN DENNING: I think we are ready to
6 restart. So you can just go right ahead, please.

7 MR. WARD: I am basically going to talk
8 about the same items, subjects, I did on Beaver
9 Valley. It is just the equipment has changed; the
10 objectives are still the same though.

11 So I am going to talk about, first, just
12 quickly the ECCS design, show you a little picture on
13 why the limiting break for a large break is different
14 from the cold break. You know that, but I think it
15 just helps to set up what I am going to say.

16 Then I will talk about large break LOCA.
17 I am only going to talk about long-term cooling, and,
18 of course, that is boron precipitation. You need to
19 be able to remove decay heat for an extended period of
20 time. It is criteria five. In order to do that,
21 you've got to put in more water than you are boiling.
22 Then you have to make sure the boron, the boric acid
23 doesn't precipitate.

24 For small breaks, I will talk about short-
25 term behavior. Again, that is PCT, clad oxidation.

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1 Then I will also talk about boron
2 precipitation for that because it is an issue for
3 small breaks as well.

4 Then we can summarize with some
5 conclusions.

6 Ginna is a two-loop plant. This plant is
7 different from all the other plants in that it has an
8 upper plenum injection system that delivers low-
9 pressure flow through two ports into the upper plenum.
10 Then it has cold leg injection. They call it high
11 head safety injection. That is delivered to the cold
12 legs.

13 So the operators don't have to realign
14 HHSI. All they've got to do is make sure the pressure
15 is low enough to get that low pressure pump on, and
16 then they will have a flushing situation.

17 Now they mentioned in the large break LOCA
18 when the RWST drains, and that takes 24 minutes for
19 the limiting large break, they turn off the high head
20 pump. You've got low pressure injection going in.

21 So for the purposes of a boron
22 precipitation calculation, that break is going to be
23 worse because we are going to make the assumption that
24 it doesn't flush the core. There is water going in
25 that keeps it covered, but we are going to assume it

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1 concentrates. We are not going to take credit for any
2 of the circulation, if that exists. So we are going
3 to try to do a bounding calculation there.

4 Before I get into the picture, I think you
5 saw this. Here's the high head safety injection pump.
6 It has a shutoff head of around 1400 pounds.

7 This is the important one. It is the low
8 pressure. I guess they call it RHR.

9 This is the curve and this is how I
10 received it. So this is what I put in the code. I
11 think the flow really would behave this way, but we
12 are assuming that there is no flow -- you've got to
13 get the pressure below 140 pounds to get the system
14 on. So for the small break where you've got to cool
15 the plant down, that is the item we are going to be
16 concerned with.

17 I think my analysis shows you are up in
18 this range where I've got at six hours, I mean you are
19 at 60 to 80 pounds per second. The boiloff is like
20 23. Remember this is a small plant. So just remember
21 that is a key ingredient.

22 My cartoon here is not to scale. I am
23 sure Sanjoy wouldn't like it, but it is simple.

24 This is at the wrong location, but I want
25 to show that the UPI comes in the center line to the

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1 hot leg through two connections, and then you have hot
2 side and high head safety injection coming into the
3 cold legs.

4 So after 24 minutes in the large break, if
5 you turn this off, the hot leg break would become
6 limiting because there is no flow from the cold to the
7 hot side. We are going to assume that any of the ECC
8 coming in from the UPI doesn't flow in and mix and
9 flush it out. We are just going to assume that it
10 just replaces -- just keeps the core covered in
11 concentrates. So that is why the hot leg break is
12 going to be limiting for this plant.

13 MR. WALLIS: Now would you explain why the
14 core is stagnant?

15 MR. WARD: Well, I can show you, explain
16 why. The core is not really stagnant. It is boiling.
17 Steam is rising and water is flowing down counter to
18 it to replace the boiloff.

19 MR. WALLIS: Where is that flow coming in,
20 though?

21 MR. WARD: If you will recall, they
22 showed, the Ginna people showed a WCOBRA/TRAC
23 calculation. That is their best-estimate calculation.
24 I asked them to run that.

25 I will get to the reasons why. I mean

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1 when you see when the boron starts to build up, but
2 that is a few slides later.

3 What that calculation shows, the water
4 going down the peripheral assemblies and rising up the
5 center. So it is just sitting there circulating,
6 replacing the water that is boiling off.

7 So the flow in the central part of the
8 core is upflow, and the flow down is really cold
9 peripheral bundles --

10 MR. WALLIS: If you look at the whole
11 loop, conceivably, you could have this UPI coming in
12 and the flow actually going up the downcomer and
13 around.

14 CHAIRMAN DENNING: Well, actually, you
15 can't.

16 MR. WARD: I don't see how you could
17 get --

18 CHAIRMAN DENNING: We've got a hot leg
19 break.

20 MR. WARD: Yes, it is a hot leg break.

21 CHAIRMAN DENNING: A hot leg break, right,
22 and we are looking at large --

23 MR. WARD: Here's a 2-foot hole. There is
24 a 2-foot hole right here. This is 14.7.

25 MR. WALLIS: Everything is the same

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1 pressure?

2 MR. WARD: You've got cold side injection,
3 and the first 24 minutes you've got forward flow. I
4 mean everything is going to be pushed out.

5 MR. WALLIS: Well, that was my question.
6 Everywhere at a certain level you get atmospheric
7 pressure.

8 CHAIRMAN DENNING: Yes, and it can't go
9 around the loops.

10 MR. WARD: In other words, what's on, just
11 the UPI?

12 CHAIRMAN DENNING: Just the UPI is on.

13 MR. WARD: Okay. Well, the accumulators
14 and HHSI pump have filled the system up. So any more
15 water that I had in excess of the water is going to
16 spill out the break.

17 MR. WALLIS: It can't push through the
18 loop seal or something?

19 CHAIRMAN DENNING: No.

20 MR. WARD: No.

21 CHAIRMAN DENNING: Because you can't get
22 over the steam generators --

23 MR. WARD: There's a steam generator here.
24 It has got to flow over the steam generator to get to
25 the loop seal. There is just a water level, there is

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1 a weir here. So it is going to sit.

2 CHAIRMAN DENNING: So it is really
3 stagnant there in this case where --

4 MR. WARD: Unless you boil off the water
5 -- maybe if you've got some wall heat on that side and
6 you boil off a little bit, I think you could get some
7 oscillations, and then that would probably promote
8 mixing. But I don't want -- they are not going to
9 take credit for that. I just want it to buildup --
10 let's try to make this the worst -- let's beat it to
11 death. That is what I am trying to do.

12 These are all good questions.

13 MR. WALLIS: So there is no way the water
14 can go up and spill over that loop seal until that
15 loop seal -- is the loop seal full of water, too?
16 Does the water level --

17 MR. WARD: Remember we've got a hot leg
18 break. There's no steam binding problem here. The
19 steam that is building up in the core, where does it
20 go? It goes out this huge hole.

21 MR. WALLIS: So everything there is at
22 atmospheric pressure?

23 MR. WARD: Yes, I am assuming we are at
24 14.7 in this guy right here, 14.7 everywhere.

25 MR. WALLIS: How about the other way? The

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1 other way is --

2 CHAIRMAN DENNING: You mean the other hot
3 leg?

4 MR. WARD: Well, the other hot leg -- I
5 mean you've got two hot legs. I mean the steam is
6 going out that hole in the hot leg.

7 MR. WALLIS: So I suppose as long as it is
8 a big break this is okay?

9 MR. WARD: This is a double-ended break,
10 yes.

11 MR. WALLIS: Okay.

12 CHAIRMAN DENNING: Well, actually, we did
13 miss the possibility of steaming going up into the
14 steam generator, condensing in the steam generator.

15 MR. WARD: The path of least resistance is
16 probably right out the side and then just flow down a
17 hot leg, go up a bend, and then contract and get into
18 those tubes. I think it is going to go out the hole.

19 CHAIRMAN DENNING: But you absolutely rely
20 on water recirculating back into the core?
21 Otherwise, there is no way to keep the core cool.

22 MR. WARD: Right. The key ingredient here
23 is the LPSI pump, this UPI pump is putting in far more
24 water than you are boiling.

25 CHAIRMAN DENNING: Yes. It can flow down

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1 some way to get into the core.

2 MR. WARD: It is going to spill out that
3 hole.

4 MR. WALLIS: It will fill up the vessel,
5 won't it?

6 MR. WARD: Yes, sure.

7 MR. WALLIS: So just lower the curtain and
8 end the play.

9 MR. WARD: Right. That's right.

10 CHAIRMAN DENNING: That is a good
11 question.

12 MR. WARD: So for large breaks, what do
13 they need to do since you turn off the high pressure
14 pump once the RWST drains? They've got to turn it
15 back on, and you've got to turn it back on before you
16 would predict precipitation. It is simple.

17 They don't have to split the --

18 MR. WALLIS: But you are foolishly
19 throwing away the other water, aren't we?

20 MR. WARD: Yes. But now for small breaks,
21 the pressure -- you have to remember in the large
22 break it gets down below 140 pounds, but for a small
23 break you can be above 140 pounds for a long time. So
24 what do you want it to flush the core in order to get
25 both systems working? Remember the HPSI pumps work or

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1 that high pressure pump is working in the beginning.
2 We need to get the pressure down so we can get that
3 other pump from the hot side, so that if the break is
4 on the cold or the hot side, it will just flush.

5 So the key ingredient there is to cool the
6 plant down, and that is where the operator actions
7 come in. Long-term cooling is different than short-
8 term behavior PCT. The ECC is designed to keep the
9 temperatures low. The operators should just verify
10 everything is on and diagnosis. They shouldn't have
11 to take any action.

12 In the long-term cooling they've got to do
13 things. So to control boric acid, that is on the
14 operators' shoulders. It is up to them to make it
15 work. That is why we are focusing on this.

16 This being a particularly different plant,
17 we had them do a lot of calculations. Let me talk
18 about the large break model.

19 You've seen the same model in the original
20 submittal that went back, the long-term cooling -- the
21 large break LOCA analysis was very crude. They used
22 a decay heat multiplier of one. They assumed the
23 whole mixing line was full of liquid.

24 We didn't like that. So we said, hey,
25 let's step back and let's do a little bit better

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1 calculation.

2 So they went and they did the calculation
3 where they justified their mixing volume, took credit
4 for the void fraction, so it is not solid liquid.

5 Now we are also using the same
6 precipitation limit, 29 percent, and that is 14.7.

7 MEMBER KRESS: How good do we know that
8 number?

9 MR. WARD: What, that?

10 MEMBER KRESS: Yes.

11 MR. WARD: How good do you know that?

12 CHAIRMAN DENNING: Well, for pure boric
13 acid you know it well.

14 MR. WARD: I've got a curve from the boric
15 -- from the borax company. I will just show you what
16 it looks like.

17 They have measured the precipitation limit
18 as a function of temperature. We are down here around
19 29 percent, 212. If you've got additives, it is up
20 here.

21 So we are essentially using this. We are
22 using the data from this.

23 MR. WALLIS: Is this the same borax I can
24 buy in the supermarket?

25 MR. WARD: It probably is.

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1 MEMBER KRESS: Twenty Mule Team.

2 MR. WARD: I think it is.

3 MR. WALLIS: Twenty Mule Team, yes.

4 MR. WARD: It is.

5 So you will recall this is the calculation
6 I did, and it says, "delay" on it. You will notice
7 that it doesn't start until 24 minutes. I will show
8 you another curve, but if you assume the boron builds
9 up from time zero, you are going to precipitate in
10 four-and-a-half, 4.8 hours.

11 I was really confused: How are they
12 getting this six hours and 13 minutes? I couldn't
13 figure it out until we finally talked enough and
14 finally he says, "Oh, wait a minute. We're not
15 letting buildup until 24 minutes."

16 The reason, the logic for that is during
17 the initial portion of the large break LOCA I have
18 high pressure pumps on; I have a hot leg break.
19 There's a lot of forward flow. You are depressurizing
20 in that upper plenum. It fills up. It is probably
21 going to concentrate within maybe the first several
22 hundred seconds.

23 But once you fill that vessel up, you've
24 got 80 pounds per second going on in one side and of
25 the order of 80 or 90 pounds going out the other side.

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1 So you are not going to build up boron in the first 24
2 minutes.

3 I asked them to do a calculation to prove
4 that. They went and exercised their best estimate
5 LOCA model, the large break LOCA code. That code has
6 UPI models that were reviewed. It has de-entrainment
7 on the guide tubes. It has entrainment phenomena that
8 sweeps out drops. The droplet size distribution is
9 based on data for spraying horizontal jet of UPI into
10 a vertical column of guide tubes. Those models are
11 all in there, and it's got CCFL limits. If the steam
12 is too high, it won't let liquid go down.

13 So they ran that. They ran that code in
14 an Appendix K mode.

15 MR. WALLIS: Let's put this in
16 perspective. It starts off at 2400 parts per million,
17 is that right?

18 MR. WARD: It starts off around, it is
19 3050 parts per million.

20 MR. WALLIS: What's that? So that's
21 point --

22 MR. WARD: It is like 1.5, something like
23 that, 1.7.

24 MR. WALLIS: One point five percent. It
25 is not .3 percent.

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1 MR. WARD: Yes, it is something like that.

2 MR. WALLIS: So I can't take parts per
3 million and get percent directly.

4 MR. WARD: Divide by 1748. Take the
5 ppm --

6 MR. WALLIS: Okay, so it is 1.5 percent or
7 something?

8 MR. WARD: Right.

9 MR. WALLIS: And I'm going to concentrate
10 it to 30 percent. So I've got to drive off 20 times
11 as much water as I leave behind?

12 MR. WARD: Well, no, it is going to
13 concentrate at the rate it is boiling.

14 MR. WALLIS: Yes, but I mean to get 29
15 percent, I've got to drive off 19 parts in 20 of the
16 water. For 20 gallons, I've got to boil it down to
17 one gallon.

18 MR. WARD: Yes, something like that.

19 MR. WALLIS: It is a humongous amount of
20 water I've got to boil off.

21 MR. WARD: Sure, there is.

22 MR. WALLIS: I've got to start with an
23 enormous amount of water in order to finish up with
24 something which is the amount of water you're ending
25 up with in the vessel, which is concentrated to this.

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1 MR. WARD: Right, and don't forget, you
2 know, there's a high --

3 MR. WALLIS: So where does all of that
4 water come from that I've driven off?

5 MR. WARD: The initial water that is
6 there, the ECC injection.

7 MR. WALLIS: That's nowhere near enough.

8 MEMBER MAYNARD: Accumulators.

9 MR. WARD: You are putting in 80 pounds
10 per second in the cold side, and what's the LPSI flow?

11 MR. WALLIS: It is all accumulating all
12 that time?

13 MR. WARD: I mean, you've got a 700-pound
14 accumulator in there.

15 MR. WALLIS: And you are boiling all that
16 off?

17 MR. WARD: Right. I mean you've got two
18 huge accumulators and they just --

19 MR. WALLIS: So you've got plenty of water
20 in there?

21 MR. WARD: -- dump tons of water in there.

22 MEMBER MAYNARD: You're putting a lot of
23 water in it.

24 MR. WARD: I'll show you when I get to
25 the --

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1 MR. WALLIS: Not as much water as you
2 finish up with that you boiled away. That is a huge
3 amount.

4 MR. SIEBER: A couple of hundred thousand
5 gallons.

6 MEMBER KRESS: When you boil off at
7 atmospheric pressure --

8 MR. WARD: Yes.

9 MEMBER KRESS: -- doesn't the steam take
10 the boron with it?

11 MR. WARD: It does, but we're not --

12 MEMBER KRESS: You are not even going to
13 account for that?

14 MR. WARD: That is not credited.

15 MEMBER KRESS: That might take your time
16 way out.

17 MR. WARD: That is right, and there's
18 entrainment, too, that is taking that liquid and --

19 MEMBER KRESS: Yes, not even counting the
20 entrainment, no.

21 MR. WARD: No, I'm not counting that
22 either. I'm not. Zero.

23 MEMBER KRESS: Okay, so that is another
24 conservatism there?

25 MR. WARD: Right, and there's 20 percent

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1 additional power on the decay heat.

2 So this calculation that I did reproduces
3 the licensee calc.

4 I just want to show you, well, what
5 happens if there is no delay? This is what I was
6 getting originally, at or around 4.8 hours. This is
7 what was confusing me.

8 But look at it this way: The additives,
9 the precipitation limit is really up here with the
10 additives and the containment. So even if it builds
11 up from time zero and it wasn't flushed at all, you're
12 still going to be okay. This is still going to take,
13 well, it is going to take a long time. This is 20
14 percent more decay heat. If you subtract -- if you go
15 to 1.0, it is even going to push you out farther.
16 That's at 14.7.

17 So I think it is safe to say that there is
18 some margin in that calculation.

19 MR. WALLIS: As long as it doesn't boil
20 over when it gets to about 15 percent. Suppose its
21 properties change so that it boils over like milk
22 boiling in a pan. At 15 percent, then you have lost
23 it.

24 MR. WARD: Well, none of the tests show
25 that. You think it is going to do that?

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1 MR. WALLIS: You don't know that yet. I
2 don't think anyone has done tests to that high a
3 concentration. It is stopped at a lower concentration
4 than that.

5 MR. WARD: I have seen tests that have
6 gone up to 32 weight percent, but I can't discuss it.
7 I've seen it. Maybe we can talk afterwards.

8 MR. WALLIS: Okay.

9 MR. WARD: So let's go to the short-term
10 behavior and let's jump back and let's look at PCT.
11 In the original submittal they submitted three break
12 sizes. That is obviously not enough to identify the
13 peak, and the peak was found to be a 2-inch break. But
14 with a Pclad temperature of 1167, I ran that
15 calculation and I got around 1100 degrees.

16 This ECC system is probably the best I
17 have seen. I have never seen a plant with 700-pound
18 accumulators. Those accumulators come on real early.
19 They keep the core from uncovering.

20 It is really a good design in that
21 respect. It has got very high capacity, high pressure
22 pumps compared to the boiloff. I mean you could pump
23 the Atlantic Ocean through this core in about 10
24 minutes. It is why the core doesn't uncover. If I
25 run this at 1.0, there's going to be no uncovering for

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1 this break specter. I am going to get no heatup.

2 So based on the calculations that we did,
3 and what they did, there's really no need for them to
4 go off and spend their time looking at these non-
5 integer break sizes when at most it might increase the
6 PCT by what, 100 degrees. I mean they are well below
7 1500.

8 So we said, "You don't need to submit
9 that." They went and did it anyway. But we really
10 didn't need it.

11 As a matter of fact, we had them look at
12 some larger breaks because -- and I am going to show
13 you this in a minute -- you turn the HPSI pump off
14 during a small break. There is no injection. Here
15 you've boiled the system down with levels in the hot
16 and cold leg, not something that I really like, like
17 to see, but they've done a lot of analysis.

18 As a matter of fact, they looked at these
19 larger breaks and turned the pump off for 10 minutes
20 because they have stated that they can make that
21 switch in five minutes and certainly within ten. When
22 you look at all these breaks, you see a drop in the
23 level when they turn it off but the core doesn't
24 uncover because of the fluid above the top of the
25 core.

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1 Even for these larger breaks, they didn't
2 uncover and they didn't even take credit for the UPI,
3 only the high pressure, and it still didn't uncover.
4 So I liked that when I saw that.

5 Now we did calculations with Relap also,
6 and I am going to show you one in a minute.

7 MR. SIEBER: So if the UPI is the break,
8 that side of the break, you're still okay?

9 MR. WARD: Yes, I'm okay.

10 They also looked at severed ECC lines.
11 When you have a severed ECC line, you have one line
12 that sees 14.7 and the other one that might see 800
13 pounds. So you are not going to lose half the flow.
14 You are probably going to lose more than that. Those
15 were not limiting also.

16 Now we confirmed this with a Relap5
17 calculation, ran the 2-inch, ran a lot of breaks. Of
18 course, we were 1811 megawatts and 17.5 kilowatts per
19 foot.

20 Again, I said we confirmed that breaks on
21 the top of the cold leg, where you can fill the loop
22 seal out, didn't depress the level into the core, nor
23 did severed ECC lines become more limiting.

24 But the key here is you've got to
25 reinitiate that high pressure pump within 15 minutes,

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1 and I will show you why in a minute.

2 One of the things that you are going to
3 see in the calculation is I got a CHF condition again.
4 As I mentioned before, I have been talking with Josh
5 Hartz at Westinghouse. I think it is probably a
6 combination, as I said before, between assumptions and
7 differences in the code. Maybe our code is more
8 conservative. Maybe the resistance is in the hot
9 bundle or maybe they are a little too high.

10 Nevertheless, I got a 1400-degree
11 temperature. It is maybe close to 1500. But the
12 point is the PCT still remains well below 10 CFR 5046
13 limits. But we really want to understand this, and if
14 we have to pursue it further, we will.

15 CHAIRMAN DENNING: Now this is where you
16 were saying you used the Relap?

17 MR. WARD: Yes, this is Relap, and I am
18 going to show you this calculation.

19 I am looking at a 2-inch diameter break
20 here and turn the pump off. This is about the time
21 the RWST drains. Turn the pump off. This is a 2-inch
22 break, cold leg break. Turned the pump off here
23 around 7200 seconds, and in about 15 minutes the core
24 uncovered. In about another 15 minutes it is 2200.

25 So they say they can perform the action in

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1 five minutes, no later than ten. This is 1.2 times
2 ANS. They've probably got 20 minutes if you have this
3 break in this location.

4 So it is very important that the EOP be
5 emphasized and the training be emphasized with these
6 operators to make sure that they can do that within
7 five to ten minutes.

8 MR. FINLEY: Yes, this is Mark Finley
9 again, the Project Director for the uprate.

10 Len is correct, and we have emphasized
11 this in our procedures. They have the procedures set
12 up now to emphasize to minimize the time that these
13 pumps are off.

14 But I will make the point that you see we
15 would terminate the high head SI pumps at around two
16 hours into this event. So this is not happening five
17 minutes after the break occurs. So there would be
18 time here to ensure that the operators are briefed;
19 they understand the actions that they have to take and
20 would turn these pumps back on.

21 MR. WALLIS: Why do they turn off?

22 MR. WARD: Because not enough net positive
23 suction head. That is for the large break. You've
24 got to switch it to the sump.

25 MR. FINLEY: Right, we are shifting from

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1 the injection phase to the --

2 MR. WARD: From the RWS -- they are
3 starting from a tank and now they have got --

4 MR. WALLIS: You have drained that tank;
5 now you have got to switch to the sump? So you have
6 to realign the intake and everything?

7 MR. WARD: Yes.

8 MR. FINLEY: Right. There's three sets of
9 valves that have to be repositioned. We feel very
10 confident we can do that within five minutes.

11 MR. DUNNE: Yes, this is Jim Dunne from
12 Ginna.

13 Basically, our ops procedures, urgency
14 procedures, basically, tell our operators to basically
15 turn off SI and then check RCS pressure. If RCS
16 pressure is above a certain value, then they are told
17 to restart SI pumps. In this mode for a small break
18 LOCA that is what they would be doing. They would
19 turn it off.

20 They probably at this point in time would
21 already know what the RCS pressure is before they go
22 into the recirc mode. So they would probably even
23 make an assessment as to whether they really should be
24 turning off the SI pumps or not.

25 But the ELPs are based upon symptoms. So

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1 they will check the RCS pressure, and if the RCS
2 pressure is above a certain value, they are basically
3 instructed by procedures to restarting that SI pump.

4 MR. WARD: And this break, bigger breaks,
5 and I will show you what they look like --

6 MR. WALLIS: How is this affected by the
7 EPU? We are talking about power uprate.

8 MR. WARD: Well, it is a higher power.

9 MR. WALLIS: Does something change? This
10 picture is the same now. This is what they do now,
11 isn't it?

12 MR. FINLEY: That's correct.

13 MR. WALLIS: How does it change by the
14 EPU. Is it a shorter time period?

15 MR. WARD: They probably have a shorter
16 amount of time before the core uncovers.

17 MR. WALLIS: Is it really a critically
18 shorter amount of time or how does it change?

19 MR. WARD: You've probably got -- what's
20 the power increase, about 20 percent? So five minutes
21 maybe.

22 MR. WALLIS: So you do have a shorter
23 time?

24 MR. WARD: It is decreased by five
25 minutes.

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1 MR. WALLIS: Which is significant.

2 MR. FINLEY: Like Len said, he calculates
3 something on the order of 20 minutes, I think, before
4 you would start to uncover again. So that time is
5 shortened from, say, 25 minutes to 20 minutes as a
6 result of the EPU, something on that order. But,
7 again, we can make these actions within about five
8 minutes.

9 MR. WALLIS: And has the net positive
10 suction head changed as well because of the EPU?

11 MR. WARD: I think the containment, the
12 sprays for this have been operating for this period.
13 You've got cold water in there. You've filled it up.

14 MR. FINLEY: Right. That really only
15 applies to the large break scenario.

16 MR. WARD: That is the large break where
17 you're early, you're hot, and it is probably not a
18 good thing to do.

19 MR. GILLON: This is Roy Gillon, Shift
20 Manager.

21 We run a scenario multiple times a year in
22 a simulator, and we have criteria. Typically, we can
23 get this done in five-six minutes of time. We have
24 never had any trouble getting it done in 10 minutes.

25 CHAIRMAN DENNING: And is there no option

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1 considered for depressurization to assure that your
2 pressure is low enough to have the BPI?

3 MR. WARD: Well, there is. I am going to
4 get to that.

5 They will initiate a depressurization with
6 both ADVs and one out, cool the plant down now. I
7 will show you, but this is the break. A break bigger
8 than two inches gets the UPI on it. It is a moot
9 point.

10 This is probably the biggest break where
11 you are only going to have hot side high head
12 injection. So if it is the biggest break, this is the
13 earliest that it would occur with the highest of K
14 heat. So I picked this one because this is the
15 limiting one.

16 CHAIRMAN DENNING: But you are showing us
17 a case in which they have not successfully
18 depressurized.

19 MR. WARD: Yes, I will show you what
20 happened.

21 MR. FINLEY: Let me just clarify. There's
22 two independent sort of issues here. This relates to
23 not turning the SI pumps back on in a timely fashion
24 when you switch from the injection phase to the recirc
25 phase.

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1 CHAIRMAN DENNING: Yes, right.

2 MR. FINLEY: It really doesn't relate to
3 the pressure in the RCS.

4 CHAIRMAN DENNING: Well, if you had
5 depressurized and you had the UPI on, does it make any
6 difference?

7 MR. FINLEY: Well, you are correct, if we
8 could get down below 140 psi, but this is only about
9 two hours in. We really can't get there for all the
10 break sizes, right.

11 MR. WARD: Right, and that is why this one
12 is limiting for that case, and you're right.

13 MR. DUNNE: If you did depressurizing down
14 to below the UPI cut-in pressure, you would not see
15 that interruption at all.

16 MR. WARD: Now I want to talk about long-
17 term cooling for small breaks. The analysis shows
18 that you can borrow for long periods of time, and
19 because it is a small break, the pressure remains
20 above the shutoff head of that low pressure injection
21 pump. So what do you do?

22 Well, you need to reduce the pressure
23 below 140 pounds to get the UPI on, or if you can't do
24 that, then show that it refills. I will show you what
25 that looks like in a minute in a slide.

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1 Now what I asked them to do is -- there
2 were no analyses of these breaks because of this
3 plant. I want to know which breaks will you stay in
4 natural circulations, which ones refill, which ones
5 don't refill, and get UPI on, so we've covered all the
6 bases.

7 So they did this detailed analysis. Below
8 two inches the UPI comes on. So they did a pretty
9 good job and a pretty detailed analysis, looking at
10 all these with their -- this is their Appendix K small
11 break NOTRUMP code.

12 MR. WALLIS: Below two inches or above two
13 inches? You mean above two inches?

14 MR. WARD: I mean above. Yes, I'm sorry,
15 above two inches. I'm sorry. You are right.

16 MR. WALLIS: That was just to test us,
17 wasn't it?

18 MR. WARD: Yes, that was a test, wasn't
19 it?

20 Now what our audit calculation shows is
21 that for an 01 square foot break this is a 1.5-inch;
22 this is about 1.3 inches. I think in terms of square
23 feet. I don't like inches. So I have got square feet
24 here.

25 But in 2.8 hours this break refills, and

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1 this little larger break refills in about four hours.

2 Now the other thing I looked at is when I
3 said, gee, what if I fail one of those ADVs? Well,
4 I've got two PORVs. What does the system look like
5 under that condition? I will show you that in a
6 minute.

7 Let me show this critical break size range
8 that I could call for small breaks. We are looking at
9 2 inches, 1.5, 1.3. This is RCS pressure.

10 Now there is a 2000-second steady state,
11 and I didn't subtract that off, but the break opens at
12 2000 seconds.

13 Operators open both ADVs at this point and
14 start cooling the plant down. You can see if I have
15 a 1.3-inch break, if I refill and resubpool the system
16 somewhere in here -- a bigger break takes a little
17 longer. I'm out here maybe four hours. If you look
18 at the void fraction in the core, it goes to zero for
19 this 1.5-inch break and it will go to zero back here
20 for this slightly smaller break.

21 Now if I look at a 2-inch break, I am
22 depressurizing, but what happens is I get down below
23 100 pounds. So I am right in here. So the UPI is on.
24 So I am fine.

25 Bigger breaks, depressurize faster. I get

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1 more and more flow. Smaller breaks will refill
2 earlier, and you will probably repressurize up near
3 1400 at some point because the break is so small. So
4 the operator will see that response.

5 All breaks from roughly two inches down
6 will refill and resubpool and disperse the boric acid.
7 Good system response.

8 Now I am going to say, what happens if we
9 only have -- I'm looking at a double failure here. I
10 just wanted to see what this looked like. This is
11 that 1.5-inch break. I have one ADV and I am only
12 opening up two PORVs, and I am hanging up in pressure
13 for a while. Let's blow that up. So I am out eight
14 hours.

15 Actually, what is happening is the low
16 pressure pump is coming on here. This is about 140
17 pounds. I would like to see it get down around 120
18 pounds because now you are getting a lot of flow in
19 there and it is flushing. It is flushing, okay, but
20 I am out probably eight hours.

21 But the point is, if I have delayed the
22 cooldown and I am coming out here and it is a slow --
23 it is at a high temperature, there's a high limit. It
24 is not 29. It is 35, 40. As a matter of fact, in
25 this case it is probably greater than 50 percent if I

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1 look at the boric acid concentration as a function of
2 time. I am at a higher pressure. I have a lower void
3 fraction. So it takes a while even to get to 29, but
4 the limit is way up off the top of this page because
5 I am over 300 degrees.

6 So the point here is you don't want to be
7 crashing the pressure down if you have been boiling
8 for a long time. So we made a point to have some
9 discussions about changes to the EOPs, the guidance,
10 to make sure that in order for this to be successful,
11 you start to cool down at one hour. Caution the
12 operators, if you have been boiling, not to crash the
13 pressure down if you are out there eight or nine
14 hours.

15 There are strict statements that do not
16 exceed the 100-degree-per-hour cooldown limit, and
17 that will prevent you from, say, opening the bypass
18 and crashing the pressure down if you get power back.
19 We don't want that to happen.

20 So we basically talk about emphasizing
21 cool-down time and the equipment and the timing and
22 the operator actions, and their attention to this
23 event, because it is going to be controlled by them.

24 There are training programs that they are
25 running their operators through. As a matter of fact,

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1 I think we are going to verify and observe and make
2 sure that we see these things being done by the
3 operators and they are done very effectively and very
4 timely.

5 MR. FINLEY: Yes, and this is Mark Finley,
6 again just to interject.

7 Like Len says, the priority is on starting
8 the cooldown and then finishing the depressurization
9 prior to the boron concentrating.

10 This really fundamentally doesn't change
11 the operator response to a small break LOCA, however.
12 We are not having to make any significant logic or
13 sequence changes in the EOPs. We are doing some
14 streamlining to minimize these times, but
15 fundamentally the operators are going want to cool
16 down and depressurize the plant to stop or minimize
17 the leak.

18 So what we have done is put some
19 cautionary statements in the procedure to emphasize to
20 the operators to get the cooldown started within an
21 hour and then to get below the UPI injection point
22 within about five-and-a-half hours.

23 MR. WARD: So I guess I can summarize the
24 review. Initially, we asked the licensee to do some
25 more calculations because we learned the HPSI pumps,

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1 because of their design, are terminated for small
2 breaks. There were some omissions in their long-term
3 cooling analysis.

4 They did a detailed analysis to show what
5 breaks refill, what don't, what can be cooled down,
6 and what can be refilled if you can't flush. There
7 was a very detailed spectrum analysis that was done
8 with their NOTRUMP small break LOCA code to show that.

9 The temperatures are low for small breaks
10 because the ECC design is very robust. They have very
11 high pressure accumulators, 700 pounds. That
12 terminates, prevents, precludes, basically precludes
13 uncovering in the real world, and even in Appendix K
14 space we're getting what, 1100-1200 degrees. Good design.

15 Staff calculations confirm their
16 precipitation. As a matter of fact, by doing the
17 calculations we have found out a lot about the plant
18 and understood better how this thing works and what is
19 going on in the beginning of the transient as well as
20 at the end.

21 It showed that boiling can last for a long
22 time, and equipment and timing for its use is very
23 important and needs to be emphasized again and again.
24 I think that is a key ingredient here.

25 I think by this whole analysis, the

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1 emphasis on operator actions is a positive safety
2 thing, and it is going to be included in their
3 training programs for their operators. The analysis
4 that the vendor has done is going to be able to show
5 these operators what is the signature of this, what's
6 it going to look like, how long do we have to get
7 down. So there's a lot of good analyses they can use
8 there to supplement the information the operators
9 have.

10 Based on the calculations that they have
11 done, I looked at the short-term small break LOCA
12 behavior and the long-term cooling and feel that it is
13 a bounding calculation. It is comprehensive and it
14 meets 10 CFR 5046.

15 CHAIRMAN DENNING: I have a couple of
16 questions that I don't consider EPU questions. That
17 relates to the modeling assumptions associated with 50
18 percent of the lower plenum and this kind of stuff.

19 MR. WARD: Right.

20 CHAIRMAN DENNING: The BACCHUS experiment
21 is the principal rationale that you have --

22 MR. WARD: It is one of them.

23 CHAIRMAN DENNING: -- that are supportive
24 of that?

25 MR. WARD: It is one of them. There's a

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1 Finnish paper, and I am not sure if you remember,
2 Ralph, or not; I think I gave you a copy of that.
3 That shows some lower plenum mixing as well, but they
4 have some current concerns with scaling.

5 I mean we have the same concerns with the
6 BACCHUS. There's a gradient; there's a concentration
7 gradient in the core. We are mixing everything
8 together.

9 So I took the code that I developed and I
10 predicted that if I assumed the entire lower plenum,
11 I am too late on the precipitation. So I cut the
12 lower plenum volume in half, and I better predicted
13 the timing for when the top half of the core reached
14 the limit.

15 MR. WALLIS: That comes from matching the
16 BACCHUS data within a model?

17 MR. WARD: Yes, the boiloff. Right. I
18 took my model and modeled that test and compared it to
19 the boron concentration as a function of time.

20 CHAIRMAN DENNING: I think that we don't
21 understand the BACCHUS experiment well enough to
22 really understand its direct applicability in a manner
23 like that.

24 MR. WARD: Okay.

25 CHAIRMAN DENNING: I think that one can do

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1 more mechanistic analyses of what is really happening
2 in attempting to predict the BACCHUS experiment.

3 MR. WARD: Yes.

4 CHAIRMAN DENNING: We would like to see
5 some effort done there.

6 You know, earlier we had some
7 recommendations related toward looking at what happens
8 as you get closer to precipitation.

9 MR. WARD: I agree.

10 CHAIRMAN DENNING: I understand there's
11 some work that is going to happen there.

12 MR. WARD: Right.

13 CHAIRMAN DENNING: We would like to see a
14 little more.

15 MR. WARD: We will gladly share that with
16 you. I mean, for example, what I would like to see is
17 break the core up into 10 regions and model the
18 gradient. That is a more sophisticated calculation,
19 but --

20 CHAIRMAN DENNING: Yes, I think you can do
21 that calculation --

22 MR. WARD: Yes, that can be done. That
23 can be done.

24 CHAIRMAN DENNING: -- in a mechanistic
25 way.

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1 MR. WARD: Yes, I think it can be done.
2 I agree with you.

3 This generalized letter with the concerns
4 in it about how the vendors have been doing
5 calculations, that is one of the issues in there.

6 This one, this average concentration, show
7 me that that -- make it bounding or do a detailed
8 calculation. Show me what it is. What does it really
9 look like?

10 MR. WALLIS: Wasn't there some kind of
11 critical thing in BACCHUS where after it got a certain
12 difference it turned over or something?

13 MR. WARD: Yes. They are putting in cold
14 water. Once the concentration in the core and upper
15 plenum exceeded the density in the lower plenum, then
16 it started to mix.

17 MR. WALLIS: And then it turned over. It
18 is a turning-over criteria.

19 MR. WARD: Then it turned over, yes. You
20 can look at the Finnish test and you will see the same
21 thing. It occurs at a different time. It is at a
22 different temperature.

23 But there are a lot of questions, and the
24 owners' group are addressing them right now.

25 MR. WALLIS: You have a half. If you had

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1 something like a third, this would change the time
2 when they have to take action?

3 MR. WARD: Sure, absolutely. Sure. Lower
4 plenum is probably worth three or four hours on pre-
5 set time.

6 MR. WALLIS: I think this is a little bit
7 tenuous, this determination of just what the time is
8 when they have to take action.

9 MR. WARD: Well, remember the limit is
10 more like 40 percent. If you threw out the lower
11 plenum, you've got 15-16 hours.

12 CHAIRMAN DENNING: Well, we hear you, but
13 we would like to see a little more to make us
14 understand what is really going on.

15 MR. WARD: All I am saying is there is a
16 margin there, and they are doing analyses to address
17 all these issues. We don't have all the answers right
18 now, but we are going to get them.

19 MR. WALLIS: There's a research program in
20 RES that is addressing this?

21 MR. WARD: Well, no, but --

22 MR. WALLIS: Is it Westinghouse? Who is
23 addressing it?

24 MR. WARD: The owners' group.

25 MR. WALLIS: The owners' group.

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1 MR. WARD: The letter went out to all of
2 the vendors and utilities who do calculations, asking
3 them -- well, there was a list of concerns on how they
4 do their calculations. We wanted to get them on the
5 same page. There are a lot of questions about
6 justification for their model; what happens when
7 you've got debris going in there; what happens when
8 you add cold water. That is in there, too.

9 There's probably two pages of issues that
10 I see is going to require some experiments to --

11 MR. WALLIS: What will concern me is if,
12 as a result of this new research, you have to
13 radically revise your view of boron precipitation.

14 MR. WARD: Boy, I hope that doesn't
15 happen.

16 MR. WALLIS: I know.

17 MR. WARD: I know. Well, I can't stand
18 here and say, "Boy, that's not going to happen." I
19 can't. That's why we asked the questions.

20 MR. WALLIS: Well, think of all the
21 surprises you got with the sumps. Surprises do
22 happen.

23 MR. WARD: That's right. Well, I suspect
24 there's going to be a few surprises here.

25 MR. WALLIS: We will shine the spotlight

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1 on you in a while. Okay.

2 MR. FINK: If I can say something? It is
3 Dave Fink of Westinghouse.

4 I heard something up here, if you will
5 forgive me. The WAD program has been mentioned a few
6 times here.

7 Recently, the NRC sent a letter to the PWR
8 owners' group stating the staff's principal boric acid
9 precipitation methodology concerns. The PWR owners'
10 group is in the process of preparing a response to
11 this letter.

12 I happen to be the lead, the Westinghouse
13 lead on that program, so I know a little about it.

14 It is important to emphasize that the
15 methodology concerns raised by the NRC in their letter
16 have been addressed for Beaver Valley and Ginna for
17 the uprates, as we discussed over the past few days.

18 As suggested by the staff, in the owners'
19 group response to the NRC letter we use insights from
20 these analyses, that is, as performed for Waterford,
21 Beaver Valley, and Ginna, to show that from the plants
22 represented by the owners' group that existing
23 calculations are conservative and that existing
24 emergency procedures will prevent boric acid
25 precipitation after a LOCA.

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1 While the upcoming owners' group response
2 to the staff's letter addresses the principal
3 methodology concerns, there are many other tougher
4 questions that the staff and the Committee have raised
5 regarding mixing phenomena in the reactor vessel and
6 regarding boric acid solutions in general.

7 These questions are the subject of ongoing
8 GSI-191 programs and also a longer-term owners' group
9 boric acid precipitation methodology program. The
10 objective of this latter program is to answer the
11 questions that can be answered and, probably more
12 importantly, to show that the methodologies such as
13 those used for Waterford and Beaver Valley and Ginna
14 are adequate to ensure the safe operation of the
15 plants and to demonstrate compliance with all
16 regulations.

17 The owners' group intends to meet with the
18 staff in the near future to discuss this program, the
19 specific objectives of this program, and the long-term
20 solutions to these questions and these problems.

21 CHAIRMAN DENNING: Thank you for that.

22 I think we are done now with the
23 presentations, and I think we are just into some
24 wrapups.

25 MR. FINLEY: Yes, Dr. Denning?

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1 CHAIRMAN DENNING: Please.

2 MR. FINLEY: There is one open question
3 from this morning. We do have some data with respect
4 to the question about RETRAN uncertainties. So we
5 would like to show you that data.

6 CHAIRMAN DENNING: Please do that.

7 MR. FINLEY: Okay.

8 MR. HUEGEL: My name is Dave Huegel. I am
9 from Westinghouse.

10 One of the things that was being discussed
11 this morning was the loss-of-flow event. What we have
12 here is I just put together a plot where the blue line
13 -- and I picked out points as best I could of what the
14 flow coast-down was as measured at the Ginna plant.

15 This is a normalized curve and it is based
16 upon whatever the actual flow that was being measured
17 at the plant. Keep in mind they do have a tech spec
18 which identifies the minimum measured flow that the
19 plant has to meet and verify going into a cycle that
20 they are above that flow rate.

21 The minimum flow rate that we assume in
22 the safety analysis is the flow that we were doing the
23 DNB calcs and lower than what the plant has to ensure
24 that it is meeting.

25 What you have here in the purple line,

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1 that is the complete loss-of-flow event where the
2 coast-down that is caused by the complete loss-of-flow
3 event, where the pumps are allowed to coast down
4 freely.

5 Probably the biggest difference between
6 these two curves is, as I mentioned this morning, the
7 fact that in the safety analysis we take off 10
8 percent from the pump inertia, and we do in the safety
9 analysis model all of the pump characteristics, the
10 homologous curves, so that we have captured in the
11 RETRAN model an accurate representation of what the
12 plant or the pump models are.

13 Another thing that I mentioned in the
14 loss-of-flow analysis, when we assume the rods are
15 dropping into the core, that is based upon a
16 confirmation that the plant performs based upon full
17 RCS flow conditions. As you can see, during the
18 coast-down you are going to be at a degraded flow
19 condition, and we would expect that the rods would
20 fall into the core even faster.

21 Another thing that we do is in the
22 modeling of the reactivity that is inserted in our
23 point kinetics model, as I mentioned, it is assumed
24 that there was a xenon transient in effect where your
25 reactivity is pushed towards the bottom of the core,

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1 and that is what we assume for the addition of the
2 reactivity as the rods are falling into the core.

3 Yet, at the same time when we do the DNB
4 analysis we would assume a shape that is closer to a
5 shape that has an AFD axial flux difference closer to
6 zero, which would be limiting for DNB-type
7 calculations.

8 So, at the same time, you would have a
9 reactivity shape where your axial power shape is
10 skewed towards the bottom of the core. Yet, at the
11 same time we are assuming a DNB axial power shape that
12 is skewed more closer to the top of the core. So that
13 is an additional conservatism that we have within the
14 analysis.

15 The results that are represented this
16 morning were for the under-frequency decay case. The
17 way that the pumps operate is they operate off of the
18 frequency on the grid. So if you have a change in
19 frequency, it affects how the pumps are operating.
20 Fluctuations in voltage typically don't affect the
21 pump speed that much.

22 What we have here is a case where we have
23 assumed a very conservative 5 hertz per second decay
24 in the pump coast-down. Now one of the features at a
25 typical Westinghouse plant, and it also applies to

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1 Ginna, is that as soon as you hit the under-frequency
2 set point, then your trip breakers would, your pump
3 breakers would open, and the pumps would be free to
4 coast down.

5 So that at some point in here the pumps in
6 reality would begin to follow the line closer to what
7 you would see in the purple line, actually the blue
8 line. Yet, we have assumed in the analysis that the
9 pumps are dragged all the way down to essentially a
10 zero condition at 12 seconds.

11 So this is just to show you the comparison
12 and to tell you that we did do a comparison of what
13 the actual plant data would be versus what we have
14 assumed in a safety analysis.

15 MR. WALLIS: There is no plant data per se
16 here?

17 MR. HUEGEL: Well, the blue is the plant
18 data.

19 MR. WALLIS: It is plant data?

20 MR. HUEGEL: Yes.

21 MR. WALLIS: Okay. I wasn't quite sure --

22 MR. HUEGEL: I'm sorry, yes.

23 MR. WALLIS: -- if it was your prediction
24 from realistic or it is the plant. Oh, it is actually
25 the data? Okay.

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1 MR. HUEGEL: Yes, that is actually the
2 data, yes.

3 MR. WALLIS: It is a line through the data
4 or does the data have a big scallop --

5 MR. HUEGEL: I was just given a plot from
6 the UFSAR, and I was picking off points as best I
7 could. I apologize; I didn't do a super job there
8 with the blue line.

9 MR. WALLIS: Which is one transient.
10 There's no bouncing around?

11 MR. HUEGEL: No. If there was any
12 bouncing around, it would probably be to detect noise.
13 I mean we do see, if you look at, for example, your
14 hot leg temperatures due to the RTDs being where they
15 are, you do see noise in your hot leg signals which
16 presents a problem for like the over temperature delta
17 T, which has a lead lag function. If you have a spike
18 in your T-hot which affects your TAV, you get a
19 spurious spike on your margin of the OTDT, which isn't
20 real, yet presents a problem in terms of ensuring a
21 plant margin when you are just in a steady-state
22 condition.

23 MR. WALLIS: This is graph paper.

24 (Laughter.)

25 MR. FINLEY: That is the curve from the

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1 UFSAR and shows the two-pump coast-down alpha and
2 bravo flow.

3 MR. WALLIS: This is measured?

4 MR. HUEGEL: Correct, that is measured.

5 MR. FINLEY: Correct. That was part of
6 the hot functional testing when Ginna initially
7 started up. Dave just transcribed that data to the
8 plot you see on top, the blue.

9 MR. WALLIS: Oh, okay.

10 MR. HUEGEL: I am due for an eye exam. So
11 I apologize.

12 CHAIRMAN DENNING: Now are you going to
13 show other characteristics then of the --

14 MR. HUEGEL: Yes, yes.

15 CHAIRMAN DENNING: Go ahead.

16 MR. HUEGEL: Were there any questions?

17 CHAIRMAN DENNING: I understand that, yes.

18 MR. HUEGEL: This is a comparison of the
19 RETRAN that we just recently completed. This was for
20 the Ringhals 3 plant. It is a plant in Sweden where
21 we did some comparisons against plant data.

22 We don't have any, other than what I was
23 just showing you with the flow coast-down for Ginna,
24 but here is a comparison, if you can see that.

25 CHAIRMAN DENNING: It looks like you cut

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1 off the top. What are they?

2 MR. HUEGEL: I'm sorry. That is the
3 nuclear power transient.

4 This is for a power load decrease, and the
5 hash line in here is the plant data, and the red line
6 is what the RETRAN model is doing.

7 MR. WALLIS: After being adjusted?

8 MR. HUEGEL: Yes, keep in mind that the
9 RETRAN model, we are using a point kinetics model. So
10 as your rod control system is moving in and out, we
11 have some differential rod data, but the fact that we
12 are using frozen feedback and a point kinetics model,
13 we did have to make adjustments to that differential
14 rod worth. Once we did, we got a close match with the
15 nuclear power.

16 MR. WALLIS: Are you fitting the data or
17 are you making a real comparison?

18 MR. HUEGEL: Well, this, actually, on the
19 nuclear power, you would say it is more like fitting
20 the data. Then the question is, how is the RCS
21 responding to the transient once you have done a
22 comparison or a fit of the nuclear power?

23 This here is your vessel TL. The plant
24 data is the black hash line, and your red line is the
25 RETRAN predicted --

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1 MR. WALLIS: You have used invisible ink
2 for the RETRAN base somehow?

3 (Laughter.)

4 MR. HUEGEL: Actually, it's in there.

5 CHAIRMAN DENNING: It's in there. Yes, I
6 see it.

7 MR. WALLIS: It is sort of visible.

8 MR. HUEGEL: But this is a comparison
9 where we have the rod control system turned on. We
10 have the steam dumps model. We also have your
11 pressurizer pressure control and level control all
12 turned on. So all these kinds of different control
13 systems that certainly we don't credit when we perform
14 a safety analysis.

15 CHAIRMAN DENNING: And that is a pretty
16 fine scale, actually. I mean things are a little bit
17 tight --

18 MR. HUEGEL: Yes. Granted, it is.

19 Here is a plot just showing response of
20 the RETRAN model to the pressurizer level. Again,
21 given the scale, I think it is tracking the results
22 rather well.

23 Here's the pressurizer pressure transient,
24 again, the red being the RETRAN results and the hash
25 line being the plant data. So it is showing a fairly

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1 good match of this transient where you are getting
2 fairly substantially large changes in the nuclear
3 power and other parameters.

4 This is the coolant flow, the RCS coolant
5 flow, the loop steam flow, steam header pressure.

6 MR. WALLIS: Wait, wait.

7 MR. HUEGEL: Do you want to go back and
8 look?

9 MR. WALLIS: So when we look at these, we
10 see a sort of agreement, but there's a difference,
11 too. So we don't quite know how to interpret this
12 when you show us a plot of a prediction of a
13 transient, how much we should allow for RETRAN
14 uncertainties around that prediction, because we know
15 there are some, as you can see here.

16 MR. HUEGEL: Sure.

17 MR. WALLIS: We don't quite know how to
18 translate what you show us here to what you showed us
19 earlier today.

20 MR. HUEGEL: Again, I would look at the
21 scale and say that, yes, it looks like a big change,
22 but if you look --

23 MR. WALLIS: This is a proportionate
24 change or is it a certain error and a certain number
25 of bars?

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1 MR. HUEGEL: I think it is more a function
2 of the units that were selected. I mean I only have
3 70 units a bar here.

4 The other thing, as I was mentioning this
5 morning, the other important point is we do make very
6 conservative assumptions in the analysis in not
7 crediting the different control systems, which gives
8 us what we believe a very conservative analysis.

9 When we do a comparison, for example, to
10 flow coast-down, we do see that we are predicting a
11 very conservative coast-down.

12 MR. WALLIS: In this case the actual
13 pressure is significantly above the RETRAN phase. The
14 change in pressure is also significantly bigger.

15 MR. HUEGEL: Keep in mind this is the
16 steam header pressure.

17 MR. WALLIS: Right.

18 MR. HUEGEL: We are most concerned in
19 looking at the steam pressure and the steam generator
20 conditions, not necessarily what is going on down in
21 the steam header. So the question is -- in most
22 plants you do have different runs between where your
23 steam generators are located and then your piping to
24 where they are all headered together. So it could
25 have been the assumption that is made in terms of what

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1 piping was selected, because I don't really care what
2 is going on at the header.

3 My concern is what is going on in the
4 steam generator and between the steam generator to
5 where the safety valves are connected. What's the
6 delta P between those two points? What happens down
7 at the header is not really a big concern.

8 CHAIRMAN DENNING: Why don't you go find
9 another curve that is more appropriate than on the
10 pressure.

11 MR. HUEGEL: Well, the good plot I thought
12 was on the pressurizer pressure where we did actually
13 have a good comparison of what the plant was
14 indicating in terms of a pressure versus what RETRAN
15 was showing the pressure was.

16 CHAIRMAN DENNING: Yes.

17 MR. HUEGEL: Obviously, the peak pressure
18 is one of the parameters of concern in the non-LOCA
19 analysis that we do look at.

20 MR. SIEBER: Probably if you started your
21 scale at zero, it would appear to have much greater
22 correlation.

23 MR. HUEGEL: Yes. There's all different
24 ways of manipulating the data. That would be one of
25 them.

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1 (Laughter.)

2 MR. SIEBER: And it is apparent.

3 CHAIRMAN DENNING: Is there anything else
4 you were going to show us then?

5 MR. HUEGEL: If that is good enough --

6 CHAIRMAN DENNING: Yes, excellent.

7 MR. WALLIS: It is very interesting. It
8 is, however, qualitative, isn't it? So we don't quite
9 know how to look at its effect in some sense.

10 MR. HUEGEL: Well, I still feel very
11 strongly that the methodology that we are using for
12 performing the analysis is very conservative and does
13 a good job of ensuring that the plant is safe.

14 If I look back, like I was talking about
15 with the rod withdrawal at power, we analyze a whole
16 wide range of cases and go all the way to the
17 condition of trip. I know from my discussions with
18 plants that they have problems just at normal
19 operating conditions because of the noise in the
20 channels and the hot legs, of having margin to the
21 trip, and that is without any transient going out at
22 all.

23 Yet, here I am running my transients and
24 going up to power levels of 120-130 percent, which is
25 where I have the trip set points because I have

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1 accounted for all the safety analysis uncertainties.
2 In the case of an OTDT K-1, the uncertainty is on the
3 order of 15 percent. So I've got my safety analysis
4 that is showing I've got a nice, smooth plot of here's
5 what TAV is doing. Yet, at the plant it is bouncing
6 all around, and with the lead lag compensation, it is
7 trying to compensate for the difference between
8 indicated and actual conditions. I am running into
9 problems trying to ensure the plants have adequate
10 margin just for normal operating conditions.

11 Then if you go out, say, for example, a
12 loss of loss in feedwater event, that is a heat-up
13 event. Well, if you were to ask a plant when they
14 have a loss in feedwater event, it is a problem in
15 terms of maintaining shutdown margin because they get
16 so much cooling because of the aux. feedwater.

17 Yet, we would assume a turbine-driven
18 failure. We assume one of the two motor-driven has
19 failed and is at a minimum condition. So that we
20 would analyze it in safety space; it is heatup event
21 long term. But if you look at the plan, it is a cool-
22 down problem.

23 So I feel very comfortable that the
24 methodology that we are applying in these different
25 events is conservative and robust and ensures that the

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1 plants are operating in a safe manner.

2 CHAIRMAN DENNING: Thank you.

3 MR. HUEGEL: Thank you.

4 CHAIRMAN DENNING: Okay, let us now move
5 into our wrapup.

6 MR. FINLEY: If we perhaps could
7 summarize, Mark Flaherty would just give a conclusion
8 from our side.

9 MR. WALLIS: Well, I have a question. I
10 was just looking here at this solubility of borax
11 versus temperature. Do you have also some sort of a
12 curve of the boiling point versus the degree of borax
13 dissolved in the concentration? Is there a boiling
14 point elevation due to concentration as well, a curve
15 like that you could give us to take away?

16 CHAIRMAN DENNING: Yes, also if you have
17 density, too, because --

18 MR. WALLIS: Density, too, because all
19 those things are related, yes.

20 CHAIRMAN DENNING: -- I had some trouble
21 getting the density's function on concentration.

22 MR. WALLIS: If we want to look at BACCHUS
23 with some intelligence, we need to have that sort of
24 stuff.

25 MR. FINLEY: I'm not sure this is what you

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1 are looking for.

2 MR. WALLIS: That is solubility. I was
3 looking for boiling point. Presumably, as you
4 dissolve more borax, the point goes up, does it?

5 MR. FINLEY: I don't have the boron point.

6 MR. FINK: This is Dave Fink.

7 Mark, go back to that plot you just had up
8 there.

9 MR. WALLIS: There is a boiling point. It
10 says, "Boric acid solution boiling point, 218," but
11 that must be at some concentration.

12 MR. FINK: That is at the atmospheric
13 solubility limit, that is correct.

14 MR. WALLIS: That is at 30.

15 MR. FINK: Correct.

16 MR. WALLIS: So it hasn't changed very
17 much then. I presume it is coming up from 212 to 218,
18 as you have added up to 30 percent by weight.

19 MR. FINK: That is correct.

20 MR. WALLIS: So it hasn't changed that
21 much. Okay, thank you.

22 MR. FLAHERTY: In conclusion,
23 Constellation came back today really to discuss four
24 topics. Two of them were bring-backs.

25 For the first one, dealing with alloy 600

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1 material and PWSCC, we believe that we proved that it
2 is not a concern with respect to uprate.

3 The other bring-back item dealt with the
4 margin. Obviously, we have had lots of discussion
5 about margin. I believe that what we attempted to
6 show you today was that there's margin in many
7 different aspects with how we do things. This
8 includes inputs, assumptions of keeping RCS pressure
9 at nominal value even though it increases, and not
10 crediting that for DNB; looking at reactor trip at 1.4
11 seconds versus less than 1 second; doing some analysis
12 at 102 percent power; looking at steam generator
13 plugging from 0 to 10 percent, depending on which is
14 worse case. So that is one aspect for inputs.

15 We just discussed again some of the code.
16 The code has been benchmarked somewhat against real
17 plant data.

18 There's also margin and safety analysis
19 limits where we do assume penalties in looking at
20 margin with that.

21 Finally, even the design limits, even
22 though there's, for instance, a limit of 3200 pounds
23 for RCS pressure from ASME code, that is just at the
24 point at which you have an increased probability of
25 causing additional damage. So there is additional

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1 margin even beyond that.

2 So, in sum, there's lots of different
3 sources of margin within the analysis.

4 With respect to the two new topics we
5 discussed today for small break LOCA and long-term
6 cooling, we did demonstrate that we do have acceptable
7 results. I would like to reiterate that the analyses
8 that were done were very conservative from the
9 standpoint of looking at things even from decay heat
10 of 120 percent. This decay heat, that adds -- that
11 affects the analysis in many ways with respect to what
12 we believe would actually occur during a real event.

13 To put this in perspective somewhat, with
14 the higher decay heat, you are going to have increased
15 steaming and, therefore, increased pressure inside
16 containment. So this will increase the need for
17 containment spray.

18 But, in all honesty, if you look at just
19 normal decay heat with reduced, relatively reduced
20 steaming effects, so, therefore, containment pressure
21 would be reduced; hence, containment spray by
22 procedure would be looked to be terminated in an
23 earlier standpoint, extending out the period of time
24 in which operators would look to go on to
25 recirculation.

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1 So a lot of these conservative aspects,
2 that type of thing, do have effects on the analysis.
3 So even though there may still be some lingering
4 questions or generic comments that the staff is
5 dealing with the PWR owners' group and things like
6 that, we believe that what was done for Ginna is more
7 than sufficiently conservative enough to bound any of
8 those potential issues.

9 So, with that, I would like to conclude
10 Constellation's presentation.

11 CHAIRMAN DENNING: Good. Well, before you
12 leave, let me say thank you for the presentations.
13 You certainly addressed the issues that we asked to be
14 addressed at the last meeting, and I think you have
15 done that very well. I would like to congratulate the
16 presenters and thank them.

17 We will be providing some guidance to you
18 on the presentations for the upcoming meeting.
19 Obviously, we have two hours of which we will have
20 presentations that will be much more focused than we
21 have had in our couple of days of reviews here. We
22 will try to get that guidance to you by tomorrow as to
23 what our expectations are, and also to the regulatory
24 staff, of course.

25 There is some duplication, obviously, that

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1 occurs in these presentations. We will probably
2 remove some of that duplication for the presentation
3 to the full Committee.

4 You will also hear we will have some talk-
5 arounds here before we are done. Perhaps you will get
6 some additional guidance from the individual members
7 of the Subcommittee before we are done today. Okay?

8 So we will have the wrapup by the
9 regulatory staff now.

10 MR. MILANO: No, sir, we don't have
11 anything else that we would like to put on the record
12 and stuff. Just what we were going to wrap up you
13 have just mentioned. We were going to ask about the
14 guidance and when to expect it in preparation for the
15 full Committee meeting.

16 CHAIRMAN DENNING: Good. Again, I think
17 we will try to get that to you tomorrow.

18 I would like to thank the staff, too,
19 because I think that we did get quite a bit of
20 enlightenment on some of the things that have been
21 bothering us at the previous meeting, and staff's
22 analyses were very helpful in that. Thank you.

23 MR. MILANO: Thank you.

24 CHAIRMAN DENNING: Okay, then why don't we
25 go around the table. Jack, do you have some comments?

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1 MR. SIEBER: Not very many. We had some
2 questions at our meeting last month, and I think both
3 the licensee and the staff did an excellent job of
4 providing the answers.

5 One of those questions about materials was
6 mine. That was properly answered. I think that from
7 my standpoint any concerns that I might have had
8 trying to guess where alloy 600 was are no longer
9 there because they aren't in critical places.

10 I thought the explanation of how safety
11 calculations are done, I think Otto and I both have
12 been through that a few times. On the other hand, I
13 even learned a couple of new things in the process of
14 the presentations myself, and I thought that was well
15 done.

16 MR. WALLIS: What did you use? Did you
17 use 1.38 or 1.55 or what did you use?

18 (Laughter.)

19 MR. SIEBER: 1.55.

20 MR. WALLIS: You used 1.55.

21 MR. SIEBER: You get to pick your own
22 number.

23 (Laughter.)

24 MR. WALLIS: Otto?

25 MEMBER MAYNARD: I'm trying to remember

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1 what it was. We actually took over our own safety
2 analysis. Again, you go back -- the real number is
3 what the design criteria is, and then, again, you pick
4 a number that gives you design specification margin
5 for your field design and how much you want to use for
6 that and how much you want to be able to use in case
7 you find something later you didn't know about versus
8 where you want to put your set points in your plant
9 and how do you really want to operate your plant.

10 So, again, it really goes back to making
11 sure that you meet the design criteria, and then where
12 you put the other depends on how much flexibility you
13 want to give to your field designer versus how much
14 flexibility you want to give to your operator.

15 I forget what the number was that we used
16 at Wolf Creek, but it was below 1.55. I don't know if
17 it was much above 1.38. But it was in that
18 neighborhood.

19 MR. SIEBER: Those safety limits are like
20 building a box. Once you build the box, that becomes
21 the golden rule, so to speak, and you have to operate
22 the plant inside that box.

23 CHAIRMAN DENNING: And you try to make
24 your box as small as possible.

25 MR. SIEBER: No, you try to make your box

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1 as big as possible.

2 MEMBER MAYNARD: Not necessarily. What
3 you want to do is to give, keep yourself the ability
4 to handle unknown or unusual situations that may come
5 up without having to do a re-analysis every time
6 somebody wants to change something.

7 So, basically, you set a box for a field
8 designer and you set a box for other parts of the
9 design. If you find out later that that wasn't a big
10 enough box for your field designer, then you go to
11 another box and you can move that around.

12 If you set your limit right down at the
13 design criteria, you have no flexibility to deal with
14 it. I think it actually creates a less safe
15 situation.

16 So you actually want to have that for a
17 couple of reasons, not just safety operation, but
18 operational flexibility, and, again, to be able to
19 handle any of the unknown.

20 MR. WALLIS: Of course, we had this
21 conversation earlier. I can understand all that from
22 the point of view of operation, but there isn't a
23 measure of how much additional safety the public is
24 getting out of this. That is what is missing. There
25 is no link here.

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1 MEMBER MAYNARD: The safety to the public
2 is built into what the design criteria is in the
3 regulations and the methodologies that are approved,
4 not only the methodology, not only the codes, but also
5 the way the codes have to be used, the restrictions on
6 the application of that code.

7 As you have seen from a lot of these
8 discussions, there's a lot of conservatism built into
9 the code and into how the code has to be used and what
10 assumptions are put into that.

11 That conservatism, plus the conservatism
12 built in what the design criteria is, that is the
13 public's safety margin. The rest of that then becomes
14 the licensee's margin for how they want to operate.

15 Again, it provides the safety margin in
16 case something comes up you really had not expected or
17 didn't know about. You are still above your design
18 limit.

19 MR. SIEBER: If you wanted to know what
20 the margin meant in terms of safety, you would have to
21 do it with distributions, probabilistic distributions,
22 which deterministic rules don't really lend themselves
23 to. So, generally, if you meet deterministic rules,
24 you are safe enough. That is basically the way you
25 would interpret Title 10.

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1 MEMBER MAYNARD: And, actually, I think
2 that you are extremely safe because it is very
3 conservative. I think if we went to a more detailed
4 analysis where you really tried to predict where it
5 was, put uncertainties and stuff on it, I think that
6 you could find that you could actually uprate these
7 plants to a higher power. There's a lot more
8 conservatism than what you know about.

9 You may find in some areas occasionally
10 that you didn't have as much conservatism as you
11 thought, but in the aggregate you take all the
12 conservatisms built into all of the bounding type
13 analyses and there's more margin there than what
14 shows.

15 CHAIRMAN DENNING: Graham, anything else?

16 MR. WALLIS: Well, I am much more
17 satisfied than I was before in several areas. I was
18 not quite sure what was going on when you got these
19 numbers and where they came from and why they were so
20 close to limits, and so on. I think I understand much
21 better how they were derived and why they have the
22 form they do have.

23 I am much more satisfied that the licensee
24 and Westinghouse have performed a thorough analysis.
25 I think some of the details we saw today a lot let me

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1 know what was really behind it all that we hadn't seen
2 before and you never get from reading the SER.

3 (Laughter.)

4 Similarly, the staff came through with
5 explanations which are not in the SER. They are also
6 behind the words which tend to just say the applicant
7 did this and it's okay, which leaves completely up in
8 the air, how did you know that?

9 So I feel much more satisfied today. I
10 suppose after I have slept and dreamt a bit I might
11 come back with another question, but I don't at the
12 moment have a question. I am pretty satisfied. So
13 thank you.

14 CHAIRMAN DENNING: Tom?

15 MEMBER KRESS: Well, I felt that the staff
16 and the applicant have shown that they meet all the
17 regulations, the rules. I didn't see any place that
18 I thought there was glitch or a hangup. In fact, they
19 did a good job of showing it.

20 I thought their analysis of the boron
21 precipitation was highly conservative. I think they
22 could show that they've really got a lot more time
23 than a couple of hours. In that large break LOCA with
24 this upper plenum injection, I really don't think that
25 you have any boron concentrate.

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1 CHAIRMAN DENNING: No, I don't either.

2 Yes, Otto?

3 MEMBER MAYNARD: I think the licensee has
4 done a real good job in answering questions, which I
5 think many went well beyond what the licensee would be
6 required to have to answer, because our questions to
7 the licensee and to the staff were really challenging
8 or questioning approved methodologies, which I think
9 is fair game, but the licensee I think did a good job
10 of providing answers and responding, and has been
11 responsive to our questions.

12 Again, I agree with Tom, I think they
13 clearly demonstrate that they meet the regulatory
14 requirements and that they have performed the analysis
15 and meet all the requirements there.

16 I also think the staff has done a good job
17 of demonstrating that they understand the applicant's
18 information, that they understand the analysis. They
19 have done some confirmatory work. So I think they
20 have done a good job in demonstrating that they
21 independently took a look at a number of these things
22 and satisfied themselves that the licensee's
23 information was accurate and representative there. So
24 I think they have done a good.

25 So, overall, I think both did good.

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CHAIRMAN DENNING: Very good.

Unless anybody else quickly objects, then
I declare this over.

(Whereupon, at 2:09 p.m., the proceedings
in the above-entitled matter were concluded.)

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UNITED STATES OF AMERICA

NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS (ACRS)

SUBCOMMITTEE ON POWER UPRATES

+ + + + +

THURSDAY,

APRIL 27, 2006

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ROCKVILLE, MARYLAND

+ + + + +

The Subcommittee met at the Nuclear
Regulatory Commission, Two White Flint North,
Room T-2B3, 11545 Rockville Pike, at 8:30 a.m.,
Richard S. Denning, Chairman, presiding.

COMMITTEE MEMBERS:

RICHARD S. DENNING, Chairman

THOMAS S. KRESS, Member

OTTO L. MAYNARD, Member

JOHN D. SIEBER, Member

GRAHAM B. WALLIS, Member

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4 NRC STAFF:

5 PATRICK D. MILANO, Division of Operating
6 Reactor Licensing

7 SAMUEL MIRANDA, NRR

8 LEONARD W. WARD, NRR

9

10 PANELISTS:

11 JIM DUNNE, Constellation Energy

12 DAVID FINK, Westinghouse

13 MARK FINLEY, Constellation Energy

14 MARK FLAHERTY, Constellation Energy

15 ROY GILLON, Constellation Energy

16 JOSH HARTZ, Westinghouse

17 DAVE HUEGEL, Westinghouse

18 JOHN KILLIMAYER, Westinghouse

19 CHRIS MCHUGH, Westinghouse

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P-R-O-C-E-E-D-I-N-G-S

8:32 a.m.

CHAIRMAN DENNING: (presiding) The meeting will now come to order.

This is a meeting of the Advisory Committee on Reactor Safeguards, Subcommittee on Power Uprates. I am Richard Denning, Chairman of the Subcommittee.

Subcommittee members in attendance are Tom Kress, Otto Maynard, Jack Sieber, and Graham Wallis.

The purpose of this meeting is to discuss the extended power uprate application for the R.E. Ginna Nuclear Power Plant. The Subcommittee will hear presentations by and hold discussions with representatives of the NRC staff and the Ginna licensee, Constellation Energy, regarding these matters.

The Subcommittee will gather information, analyze relevant issues and facts, and formulate proposed positions and actions as appropriate for deliberation by the full Committee.

Ralph Caruso is the Designated Federal Official for this meeting.

The rules for participation in today's meeting have been announced as part of the notice of

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1 the meeting previously published in The Federal
2 Register on April 12th, 2006.

3 A transcript of the meeting is being kept
4 and will be made available as stated in The Federal
5 Register notice.

6 It is requested that speakers first
7 identify themselves and speak with sufficient clarity
8 and volume so that they can be readily heard.

9 We have not received any requests from
10 members of the public to make oral statements or
11 written comments.

12 I would make some comments. We are kind
13 of experimenting with some revisions to this room, and
14 some of these speakers do not transmit very well. So
15 when you are making your presentations, please make
16 sure you are up very close to them and speak directly
17 into the microphone.

18 We will now proceed with the meeting, and
19 I will call upon Mr. Milano of the NRC staff to begin.

20 MR. MILANO: Good morning. Again, my name
21 is Patrick Milano. I am the Licensing Project Manager
22 with responsibility for Ginna.

23 This morning we are going to have
24 presentations by Mr. Sam Miranda and Dr. Len Ward of
25 the PWR Systems Branch in the Division of Safety

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1 Systems.

2 On the agenda this morning I am going to
3 give you a brief introduction as to where things stand
4 with the uprate application itself, and then we will
5 cover the items that came out of the March 15th and
6 16th Subcommittee meeting and then go into those open
7 items that were not in the first draft safety
8 evaluation that was provided to you. The subsequent
9 safety evaluation that you received on or about April
10 4th does have the remaining open items evaluated in
11 it.

12 Just as background again, the EPU
13 application that came in on July the 7th was preceded
14 by three license amendment requests that are all tied
15 directly with the license application. We have made
16 some progress in all three. Those were the relaxed x
17 axial offset. As you see on the slide, it is
18 complete. The main feedwater isolation valve one we
19 have issued and it is complete.

20 The revised LOCA analysis amendment, the
21 staff's safety evaluation is complete. You will be
22 hearing some of the information that is in it which is
23 in today's presentation. The safety evaluation has
24 been completed by the staff and the inputs provided,
25 and the actual package is currently in concurrence

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1 review.

2 Again, we had the Subcommittee meeting on
3 March 15th and 16th, and we are scheduled next
4 Thursday to have the full Committee meeting with you.

5 Also, as part of the uprate, you recognize
6 we have to issue an environmental assessment. That
7 environmental assessment was published in the middle
8 of April for comment, and the comment period ends May
9 the 12th.

10 Again, the licensee plans, if we should
11 issue the power uprate amendment and these other
12 packages, they are planning to implement the uprate
13 during the fall 2006 outage.

14 Again, in addition to hearing
15 presentations by the licensee staff -- they are going
16 to cover the same subject areas -- the NRC staff is
17 going to likewise prepare presentations about what we
18 did during the review. For the non-LOCA analysis, you
19 are going to hear from Sam Miranda. He is basically
20 going to talk about acceptance criteria margins and
21 interpretation of the results of three or four
22 different non-LOCA transients as they were reviewed
23 for Ginna.

24 Dr. Ward is going to go through those
25 items. The next two items here are those items that

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1 were not present in the first draft safety evaluation.
2 These were the open issues or open items from the last
3 Subcommittee meeting. He is going to go through the
4 small break LOCA evaluation review that he did and
5 then go into post-LOCA, long-term cooling boron
6 precipitation.

7 That, basically, is all I wanted to say
8 before turning it over to Constellation Energy for
9 their portion of the presentation. With that, Mr.
10 Mark Finley is the Project Manager for the uprate with
11 Constellation, and he will be introducing his staff.

12 MR. FINLEY: Yes, Good morning. Mark
13 Finley, Project Director for the power uprate at
14 Ginna, as Mr. Milano said.

15 I would like to introduce Mark Flaherty,
16 current Acting Vice President of technical areas at
17 Constellation, to kick off the meeting for Ginna.

18 CHAIRMAN DENNING: Speak into that mike
19 and let's make sure that he can hear you.

20 MR. FLAHERTY: Hi. I am Mark Flaherty.

21 CHAIRMAN DENNING: Okay, good.

22 MR. FLAHERTY: Here although the slide
23 shows that I am the Acting Vice President of Technical
24 Services, I was just transferred to the Engineering
25 Manager of Calvert Cliffs on Monday. So with respect

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1 to the project and ACRS, whatever else, I wanted to
2 continue supporting this project for as long as need
3 be. So that is why I am here today.

4 As Pat Milano indicated, Constellation is
5 back to discuss two topics that the Subcommittee
6 requested further discussion from the March meeting.
7 Those are RCS materials and non-LOCA margin. So we
8 have presentations for both of those topics.

9 Secondly, there's two topics that we did
10 not present at the last Subcommittee meeting. Those
11 are small break LOCA and long-term cooldown. Then I
12 will follow up with a summary conclusion once we go
13 through the subject for presentations.

14 So, with that, I will turn this over to
15 Jim Dunne who will lead us into RCS materials.

16 MR. DUNNE: Good morning. My name is Jim
17 Dunne. I am an Engineering Consultant at Ginna
18 Station. I have been at Ginna for 15 years in the
19 Engineering Department, and for the last three years
20 I have been the Lead Mechanical Engineer for the
21 uprate project.

22 One of the open items from the meeting we
23 had in March was a request by the ACRS to see a list
24 of where in the reactor coolant system we have alloy
25 600 material or its weld equivalent, Inconel 82 or

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1 Inconel 182, present. So the purpose of my
2 presentation is to go over those locations.

3 Basically, there are four locations in the
4 reactor coolant system where we have alloy 82 or the
5 equivalent weld material. Three of them are in the
6 reactor vessel. One of them is in the steam
7 generator.

8 The three locations in the reactor vessel
9 are in, basically, lower radial supports at the bottom
10 of the reactor vessel, the bottom-mounted
11 instrumentation welds to the reactor vessel lower
12 head. We also have a third location which is a weld
13 buildup on a safety injection nozzle for our upper
14 plenum safety injection, and then in the steam
15 generator we have alloy 600 weld material as cladding
16 on the steam generator tube sheet.

17 Go back to the slide.

18 This is a schematic of the reactor vessel
19 internals, showing the various components. Two of the
20 three items in the reactor vessel are shown here. The
21 safety injection nozzle is not shown on this
22 schematic, but basically our safety injection nozzles
23 are located at the same elevation as our hot and cold
24 leg nozzles up in this area of the reactor vessel.

25 The other two locations, like I said

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1 earlier, the lower radial supports, which are at the
2 bottom of the core, basically, there are lugs welded
3 to the reactor vessel that act as radial supports.
4 They basically act as a keyway for keys from the core
5 barrel that allow the core barrel to be aligned
6 properly inside the reactor vessel.

7 There are four supports 90 degrees apart.
8 The support material is alloy 600, and it is welded to
9 the lower reactor vessel inner shell with an alloy 600
10 weld material.

11 MR. SIEBER: Have you ever examined those
12 for cracking?

13 MR. DUNNE: We do a visual examination for
14 them as part of the 10-year ISI when we do the vessel
15 examination.

16 MR. SIEBER: It is hard to see though,
17 right?

18 MR. DUNNE: Right. But, other than that,
19 I don't believe there's any special inspections of
20 that. This would be generic probably --

21 MR. SIEBER: It's cold.

22 MR. DUNNE: -- to all Westinghouse reactor
23 vessels, would be my guess.

24 MR. SIEBER: It is cold down there anyway.

25 MR. DUNNE: Yes, the other thing is,

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1 because it is at the downcomer, it sees cold leg
2 temperature. Our cold leg temperature for EPU is
3 increasing by about 8 degrees from where we are
4 presently operating. However, the cold leg
5 temperature at EPU will be a couple of degrees below
6 where we operated the plant from 1970 up through 1996,
7 when we replaced our steam generators and lowered our
8 TF.

9 The second location, next slide, the
10 second location that we have it is in the bottom-
11 mounted instrumentation weld locations. We have 36
12 penetrations through the reactor vessel lower head for
13 bottom-mounted instrumentation.

14 Basically, there are three areas on the
15 bottom-mounted instrumentation where we have alloy 600
16 material. The nozzle itself is an alloy 600 nozzle
17 that is machined. It is welded to the reactor vessel
18 lower head in this area with the J-Weld, which is an
19 Inconel 182 J-Weld material. Then the nozzle outside
20 the reactor vessel, our nozzle, the alloy 600 nozzle
21 is welded to a stainless steel nozzle with an Inconel
22 82 weld.

23 All three of those locations are pressure-
24 boundary locations, and all three of them, basically,
25 see cold leg conditions. So, as such, we don't

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1 believe they would be susceptible to any PWSCC
2 concerns.

3 Next slide.

4 The third location in the reactor vessel
5 where we have alloy 600 is a weld buildup on our SI
6 nozzles. This is a plane view looking down at
7 basically the nozzle location, the reactor vessel, the
8 two hot and cold legs over here.

9 We have two SI nozzles 180 degrees apart
10 that penetrate into the upper plenum region of the
11 core because we are an upper plenum injection plant,
12 like the other Westinghouse two-loop units. At the
13 end of the SI nozzle in the reactor vessel itself
14 internally there is a weld buildup over in this area.

15 Next slide, please.

16 So this basically shows the entire SI
17 nozzle forging. This is the reactor vessel material
18 here. This is the weld for the SI forging to the
19 reactor vessel material. The SI forging itself is
20 basically a carbon steel material with a stainless
21 steel cladding for the nozzle itself, but at the end
22 of it inside the reactor vessel they put in a 1-inch
23 Inconel, I believe it is 182 weld buildup, to extend
24 the nozzle down an inch. That was for fabrication,
25 final fabrication, of the internals to the SI nozzle.

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1 Then they ended up machining back on these to get the
2 clearances they needed between the OD of the upper
3 barrel and the SI nozzle.

4 MR. WALLIS: What is the SI nozzle made
5 out of? The safe end there, what is that made out of?

6 MR. DUNNE: The SI nozzle is basically --

7 MR. WALLIS: The safe end of it.

8 MR. DUNNE: The safe end over here --

9 MR. WALLIS: Yes.

10 MR. DUNNE: -- is a 182 316 stainless.

11 This weld here is not Inconel. So the only place
12 where we have Inconel is this, which is a weld
13 buildup. It is not pressure boundary --

14 MR. SIEBER: It is not load-bearing
15 either?

16 MR. DUNNE: It is not load-bearing. The
17 inside of it, basically, sees hot leg conditions or
18 upper plenum injection conditions, which would be
19 upper plenum pressure and upper plenum temperature.
20 The outside portion over here and over here, because
21 you have the upper core valve basically coming around
22 here, basically, sees cold leg pressures and cold leg
23 temperatures.

24 So there is a minimal delta P across this
25 internal component right here because it is inside the

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1 pressure boundary. Obviously, out here this SI nozzle
2 sees the full RCS pressure, but this portion of it is
3 basically seeing about 30 to 40 psi delta P between
4 the cold leg pressure and the upper plenum injection
5 pressure. As such, it is not a highly-stressed
6 component.

7 Also, because you have hot leg temperature
8 in here and cold leg temperature out here, basically,
9 its temperature is someplace probably close to TF.
10 So, again, we don't believe that is susceptible to
11 PWSCC, mainly because of the low stresses and because
12 the temperature is relatively low and it is not really
13 hot leg temperature.

14 So those are the three locations --

15 MR. WALLIS: It cycles in temperature a
16 bit, doesn't it? It cycles?

17 MR. DUNNE: The cycles -- well, the SI
18 nozzle for up and down, yes, that is part of the
19 design for the reactor vessel.

20 MR. SIEBER: Well, ordinarily, there's no
21 flow there, right?

22 MR. DUNNE: There would be no flow, yes,
23 in here. It is a stagnant region during normal
24 operation.

25 The fourth location where we have --

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1 MR. WALLIS: Do you ever test this in some
2 way? Do you test --

3 MR. DUNNE: We don't do tests to --

4 MR. SIEBER: Injection.

5 MR. DUNNE: We don't do flow tests into
6 the reactor vessel. We do test SI flow in a recirc
7 mode.

8 The fourth location where we do have
9 cladding, basically Inconel 82 cladding, is on the
10 steam generator tube sheet, between the bottom portion
11 of the tube sheet. This shows the tube sheet here,
12 and this is the primary head. Basically, the tube
13 sheet is carbon steel. It is 25-and-a-quarter-inch
14 thick.

15 The bottom portion, which has siezed the
16 RCS conditions, basically has about a three-eighths-
17 inch Inconel 82 clad material deposited on it. So the
18 clad material isn't the pressure boundary material per
19 se. It is more just to protect this carbon steel
20 base, tube sheet base metal from the borated water.

21 Basically, the divider plate, in a new
22 replacement generator this divider plate is basically
23 a 690 material. The cladding of the primary bowl
24 itself is a stainless steel clad material.

25 There's also in this little blowup here,

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1 this is the divider plate, and here is your tube sheet
2 cladding. There is something called a seat bar
3 buildup off the tube sheet that they use to basically
4 build up the tube sheet so they can weld the tube
5 sheet to the divider plate. This seat bar buildup is
6 also Inconel 82. This weld here between the Inconel
7 82 material and the 690 primary divider plate is
8 basically a 690 weld material.

9 During building of the replacement
10 generators we did look at substituting a 690 clad on
11 the tube sheet versus a 600. BNW Canada has had lots
12 of experience with 600 clad material. They have never
13 had any problems with it. But because of the industry
14 concerns about 600 material in general, we evaluated
15 going to 690 during the fabrication of the replacement
16 generator.

17 There was a test program done. This
18 cladding is basically a bead-welded material that is
19 automatically welded to the tube sheet. So they
20 evaluated going to a 690 wire material in lieu of the
21 600 material, but the testing that was done indicated
22 that they were having problems with under-bead
23 cracking and inter-bead cracking on the clad material.
24 So the decision was to stay with the 600 material
25 because of those problems with the welding.

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1 Basically, the Ginna replacement
2 generators and the other replacement generators that
3 went through BNW Canada about the same time, which
4 would be the St. Lucie replacement generators and the
5 Duke Catawba McGuire replacement generators, all had
6 600 Inconel 82 clad material on their tube sheets.
7 The Commonwealth replacement generators that BNW
8 Canada built subsequent to ours also had 600 weld
9 material.

10 After the Commonwealth, BNW was able to
11 optimize the Inconel 690 wire chemistry and their
12 welding process to get 690 to be an acceptable
13 cladding material. Some of the more recent
14 replacement generators that BNW Canada has built for
15 U.S. utilities have gone to a 690 clad material, but
16 at the time we were doing it they were not able to get
17 the 690 material to work.

18 Basically, obviously, on the cold leg
19 side, whichever one is the cold leg side, the cladding
20 sees cold leg temperature; the hot leg side sees hot
21 leg temperatures. So the cladding material will see
22 a higher temperature than it has historically seen at
23 Ginna. Right now we are running a T hot of around
24 590. Prior to replacing the steam joiners in 1996, we
25 operated around 601-602. For a T hot with EPU we are

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1 going to be operating with around a 608-609 T hot. So
2 we will be slightly higher there.

3 Historically, BNW Canada has never seen
4 any problems with the Inconel 600 cladding in the
5 industry. As far as we know, nobody in the industry
6 has seen any problems with the 690 cladding on tube
7 sheets.

8 The replacement generators for
9 Commonwealth and Duke with the 600 material are
10 operating at hot leg temperatures comparable to where
11 Ginna will be at EPU. They have been operating for
12 about to eight to ten years without any reported crack
13 problems with the material. So we don't believe it is
14 going to be an issue.

15 The other thing is the fabrication of the
16 generator. Basically, the way BNW Canada fabricated
17 the generator, they put this assembly together, welded
18 the lower shells to the tube sheet, welded the
19 transition cone to the lower shell, and then put that
20 entire assembly into a heat treatment oven to do
21 stress relieving on the pressure boundary welds. So
22 that operation would have also acted to reduce any
23 residual stresses from the original cladding welding
24 on the Inconel material.

25 The next slide.

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1 So, basically, in conclusion -- that's not
2 the slide we had, but that is okay. Our conclusion is
3 we don't believe there is any new PWSCC concerns that
4 would arise to the Inconel alloy 600. We don't
5 believe the alloy 600 we have in the RCS is basically
6 going to create any new concerns due to EPU. For the
7 lower radial support and for the bottom-mounted
8 instrumentation, they see cold leg temperatures, so
9 their susceptibility to PWSCC is low.

10 The SI nozzle weld buildup, it is not a
11 highly-stressed component. So we don't believe it is
12 an issue.

13 Then for the Inconel cladding on the tube
14 sheet, basically, because it was stress-relieved
15 during fabrication, it is not really a pressure
16 boundary material. It is also the hot leg
17 temperatures we are seeing are consistent with hot leg
18 temperatures that other plants presently operating are
19 seeing with the same type of cladding. Because
20 there's been no issues in the industry on tube sheet
21 clad problems with steam generators over the last 35
22 years, we believe that there are no issues with tube
23 sheet.

24 MR. WALLIS: This isn't an issue for power
25 uprate. It might be an issue for license renewal,

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1 when you are trying to extend the period of time?

2 MR. DUNNE: Well, this was evaluated and
3 there is a -- basically, license renewals, which we
4 have gone through and the NRC has approved, they
5 looked at all the cladding material. They basically
6 said there is no indication of cladding damage out
7 there. Therefore, it was viewed that the uprate would
8 not have any -- that extending the license, which
9 would not change any conditions, just put more years
10 on it, would not have any issue. This cladding
11 material and tube sheet is low-flow incidence, any
12 radiation. Again, Westinghouse's experience and BNW
13 Canada's experience has been there have been no
14 problems with tube sheet cladding reported in the
15 industry.

16 Now for 600 material in general, the
17 industry has a mandate to establish an alloy 600
18 management program, which the industry, which Ginna is
19 part of, is going through creating an inspection
20 program for alloy 600 going forward. So all this
21 stuff will be reviewed as part of that program. That
22 is how we identified, basically, the SI nozzle weld
23 buildup, as part of just going through the weld
24 records for the RCS just to identify where we have 600
25 material in the RCS.

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1 MR. SIEBER: Do you, by any chance, know
2 what the reactor vessel hot leg safe end to the cast
3 piping, what the weld material is there? Is that a
4 stainless?

5 MR. DUNNE: It is stainless.

6 MR. SIEBER: Okay. How about the
7 pressurizer surge and spray lines?

8 MR. DUNNE: Stainless.

9 MR. SIEBER: Stainless?

10 MR. DUNNE: Yes.

11 MR. SIEBER: Okay. There are some plants
12 where 82/182 is used.

13 MR. DUNNE: Right.

14 MR. SIEBER: But you are not one of them?

15 MR. DUNNE: No.

16 MR. SIEBER: Okay.

17 MR. DUNNE: And that is all I have.

18 MR. SIEBER: You are lucky.

19 MR. DUNNE: Yes.

20 CHAIRMAN DENNING: Do we have any other
21 questions? Jack, are you comfortable?

22 Okay, thank you.

23 MR. SIEBER: I guess I would point out
24 that all these cladding depositions are not pressure
25 boundary. You can sustain a crack and have corrosion

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1 underneath, but since there's virtually oxygen in the
2 coolant, the corrosion rate is very slow.

3 MR. FINLEY: Good morning. Again, Mark
4 Finley, Project Director for the Ginna power uprate.
5 If you recall from last time we met, in my previous
6 life I was actually Supervisor of the Safety Analysis
7 Group at Calvert Cliffs for several years. So I am
8 the lucky one to present our safety analysis
9 discussion here this morning, but I am backed up by
10 our Westinghouse experts to help with questions.

11 As you recall, at the last meeting you
12 asked about margin associated with several of the non-
13 LOCA events. That is what we are going to talk in
14 some detail about today, and, also, Sam Miranda, I
15 think when I am finished, will discuss these events
16 and perhaps others with respect to margin in the
17 safety analysis.

18 I will show you the current results that
19 are applicable now as well as the EPU results that are
20 being reviewed by NRC. We will talk specifically
21 about the loss of flow, loss of load, and rod
22 withdrawal events, which were three of the more
23 limiting events in our safety analysis.

24 This slide shows the current and EPU
25 results associated with the three limiting events I

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1 just mentioned. As you can see, the EPU results in
2 the center column there are close to the results in
3 the righthand -- excuse me -- the acceptance criteria
4 in the righthand column. This is the reason for the
5 discussion today.

6 MR. WALLIS: These are predicted with
7 RETRAN, is it?

8 MR. FINLEY: That is correct. These
9 results, we did for the non-LOCA methodology at Ginna,
10 we revised the methodology from LOFTRAN to RETRAN, and
11 with respect to the core thermal-hydraulic code,
12 changed that method from the THINC to the VIPRE code.

13 MR. WALLIS: Well, there's sort of two
14 questions that are basic. One is these numbers are
15 awfully close to the limit, and what does that mean?
16 And the other thing is RETRAN isn't a very accurate
17 code. You can tweak it various ways. When you get
18 2748.1, it would seem that the slightest tweak could
19 make it 2749.

20 MR. FINLEY: Right.

21 MR. WALLIS: So what's implied by your
22 saying that this is the number rather than some other
23 number which is perhaps close to it?

24 MR. FINLEY: Right, right. And, actually,
25 Gordon, temporarily go to the next slide.

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1 We did this with the understanding of the
2 approach that was used. We modified inputs to the
3 analysis until we got acceptable results by the
4 approved criteria. We didn't attempt to go any
5 further than that and demonstrate additional margin.

6 That is because we understand the margins
7 that are in our analysis and the inputs that are
8 assumed and in the methodology, as well as margin that
9 is above the safety limit controlled by NRC. So these
10 results are not coincidental, as was mentioned last
11 time.

12 Because of that approach --

13 MR. WALLIS: Deliberately tried to get to
14 the limit, essentially?

15 MR. FINLEY: Well, I wouldn't term it like
16 that. We were above the limit --

17 MR. WALLIS: You tested them until you got
18 to the limit?

19 MR. FINLEY: We were above the limit
20 without any changes to the inputs, and we tweaked on
21 the --

22 MR. WALLIS: Pulled it down to be below
23 though?

24 MR. FINLEY: That is correct.

25 MR. WALLIS: So it is similar. Which kind

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1 of inputs did you adjust then?

2 MR. FINLEY: Okay, I'll tell you what, if
3 I can hold off on that question until I talk about the
4 events specifically, then we can get to that.

5 MR. WALLIS: Sure.

6 MR. FINLEY: Go back one slide, Gordon.
7 Okay, just stick with this slide.

8 One more comment: Current results you see
9 in the lefthand column of the three columns there. As
10 expected, they are somewhat higher in DNBR space than
11 the EPU result. The trend is all, you know, it makes
12 sense to us.

13 The pressure results, the same way, about
14 eight pounds lower for the pre-EPU result, increased
15 somewhat. We would expect that with the increased
16 power level and decay heat.

17 CHAIRMAN DENNING: You're going to talk
18 about how do you get the DNBR? What about the
19 criterion? Where did that criterion come from?

20 MR. FINLEY: Yes, we will speak to where
21 the criterion comes from here in a minute.

22 CHAIRMAN DENNING: Okay.

23 MR. FINLEY: Okay, next slide, Gordon.
24 Actually, two slides.

25 With respect to the first event, this is

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1 the loss of flow and the DNBR margin, where the result
2 was, again, close to the acceptance criteria.

3 Let's focus here in the middle of this
4 slide. That is sort of the way I set up this
5 discussion for all the events. But that is where the
6 safety analysis limit is. Just below that you see our
7 safety analysis result, 1.385 versus the 1.38 for the
8 limit.

9 But what we are attempting to demonstrate
10 here is sort of the range of results as you move from
11 more realistic conditions up to the very conservative
12 conditions.

13 Right underneath the safety analysis
14 result we just modified one input to the analysis
15 associated with the trip time delay for loss of flow.
16 We used a conservative time in our analysis result to
17 get the 1.385. It was 1.4 seconds.

18 We have done one-time testing in the past
19 to demonstrate that result is actually less than one
20 second, and a more typical assumption for plants in
21 the industry is one second for other Westinghouse
22 plants.

23 If you remove that margin and that trip
24 time delay assumption, again, still using a
25 conservative assumption that bounds actual plant

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1 performance, there's about a 3 percent change in the
2 result, as you see, 1.42.

3 Now that's not a best-estimate analysis.
4 This would still be a bounding conservative analysis.
5 But that was one input that we could have changed even
6 further to demonstrate additional margin.

7 MR. WALLIS: Now your safety analysis
8 result is conservative in some sense? I would say
9 that you have just mentioned one conservatism. Does
10 it have other conservatisms in it?

11 MR. FINLEY: Yes, that is correct.

12 MR. WALLIS: You say it is a bounding
13 result?

14 MR. FINLEY: That is correct, it is a
15 bounding result. I am not going to go through all the
16 conservatisms here.

17 MR. WALLIS: If there are, what do we have
18 -- you put in some bounding assumptions. But RETRAN
19 itself has uncertainties in it which you don't know,
20 or you don't assess, it seems to me. So you don't
21 really know how much uncertainty there is in the code
22 itself. So even though you are putting in
23 conservative assumptions, the safety analysis result
24 is really 1.385 plus or minus something, which has to
25 do with the inherent uncertainties in the code itself.

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1 MR. FINLEY: Yes, to some extent,
2 that's --

3 MR. WALLIS: I am curious about how big
4 those are. If those are 5 percent, maybe it doesn't
5 matter; you don't get beyond the design limit. But if
6 the uncertainties in the code itself are 25 percent,
7 then one might say, "Well, it could be that in the
8 extreme case you could be way down to your bounding
9 test data."

10 MR. FINLEY: Right, I understand.

11 MR. WALLIS: How to assess that?

12 MR. FINLEY: I understand, but our point
13 is that these inputs are quite conservative in
14 bounding. They more than make up for any
15 uncertainties in the RETRAN methodology.

16 MR. WALLIS: That has been demonstrated
17 somewhere?

18 MR. HUEGEL: In the WCAB 14882, we did --
19 I am sorry; this is Dave Huegel from Westinghouse.

20 As part of the effort to transition to
21 RETRAN, we did do a bunch of benchmarks which compared
22 the results to actual plant data and confirmed that
23 the RETRAN results were consistent.

24 MR. WALLIS: Plus or minus what sort of --

25 MR. HUEGEL: The other thing is, for this

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1 event --

2 MR. WALLIS: Plus or minus what sort of
3 number?

4 MR. HUEGEL: No, we just did comparisons
5 to make sure that they were in line.

6 MR. WALLIS: Oh, you looked, you made a
7 curve and you showed some data points that were near
8 the curve?

9 MR. HUEGEL: That is right.

10 MR. WALLIS: There's no quantitative
11 assessment of the uncertainty in RETRAN?

12 MR. HUEGEL: No, but we do know that it is
13 conservative in terms of --

14 MR. WALLIS: So it is on one side of the
15 data point? There's a bunch of data on the graph and
16 RETRAN is above or below in some conservative way? Is
17 that what you're saying?

18 MR. HUEGEL: What we are doing, what we
19 did is we compared it to plant data and we didn't
20 predict it on one side or the other. But what you
21 have to do is keep in mind the transient that you are
22 looking at.

23 Here we are looking at a loss-of-flow
24 event.

25 MR. WALLIS: Right.

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1 MR. HUEGEL: For the loss-of-flow event,
2 the plant does an actual plant coast-down and confirms
3 that the coast-down that is being predicted is
4 conservatively bounded by what we have assumed in the
5 safety analysis.

6 What is going on for this loss-of-flow
7 event is primarily driven by the characteristics of
8 your RCPs. The plant does confirm that the
9 calculation of the flow coast-down is bounded by what
10 we have assumed in the safety analysis.

11 Additional conservatisms that we have in
12 the loss-of-flow event include the fact that we have
13 skewed the reactivity that we have assumed toward the
14 bottom of the core, so that you are not seeing any
15 significant amount of negative reactivity until the
16 rods are well into the core. That is another
17 conservatism that we have within the analysis.

18 Another thing is, even though we have
19 modeled the complete RCS for this particular event, as
20 Mark is showing there, we have taken no credit for the
21 increase in pressure, which is definitely a DNB
22 benefit, in the calculations that we have performed.

23 Another thing we have assumed is frozen
24 feedback. When you assume the effects that you have
25 going on due to the loss of flow in the reactivity

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1 feedback, since we are modeling a point kinetics
2 model, we get a very conservative calculation of the
3 reactivity during this transient that is relatively
4 quick and is over in a few seconds.

5 Again, as I mentioned earlier, it is
6 primarily driven by the effects of how the RCPs are
7 coasting down, which, again, is confirmed by the
8 plant.

9 When we did a more realistic best-
10 estimate-type calculation, we didn't do this for Ginna
11 specifically, but we have done calculations with our
12 RAVE methodology where we have linked the different
13 codes, the kinetics code with our thermal-hydraulics
14 code, and then also the VIPRE code, which does the
15 calculations within the core. We find DNBRs that are
16 well over two for this kind of event.

17 So in doing the analysis for Ginna, we
18 have all kinds of conservatisms that we believe are
19 backed up based upon actual test data that the plant
20 has performed, as I mentioned, like the flow coast-
21 down, which confirms that what we have done is
22 conservative.

23 Another conservatism is in the rod drop
24 time that we have assumed. The rod drop time is
25 assumed based upon a very high mechanical design flow.

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1 If you look at this particular event, what you have is
2 a drop in the RCS flow. What you would find is your
3 rod drop time would be much quicker, and if we were to
4 take credit for that conservatism, we would even show
5 a higher DNBR.

6 MR. WALLIS: Instead of whatever --

7 MR. HUEGEL: Right. You have layer upon
8 layer upon layer of conservatism placed in the
9 analysis.

10 MR. WALLIS: But say that these
11 conservatisms somehow overwhelm the uncertainties in
12 the thermal-hydraulic code.

13 MR. HUEGEL: Yes, absolutely.

14 MR. WALLIS: And, also, you have to put,
15 in, to get this 1.385, you have to put in a DNB
16 correlation --

17 MR. HUEGEL: Right.

18 MR. WALLIS: -- that has uncertainty in it
19 as well.

20 MR. HUEGEL: That is correct.

21 MR. WALLIS: Presumably, all these things
22 are figured into the choice of 1.38.

23 MR. FINLEY: And so that gets to the other
24 side of the curve --

25 MR. WALLIS: There's a whole pile of stuff

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1 behind this which is difficult for us to assess
2 without digging into it for days.

3 MR. HUEGEL: Understood, yes. So there's
4 a lot of --

5 MR. WALLIS: If I am understanding -- I
6 mean you're assuring us of all this stuff which sounds
7 good, but we don't really know how to balance these
8 things, some of which move one way and some of which
9 move the other --

10 MR. HUEGEL: Understood.

11 MR. WALLIS: -- to be really convinced
12 that everything you are doing is conservative. So
13 that is the problem --

14 MR. FINLEY: Well, Dr. Wallis, one of the
15 things we tried to demonstrate on this slide is the
16 margin in the DNB testing and the data, and so forth,
17 as well.

18 MR. WALLIS: Yes.

19 MR. FINLEY: As you see up above, up above
20 the safety limit, there is a stackup of margin --

21 MR. WALLIS: Right.

22 MR. FINLEY: -- to address those
23 uncertainties.

24 MR. WALLIS: Right.

25 CHAIRMAN DENNING: Are you going to

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1 explain --

2 MR. FINLEY: And I will start with that.

3 CHAIRMAN DENNING: Go ahead. Go ahead, do
4 that.

5 MR. FINLEY: I think Sam Miranda is
6 actually going to speak more to that. But if you
7 start sort of with the definition of critical heat
8 flux, 1.0, of course, we have test data which is done
9 for the particular fuel type that we are using, and
10 there is a scatter of that data, of course.

11 MR. WALLIS: Well, the 1.17 reflects the
12 DNB correlation uncertainty?

13 MR. FINLEY: That is correct.

14 MR. WALLIS: Okay.

15 MR. FINLEY: At a 95 percent probability
16 with 95 percent confidence, and the applicable limit
17 is 1.17, right?

18 On top of that, we have a design limit
19 which accounts for parameter uncertainties such as
20 temperature, pressure, flow --

21 MR. WALLIS: Depending on where you are on
22 in the physical space?

23 MR. FINLEY: Right, some of the
24 geometries, et cetera. So there's an additional 5
25 percent or so on top of that to protect for that.

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1 MR. WALLIS: Then the thermal-hydraulic
2 calculation uncertainties is what makes you go up to
3 1.38, is it?

4 MR. FINLEY: Help me out, if you would.

5 MR. WALLIS: The RETRAN uncertainties?

6 MR. HUEGEL: The difference between the
7 1.24 and 1.38 is just generic margin that we retain to
8 account for unexpected penalties that may come up.

9 MR. WALLIS: There's several engineering
10 guesses? We're not quite sure, so we'll add something
11 on?

12 MR. HUEGEL: I'm not sure I would say,
13 "guess," but --

14 MR. WALLIS: Well, a judgment. It is a
15 judgment.

16 MR. HUEGEL: It is a judgment.

17 MR. WALLIS: Because other plants have
18 different numbers.

19 MR. HUEGEL: Yes, that is correct.

20 MR. WALLIS: That is what is so mysterious
21 about how someone arrives at 1.38 and someone else is
22 1.45 and --

23 MR. HUEGEL: Well, hopefully, it is not
24 mysterious.

25 MR. WALLIS: -- someone else is 1.5, and

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1 so on. Okay.

2 CHAIRMAN DENNING: A couple of other
3 questions then.

4 MR. FINLEY: Yes.

5 CHAIRMAN DENNING: On the over-pressure,
6 I want to make sure I understand.

7 MR. FINLEY: Yes.

8 CHAIRMAN DENNING: This is different from
9 what -- this is primary system pressure?

10 MR. FINLEY: That is correct. This, of
11 course, loss-of-flow event is a heat-up event.

12 CHAIRMAN DENNING: Yes.

13 MR. FINLEY: During the event, D average
14 goes up, causes an insurge to the pressurizer. It
15 compresses the bubble in the pressurizer. And even
16 taking credit conservatively in this case for the
17 sprays acting as they should, and so forth, the
18 pressure goes up about 75 pounds in this transient at
19 the time of minimum DNBR.

20 CHAIRMAN DENNING: And you don't take that
21 into account in your correlation?

22 MR. FINLEY: That is correct.

23 CHAIRMAN DENNING: You just keep it at the
24 initial pressure?

25 MR. FINLEY: That is correct.

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1 CHAIRMAN DENNING: Now you could take into
2 account or is there not a pressure dependence
3 developed for the correlation?

4 MR. FINLEY: We could --

5 MR. HUEGEL: I think it was partly in the
6 SER that we received, based upon how we explained the
7 methodology, we felt that we mentioned the nominal
8 pressure; therefore, it wouldn't be appropriate, even
9 though it is certainly justifiable, to credit anything
10 beyond the nominal pressure.

11 Certainly, as Mark explained, we see a
12 pressure increase, and since we do see a pressure
13 increase, we would typically assume your pressure
14 control systems to minimize any pressure increase,
15 like your sprays and your PORVs, but we felt, based
16 upon what we had written up in our methodology and
17 what was issued in the SER, we felt that we couldn't
18 go above nominal pressure even though, again, it was
19 perfectly justified in our minds.

20 CHAIRMAN DENNING: Okay. So you're saying
21 that there are some control factors that are not
22 allowed to be taken into account in the performance of
23 the analysis like sprays and stuff like that?

24 MR. HUEGEL: No, it is just we stated we
25 were using nominal pressure there; therefore, that's

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1 all we felt we could get away with using.

2 MR. FINLEY: There are items like that
3 that we consider part of the approved methodology --

4 MR. HUEGEL: Right.

5 MR. FINLEY: -- that we would not take
6 credit for, depending on what has been approved
7 previously. Here I think we felt not taking credit
8 for pressure was part of the approved method for Ginna
9 and so we left that out.

10 MR. HUEGEL: Right.

11 MR. FINLEY: But we feel perfectly
12 justifiable would be to take credit for that.

13 CHAIRMAN DENNING: Yes. Now -- I'm sorry,
14 go ahead, Jack.

15 MR. SIEBER: In this particular event,
16 though, as the coast-down is occurring, the
17 effectiveness of sprays has gone away.

18 MR. HUEGEL: Sure.

19 MR. SIEBER: It is driven by the pump DP.

20 MR. FINLEY: That is correct.

21 MEMBER MAYNARD: But, typically --

22 MR. SIEBER: I mean you could actually --
23 well, the coast-down is what, 30 seconds or
24 thereabouts?

25 MR. HUEGEL: It is a couple of seconds.

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1 MR. SIEBER: Spray is over with before
2 coast-down?

3 MR. HUEGEL: That is right.

4 MR. FINLEY: And we did model the spray,
5 in determining that 75-pound increase, that was with
6 modeling of sprays, the effect of sprayers.

7 CHAIRMAN DENNING: In this particular
8 version of loss of flow is one in which, it is almost
9 like a loss of power to the pumps where they just go
10 into coast-down?

11 MR. FINLEY: Actually, this is even more
12 severe than the typical loss of power. This, for
13 Ginna, our limiting event is actually a grid frequency
14 change of 5 hertz per second, which is a very, very
15 severe grid transient, one that is worse even than the
16 blackout that we had in 2003, where the grid actually
17 drives the pump speed down because we are locked into
18 the grid, okay, for a certain amount of time. It is
19 actually a more rapid coast-down of the pumps, if you
20 will, than the flywheel-driven coast-down would be.
21 We actually call that a Condition 3 event for Ginna,
22 even though we conservatively apply the Condition 2,
23 no fuel failure criteria.

24 CHAIRMAN DENNING: In getting back to a
25 point that you made about the comparisons that are

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1 made with the plant data, the plant does a similar
2 test or has done a similar test in which it does a
3 pump trip or something like that? And you are saying
4 that in the prediction with RETRAN that the RETRAN
5 results fall below the --

6 MR. FINLEY: Right. What we do is part of
7 our hot functional test program. I think all plants
8 have done this reactor coolant pump coast-down. So
9 you get an actual data curve for --

10 MR. WALLIS: You don't have a back-up
11 slide that shows that, do you?

12 MR. FINLEY: I don't. Sorry, Doctor.

13 CHAIRMAN DENNING: And that was performed
14 a long time ago or --

15 MR. FINLEY: That would have been part of
16 the initial plant startup.

17 CHAIRMAN DENNING: The initial plant
18 startup?

19 MR. FINLEY: Hot functional testing, yes.

20 CHAIRMAN DENNING: But you have done the
21 RETRAN analysis recently to demonstrate just what we
22 heard?

23 MR. FINLEY: Right. But, of course,
24 nothing really of significance would change to affect
25 that; i.e., it is a flywheel mass really that provides

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1 the momentum and determines that coast-down rate. We
2 have not modified --

3 MR. HUEGEL: But that is another
4 conservatism, that we would reduce the inertia, even
5 though it wouldn't apply to this event because of the
6 frequency decay driving the pumps down, but in a
7 complete loss of flow where the pumps are free to
8 coast down, we reduce the inertia of the flywheel by
9 10 percent so that we get a conservative coast-down
10 relative to what the plant would measure.

11 CHAIRMAN DENNING: And now, as far as the
12 analysis is concerned, you start it at a slight over
13 -- like 2 percent or 3 percent over? I mean, is this
14 the kind of thing, over normal power?

15 MR. HUEGEL: Yes, all uncertainties are
16 accounted for, but the way that we have done them is
17 they are included in the DNB design limits. So we
18 would have uncertainties in the power level, in
19 pressure --

20 CHAIRMAN DENNING: But when you actually
21 run it, when you run it, what power level do you use
22 as the start?

23 MR. HUEGEL: It is done at nominal power.

24 CHAIRMAN DENNING: At nominal?

25 MR. HUEGEL: Yes.

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1 CHAIRMAN DENNING: So that uncertainty was
2 included in that --

3 MR. HUEGEL: Yes, that is correct.

4 CHAIRMAN DENNING: Now what about as
5 things -- about during the cycle and stuff like this?
6 Is there a point in the cycle like when the moderator
7 coefficient is the least negative or something like
8 that that has an impact? I am trying to get a feeling
9 for whether it is done at the worst time in the cycle.

10 MR. FINLEY: Right, right. Certainly,
11 yes. This is a heat-up event. Obviously, the least
12 negative or positive moderator temperature coefficient
13 would be limiting. We can't operate at full power
14 with a positive moderator temperature coefficient. So
15 it would be something, our most, least -- excuse me --
16 our least negative moderator temperature coefficient
17 would be used early in cycle, right.

18 Right. So, as was said before, there are
19 layers and layers of conservatism in each of the
20 inputs that we take at the same time. We think that
21 far outweighs any uncertainty in the RETRAN numerical
22 calculation itself.

23 CHAIRMAN DENNING: Well, the best evidence
24 I have heard so far is that you actually have done the
25 work on the experiment with the plant and that the

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1 RETRAN results fall below that level.

2 MR. FINLEY: Right.

3 MR. HUEGEL: That is correct. That is
4 correct.

5 CHAIRMAN DENNING: Okay.

6 MR. FINLEY: We typically do that in the
7 safety analysis for the parameters that are critical.
8 It is done and NRC has asked to do that over time to
9 approve the methodology.

10 MR. WALLIS: When you come to the full
11 Committee I don't know if we are going to go into this
12 again, but other Committee members may have the same
13 curiosity that we have. So it might be good to have
14 some back-up slides with this RETRAN compared with the
15 real plant transient, and so on, just in case someone
16 starts to probe.

17 CHAIRMAN DENNING: Well, I think let's get
18 a little bit beyond that. I mean I would certainly
19 like to see that.

20 MR. WALLIS: So we want to see it
21 ourselves?

22 CHAIRMAN DENNING: Why don't we see that?

23 MR. WALLIS: Can we see it when, this
24 afternoon or something, or when?

25 MR. HUEGEL: Do you have any of the coast-

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1 downs, Mark? I don't know.

2 MR. FINLEY: I will try to get it this
3 afternoon. I don't have it at my fingertips. So we
4 will look.

5 CHAIRMAN DENNING: Okay.

6 MR. WALLIS: Yes, maybe if we are
7 satisfied, we can convince our colleagues to be
8 satisfied, but that is always difficult.

9 MR. FINLEY: Okay, any other questions on
10 loss of flow?

11 CHAIRMAN DENNING: No. Let's move on.

12 MR. FINLEY: Okay.

13 MR. WALLIS: So now we have a different
14 issue, which is pressure.

15 MR. FINLEY: Okay, a different issue.
16 This is pressure. This is a loss-of-load event. Just
17 as the title suggests, it is a full loss of load, a
18 turbine tripped a generator off the grid.

19 Again, I will start in the middle here.
20 Our design limit or acceptance criteria for the event
21 is 110 percent of the design pressure for the reactor
22 coolant system. The safety analysis result was about
23 a pound and a half below that, 2747 as compared to
24 2748.5.

25 Again, this looks close, but we need to

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1 take it in the context of margin below and margin
2 above, which is what this slide tries to demonstrate.
3 For example, if we did take credit for control system
4 functioning, i.e., steam dump operation and
5 pressurizer spray operation, that alone would reduce
6 the peak pressure by over 100 pounds. Similarly, if
7 we added operation of the PORVs to that mix, that
8 would provide another 40-pound-or-so reduction.

9 Probably most importantly, and why you
10 don't see issues with these types of events in the
11 industry, is when you get a turbine trip, we are
12 designed, as all plants are, to get a reactor trip
13 automatically. So there is no real delay between the
14 time of the turbine trip and the reactor trip.

15 What causes the over-pressure in the
16 analysis is a short time delay between the trip of the
17 turbine and the trip of the reactor. There's where
18 you have a power mismatch for a short period of time,
19 causing additional heat and causing the pressure
20 overshoot --

21 MR. WALLIS: If we were following a PRA-
22 type analysis, you would go through this event tree
23 and you would say, did the PORVs work or did the Pzr
24 pressurizer spray work? And you give some probability
25 to all those things, presumably. That would be a way

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1 you could --

2 MR. FINLEY: That is correct. That is
3 correct.

4 MR. WALLIS: Here you are simply saying we
5 will just assume it doesn't happen.

6 MR. FINLEY: Right.

7 MR. WALLIS: And so you give a probability
8 of zero.

9 MR. FINLEY: Exactly, exactly. In fact,
10 I discussed -- just to give a flavor for that, we have
11 two, essentially, relays on sets of contexts which
12 will cause a reactor trip on a turbine trip. If
13 either one functions, you will get the reactor trip
14 simultaneously, essentially.

15 I talked to our PRA folks a little about
16 that and asked them what probability they would assign
17 to that. He said between 99.9 and 99.99 probability
18 of success.

19 So between 99.9 and 99.99 percent of the
20 time our result is down here.

21 MR. HUEGEL: But it is not a safety grade
22 function. Therefore, we can't credit in the safety
23 analysis. So we have to rely upon the high-
24 pressurizer pressure reactor trip to terminate the
25 transient, even though, as Mark said, that that

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1 function, even though control grade, is highly
2 reliable.

3 CHAIRMAN DENNING: At what level does the
4 pressure trip then?

5 MR. FINLEY: The high-pressurizer pressure
6 trip --

7 MR. HUEGEL: Yes, 2377 is the value at the
8 plant, but the safety analysis would assume 2425 or
9 2435. So we have accounted for uncertainties between
10 what the plant would be dialing in and what we were
11 assuming in the safety analysis to account for all the
12 instrumentation uncertainties.

13 MR. WALLIS: How about RETRAN here? Is
14 RETRAN accurate to 10 percent, so we don't have to
15 sort of add another 10 percent on this thing for some
16 reason?

17 MR. HUEGEL: Well, RETRAN we found is very
18 conservative in terms of over-predicting the pressure.
19 Yes, it would predict a higher pressure than you would
20 expect to see at the plant for a similar --

21 MR. WALLIS: It is supposed to be a
22 realistic code.

23 CHAIRMAN DENNING: My experience with
24 these codes has generally been that they predict
25 pressure comparatively well, but what kind of evidence

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1 do you have from plant data? I mean, do you have
2 evidence for plant data?

3 MR. HUEGEL: We do a lot of comparisons
4 with these codes for load rejection tests and making
5 sure that all the control systems are functioning as
6 designed. We have plants out there that are full-load
7 rejection capability plants, and in tuning the control
8 systems we would use the LOFTRAN and RETRAN codes to
9 make sure that we are predicting that these control
10 systems are functioning as designed.

11 When we see the plant actually doing its
12 test, we find that the results compare very favorably.
13 But, again, that is with crediting all the different
14 control systems, which we don't assume or credit in
15 any of the safety analysis unless it makes the
16 transient worse.

17 CHAIRMAN DENNING: Yes. As far as
18 absolute safety is concerned here, suppose we are
19 wrong and the pressure really is higher. Then you
20 adjust -- you would go to the safety and the safety
21 valves would relieve?

22 MR. HUEGEL: Well, the safety valves do
23 operate in this transient.

24 MR. DUNNE: That is typically what
25 terminates the transient, is when the relief valves

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1 open, but you've got to remember --

2 MR. HUEGEL: The reactor trip and the --

3 MR. DUNNE: And the reactor trip and the
4 safety valves opening. What is happening is the peak
5 pressure is occurring at the RCP discharge.

6 MR. HUEGEL: Right.

7 MR. DUNNE: And the pressure that the
8 relief valves are set at is the pressurizer pressure,
9 which is nominally around 2500. We have about a 2 to
10 2.5 percent uncertainty on that set point. So in the
11 analysis base we raised the actual set point in the
12 analysis by that 2.5 percent.

13 We also have a 1 percent uncertainty for
14 loop seal drift because we have a loop seal in front
15 of our relief valves. So you add another 1 percent on
16 the pressure at which the safety valves will open on
17 the pressurizer. Then there is a time delay to clear
18 the loop seal, which is around .8 seconds or so, which
19 there is no way to relieve --

20 MR. HUEGEL: Right, and there's no credit
21 for any of the relief during that time period where
22 the loop seal is clearing, even though you would be
23 getting some pressure relief capability. As Jim
24 stated, there is no credit for that in the safety
25 analysis.

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1 CHAIRMAN DENNING: Except if we are in an
2 ATWS scenario which you analyze differently.

3 MR. DUNNE: Well, in an ATWS scenario you
4 don't take any credit for any of that stuff. Well,
5 you take credit for the relief valves, I think.

6 MR. HUEGEL: Yes, we would.

7 MR. WALLIS: Do you have plant data on
8 this loss of load?

9 MR. FINLEY: Of course, we have
10 experienced loss-of-load-type trips in the past.

11 MR. WALLIS: Yes, and you take the data
12 and you use a realistic analysis, which would be the
13 bottom line here using RETRAN.

14 MR. FINLEY: Right.

15 MR. WALLIS: It would be interesting to
16 see how well you predict what really happened.

17 MR. FINLEY: Right. The difficulty there
18 is you have a very benign event. This is actually the
19 pressure at, I think, the reactor coolant pump
20 discharge. It is low in the RCS. It is actually
21 higher than the pressurizer pressure.

22 MR. WALLIS: Yes.

23 MR. HUEGEL: You don't even get to the
24 point of the PORVs on the pressurizer.

25 MR. FINLEY: Pressurizer pressure goes up

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1 very, very little. So that data, in terms of
2 comparison to RETRAN, wouldn't show much.

3 MR. WALLIS: Wouldn't show much of a
4 challenge to RETRAN. Nothing much is happening.

5 MR. FINLEY: Right.

6 MR. WALLIS: All that is happening is in
7 regulatory space.

8 MR. DUNNE: And, simplistically, you
9 know --

10 MR. CARUSO: It is a challenge to RETRAN.
11 I mean it has to calculate the physics properly.

12 MR. HUEGEL: That is true.

13 MR. CARUSO: Whatever you put in it should
14 be able to calculate it. So if you have data for a
15 real trip, then RETRAN should be able to calculate a
16 real trip.

17 CHAIRMAN DENNING: Sure, sure.

18 MR. WALLIS: That would be really
19 convincing stuff if you produced that.

20 MR. HUEGEL: We did have some plant
21 comparisons in the WCAP that we submitted and was
22 reviewed by the NRC, 14882. We chose the comparison
23 of the RETRAN results to different plant events. I
24 think there were some load rejections.

25 MR. WALLIS: Okay. Is there some key part

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1 of that that we can see at this meeting?

2 MR. HUEGEL: We could probably pull out
3 the slides from that WCAP.

4 MR. WALLIS: Because it would be good to
5 go away with a very convinced sort of happy feeling
6 and not feel there are a lot of things we had better
7 study.

8 MR. HUEGEL: I think the important thing
9 to take away is that the methodology, even though we
10 have got different DNBR limits that we are using, we
11 still apply the same exact conservative methodology
12 which has, as we mentioned, for example, in loss of
13 flow, layers upon layers of conservatism. I think
14 that is the important part.

15 MR. WALLIS: You sound very convincing,
16 but then, of course, you are an advocate for your
17 point of view.

18 (Laughter.)

19 MR. HUEGEL: Understood.

20 MR. FINLEY: Certainly with respect to the
21 plant data, part of the approval process with the
22 staff in WCAP review and approval is to provide that
23 sort of benchmarking data.

24 MR. WALLIS: We have to assure ourselves
25 that the staff at least has investigated and asked the

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1 kind of questions that occur to us.

2 CHAIRMAN DENNING: All right. Let's go to
3 the next slide.

4 MR. FINLEY: Okay. Well, before we go to
5 the next slide, we didn't talk, I don't think, about
6 above the design limit, to speak to that margin.

7 We have for Ginna calculated, as you see
8 here, an ASME service level C limit for hot conditions
9 of around 3200 psig. That was done for the ATWS
10 scenario. In fact, when we do an ATWS event, we have
11 to meet that pressure.

12 That is where you would potentially start
13 to deform components in the RCS, not likely, but
14 potential. We wouldn't expect catastrophic failure
15 there, but potential for bolting to stretch and that
16 sort of thing.

17 So that gives you some feeling for, you
18 know, we are not on the hairy edge in terms of this
19 110 percent.

20 MR. WALLIS: You're assuming a standard
21 atmosphere or something when you do this? We went
22 through this before. The difference between your psi
23 and your psi design pressure on one of these charts is
24 less than the variability in atmospheric pressure
25 itself.

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1 MR. FINLEY: Correct. We don't vary --

2 MR. WALLIS: You're trying to assume some
3 kind of atmosphere --

4 MR. FINLEY: It's 14.7.

5 MR. WALLIS: Although in reality it is
6 fluctuating up and down quite a bit.

7 MR. FINLEY: Okay, and the last event I
8 wanted to speak to was the rod withdrawal at power
9 event. This event provided results close both to the
10 DNBR criteria --

11 MR. WALLIS: This is where you are even
12 closer. This is where you are about as close as you
13 can possibly get.

14 MR. FINLEY: -- and also pressure. And,
15 again, the reason for the closeness of the result to
16 the acceptance limit is that we reduced the -- I think
17 in this case -- Chris, correct me if I'm wrong -- we
18 reduced the rod speed or reactivity insertion rate,
19 essentially, until we met this limit. That is what we
20 established as our core design.

21 MR. WALLIS: How can you reduce that
22 arbitrarily? You actually can control the insertion
23 rate?

24 MR. HUEGEL: No. We make sure that we've
25 got a conservative insertion rate. Obviously, it

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1 would bound anything that we would see at a plant.

2 MR. WALLIS: Make it less conservative in
3 some way? How did you manage to change that?

4 MR. FINLEY: And then we incorporate that
5 restriction into our core design.

6 MR. WALLIS: Make it less conservative?
7 You justify making it less conservative? Is that
8 what --

9 MR. HUEGEL: No, it is the same
10 conservatism.

11 MEMBER MAYNARD: This feeds back into what
12 your surveillance requirements would be or what set
13 point you would have to have for certain
14 instrumentation?

15 MR. HUEGEL: Exactly. The other thing is
16 when you --

17 MEMBER MAYNARD: You are trying to give
18 yourself as much of a margin --

19 MR. HUEGEL: When we define a safety
20 analysis limit, keep in mind that the over temperature
21 and over power delta T trip set points are designed to
22 provide protection based upon the conditions that are
23 associated with what you selected for your safety
24 analysis limit. So it is no surprise that when you
25 have a revised safety analysis set point, you are

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1 going to have trip set points, the OTDT and OPDT,
2 which are designed specifically to ensure you are
3 meeting your DNB design basis, that you are going to
4 end up with a result that is consistent with your
5 safety analysis limit here.

6 What Mark was saying is we refined the
7 reactivity insertion rates that we looked at to make
8 sure that we were getting the closest match to the
9 safety analysis limit. We analyzed a whole wide range
10 of reactivity insertion rates from like 1 pcm per
11 second up to, say, 110 pcm per second, which covers
12 the maximum differential rod worth you would expect to
13 see anytime in the core design life and also
14 associated with your maximum rod speed that you would
15 expect to see at the plant. Combining those two, we
16 cover the whole wide range of reactivity insertion
17 rates.

18 What we just did here is refine and make
19 sure that we picked the lowest or the exact reactivity
20 insertion rate that gives you the closest approach to
21 your DNBR limit. So that might have been, say, 25 pcm
22 per second, where maybe in the previous analysis we
23 used a more coarse comparison of reactivity insertion
24 limits because we had more margin to the result.

25 MR. WALLIS: Make sure although in reality

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1 it isn't worse?

2 MR. FINLEY: That's correct. And then we
3 factor that input assumption to the safety analysis
4 into our surveillance program as well as into our core
5 design process. So that when we design the core and
6 we use the physics codes to validate the reactivity
7 parameters, we do that. We do that each cycle.

8 MEMBER MAYNARD: They're not arbitrarily
9 changing numbers that have no impact on something
10 else.

11 MR. HUEGEL: No.

12 MEMBER MAYNARD: They are really defining
13 what their surveillance requirement or their set
14 points would be on other parameters to assure they're
15 meeting them.

16 MR. WALLIS: I'm just trying to figure out
17 if there isn't a possibility that the rod withdrawal
18 rate somehow exceeds something that you have set to
19 it.

20 MR. HUEGEL: No. The other thing is we
21 don't limit the insertion either. I mean you have a
22 limited amount of bank worth that you can add in terms
23 of reactivity. What we assume in this transient is
24 that we keep adding whatever amount of reactivity it
25 takes us to get us up to the trip condition.

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1 So, in reality, you may have a total bank
2 worth say at 90 percent power of 500 pcm. That might
3 not be enough to take you up to the trip set point
4 that we have assumed, which is like 118 percent power.
5 However, as part of the conservatism of the analysis,
6 we keep adding reactivity, even though it may not
7 truly exist, until we get to the reactor trip set
8 point.

9 We do that from all different power
10 levels, from different times in life, and for all
11 different reactivity insertion rates. So we are
12 analyzing hundreds and hundreds of cases to get to the
13 reactor trip set point, when in reality for a lot of
14 the cases you wouldn't even get there.

15 MR. WALLIS: Well, tell me, physically,
16 how does this reactivity get inserted?

17 MR. HUEGEL: It is assumed to be inserted
18 at a constant rate.

19 MR. WALLIS: It is a withdrawal of rods,
20 right?

21 MR. HUEGEL: Right.

22 MR. FINLEY: You have to start --

23 MR. WALLIS: The physical withdrawal of
24 rods? Is this something that happens inadvertently
25 due to some glitch or is it something the operators

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1 do? Is it something that happens because of an
2 accident or what?

3 MR. HUEGEL: It is considered to be a
4 Condition 2 transient, which could be, one, a failure
5 in your control system or, two, it could be operator
6 error.

7 MR. WALLIS: So the physics limits the
8 reactivity addition rate, doesn't it?

9 MR. HUEGEL: And keep in mind that --

10 MR. WALLIS: Doesn't it? In some way?

11 MR. HUEGEL: Yes.

12 MR. WALLIS: And so you can't so
13 arbitrarily set it? It seems to me you are still
14 twiddling it until you get the right number, and you
15 can't do that. It tells you what it is going to be --

16 MR. FINLEY: No, no. In the core design
17 process, by changing your core design and the worth of
18 the rods, you can effect that reactivity addition. So
19 we control that.

20 MR. WALLIS: And then you control that to
21 be the maximum it could possibly be in the transient?

22 MR. FINLEY: That is correct.

23 MR. HUEGEL: Yes. They would have some
24 curve. The differential rod worth varies as a
25 function of rod position. We pick off the peak and

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1 then make sure that our --

2 MR. WALLIS: You make sure that it is as
3 fast as possible then?

4 MR. HUEGEL: That presents an upper bound
5 which essentially we are well beyond that differential
6 rod worth peak in terms of the range of reactivity
7 insertions that we would look at.

8 CHAIRMAN DENNING: With regard to the
9 implied rate of withdrawal of the rod --

10 MR. HUEGEL: We cover a whole wide range.

11 CHAIRMAN DENNING: But how does that
12 relate to the maximum, that withdrawal rate that is
13 possible? I mean you push a button and have a rod
14 withdrawal.

15 MR. HUEGEL: That's right.

16 CHAIRMAN DENNING: It is a certain rate of
17 withdrawal that is implied.

18 MR. HUEGEL: That is right.

19 CHAIRMAN DENNING: And then the reactivity
20 rate depends upon what the worth of the rod is.

21 What is the implied rod withdrawal rate
22 relative to the standard? Is it --

23 MR. HUEGEL: Again, what this safety
24 analysis assumes is a whole wide range of constant
25 reactivity insertion rates in pcm per second. That

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1 implies a constant differential rod worth and a
2 constant withdrawal rate for that given condition that
3 we are analyzing.

4 Keep in mind that we analyze a whole wide
5 range of reactivity insertion rates which conceivably
6 would cover a whole wide range of differential rod
7 worths and rod speeds. So we have encompassed any
8 particular rod speed that you could have at the plant
9 and also we have bounded any particular differential
10 rod worth that the core design would calculate, which
11 is confirmed on a cycle-by-cycle basis.

12 CHAIRMAN DENNING: What limits the rate of
13 rod withdrawal?

14 MR. HUEGEL: What is the fastest -- I
15 think it is 72 steps per minute -- or is it 66? Okay,
16 sorry, 66 steps per minute. The maximum differential
17 rod worth that I think we have assumed is something
18 like 100 pcm per step.

19 MR. McHUGH: Yes, this is Chris McHugh
20 from Westinghouse.

21 The last reload cycle, the actual
22 calculated maximum rod worth was about 30 pcm per
23 second. In our rod withdrawal power analyses, like
24 Dave said, we go up over 100. So we have covered from
25 1 pcm per second up to 100, and on a cycle-by-cycle

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1 basis we need a maximum of about 30.

2 MR. HUEGEL: Thank you, Chris.

3 MR. CARUSO: Can you physically change the
4 rod withdrawal speed? Or is that something that is
5 locked into your control system design?

6 MR. FINLEY: Right. Not without modifying
7 the plant and doing testing post-modification to
8 verify the rod speed.

9 MR. CARUSO: But you have a current
10 defined rod speed that is locked into the rod control
11 logic?

12 MR. FINLEY: That is right. It is part
13 and parcel to the design.

14 MR. WALLIS: 1.381 comes from the fastest
15 withdrawal rate that is possible?

16 MR. HUEGEL: No. We have looked at a
17 whole wide range.

18 MR. FINLEY: No, it is one of the
19 intermediate --

20 MR. HUEGEL: Yes.

21 MR. WALLIS: One of the intermediate ones
22 which is worst?

23 MR. HUEGEL: Yes.

24 MR. WALLIS: Okay. And rod ejection is
25 something else?

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1 MR. HUEGEL: Yes, that is a whole other
2 beast.

3 MR. WALLIS: A whole other beast because,
4 obviously, rods could go, you know, flying out under
5 some imagined scenario.

6 MR. HUEGEL: Right. The other thing is I
7 think there are also rod blocks. I think if you
8 exceed like 3 percent, don't the rods automatically --
9 but that is a control grade function again, which we
10 don't credit in the safety analysis.

11 CHAIRMAN DENNING: Why don't you come up
12 to the mike? State your name, please.

13 MR. GILLON: I'm Roy Gillon. I am Senior
14 Reactor Operator since 1991, current Shift Manager at
15 Ginna.

16 We also have five rod stops, OT delta T,
17 OP delta T; difference in average T, any single T
18 average, low power, 12.8 percent, and a 20 percent
19 drop in power also give us a rod stop.

20 MR. HUEGEL: And these are all well below
21 the reactor trip set points that we are crediting on
22 the safety analysis. We don't take credit for any of
23 these control grade functions, which would effectively
24 limit or make these transients very, very benign.

25 MR. WALLIS: I am trying to think if I'm

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1 right now. This 1.381 comes from looking at all times
2 in the cycle, all places where rods could be, and all
3 rates at which they could be withdrawn? At the worst?
4 Is that what you have done?

5 MR. HUEGEL: This limit is set before we
6 even look at the transients.

7 MR. WALLIS: But I am just trying to make
8 sure, are you telling me it is the worst case when you
9 look at --

10 MR. HUEGEL: Yes.

11 MR. WALLIS: -- all times in the cycle,
12 all places where rods could be, and all rates at which
13 they could be withdrawn? You somehow span this whole
14 volume of space and you look for the worst DNB
15 situation?

16 MR. HUEGEL: Yes, with no credit for any
17 of the control functions and with an infinite amount
18 reactivity.

19 MR. WALLIS: So when you say 1.381, you
20 are probably looking at the real tail-end of some
21 probabilistic distribution of what could happen?

22 MR. HUEGEL: Yes.

23 MR. FINLEY: That's correct. Absolutely
24 correct.

25 MR. WALLIS: And, in effect, you are

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1 beyond the tail-end or you so claim to be, the real
2 limit of the tail-end?

3 MR. HUEGEL: We believe that the analysis,
4 again, is very, very conservative.

5 MR. DUNNE: This is Jim Dunne.

6 Again, what Chris McHugh said is this is
7 the analysis that we have set up as a bounding
8 analysis going forward for EPU. Then as part of every
9 cycle design for the core design for that cycle,
10 they've got to verify that their limiting condition
11 for that cycle is, indeed, still bounded by the --

12 MR. WALLIS: It must be running for quite
13 a long time to get this number.

14 (Laughter.)

15 You must be running about a third of the
16 time you are running the reactor to predict what is
17 going to happen next time.

18 MR. FINLEY: There are dozens and dozens
19 of cases, yes.

20 MR. WALLIS: Right. Okay.

21 MR. HUEGEL: We make assumptions that,
22 hopefully, we don't have to look at the safety
23 analysis every cycle, but what we do confirm every
24 cycle is that what we have assumed in the safety
25 analysis is bounding, and as Chris McHugh stated, what

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1 we have assumed in terms of a peak reactivity
2 insertion rate is as well above what the core designs
3 are currently predicting.

4 MR. WALLIS: If you conquered some sort of
5 fuel management program which enabled you to do this,
6 you presumably would reduce the power or do something?
7 You have to adjust something.

8 MR. HUEGEL: You would have to adjust
9 something, but we've got so much margin here I don't
10 think it is a problem.

11 MR. WALLIS: Okay.

12 CHAIRMAN DENNING: I think they can
13 continue.

14 (Laughter.)

15 MR. FINLEY: Good. Next slide, Gordon.

16 Okay. The last slide with respect to
17 margin here for non-LOCA events would be, again, the
18 rod withdrawal, but this time with respect to
19 pressure. This just demonstrates, again, if we took
20 credit for a more realistic, yet still bounding and
21 conservative reactivity addition rate, the peak
22 pressure would come down nearly 200 pounds as a
23 result, still a similar sort of bounding analysis
24 looking at all the potential scenarios we could be in,
25 but just taking some of the margin that is in that one

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1 assumption with respect to reactivity addition.

2 MR. WALLIS: So it looks as if this is
3 what is limiting your power uprate then?

4 MR. FINLEY: That is correct.

5 MR. WALLIS: If you had a higher power
6 uprate and you didn't twiddle a few more things, you
7 would go over this bound?

8 MR. FINLEY: That is correct. These three
9 events are the limiting events for the Ginna uprate.

10 CHAIRMAN DENNING: And this is actually a
11 slightly different, it is a different -- the
12 particular selection of input parameters that leads to
13 this limited event is different from the selection
14 that led to the DNB --

15 MR. FINLEY: That is correct. This comes
16 from a different set of initial conditions, yes.

17 MR. HUEGEL: But we do cover the wide
18 range of reactivity insertions that we talked about in
19 the DNB space. So we still are looking at anything
20 that we conceivably could come up with in terms of --

21 MR. WALLIS: When you are searching for an
22 optimum or maximum, you have to take a lot of runs to
23 be sure you are there?

24 MR. HUEGEL: It runs pretty quickly.

25 MR. WALLIS: So that when you take small

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1 break LOCA, you have to take quite a lot of steps in
2 the break size in order to get the real maximum?

3 MR. HUEGEL: Well, these transients are
4 over in a few minutes. So we can run tons of cases
5 within a half an hour. I mean this is not a problem
6 running many, many cases. It is not a LOCA where you
7 are looking at it for an extended period of time.

8 MR. WALLIS: I am just wondering if
9 mathematically you can be sure that you are within
10 this .4 psi in terms of having determined the maximum.

11 MR. HUEGEL: Well, the closer we get to
12 the limit, obviously, the more refined we have to be
13 in terms of what we look at in terms of reactivity
14 insertion rate.

15 MR. WALLIS: But we have to get comfort
16 from the fact that there's all this margin and all
17 these conservative assumptions.

18 MR. HUEGEL: And that's what we want you
19 to walk away with, that there is a lot of
20 conservatism.

21 MR. WALLIS: About the accuracy with which
22 you can predict this to five significant figures.

23 MR. HUEGEL: Exactly.

24 MR. FINLEY: Okay, the next slide, Gordon.
25 Just to summarize, once again, all of the

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1 results meet the acceptance criteria. There are
2 various areas of margin in the methods and in the
3 inputs. In addition, there's margin above the
4 acceptance limits to the point of failure.

5 MR. WALLIS: What would make me happier,
6 I think, in the long run would be if the margin were
7 expressed in some quantitative way representing a
8 measure of safety, whatever that is. Because you can
9 talk forever about margin and say, "Well, we've got
10 100 psi here," but what does that really mean in terms
11 of public safety? You have to be an engineer and you
12 have to use judgment to say, "Well, we've got 100 psi.
13 That sounds good."

14 But if you could express this margin in
15 terms of some measure of public safety, which is 10 to
16 the minus 10 or something, that might be much more
17 convincing.

18 MR. HUEGEL: Right, and you have to also
19 have confidence that the methodology that we are
20 applying is robust. What we are applying here is the
21 same that we have applied for the last 30 years.

22 MR. WALLIS: Then we would have to examine
23 ASME and I would hate to get into that.

24 (Laughter.)

25 MR. FINLEY: Okay. Well, thank you. That

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1 is all I had for the non-LOCA events.

2 CHAIRMAN DENNING: Very good. I think we
3 will just go ahead.

4 MR. WALLIS: Very, very good. Thank you
5 very much.

6 CHAIRMAN DENNING: Go ahead with the
7 regulatory version of this.

8 MR. WALLIS: It's not quite a Ph.D. exam
9 because you didn't show us equations, but we are
10 getting there.

11 (Laughter.)

12 Now we are going to look at the staff view
13 of all of this?

14 CHAIRMAN DENNING: Yes.

15 MR. WALLIS: To put this in perspective,
16 I was interested enough after our last meeting on this
17 subject, margins, to go back and read the transcript,
18 which I very rarely do, to see what questions got
19 answered and which questions did not. So we are
20 really interested, at least I am very interested in
21 this issue. I want to look at the transcript maybe
22 from this presentation and see how well we got
23 convinced.

24 MR. MIRANDA: My name is Sam Miranda. I'm
25 a reviewer in the PWR Systems Branch. I reviewed the

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1 Ginna power uprate application.

2 I have the same slides, basically, as you
3 have seen before.

4 MR. WALLIS: But with now different curves
5 on them or the same curves?

6 MR. MIRANDA: I have the Ginna transients
7 I can discuss, but before that I have all the same
8 margin and acceptance criteria slides that you have
9 seen. Unless there are any questions, I suggest we
10 just enter them into the record and move on.

11 CHAIRMAN DENNING: Okay, very good.

12 MR. WALLIS: Okay.

13 MR. MIRANDA: There is this one slide that
14 is a little bit different. It has some different
15 numbers on it.

16 MR. WALLIS: You have different numbers
17 and then they use RETRAN instead of some other code,
18 and so on, right.

19 MR. MIRANDA: So we move from seventies
20 technology to nineties technology from LOFTRAN to
21 RETRAN.

22 MR. WALLIS: So we are on the margins part
23 here, are we?

24 MR. MIRANDA: Well, I am going to start
25 with the accident analyses unless you have some

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1 questions on the margins.

2 CHAIRMAN DENNING: Well, I guess the only
3 question is that change that we just had where
4 yesterday we were looking at 1.55 and today we are
5 looking at 1.38, and the question is, what's the
6 smallest value that NRR will accept?

7 MR. WALLIS: I'm sure the industry is very
8 interested in their answer, I'm sure.

9 MR. MIRANDA: That margin between the
10 design limit and the safety analysis limit is
11 determined by the licensee and the vendor analysis,
12 the analysts at the vendor. It is a safety margin in
13 the true sense. It is a contingency. It is for
14 unexpected problems.

15 It is something that the staff doesn't
16 really see. All we can judge is, do the accident
17 analyses meet the safety analysis limit? We know
18 there is some amount of non-zero margin between the
19 design limit and the safety analysis limit.

20 MR. WALLIS: But suppose a vendor came in
21 with 1.25 and you don't see where it came from; are
22 you going to accept it?

23 MR. MIRANDA: A safety analysis limit of
24 1.25?

25 CHAIRMAN DENNING: No, the safety analysis

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1 limit is, I think, 1.2 --

2 MR. WALLIS: No, the safety analysis is
3 1.38. That is the one we are talking about.

4 CHAIRMAN DENNING: Oh, I thought the DNBR.
5 Yes, let's put the margins up there again, the one
6 that has the 1.38.

7 MR. WALLIS: I am a little bit puzzled.
8 This is determined by the licensee and the vendor
9 using methods that you don't know about?

10 MR. MIRANDA: We know about the
11 correlation limit.

12 MR. WALLIS: Yes, that is based on a
13 publication.

14 MR. MIRANDA: And we know about the design
15 limit.

16 MR. WALLIS: That's based on a
17 publication.

18 CHAIRMAN DENNING: Right, right.

19 MR. MIRANDA: Those have both been
20 reviewed and approved by the staff.

21 MR. WALLIS: Right.

22 MR. MIRANDA: The part we don't know about
23 is the space between the design limit and the safety
24 analysis limit.

25 CHAIRMAN DENNING: Right, and Graham says,

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1 okay, suppose this is 1.25; they decide let's go for
2 1.25. What do you do?

3 MR. MIRANDA: It is a matter of judgment.
4 If they say 1.25 and if they produce analyses that all
5 meet that value, I don't see how we can object.

6 The only problem with that is if something
7 comes up in the future, some rod bow problems or
8 something else and they need that margin, it won't be
9 available. Then they will have to come in and change
10 the safety analysis limit, and that is going to
11 require a license amendment.

12 MR. WALLIS: I don't understand that. I
13 mean with 1.25, they may be predicting 1.35, and they
14 say, well, it's a huge margin because we are
15 predicting 1.35 and our limit is 1.25.

16 CHAIRMAN DENNING: Well, let me say
17 something that I think was implied that we didn't pick
18 up on adequately. That is this contingency element.
19 That is, suppose during the operation of the plant
20 there's some issue that comes up like rod bowing, and
21 they have to then go back and say, "Oh, well, you
22 know, we really had that extra margin in there between
23 1.24 and 1.38, or between 1.24 and 1.55. So we don't
24 have to shut down the plant."

25 MR. WALLIS: That's what it's for?

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1 CHAIRMAN DENNING: I have a feeling that
2 may be what it is for?

3 MR. WALLIS: Is that what it is for?

4 CHAIRMAN DENNING: Would you respond? I
5 wonder whether the licensee might --

6 MR. WALLIS: It is a very arbitrary thing.

7 CHAIRMAN DENNING: -- or Westinghouse
8 might comment on that.

9 MR. KILLIMAYER: Hi. This is Jack
10 Killimayer from Westinghouse, the Fuels Division.

11 The safety analysis limit that we use,
12 okay, the 1.24, the design basis limit has the
13 uncertainties rolled in and meets the 9595 criterion.
14 When we do our analyses, we do them all to meet the
15 higher limits, so we can build in a certain amount of
16 margin that is shown up here.

17 CHAIRMAN DENNING: And the purpose of that
18 margin is to be extra safe or is it in part or largely
19 because you want to make sure that, if issues come up,
20 that suddenly you're not in a position where it
21 appears that you are beyond the design limit?

22 MR. KILLIMAYER: Yes to all of them.
23 There are some known penalties that we choose to cover
24 with DNB margins such as the rod bolt penalties.
25 We've got a rod bolt penalty of about a percent, a

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1 percent and a half, depending on the fuel type. We
2 cover that with the margin that we retain between the
3 safety analysis limit and the design limit.

4 You do want to have some margin in all
5 your analyses when you are going into a cycle in case
6 something does happen when you are doing an analysis
7 for a given reload. All our DNB analyses have an
8 assumption on axial power shapes, and we use a
9 bounding axial power shape, what we consider to be a
10 bounding axial power shape, going in, and we verify
11 that each cycle.

12 So if you did end up with a more limiting
13 axial power shape, you would have margin within the
14 safety analysis limit to address small issues like
15 that.

16 MR. WALLIS: So we are talking about .14,
17 a difference between 1.24 from 1.3, which seems to be
18 based on something insubstantial in terms of
19 justification. Then we quibble about the difference
20 between 1.38 and 1.381, which is less than 1 percent
21 of this thing which seems to be somewhat arbitrary.

22 CHAIRMAN DENNING: Well, you and I are
23 quibbling; I am not sure that they are quibbling.

24 MR. WALLIS: Well, we are questioning,
25 let's say.

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1 And yet they struggle to meet this 1.38
2 with this huge accuracy when it seems to be itself
3 picked out of the air, to some extent. It seems to me
4 a strange thing, you know.

5 Maybe if it is 1.3 -- it really might as
6 well be 1.37. Why not?

7 MEMBER MAYNARD: I didn't see that they
8 were struggling to meet that. They were
9 intentionally --

10 MR. WALLIS: Yes, they were. They
11 deliberately tried to get right on the --

12 MEMBER MAYNARD: -- getting there, so that
13 they could establish design and set point criteria.

14 MR. WALLIS: They deliberately tried to
15 get to 1.381, as far as I can make out.

16 MR. MIRANDA: I think the difficulty there
17 is that the safety analyses that we were looking at
18 are not safety analyses in the strict sense. They are
19 also sort of design analyses. They are trying to come
20 up with, by doing these safety analyses, come up with
21 enough operating margin, operating space, for the
22 future as possible.

23 So they use, they did, for example, the
24 rod withdrawal at power analyses over a wide range of
25 reactivity insertion rates and other conditions such

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1 that there's no future core reload that will go
2 outside that area. They would do that up to the very
3 limit, up to the 1.38, to make sure that they have
4 given themselves as much space as possible.

5 MR. WALLIS: But the area then doesn't set
6 the number 1.38. They could have had a higher power
7 uprate and done all this analysis of core reload and
8 said, "All right, our number is 1.36 and we're happy
9 with that."

10 MR. MIRANDA: Well, they could have just
11 as easily have done that.

12 MR. WALLIS: Well, why don't they do that
13 and they come in with a 10 percent power uprate?

14 MR. DUNNE: The power uprate, power level
15 was picked first and then all the analyses to support
16 it were done.

17 MR. WALLIS: That's right.

18 MR. DUNNE: We didn't do all these sets of
19 analyses and then come say --

20 MR. WALLIS: Put the cart before the
21 horse. So you assume what you want to do and then
22 justify it.

23 MR. DUNNE: Well, the other thing on the
24 power uprate is we are also limited by the balanced
25 plant side of the plant.

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1 (Laughter.)

2 So if we wanted to go higher, then we
3 would have more modifications to make on the balanced
4 plant side of the plant.

5 So, you know, you end up choosing what
6 your power level is --

7 MR. WALLIS: I understand that, but we are
8 talking about safety here. We are talking about
9 safety.

10 MR. DUNNE: Right, but that's the reason
11 why we would not have actively pursued going much
12 higher than the number we chose.

13 MR. WALLIS: It seems to me there has to
14 be a justification for 1.38 which is more than saying
15 that the vendor and the licensee decided in some
16 mysterious way that's what it should be.

17 CHAIRMAN DENNING: And that they wanted
18 that margin.

19 MR. WALLIS: Right.

20 CHAIRMAN DENNING: I mean that seems to be
21 the margin they want. Again, it is a value to them
22 related to these unforeseen --

23 MR. WALLIS: In some unforeseen
24 circumstances they might go down to 1.30.

25 CHAIRMAN DENNING: Yes, that's right.

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1 MR. WALLIS: And then they would come to
2 us and say, "There's no problem because it is still
3 above 1.24."

4 CHAIRMAN DENNING: And then they would
5 come up and they would say, "Well, it's no problem."
6 I think that's what we are hearing.

7 MR. WALLIS: Is that what happens?

8 MR. MIRANDA: No, they can't -- I don't
9 think they can do that. I mean they have set the
10 safety analysis limit that's in the tech specs. If
11 they come in with something less than 1.38, they would
12 have to justify it. They would have to come in and
13 ask for an amendment, and then the staff would review
14 that. But anything above 1.38 --

15 CHAIRMAN DENNING: They're locked into
16 that.

17 MR. WALLIS: There had another plant
18 yesterday that was 1.55.

19 MR. MIRANDA: Yes.

20 MR. WALLIS: They look at this plant and
21 they say, "Gee whiz, there's no reason we should be
22 1.55. Why don't we come in with 1.38 and go for a
23 power uprate of 30 percent?" Would you let them do
24 that?

25 MR. MIRANDA: Well, actually, for Beaver

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1 Valley, that has a little bit of history behind it.
2 They could have been below 1.55, but they had, I
3 believe they had 1.55 in the past and they didn't need
4 to go below 1.55. The results were acceptable at
5 1.55, so they just kept it. So they had more than the
6 average margin between design limit and the safety
7 analysis limit.

8 MR. WALLIS: Yes, but that's why they
9 might use it. Why don't they use it? Why don't they
10 capture some of that margin and go to higher power?

11 MR. SIEBER: Well, the higher power is
12 limited by how many dollars you want to spend on --

13 MR. WALLIS: But we're talking about
14 safety. Dollars are irrelevant.

15 CHAIRMAN DENNING: No, but as far as the
16 plant is concerned, they're --

17 MR. WALLIS: But these numbers should have
18 a relationship to safety. That's what we're here for,
19 isn't it? We're not here for anything to do with
20 dollars.

21 MR. FINLEY: Right, Doctor, and we meet
22 the safety limit, right?

23 MR. WALLIS: Set by you, it seems to me.

24 MR. FINLEY: No. These limits have been
25 reviewed by the staff and accepted. We treat them as

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1 safety limits and we demonstrate we meet them with the
2 power level that we have chosen.

3 As Jim Dunne said, we chose the power
4 level based on many parameters. These safety limits
5 are part of that decision process.

6 MR. WALLIS: The 1.38 is historically what
7 you have had in this plant, is that it?

8 MR. KILLIMAYER: No. This is Jack
9 Killimayer again.

10 We do set the safety analysis limit. Yes,
11 there is, in a sense, an arbitrary amount of margin
12 that is put in. It does cover known penalties, and we
13 do build in extra margin to cover contingencies for
14 the future.

15 It is an agreed-upon number as to how much
16 margin we retain in the DNB analysis versus where it
17 is in operating space.

18 MR. HUEGEL: It is agreed upon between
19 Westinghouse and the licensee.

20 MR. WALLIS: That's right.

21 MR. HUEGEL: We don't treat that as the
22 license limit. The license limit would be the design
23 limit, okay?

24 MR. WALLIS: The license limit is 1.24?

25 MR. KILLIMAYER: Right. The safety

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1 analysis limit is essentially our -- it is like an
2 accounting method for keeping track of DNB margin to
3 account for penalties.

4 MR. WALLIS: So when the staff evaluates
5 your submittal, do they look to see the DNB number is
6 bigger than 1.24 or that it is bigger than 1.38?

7 MR. MIRANDA: We use the 1.38 value.

8 MR. WALLIS: You use the value, but that
9 seems very strange because you are using something
10 defined for the convenience of the licensee which has
11 no relationship to public safety whatsoever.

12 MR. MIRANDA: Well, there is a
13 relationship to public safety. It is a value that is
14 greater than the design limit.

15 MR. WALLIS: But 1.24 has some merit in
16 terms of a measure of public safety.

17 MR. MIRANDA: Yes.

18 MR. WALLIS: The 1.38 does not; you said,
19 but it is bigger.

20 MR. SIEBER: It has more --

21 MR. WALLIS: But it could be 1.9. I mean
22 it is just arbitrary.

23 MR. HUEGEL: But the important thing is it
24 is greater than; the 1.38 has an important part
25 because it was met based upon a conservative

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1 methodology. So using our conservative methodology,
2 we are meeting the 1.38, which includes, granted, it
3 is rather arbitrary, but some amount of DNB margin
4 above the design limit to handle the unexpected issues
5 that do arise, as was pointed out, the rod bow
6 penalty, for example.

7 You don't want to be in a situation where
8 you have done your safety analysis right up to the
9 design limit; something comes up unexpected, and
10 you're strapped and you have no room to maneuver other
11 than telling the plant, "Well, you have to derate or
12 something." This gives us the flexibility to address
13 the unknown issues that we hope don't occur, but,
14 unfortunately, do occur.

15 MR. WALLIS: How do you get flexibility if
16 the staff is approving 1.38 and you go down to 1.37
17 because of rod bow or something?

18 MR. HUEGEL: Because we show that the
19 safety analysis --

20 MR. WALLIS: But they wouldn't shut you
21 down?

22 MR. HUEGEL: No.

23 MR. WALLIS: Because you're above 1.24, is
24 that right?

25 MR. MIRANDA: No, they would have to

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1 explain why they are below the safety analysis limit.

2 MR. HUEGEL: But we have met the design
3 limit and the safety analysis limit, and we have said
4 that --

5 MR. WALLIS: It's strange.

6 MR. MIRANDA: Telling us that you met the
7 design limit does not satisfy us.

8 MR. WALLIS: Am I just odd? I think this
9 is very strange.

10 CHAIRMAN DENNING: But it is possible they
11 could come to you and say -- I mean it sounds like
12 we're hearing slightly different things, but what you
13 are saying is that is what you license them with a
14 particular core reload, core load; that's the way they
15 operate the plant. If they find something mid-cycle
16 that is an issue that would say that they are in
17 conflict with that, then the licensee comes to you and
18 says, "We want to have some granting relaxation,"
19 right? And it would be up to NRR to say yes or no, is
20 that right?

21 MR. MIRANDA: Something like that. If
22 something comes up in the future that causes them to
23 use up all of their 11 percent margin between the
24 design limit and the safety analysis limit --

25 CHAIRMAN DENNING: Well, I'm only going to

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1 let them use up 1 percent of it. Suppose they decide
2 that it is 1.37. You know, something has happened.
3 Now what is the requirement on them? Do they have to
4 now -- are they in conflict with their license and
5 they have to either shut down the plant -- I mean they
6 have to shut down the plant within "x" amount of time
7 or something.

8 MR. SIEBER: Reduce power.

9 CHAIRMAN DENNING: Or reduce power? And
10 then you would have to grant some exception to allow
11 them to go back to power? Is that a true statement?

12 MR. SIEBER: They would have to justify
13 that based on a reevaluation of the uncertainties.
14 That is one way to do this.

15 CHAIRMAN DENNING: So, actually, what
16 would probably happen --

17 MR. SIEBER: What they come up, the staff
18 might or might not agree with --

19 CHAIRMAN DENNING: Might or might not.

20 MR. SIEBER: -- a new limit.

21 CHAIRMAN DENNING: Yes, right?

22 MR. SIEBER: And you would recapture some
23 of the margin that you put in there in the first
24 place.

25 MR. MIRANDA: I'm a little bit confused.

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1 Are you talking about the safety analysis limit or the
2 design limit?

3 CHAIRMAN DENNING: The safety analysis
4 limit.

5 MR. SIEBER: The safety analysis limit has
6 extra margin.

7 MR. MIRANDA: They need to change the
8 safety analysis limit; they would need to come to the
9 staff.

10 MR. SIEBER: You would have to agree
11 before they could do it then?

12 MR. MIRANDA: Since that is in the tech
13 specs, that is a license amendment and the staff would
14 have to review and approve that.

15 MR. WALLIS: It seems to me to have
16 nothing to do with nuclear safety. I mean if 1.24
17 means the public risk is 10 to the minus 5 and 1.38
18 means it is two times 10 to the minus 5, that is very
19 different from its being 10 to the minus 6. Until
20 there is some scale which tells me what we gain in
21 public safety by having this extra margin from 1.24 to
22 1.38, I don't have any way to evaluate how big it
23 should be.

24 MR. MIRANDA: I don't see the need for
25 evaluating that. That is a designer's margin. That

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1 is for their use in contingencies to cover unexpected
2 problems.

3 MEMBER KRESS: You are suffering under the
4 whole problem of all the licensees in design basis
5 space which has a relationship to safety but it is not
6 fully quantified because you've got these design basis
7 events that represent ranges of accidents, and they do
8 them conservatively. You end up with margins for the
9 design basis events.

10 But how to relate that to some real
11 measure of safety, which might be a risk number, is
12 you have to -- it is an after-the-fact thing. You can
13 go back now and say, "We'll do a PRA and we'll see if
14 this design is safe from the standpoint of any risk
15 measures you have." But it is an after-the-fact
16 calculation.

17 To try to relate things like how much this
18 margin contributes to that safety is just --

19 MR. WALLIS: I'm really puzzled though.
20 I mean 1.24, see, it has a basis, right? It seems to
21 me that -- I'm trying to relate it to my experience.
22 If we say that we are going to educate students to
23 pass a professional engineering exam, in a
24 professional engineering exam to be a qualified
25 engineer, you have to get a grade of 1.24. But the

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1 student says, "Well, I want to be better than that
2 because I want to be a better engineer. So I am going
3 to come up and say you're going to grade me to be
4 above 1.38," and we agree to that. But it is all just
5 arbitrary from the student's point of view.

6 MEMBER KRESS: Well, sure it is.

7 MR. WALLIS: It is not justified by the
8 agency.

9 MEMBER KRESS: It is not quite arbitrary
10 because it is designed by space and you did it in a
11 conservative way and you end up with a conservative --

12 MR. WALLIS: But the number is set by the
13 licensee and the vendor. It is not set by the agency.

14 MEMBER KRESS: That's pretty much
15 arbitrary.

16 MR. WALLIS: It is really peculiar to have
17 a safety thing set by the vendor rather than the
18 agency. But, anyway --

19 (Laughter.)

20 MEMBER MAYNARD: I think the safety thing
21 here is the design limit. Now the closer that the
22 safety analysis limit comes to that, the less things
23 that they are going to be able to tolerate --

24 MR. WALLIS: I understand that.

25 MEMBER MAYNARD: -- from other things.

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1 The higher they go, that removes operating
2 flexibility from the plant.

3 It is not as much a safety issue as it is
4 as to, how much do you want to be able to tolerate
5 without having to go back and reanalyze and resubmit?

6 MR. WALLIS: They still have to resubmit
7 though. If they come up with something which is 1.3,
8 they have to resubmit.

9 MEMBER MAYNARD: But they are a lot less
10 likely, if they started with 1.3 and that you had some
11 rod bowing or you had some thing, they are not going
12 to be able to absorb as much of that. So the lower
13 they make that limit -- yes, if they do end up below
14 that 1.38, they've got to come in.

15 MR. WALLIS: Right. There's a likelihood
16 that after they come in they can go out
17 satisfactorily?

18 MR. SIEBER: Yes.

19 MR. WALLIS: Whereas if they were closer
20 to it, they might be more at risk of being shut down?
21 Is that the idea?

22 MR. SIEBER: Well, you have to make sure
23 that you aren't going to approach the design limit.

24 MEMBER MAYNARD: It is going to change
25 other -- if they have to come in with a lower number,

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1 then it is going to change some other things in a
2 tighter design or different set points or different
3 limits from that aspect.

4 CHAIRMAN DENNING: I think another thing
5 that we have to get perspective on, we tend to think
6 in risk space, and these are Condition 2 and Condition
7 3 events. Even defeating the design limits in these
8 cases doesn't put you in a core meltdown situation
9 typically.

10 MR. WALLIS: That's right.

11 MEMBER KRESS: It could possibly do some
12 fuel damage.

13 CHAIRMAN DENNING: It could do some fuel
14 damage.

15 MEMBER KRESS: And we don't have criteria
16 in terms of risk of fuel damage other than full core
17 damage almost. So if we had that criteria, you might
18 possibly be able to relate this change in the limit to
19 how much fuel you might damage if you had a whole
20 spectrum of events, but we don't have that,
21 unfortunately.

22 MR. SIEBER: Actually, you don't do fuel
23 damage until you hit the critical heat flux.

24 MEMBER KRESS: That's right. That's
25 right. But if you did it right, these would have

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1 probability distributions. The overlap would give a
2 probability of meeting that for all the design -- for
3 not the design basis accident, but for the spectrum of
4 accidents. You could end up with a probability of
5 core damage and you could have some sort of measure.
6 That could be a measure of safety.

7 We don't do that because right now it is
8 too hard. This seems to guarantee safety this way by
9 experience. It is a way that the staff can deal with
10 and a way the licensee can deal with.

11 MR. SIEBER: It's deterministic. That is
12 the way these things were --

13 MEMBER KRESS: Deterministic as opposed
14 to --

15 MR. WALLIS: My problem dealing with it,
16 because we are going to evaluate whether or not to
17 allow a power uprate, and if one plant comes in with
18 1.55, this one comes in 1.38, another plant comes in
19 with 1.3, another one comes in 1.25, and they all say,
20 "We want the power uprate." It is clear that the one
21 with 1.25 is probably going for a higher power uprate.
22 So how do we decide?

23 MEMBER KRESS: That's a good question.

24 MR. WALLIS: How do we decide what is
25 reasonable?

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1 MEMBER KRESS: That's a good question.

2 MR. MIRANDA: Well, you would be putting
3 yourself in the position of judging as to how much --

4 MR. WALLIS: We're asked to write a
5 letter, right. Right.

6 CHAIRMAN DENNING: That's exactly where we
7 are.

8 MEMBER KRESS: You had a suggestion once,
9 Graham, that I really liked, and that is, these are
10 calculated by some code, a thermal-hydraulics code.

11 MR. WALLIS: Right.

12 MEMBER KRESS: And if you, instead of
13 having this number, had a distribution and you could
14 come up with some sort of probability of exceeding
15 your design, your actual CfA, actually correlation
16 limit, and you have some idea --

17 MR. WALLIS: Where we are, yes.

18 MEMBER KRESS: But even there you've got
19 a problem because, even though we have that
20 probability, you don't know what probability is
21 acceptable. And that is an arbitrary choice.

22 MR. WALLIS: But at least you know what
23 you are doing more.

24 MEMBER KRESS: You know what you are
25 doing.

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1 MR. WALLIS: Right.

2 MEMBER KRESS: But not enough to base a
3 decision on.

4 CHAIRMAN DENNING: Let's not redefine the
5 whole regulatory basis.

6 MEMBER KRESS: No, that is not in the
7 regulatory basis right now; that's right. So we are
8 stuck with the judgment.

9 MR. SIEBER: The only way we could be
10 certain that their number is right is for us to do
11 these calculations, this whole series of calculations,
12 and I don't want to do that.

13 (Laughter.)

14 CHAIRMAN DENNING: Well, thank you, Jack.
15 Go now to where you were going to start
16 your presentation.

17 MR. MIRANDA: Okay. I was going to talk
18 about the same three transients that Mr. Finley
19 discussed earlier: loss of flow, which is the event
20 that challenges that DNB ratio; the rod withdrawal at
21 power, which, by the way, I disagree; I don't think
22 this is a challenging analysis for the DNB ratio. Rod
23 withdrawal at power is more of a design event in terms
24 of testing the over temperature delta T trip to be
25 sure it covers the --

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1 MR. SIEBER: That's the culmination of it.

2 MR. MIRANDA: Yes.

3 And the loss of load, which is the event
4 that is most likely to over-pressurize the RCS.

5 These are the results for the loss-of-flow
6 accident. There are two cases described here. One is
7 the frequency decay, which is the limiting event, and
8 then there is the complete loss of flow. With both
9 complete losses of flow, one involves tripping both
10 reactor coolant pumps and the other is the situation
11 where the reactor coolant flow is driven down by a
12 frequency decay on the grid. That one produces a
13 lower DNB ratio.

14 I would say that this event is governed
15 mainly by the power-to-flow ratio. That is very
16 important in DNB ratio. If you look at the power-to-
17 flow ratio, if you delay the reactor trip, if you keep
18 the power relatively high compared to the flow, which
19 is decreasing, either because it pumps a trip or
20 because of being driven down by frequency decay,
21 delaying that reactor trip will cause a lower DNB
22 ratio.

23 We can see, for example, here that looking
24 at the two events, in the flow coast-down event you
25 have the reactor trip immediately because that is the

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1 initiating event, the undervoltage condition on the
2 power supply buses on the reactor coolant pumps. So
3 there you have an immediate reactor trip; whereas, for
4 the frequency decay you have to wait for the signal,
5 for the under-frequency reactor trip signal, and that
6 takes a little bit more than half a second.

7 Here we see on the bottom curve -- it is
8 not a curve; it is a straight line. It is the flow
9 rate responding to the frequency decay.

10 Then we have the under-frequency trip burn
11 in about two seconds. Then, as the rods are falling
12 into the core, you have reached a minimum DNB ratio
13 about here. You see the power level is still
14 relatively high.

15 This is the heat flux in the core average
16 channel and the hot channel. This is a reminder, for
17 one thing, that this event is analyzed with RETRAN and
18 VIPRE. The RETRAN code will calculate the transient
19 in terms of power level and back to coolant system
20 pressure and temperatures and flow rate. Then that
21 information is passed to VIPRE, which actually
22 calculates the heat flux, and VIPRE will model a hot
23 channel. Here we can see there is not that much
24 difference between hot channel and average channel.

25 MR. WALLIS: All this is at some time in

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1 the cycle or some extreme case or something that
2 bounds --

3 MR. SIEBER: Worst.

4 MR. WALLIS: The worst?

5 MR. SIEBER: The worst. The worst time in
6 the cycle.

7 MR. MIRANDA: From this curve, we see that
8 minimum DNB ratio -- well, actually, I have another
9 plot I can show that describes all of this.

10 The minimum DNB ratio will occur actually
11 before the time that the PORVs might open. This is an
12 illustration of that.

13 Here's the minimum DNB ratio occurring.
14 If you take that up to the pressurizer pressure curve,
15 you see that the minimum DNB ratio has been reached
16 before the core opening set point is reached.

17 All of this is interesting and it is not
18 really relevant, though, for this analysis because
19 this pressure is information that is not passed to
20 VIPRE as you see it here. The VIPRE code will
21 calculate the DNB ratio based on the nominal pressure.
22 So there is no credit taken for the pressurization.

23 MR. WALLIS: I think the key thing is what
24 turns around the DNBR. It seems to be headed down and
25 then it gets turned around rather abruptly by

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1 something.

2 MR. MIRANDA: The rods are fully inserted,
3 okay.

4 CHAIRMAN DENNING: Heat flux. Heat flux.

5 MR. MIRANDA: It is the power to flow --

6 MR. WALLIS: It is the power that turns it
7 around? Okay.

8 MR. MIRANDA: If we look at the first
9 curve with the power levels --

10 MR. WALLIS: Okay, it is the power. That
11 is where it is. The power torque falls off the cliff
12 or it goes over -- it is not really a cliff, but it
13 goes down the slope. Then that is what turns it
14 around. Okay.

15 MR. MIRANDA: It is all a function of
16 power-to-flow ratio.

17 MR. WALLIS: Okay.

18 MR. SIEBER: Well, the whole transient is
19 caused because of the mismatch between the trip and
20 seeing the actual cause, which was the loss of the
21 coolant pump.

22 MR. WALLIS: So what would seem to be --

23 MR. SIEBER: You are producing power in a
24 regime where the flood is decaying.

25 MR. WALLIS: What would seem to be

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1 critical here would be how fast the rods drop.

2 MR. MIRANDA: Yes, and we had --

3 MR. WALLIS: Because if it is a little bit
4 later, then this DNBR would go down below the safety
5 analysis limit.

6 MR. MIRANDA: Right. That's right.

7 MEMBER KRESS: Why doesn't the DNBR turn
8 around again at some longer time? Because your flow
9 has continued to drop, but the power sort of levels
10 off. So you expect that curve to turn over again.

11 MR. MIRANDA: Well, you do not produce --
12 you have the reactor trip. So you're not producing
13 power anymore. The power that you see there is --

14 MEMBER KRESS: Decay heat.

15 MR. MIRANDA: Decay heat, yes. It is kind
16 of hard to come up with --

17 MR. SIEBER: Well, if the flow continued
18 going down, then even decay heat could reach the DNB.

19 MEMBER KRESS: The flow never really
20 stops.

21 MR. SIEBER: Oh, that curve doesn't
22 continue on down like that?

23 MEMBER KRESS: No, because you end up in
24 natural circulation.

25 MR. MIRANDA: Natural circulation is --

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1 MEMBER KRESS: Okay. Well, that's the
2 explanation.

3 MR. WALLIS: DNBR in a close to dryout
4 situation, high quality, the power-to-flow ratio might
5 seem -- no, it is all liquid. It is all liquid, isn't
6 it? It is all liquid. So it is not. No, it has
7 nothing to do with that. Yes, it is all liquid.

8 I am just trying to figure out why it
9 should be power-to-flow ratio, but that doesn't
10 matter. It doesn't matter.

11 MR. MIRANDA: So this DNB ratio, the 1.385
12 I believe is the limiting, is the lowest DNB ratio you
13 will find in Ginna.

14 MR. WALLIS: Well, you have 1.381 in
15 another one.

16 MR. MIRANDA: I will talk about that when
17 I get to the rod withdrawal at power.

18 MR. WALLIS: Okay.

19 CHAIRMAN DENNING: Okay, proceed.

20 MR. MIRANDA: Loss-of-load event, Ginna
21 has done three different cases here.

22 MR. WALLIS: I'm sorry, I want to go back
23 to this other one. Since everything seems to be
24 governed very much by when the rods drop, is this a
25 conservative analysis you are showing us about rod

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1 drop or is this a realistic analysis?

2 MR. MIRANDA: This is conservative.

3 MR. WALLIS: So the rods, where actually
4 it says two, it is more likely to be one?

5 MR. FINLEY: Right. I think, Sam, if you
6 put up your sequence of events table there?

7 MR. WALLIS: As rods begin to drop at two
8 seconds; it is more likely to be one second, is that
9 right?

10 MR. MIRANDA: Well, they take 2.8 seconds
11 to drop.

12 MR. WALLIS: Well, they begin to drop at
13 two. Is it more likely that they would actually drop
14 earlier than that?

15 MR. FINLEY: That is correct. This is
16 Mark Finley, Project Director for Ginna.

17 I mentioned in my presentation there is a
18 1.4-second time delay assumed between the time the
19 frequency set point is reached --

20 MR. WALLIS: That is the .6 --

21 MR. FINLEY: -- right -- and the time the
22 rods begin to drop. We have actually timed that in
23 the past at less than one second. So on my slide I
24 said, if you reduced that 1.4-second delay to one
25 second, then you would benefit in margin.

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1 MR. WALLIS: Yes, I was recalling what you
2 said.

3 MR. FINLEY: Yes.

4 MR. WALLIS: And I was trying to relate it
5 to what is being presented here.

6 MR. SIEBER: The rod drop speed is slow,
7 too.

8 MR. FINLEY: And then the rod drop speed
9 is tested. We have a tech spec number we have to meet
10 for the rods to reach the bottom, and that is tested
11 each startup.

12 MEMBER MAYNARD: I think I also heard
13 Westinghouse say that they don't take much credit for
14 the rods until they get almost to the bottom, as
15 though all the power were being generated in the
16 bottom there. So that is another conservatism, I
17 believe.

18 MR. FINLEY: They certainly use a bounding
19 shape in terms of the rods and the position of the
20 rods for the negative reactivity insertion.

21 MR. MIRANDA: Okay, the loss-of-load case,
22 there are actually three cases, but the important one
23 is the RCS peak pressure case, the last one.

24 Ginna has looked at the loss of load in
25 terms of DNB ratio and also in terms of secondary site

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1 over-pressurization. They are different cases.

2 The DNBR case is a case that is designed
3 to produce a low DNB ratio, which means you try to
4 keep the pressure low. To keep the pressure low, they
5 would use the pressurizer pressure control system,
6 pressurizer spray and PORVs. They also use the
7 revised thermal design procedure to evaluate the DNB
8 ratio.

9 For this type of an event, as a reviewer,
10 I would look for a trip coming from the protection
11 that is designed to protect against low thermal
12 margin. That would be the over temperature delta T
13 trip. That is what is happening here. The over
14 temperature delta T trip occurs at 11.6 seconds, and
15 then the DNB ratio reaches a minimum, again, as the
16 rods are nearing the bottom of the core.

17 The case designed to look at secondary
18 site pressure, we are not looking at DNB ratio
19 anymore. So they are using the standard thermal
20 design procedure, which means, for example, that they
21 are going to use different initial conditions. They
22 are going to use 102 percent of rated thermal power,
23 and they are going to use temperature uncertainties on
24 the high side.

25 Also, in this case they are, for peak

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1 secondary system pressure, they are assuming no steam
2 generator tube plugging to maximum the heat transfer
3 from primary to secondary.

4 Finally, the RCS peak pressure case --

5 MR. WALLIS: So that's a conservative
6 assumption?

7 MR. MIRANDA: Yes.

8 For the RCS pressure case, they are not
9 using any pressurizer pressure control, no PORVs, no
10 spray. They are using all the uncertainties in
11 initial conditions in a conservative direction, high
12 temperatures, high power, and they produce the highest
13 pressure. For example, for a trip on the high
14 pressurizer pressure reactor trip --

15 MR. WALLIS: Now, presumably, the steam
16 generator is cooling better; the pressure is lower,
17 isn't it? That's a different --

18 MR. MIRANDA: They would assume different
19 plugging level --

20 MR. WALLIS: Higher secondary pressure,
21 but what did you assume about the steam generator in
22 the last case?

23 MR. MIRANDA: Maximum plugging, 10 percent
24 plugging.

25 MR. WALLIS: You assume 10 percent

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1 plugging, okay.

2 MR. MIRANDA: That is why in each one of
3 these analyses you look at what parameter you are
4 interested in --

5 MR. WALLIS: No, I am just interested
6 about the steam generator in the last case because it
7 doesn't seem to be written down here. Okay.

8 MR. MIRANDA: So in the first case, in the
9 DNBR case, they have the over temperature delta T trip
10 occurring right about here.

11 MR. WALLIS: We don't have that.

12 CHAIRMAN DENNING: It is on the third one.

13 MR. WALLIS: It is on the third one, okay.

14 MR. MIRANDA: That trip corresponds to
15 this point. Here is your DNB ratio.

16 MR. WALLIS: Oh, it wiggles, unless you
17 put the pencil mark on there.

18 MR. MIRANDA: Oh, the wiggle mark?

19 MR. WALLIS: It is your pencil mark you
20 put on there as a wiggle, isn't it, or is it not?

21 MR. MIRANDA: Yes, the wiggle is due
22 mainly to this.

23 MR. SIEBER: Actually, we don't have that.

24 MR. WALLIS: We don't have that. We don't
25 have that, no.

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1 MR. MIRANDA: Here we have the pressurizer
2 pressure and you see that we have PORV opening at 2350
3 psi, and, in fact, it gets up to 2500, where you might
4 begin to see the safety valves opening. Over
5 temperature delta T trip occurs right about here.

6 MR. WALLIS: We don't have your first
7 curve there for some reason.

8 MR. SIEBER: We don't have the last one.

9 MR. WALLIS: We don't have the one you
10 just showed, the one before this.

11 MR. MIRANDA: The one before this? This
12 one?

13 MR. WALLIS: I don't think we have that.

14 CHAIRMAN DENNING: No, I don't think we
15 do.

16 MR. WALLIS: We don't have that.

17 CHAIRMAN DENNING: It is missing.

18 MR. WALLIS: So DNBR is sort of headed to
19 China until the PORV opens, is it, or something? It
20 seems to be falling off a cliff and then it levels off
21 again.

22 MR. MIRANDA: Well, I don't really connect
23 it to the PORV. It is connected to the rods providing
24 enough negative reactivity to trip the plant.

25 MR. WALLIS: And that's what stops it

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1 abruptly? Okay.

2 But is that wiggle something you drew on
3 there? We don't have this figure. You drew something
4 on there?

5 CHAIRMAN DENNING: Yes, that is just a
6 marker, I think.

7 MR. WALLIS: It's a marker, okay. You put
8 that on? Okay. Just don't draw on the screen,
9 whatever you do.

10 (Laughter.)

11 Okay, so that is the figure we don't have.

12 CHAIRMAN DENNING: But that's okay.
13 Proceed.

14 MR. WALLIS: That's okay. We have seen
15 it.

16 MR. MIRANDA: So this is where the trip
17 occurs. I mean this is where the --

18 MR. WALLIS: And that is, again,
19 conservatively estimated in time and stuff?

20 MR. MIRANDA: The over temperature delta
21 T trip, that is the trip that is designed to keep the
22 DNBR above 1.3 --

23 MR. WALLIS: Again, you've got two second
24 between the trip and the rods dropping? Is that this
25 conservatism again?

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1 MR. SIEBER: Yes.

2 MR. MIRANDA: Yes.

3 MR. WALLIS: Yes, okay.

4 MR. MIRANDA: That is a long time.

5 There is also, by the way, in the over
6 temperature delta T trip, there is also a delay built
7 in actually before you even reach that signal to
8 account for loop transit time because the temperature
9 is measured in RTDs in the hot legs and the cold legs,
10 and it takes time to get there, something like a six-
11 second delay.

12 This over temperature delta T trip is
13 current compensated, lead line compensation to account
14 for the time that it takes to measure the temperature
15 versus the time to actually put the rods into the core
16 and actually trip the plant before you reach the core
17 limit of 1.38.

18 MR. WALLIS: All right. I find this
19 extraordinarily useful. We have complained in the
20 past many times that when you read the SER and you
21 simply see a description of what the applicant did,
22 and then you say the applicant meets the regulations,
23 everything is fine, there's no indication that
24 anything like this sort of study is behind that
25 decision. And I think this is the first time we have

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1 really seen that this staff knows what is going on in
2 some detail, and it has been very useful to me. So
3 please continue.

4 MR. MIRANDA: This is simply the steam
5 generator pressure, the pressurizer water volume. The
6 limit for the steam pressure is 1209, which is right
7 about here, 1209.

8 The over temperature delta T trip occurs
9 right here.

10 And we also verify, since this is a
11 Condition 2 event, that the pressurizer is not filled.

12 MR. WALLIS: Yes.

13 MR. MIRANDA: This is an 800 cubic foot
14 pressurizer, 18.6 cubic feet for the surge line. So
15 we see that this event would not cause any water
16 relief for the --

17 MR. WALLIS: And it's getting pretty
18 close?

19 MR. MIRANDA: Close, yes.

20 MR. WALLIS: Yes.

21 MR. MIRANDA: Yes, Ginna has gone about as
22 far as they can with this uprate.

23 MR. SIEBER: There's still margin.

24 MR. WALLIS: The operator might have a
25 little concern when he sees that headed up like that.

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1 MR. FINLEY: Exactly, and he's got many
2 indications that might cause him to take actions that
3 would improve these results, but we don't take credit
4 for that, at least not for 10 minutes.

5 MR. WALLIS: These are seconds on the axis
6 here?

7 MR. FINLEY: Yes.

8 MR. WALLIS: So the 15 and 18 seconds, if
9 this is true, this curve, he's going to be having some
10 qualms or something. Something is going to be
11 happening to him.

12 MR. MIRANDA: Well, the reactor trip takes
13 care of that situation. As soon as you turn off
14 the --

15 MR. WALLIS: If it happens, yes. Yes.

16 MR. MIRANDA: It starts to go down.

17 In this case, the steam generator peak
18 pressure case, you see that DNB ratio is not the issue
19 and there's lots of margin there.

20 MR. WALLIS: Well, as long as it turns
21 around, right?

22 MR. MIRANDA: It turns around due to the
23 trip, yes.

24 MR. WALLIS: Which is conservatively
25 estimated in time.

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1 MR. MIRANDA: This is the RCS volume for
2 the steam side pressure case. That volume is actually
3 much lower.

4 MR. WALLIS: RCS pressure?

5 MR. MIRANDA: RCS pressure is -- we do
6 have core opening of 2250 --

7 MR. WALLIS: I guess where you said
8 "volumes temperature," you mean the temperature
9 increase swells up the volume? Because it is sort of
10 related to volume, isn't it? It looks like volume.

11 MR. MIRANDA: This is the core opening
12 here. Then we have safety valves opening just barely
13 right about here, taking into account 2.5 percent
14 pressure accumulation.

15 MR. WALLIS: These are all curves
16 submitted by the applicant?

17 MR. MIRANDA: Yes.

18 MR. WALLIS: And you folks didn't do any
19 separate predictions or running of the code or
20 anything? I guess Westinghouse doesn't give you the
21 code to run?

22 MR. MIRANDA: Actually, we ran it. We ran
23 a case with LOFTRAN.

24 MR. WALLIS: They did give you LOFTRAN to
25 run? Or you have LOFTRAN?

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1 MR. MIRANDA: We had access to LOFTRAN at
2 their Rockville office. We ran the loss-of-load event
3 with LOFTRAN. LOFTRAN agrees pretty well with RETRAN.

4 Back in the sixties, before LOFTRAN was
5 written, there were some tests done at some plants,
6 including Ginna, load rejection tests. They were used
7 to benchmark LOFTRAN. RETRAN later was used, was
8 benchmarked against LOFTRAN, and also these tests.
9 Those codes are available. I think they might in that
10 RETRAN WCAP.

11 MR. FINLEY: They're off looking for those
12 curves as you speak, Sam.

13 MR. MIRANDA: Okay. If you look at those
14 curves, I don't think you will see a consistent
15 conservatism where the pressure is always under-
16 predicted or over-predicted. They are going to cross
17 each other at several points. Probably the better
18 measure is a statistical correlation rather than a
19 pressure margin.

20 All those results were available since the
21 sixties.

22 This is the last of the steam flow
23 pressure case. We see here that the pressurizer
24 doesn't fill and that the steam system design pressure
25 is not exceeded, level 9 psi.

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1 This is the peak pressure, the peak RCS
2 pressure case. This case does not assume any
3 operation of the pressurizer pressure control system,
4 no PORVs, no spray. We see the DNB ratio doesn't even
5 go below its initial value.

6 We were looking for peak pressure. This
7 curve, we have the high pressure trip occurring at
8 about five seconds, right about here.

9 MR. WALLIS: The rods drop later at some
10 time, yes.

11 MR. MIRANDA: Yes, the rods drop, but the
12 pressure continues to go up until the safety valves
13 open. The safety valves are opened --

14 MR. WALLIS: This is stored heat in the
15 fuel or something?

16 MR. MIRANDA: Yes. Yes, that's right.

17 MR. WALLIS: Stored heat in the fuel?

18 MR. MIRANDA: Yes.

19 CHAIRMAN DENNING: Are the PORVs still
20 open in this one because they are not a safety
21 grade --

22 MR. MIRANDA: That's right, the PORVs are
23 considered a control system. So they are not credited
24 to operate.

25 MR. WALLIS: Not allowed to open?

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1 CHAIRMAN DENNING: Not credited, but the
2 reality is that they would, you said? Yes.

3 MR. MIRANDA: This same event, the loss of
4 load is analyzed as an ATWS event, and that is a best-
5 estimate analysis. In that case, the PORVs would
6 open.

7 MR. DUNNE: I think the point to notice on
8 this one for peak pressure, what terminates the peak
9 pressure is when the safety valves open. Independent
10 of the computer program, when the safety valves on the
11 pressurizer go open, that's when you get your peak
12 pressure in the pressurizer and --

13 MR. WALLIS: So it is going to be less, so
14 it should be less than your design because they are
15 open?

16 MR. DUNNE: Right.

17 MR. WALLIS: And at that point it is
18 suitable.

19 MR. DUNNE: Yes,

20 MR. WALLIS: Yes.

21 MR. MIRANDA: Okay, these curves verify
22 that the pressurizer does not fill. In this case,
23 too, the steam side pressure does not exceed its
24 safety limit.

25 MR. SIEBER: What is the volume of the

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1 pressurizer?

2 MR. MIRANDA: The volume of the
3 pressurizer is 800 cubic feet.

4 MR. WALLIS: These maximum pressures are
5 really determined by set point on the relief valves?
6 Nothing else matters, does it? Or does something else
7 matter?

8 CHAIRMAN DENNING: There is overshoot.

9 MR. WALLIS: There is overshoot?

10 MR. DUNNE: Yes, basically, the two things
11 that control this one from pressure is tripping the
12 reactor and the safety valves opening. In this event
13 the reactor trips early, but you don't really
14 terminate the heat up the RCS until you basically --
15 a little bit later in time. So you keep on
16 pressurizing until you get to the relief valves. When
17 the relief valve pops, they have more relief capacity
18 than the thermal expansion of the RCS, and that
19 terminates the transient.

20 MR. MIRANDA: Just to complicate things a
21 little bit, if you were to assume the PORVs were open
22 in this event, for example, that would delay the
23 reactor trip because the PORVs will open at 2350 psi;
24 the reactor trip set point is about 24-25 psi. So
25 that PORVs opening and relieving steam at 2350 for a

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1 few seconds would delay the reactor trip for a few
2 seconds.

3 MR. WALLIS: That's because they like to
4 keep the reactor running if they possibly can?

5 MR. MIRANDA: Yes. They put the reactor
6 trip between the PORVs and the safety valves. The
7 PORVs prevent the reactor trip, and the reactor trip
8 prevents the safety valves from opening.

9 CHAIRMAN DENNING: I was going to let you
10 get through your presentation, but I think that things
11 have gone a little bit too far for the break. So why
12 don't we take the break now and have you come back and
13 finish? So we will recess until 10 minutes before the
14 hour.

15 (Whereupon, the foregoing matter went off
16 the record at 10:35 a.m. and went back on the record
17 at 10:51 a.m.)

18 CHAIRMAN DENNING: All right, we're going
19 to come back in session now, please.

20 Proceed.

21 MR. MIRANDA: We had some discussion about
22 this earlier. The licensee submittal contains three
23 transients. The first two are examples and really are
24 two of a series of something like 50 or 60 cases that
25 are done for the rod withdrawal at power, basically,

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1 to map the reactor protection system area of coverage
2 for this event in terms of reactivity insertion rates.

3 Now these notations that you see here are
4 the result of some errors in the license amendment
5 request. The first case is not a maximum case; it is
6 a minimum reactivity feedback case.

7 The times of reactor trip and minimum DNBR
8 are the times that you will see on the curve. The
9 times were originally printed for another curve.

10 The same thing with the slow reactivity
11 insertion rate, 5 pcm per second, the second case.
12 That is a really a maximum feedback case. Those are
13 the times of reactor trip and minimum DNBR.

14 These two examples of transients are taken
15 one at a high reactivity insertion rate, one at a low
16 reactivity insertion rate, to illustrate a transient
17 that is protected by the high-flux trip and another
18 one that is protected by the over temperature delta T
19 trip.

20 Finally, Ginna submitted a transient to
21 show that the rod withdrawal at power event would not
22 violate the reactor coolant system pressure acceptance
23 criteria.

24 Maybe I should mention that DNB ratio at
25 this time. The DNBR ratio for the rod withdrawal at

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1 power that was listed at 1.381, that is not really
2 comparable to the DNB ratio that you find from the
3 loss-of-flow accident, the 1.385. That 1.385 value
4 comes from VIPRE results, and the 1.381 number comes
5 from RETRAN results. The 1.381 is really an estimate
6 of DNB ratio based upon insensitivity of DNB ratio to
7 changes in power, temperature, and pressure -- yes,
8 power, temperature, and pressure all taken at a
9 constant flow.

10 So that 1.381 value from RETRAN is
11 conservatively underestimated. That value, if those
12 same conditions of power, temperature, and pressure
13 were to be input to VIPRE, the DNB ratio would be
14 higher than 1.381.

15 MR. WALLIS: This is because RETRAN is
16 predicting the average behavior? Is that what it is?

17 MR. MIRANDA: It is an estimate. RETRAN
18 is calculating transient conditions for power,
19 temperature, and pressure.

20 MR. WALLIS: But they are all average?
21 They are all --

22 MR. MIRANDA: Well, no, they're not all
23 average.

24 MR. WALLIS: That's total power? Okay.

25 MR. MIRANDA: It will calculate the

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1 average power, but then it will also calculate
2 pressure at various points in the reactor coolant
3 system. It will calculate temperature --

4 MR. WALLIS: But it doesn't deal with hot
5 rods and things like that?

6 MR. MIRANDA: Oh, no, it doesn't have that
7 kind of resolution. That is what VIPRE is for. So it
8 takes the average conditions and puts them into VIPRE
9 for the DNBR evaluation.

10 MR. WALLIS: Why was it not put into
11 VIPRE?

12 MR. MIRANDA: Why was what?

13 MR. WALLIS: I mean in the other case they
14 did use VIPRE, didn't they?

15 MR. MIRANDA: The loss of flow, they did
16 use VIPRE.

17 MR. WALLIS: Yes. So why did they not use
18 it in this case?

19 MR. MIRANDA: Well, they can't do that
20 because the DNBR estimate routine in RETRAN is all
21 based on the core limits, and the core limits are at
22 a constant flow rate.

23 MR. WALLIS: I thought last time they took
24 the RETRAN and then fed it into VIPRE.

25 MR. MIRANDA: In the loss of flow they do

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1 that, yes.

2 MR. WALLIS: They couldn't have done it
3 this time, too?

4 MR. MIRANDA: They could have done it. It
5 would have taken longer.

6 MR. WALLIS: Time is of no matter when
7 you're satisfying ACRS.

8 (Laughter.)

9 MR. MIRANDA: The limiting event is not
10 the rod withdrawal at power; it is the loss of flow.
11 The rod withdrawal at power has a 1.381 value.

12 MR. WALLIS: So you think that this is
13 very conservative? It really should be higher than
14 that? Okay.

15 MR. MIRANDA: It will be much higher than
16 that.

17 Chris, did you want to say something?

18 MR. MCHUGH: No.

19 MR. MIRANDA: Okay.

20 MR. WALLIS: Well, I think it would have
21 been good for them to have done it and got a better
22 number. Then we wouldn't have asked so many questions
23 about it.

24 (Laughter.)

25 MR. MIRANDA: Well, it is a little bit

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1 misleading because you think you are comparing apples
2 and apples and you're not. They come from different
3 places.

4 This is the rest of the sequence of events
5 tables and the --

6 MR. WALLIS: Now this pressure that comes
7 so close, is, again, this because the pressure is
8 relieved by safety valves? Is that why?

9 MR. DUNNE: It's both -- the pressure is
10 really controlled by the safety valves lifting and
11 when the reactor trips.

12 MR. WALLIS: So we shouldn't be so
13 concerned about it coming up to a limit?

14 MR. DUNNE: No. That's right.

15 MR. WALLIS: That is why the safety valves
16 are there.

17 MR. DUNNE: Yes, that's why the safety
18 valves are there, and you get full opening on the
19 valves to get full flow and you figure out what your
20 parameters are for --

21 MR. WALLIS: And you have enough valves
22 and they are reliable and all that sort of stuff?

23 MR. MIRANDA: Yes, that is all conditioned
24 on the valves relieving steam. As long as the
25 pressurizer doesn't fill and you open the valves as

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1 designed, they release steam and they load the
2 pressure --

3 MR. DUNNE: And as long as the safety
4 valves open within the stated tolerance on them, your
5 pressure is really limited by that, and it is not
6 really that sensitive to the code itself.

7 MR. WALLIS: If this were PRA, we would be
8 looking at the probability of those valves opening,
9 wouldn't we? Here you just assume they do?

10 MR. DUNNE: Well, we actually go in and
11 test our safety valves.

12 MR. WALLIS: I know that.

13 MR. DUNNE: We basically change out our
14 safety valves every refueling outage. We've got two
15 sets of safety valves.

16 MR. WALLIS: But for this analysis you
17 assume they open?

18 MR. DUNNE: Yes.

19 MR. WALLIS: In this design basis accident
20 event?

21 MR. SIEBER: Well, they are safety
22 degrade, too.

23 CHAIRMAN DENNING: Yes, but in PRA space
24 safety --

25 MR. DUNNE: They are basically the code

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1 valves required to basically prevent over-
2 pressurization of the --

3 MEMBER KRESS: Failure to open in the PRA
4 space is like one times 10 to the minus 3.

5 MR. WALLIS: Okay, there is a probability
6 though.

7 CHAIRMAN DENNING: I don't think on the
8 failure to open --

9 MEMBER KRESS: About 10 to the minus 4
10 failure.

11 MR. WALLIS: Okay.

12 MR. MIRANDA: This is the transient for
13 the first case. The high neutron flux signal is
14 reached at about a little more than one second, and
15 the rods begin to fall a half a second later. The
16 rods begin to fall about here.

17 MR. WALLIS: Where is this?

18 MR. MIRANDA: The DNB ratio occurs at 2.26
19 seconds.

20 MR. WALLIS: Something we don't have,
21 right? That's something we don't have. We don't have
22 that upper curve.

23 MR. MIRANDA: You don't have this one?

24 CHAIRMAN DENNING: We have the lower curve
25 but not the upper curve for some reason.

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1 MR. MIRANDA: All right. We will copy for
2 that.

3 This is the behavior in pressurizer water
4 volume and pressure. Here we verify that the
5 pressurizer doesn't fill. In fact, in this case the
6 PORVs don't even open or they wouldn't open.

7 Since we are looking for a low DNB ratio,
8 if the PORVs were supposed to open, if the pressure
9 were to reach the PORV opening set point, they would
10 open. They would be assumed to open.

11 This is the minimum DNB ratio occurring at
12 2.26 right there.

13 Then, as an example for low reactivity
14 insertion rate, 5 pcm per second, this is a transient
15 that would be protected by the over temperature delta
16 T trip. That occurs at about 214 seconds, and you can
17 see where that is.

18 MR. WALLIS: So it just slowly creeps up
19 in power?

20 MR. MIRANDA: Yes. As you approach the
21 core limit, as you approach that 1.38, the over
22 temperature delta T trip tripped the plant.

23 MR. WALLIS: Would the operator do nothing
24 all this time when it is creeping up in power?

25 MR. GILLON: Yes, this is Roy Gillon

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1 again, Reactor Operator.

2 Yes, we are aware of 214 seconds' change
3 in power, PPCS, our computer systems, and both
4 observation of the control board. So this would be
5 hard to believe that the operator wouldn't terminate
6 this within 30 seconds.

7 MR. WALLIS: Before the temperature does,
8 yes.

9 MR. GILLON: Right. We would see
10 temperature increasing. We would see power
11 increasing.

12 CHAIRMAN DENNING: It looks like the
13 pressure has the water volume really increasing.

14 MR. WALLIS: Yes, what is this pressurizer
15 up here?

16 MR. MIRANDA: The margin water level would
17 increase since the reactor coolant system temperature
18 is increasing, and, in fact, I have asked in the past
19 licensees to show me a very low reactivity insertion
20 rate because I look for this pressurizer water volume;
21 I need to see a maximum value to be sure that it is
22 not going to fill the pressurizer.

23 In real life a lot of these reactivity
24 insertion rates are more limited than what you would
25 see in these analyses because, on the one hand, on the

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1 high end you just don't have the differential rod
2 worth and the rod speed to get to that 100 pcm per
3 second. Also, on the low end or for a long transient
4 like this, for 200-and-some seconds, chances are that
5 you are just going to reach the end of the rod. I
6 mean the rods are at various insertion limits. You
7 are going to pull it out and the reactivity insertion
8 will end, and very often without a reactor trip. You
9 will just have a new equilibrium power level.

10 Here's the average temperature. You can
11 see it looks like the pressurizer volume curve, and
12 there's the DNB ratio slowly dropping to its minimum
13 value where the reactor trip occurs.

14 These are the results. Of all of the
15 cases that were run, something like 50 or 60 or 70
16 cases, at different reactivity insertion rates with
17 maximum feedback and minimum feedback at three
18 different power levels. So these are the results for
19 the 100 percent power cases.

20 We see from this curve that the low
21 reactivity insertion rate cases are protected by the
22 over temperature delta T trip, and the high reactivity
23 insertion rate cases are protected by the high flux
24 trip. We also see what the minimum value of the DNB
25 ratio is. These DNB ratios, again, are from RETRAN.

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1 MR. WALLIS: So you have to have things
2 just right to get one of these valleys? You have to
3 have just the right reactivity insertion rate to be in
4 the region where you get near the minimum?

5 MR. MIRANDA: Well, actually, these
6 curves, there's something that is not shown on these
7 curves. That is, when you do these cases, for
8 example, this curve actually continues. This curve
9 here would continue. This is the intersection.
10 That's where they stop.

11 MR. WALLIS: Wait a minute. I don't
12 understand that.

13 MR. MIRANDA: They do other analyses.
14 They would do other cases. They don't know when this
15 is going to occur, when this minimum is going to
16 occur. They would do a whole series of cases, and
17 there may be some cases down here that are not
18 reported because they are covered --

19 MR. WALLIS: They wouldn't get there?

20 MR. MIRANDA: They wouldn't get there,
21 yes.

22 MR. WALLIS: Okay.

23 MEMBER MAYNARD: But I think you're right;
24 it takes just a very unique set of circumstances to
25 hit one of the valleys that takes you down.

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1 MR. McHUGH: It is Chris McHugh from
2 Westinghouse.

3 We actually search for that valley. When
4 we do our initial set of runs, we will do like 10, 20,
5 30, 40 pcm per second to determine where we are
6 switching from high flux over temperature delta T, and
7 then we do a finer mesh in between. We go down to
8 single units, 12, 13, 14 pcm per second. So we hunt
9 for that case.

10 MR. MIRANDA: That is in order to find a
11 minimum DNB ratio.

12 These are the results at 60 percent power.
13 These are not transient cases. This is a map of the
14 minimum DNB ratio results.

15 MR. WALLIS: This is a lot of computation
16 then.

17 MR. MIRANDA: Yes. Yes, you need a fast-
18 running code like LOFTRAN or RETRAN. We just stack
19 the cases one after the other, changing a single
20 parameter like reactivity insertion rate.

21 MR. SIEBER: That is why you pick a number
22 and don't do this every time. Otherwise, you would be
23 doing it for every --

24 MR. FINLEY: That's right, yes.

25 MR. MIRANDA: And then one last case is

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1 the pressure case. This one is at 55 pcm per second.
2 I believe that is more realistic. That is about what
3 you could get, right, for the Ginna?

4 MR. McHUGH: No, realistic value is around
5 30 pcm per second.

6 MR. MIRANDA: Thirty?

7 MR. McHUGH: Yes, that is the maximum that
8 would still yield an acceptable pressurizer pressure.
9 So we have instituted 55 pcm per second as a reload
10 criteria and a reload limit that the core designer has
11 to verify it is always going to be under that. The
12 typical number is around 30.

13 MR. MIRANDA: So we have the reactor --
14 the high pressurizer pressure trip occurring in this
15 case at about 13 seconds. Normally, if I were looking
16 at a case of rod withdrawal at power cases, a series
17 of cases, I would want to be sure that the protection
18 occurs from either the high flux trip or the over
19 temperature delta T trip because the parameter of
20 interest is DNB ratio.

21 MR. WALLIS: Why does nuclear power start
22 off so low in this plot?

23 MR. MIRANDA: This is an 8 percent power
24 case.

25 MR. WALLIS: Oh, it's an 8 percent power?

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1 Okay. I didn't look at it. Okay. I didn't look at
2 the title there.

3 MR. MIRANDA: But since here we are
4 looking at pressurizer pressure, the parameter of
5 interest is pressure, and the protection comes from
6 the high pressurizer pressure trip.

7 So we have the reactor trip here, and we
8 have the PORVs opening at 2350. No, no, no. No
9 PORVs, no PORVs in this case. This is a high pressure
10 case; no PORVs.

11 So we have the reactor trip, the rods fall
12 in two seconds later, about 15 seconds, and the safety
13 valves open at about 2500 or a little bit higher than
14 2500. Then the limit is 2750, right about there.

15 MR. WALLIS: So the safety valves open and
16 the pressure keeps rising for a while, and then --

17 MR. DUNNE: Well, I think what happens is
18 the safety valve set pressure is actually biased up
19 from a nominal 2500, so they really don't open up
20 until about 2600.

21 MR. WALLIS: Until that peak is there.

22 MR. DUNNE: I think where the pressure
23 falls is probably where the safety valves actually did
24 open, would be my guess.

25 MR. WALLIS: They open pretty quickly?

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1 MR. DUNNE: Yes.

2 MR. WALLIS: And they relieve pressure
3 right away?

4 MR. DUNNE: They're 15 milliseconds,
5 something like that.

6 MR. WALLIS: Right. So I would think the
7 peak would be when they open.

8 MR. DUNNE: That's what I would expect,
9 the peak, because, again, we biased the safety valve
10 opening upward based tolerances on the set point and
11 loop seal time delay and other parameters.

12 MR. MIRANDA: That's all I have.

13 CHAIRMAN DENNING: Very good. That is
14 very helpful.

15 MR. WALLIS: Do you have some strange
16 logic with all kinds of time constants in it and
17 things that sets these response to signals and opening
18 valves?

19 MR. DUNNE: I'm sorry. For the safety
20 valves, there is no logic. It is just a spring --

21 MR. MIRANDA: It is spring-loaded.

22 MR. WALLIS: So I would think your maximum
23 pressure would be the set pressure on the valve.

24 MR. DUNNE: That is correct.

25 MR. WALLIS: There's no control involved

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1 at all.

2 MR. DUNNE: That is why there really isn't
3 a lot of variation in what the pressure is.

4 MR. SIEBER: There is some uncertainty
5 about what that set pressure --

6 MR. WALLIS: This is just a little bit?

7 MR. DUNNE: Right, yes.

8 MR. WALLIS: This is a little bit. But we
9 shouldn't be surprised that the pressure is about
10 where you set it.

11 MR. DUNNE: Right.

12 MR. SIEBER: Do you heat the loop seal at
13 all?

14 MR. DUNNE: Yes, we do. We have a hot
15 loop seal around 300 degrees.

16 MR. SIEBER: Keeps it from looking like a
17 steel bullet.

18 MR. DUNNE: That is to protect the
19 downstream piping from a cold water slug if the safety
20 valves actuate.

21 MR. SIEBER: Three hundred degrees?

22 MR. DUNNE: I think it is around 300
23 degrees. What we have actually done is the piping
24 from the pressurizer nozzle to the safety valve is
25 inside the pressurizer insulation.

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1 MR. SIEBER: Okay.

2 MR. WALLIS: Well, cold water slugs can be
3 quite interesting.

4 MR. SIEBER: Only once.

5 MR. DUNNE: That's the reason why we heat
6 them.

7 MR. SIEBER: Only once are they
8 interesting.

9 CHAIRMAN DENNING: Okay, we are going to
10 keep going. We are going to move ahead with the small
11 break LOCAs now.

12 MR. WALLIS: I'm amazed that we're under
13 time. We seem to have asked a lot of questions, and
14 yet we are still within time.

15 CHAIRMAN DENNING: I think we got through
16 their presentation early, quickly.

17 MR. FINLEY: Mark Finley again.

18 Two analytical areas had not yet been
19 reviewed by NRC when we last met. So we will discuss
20 this morning both the small break and the long-term
21 cooling analyses, and then Len Ward from NRC will
22 discuss the same analyses.

23 In terms of an agenda for this
24 presentation, we will talk a little bit about the
25 Ginna design and why that is helpful in the small

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1 break LOCA analysis and then shift to talk about
2 current and EPU results for small break LOCA analysis.
3 You will see there is a significant margin here in
4 these results. Then delve into the long-term cooling
5 analysis with respect to the Ginna design and then
6 both the large break and the small break long-term
7 cooling analysis.

8 First, with respect to two key aspects of
9 the Ginna design that help in small break LOCA, we
10 have relatively high flow, high head safety injection
11 pumps that start to kick in around 1400 psi and
12 capacity conservatively above 1000 gpm. In terms of
13 the power level of Ginna, the two-loop Westinghouse-
14 type power level, this is significant flow at high
15 pressure, and that helps the small break result.

16 In addition, we have relatively high-
17 pressure accumulators which would start to discharge
18 at around 700 psia.

19 MR. WALLIS: This is injection into the
20 upper head?

21 MR. FINLEY: No, the high head safety --
22 and I'll talk more about that -- the high head safety
23 pumps actually inject into the cold leg.

24 Yes?

25 MR. SIEBER: You don't use them as your

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1 normal charging pump, do you?

2 MR. FINLEY: No, we don't use these in our
3 normal charging pumps.

4 MR. SIEBER: What do you use for charging?

5 MR. DUNNE: Positive displacement pumps.

6 MR. SIEBER: Okay, like the Navy.

7 MR. FINLEY: Right. And we don't take
8 credit here in this analysis for the charging flow.

9 MR. HARTZ: This is Josh Hartz of
10 Westinghouse. I'm in charge of NOTRUMP.

11 Westinghouse basically has two different
12 ECCS categories, high- and low-pressure plants. The
13 Beaver Valley cases that you saw the other day would
14 be what we would consider a high-pressure plant
15 because they had safety grade charging plants. The
16 two-loop plants do not have that capability. They've
17 got dedicated SI pumps instead.

18 MR. DUNNE: This is Jim Dunne.

19 I think the big difference is that Beaver
20 Valley's high head safety injection pumps can pump in
21 against RCS pressure whereas our high head pumps
22 can't. But it gives us more flow capability at the
23 lower pressures.

24 MR. SIEBER: So you have to wait. Before
25 you can inject at all, you have to have some blowdown?

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1 MR. DUNNE: Pressurization of the RCS,
2 yes.

3 MR. HARTZ: This is true, but the SI set
4 point is typically around 1700. So even with the very
5 small breaks, they depressurize quite quickly and go
6 past that. So these pumps inject very quickly into
7 the transient.

8 MR. FINLEY: Okay, on this slide you see
9 the current results and the EPU results for small
10 break LOCA Pclad temperature. Two key points to take
11 away from this slide:

12 One is the EPU result, 1167, for the
13 limiting break size, which I believe is two inches,
14 right, Josh? --

15 MR. HARTZ: That is correct.

16 MR. FINLEY: -- is very low, 1167, quite
17 a bit less than the 2200.

18 MR. WALLIS: Using a different method than
19 the current method, is it?

20 MR. FINLEY: The method is the same. Both
21 analyses use NOTRUMP methodology.

22 The second key point to take away, as you
23 already allude to, Dr. Wallis, is that the current
24 result is actually a little higher than the EPU
25 result. That is unexpected, but it is due to a

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1 physical phenomenon in the NOTRUMP analysis that
2 relates to loop seal clearing, which at the time in
3 1994 the analysis chose to leave alone because it was
4 still an acceptable result by far.

5 MR. WALLIS: The prediction using this
6 9595 method or is this some other sort of conservative
7 approach? What is the method that is used?

8 MR. HARTZ: This is Josh Hartz.

9 This is not a best-estimate approach. It
10 is an Appendix K model.

11 MR. WALLIS: This is an Appendix K run?
12 Okay.

13 MR. HARTZ: That's correct.

14 MR. WALLIS: So it is pretty low for
15 Appendix K, isn't it?

16 MR. FINLEY: Yes, that's the point. Very
17 low for Appendix K. A good deal of margin on small
18 break LOCA.

19 I will also point out that you see the
20 maximum transient oxidation there, .07 for EPU, well
21 below the limit. We also add in the pre-transient
22 oxidation level and we control that in the reload
23 analysis to make sure the total stays below the 17
24 percent.

25 MR. SIEBER: Now this is for the worst-

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1 case small break? What size is this?

2 MR. FINLEY: That's correct. This is a 2-
3 inch break, is the worst case for Ginna.

4 MR. SIEBER: Did you model in quarter-inch
5 increments or?

6 MR. FINLEY: We did a spectrum of analyses
7 using the standard Westinghouse method. I believe it
8 was the 1.5-inch, a 2-inch, and a 3-inch break.

9 MR. SIEBER: That's pretty gross.

10 MR. FINLEY: We didn't go to the quarter-
11 inch level. I think you saw Beaver Valley did that.
12 The reason is because we have so much margin here.
13 Because that Pclad temperature is so low, Westinghouse
14 hasn't seen a large variation in the Pclad temperature
15 at this low level.

16 Josh, you might be able to speak to that?

17 MR. HARTZ: Yes. Actually, in this case
18 we did go off and look at quarter-inch intervals just
19 to assure ourselves that that wouldn't be the case.
20 Because when the whole issue of break spectrum up in
21 the Beaver Valley analysis review, we wanted to make
22 sure that everybody was captured in that regard. So
23 we used Ginna as a test case to kind of confirm that,
24 and it did not show much variation in the results.

25 That is mainly because this is not a

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1 boiloff -- the boiloff turbine PCT plants are the ones
2 that are sensitive to that. Beaver Valley would fit
3 into that category.

4 MR. SIEBER: So you actually did do the
5 work?

6 MR. HARTZ: Yes, we did. It would not be
7 in Ginna's SER though.

8 MR. FINLEY: Yes, it was not a part of the
9 licensing report, but they did that after the fact in
10 response to requests for additional information.

11 MR. SIEBER: Basically, what you are
12 saying is you didn't find much sensitivity with regard
13 to break size?

14 MR. HARTZ: No. No, not for a plant of
15 this type.

16 MR. SIEBER: Okay.

17 MR. WALLIS: Assuming a zero break size,
18 though, is --

19 MR. SIEBER: That is one of the better
20 breaks.

21 MR. WALLIS: Better points, right.

22 (Laughter.)

23 When you did the large break, you did use
24 the 9595 method?

25 MR. FINLEY: That's correct. The large

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1 break was the best estimate --

2 MR. WALLIS: Because you got better
3 results, presumably, than using Appendix K?

4 MR. FINLEY: The large break for Ginna is
5 the limiting LOCA, and we did need the --

6 MR. WALLIS: Here Appendix K is okay, and
7 it's simplest, so you just did it?

8 MR. SIEBER: Was your accumulator pressure
9 always 700 or is that a change?

10 MR. HARTZ: No, that's -- the two-loop
11 plants have 100 psi higher design limit than the
12 three- and four-loop plants.

13 MR. SIEBER: Okay, but that is all for
14 large break protection?

15 MR. HARTZ: They do give you benefit in
16 small break space, and that is one reason why the
17 small break results are so good in this case, is
18 because they are jumping into the transient even
19 sooner. Because you go into a depressurization
20 phase --

21 MR. SIEBER: Right.

22 MR. HARTZ: And once you hit the set point
23 of the accumulators, they deliver enough water to
24 terminate your heatup. So, yes, in small break space
25 they do tend to help you out, especially more in the

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1 three-loop plants where we have the safety grade
2 charging, and the flows to mitigate the accident
3 aren't as marginal here.

4 MEMBER KRESS: I don't know if you can
5 answer this or not. If you used the transition break
6 size, could you have a substantial increase in power
7 and still meet the rules?

8 MR. HARTZ: Are you referring to the
9 5046(a)?

10 MEMBER KRESS: Yes. I know you may not be
11 prepared to answer that, but I was just curious.

12 MR. HARTZ: I guess in my judgment there
13 would probably be some other accidents waiting to get
14 into the way of that.

15 MEMBER KRESS: Waiting to catch you
16 before --

17 MR. HARTZ: Yes. So in LOCA space they
18 tend to do pretty well, the two-loop plants.

19 MR. WALLIS: This plant is large break
20 LOCA-limited. So if you back off a bit on the large
21 break LOCA criteria, you might gain a bit.

22 MR. HARTZ: It would open some things up.
23 It is a possibility, but I think their large break
24 results were pretty good to begin with compared to
25 what some other plants would be.

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1 MR. FINLEY: Right.

2 Okay, so just to summarize quickly, small
3 break, a significant amount of margin to the
4 acceptance criteria.

5 MR. WALLIS: In this case the safety
6 analysis limit is a legal one, not one specified by
7 the vendor and the licensee.

8 MR. FINLEY: That is correct. That is
9 correct.

10 With respect to long-term cooling, some of
11 the key aspects of the Ginna design that come into
12 play: again, the high head safety injection pumps.
13 These pumps are aligned to the cold leg.

14 We also have low head safety injection
15 pumps. We call them residual heat removal pumps, RHR
16 pumps. They are aligned to the upper plenum. I will
17 show you a diagram in a second, the same nozzles that
18 I think Jim Dunne had on his slide earlier.

19 But these inject directly into the upper
20 plenum.

21 MR. WALLIS: Do you understand how the
22 water gets down into the core from there? It is a
23 counter-current-flow situation.

24 MR. FINLEY: Yes, actually --

25 MR. WALLIS: Because it has to be lopsided

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1 or something with flow down on the outside and steam
2 coming up in the middle or something?

3 MR. FINLEY: Right. In fact, in a couple
4 of slides I will show you physically where the nozzles
5 are with respect to the core.

6 MR. WALLIS: Well, you've got water up
7 there and it has to come down here.

8 MR. FINLEY: That's correct. That's
9 correct.

10 MR. WALLIS: It is cold water, so the
11 steam rushing up to condense on it, and so conceivably
12 you have a CCFL-type situation.

13 MR. FINLEY: Right.

14 Gordon, click on that slide there and
15 let's see what we've got.

16 All right, this just shows --

17 MR. WALLIS: We can see the hole.

18 MR. FINLEY: -- the elevation of the
19 nozzle there in between the hot and the cold nozzle on
20 the reactor vessel.

21 Next slide, Gordon.

22 MR. WALLIS: Yes, as far as into the --

23 MR. FINLEY: And here, the plan view shows
24 where the nozzles would inject.

25 MR. WALLIS: I think it makes a pool up

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1 there, as I remember. Doesn't it make a pool up in
2 there? It fills up. Doesn't it fill up that plenum
3 to some extent and then it somehow drains down in
4 preferred locations?

5 MR. HARTZ: Dr. Wallis, you're probably
6 referring to the early phases of a large break
7 transient where you could be CCFL-limited in upper
8 plenum, yes. Yes, but in the long-term cooling
9 situation, the steaming rates --

10 MR. WALLIS: Okay, yes, I'm referring to
11 a different situation.

12 MR. HARTZ: Yes.

13 MR. FINLEY: And I'll actually in a future
14 slide --

15 MR. WALLIS: Do you understand that fully,
16 do you?

17 MR. HARTZ: Yes.

18 MR. WALLIS: Of course you're going to say
19 yes, I know.

20 (Laughter.)

21 It was a concern of mine at one time.

22 MR. HARTZ: Yes, with the UPI plants and
23 with the licensing of SECY originally, that was a big
24 concern, to mitigate the large break transient because
25 of the water holdup in the upper plenum.

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1 MR. FINLEY: And I will actually speak to
2 this mixing assumption that we make with respect to
3 long-term cooling in this UPI injection here in a
4 couple of slides.

5 MR. WALLIS: You'll come to that?

6 MR. FINLEY: Yes.

7 MR. WALLIS: Okay.

8 MR. FINLEY: So the point here would be we
9 have the high head SI pumps to the cold legs, the low
10 head SI pumps to the upper plenum, and when they are
11 both injecting simultaneously --

12 MR. WALLIS: These look like hot leg
13 injection.

14 MR. FINLEY: That's correct. That's
15 correct.

16 MR. WALLIS: You don't have to switch it
17 on? It just happens?

18 MR. FINLEY: That is correct. It just
19 happens. They are aligned permanently this way. We
20 verify valve lineups and locked valves, and so forth,
21 to make sure they inject in this manner.

22 Okay. And just fundamentally -- and I'm
23 sure you talked about this some with Beaver Valley --
24 if you have the break on the hot side, you need the
25 injection on the cold side to get the flush through

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1 the core, and the converse.

2 MR. WALLIS: You've got both of them.

3 MR. FINLEY: Say it again?

4 MR. WALLIS: You've got both of them here?

5 MR. FINLEY: That's correct.

6 MR. WALLIS: You're coming from both
7 sides?

8 MR. FINLEY: That's correct.

9 Okay. Just to walk through the large
10 break sequence here, of course, by definition,
11 essentially, for the break size, the RCS rapidly
12 depressurizes to below both the high head SI and the
13 low head SI injection points. So you get the
14 simultaneous injection early on, and that prevents any
15 buildup early on of boron.

16 As the refueling water storage tank
17 lowers, the level lowers, at that point we switch to
18 the recirculation mode manually. At that point we
19 actually turn off the high head safety injection
20 pumps.

21 I am sure you would ask why, but
22 fundamentally Ginna was not designed for simultaneous
23 injection throughout the recirculation process. In
24 fact, early on in the large break LOCA scenario the
25 sump temperature is higher than would support the

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1 required NPSH that is needed to run simultaneous
2 injection for the whole course of the recirculation.

3 So we turn off the high head SI pumps and
4 then turn them back on. What we have verified through
5 this long-term cooling analysis is that we turn them
6 back on prior to the point that we would have
7 concentrated then to the saturation point for boron.

8 MR. SIEBER: How much time is that?

9 MR. FINLEY: And I'll get to that in the
10 next slide.

11 The other point to make here -- and I will
12 show it on the next slide in terms of a better view --
13 but, conservatively, we don't take credit for the
14 upper plenum injection essentially mixing with the
15 core volume region to prevent concentration of the
16 boron. That is a very, very conservative assumption.

17 Then the operators procedurally will
18 restart those high head safety injection pumps to
19 again restore simultaneous injection.

20 Gordon, if you will go to the next slide?

21 In terms of the analysis that was done --
22 and this was in response to the NRC's staff questions.
23 As you probably are aware, they questioned, how are we
24 determining what the void fraction in that water in
25 the core region is and exactly how are we calculating

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1 the two-phased level and the volume, the mixing
2 volume. Those were good questions that we really had
3 simplified in the past.

4 But in response to those questions, this
5 time we did an analysis using the Westinghouse
6 COBRA/TRAC method to determine what the void fraction
7 was and take account for that, as well as what the
8 dynamic pressures are around the loop and how that
9 affects the two-phase level. So all that is accounted
10 for in this concentration analysis that was done.

11 Gordon, why don't you click on the first
12 one?

13 Here is the void fraction versus time for
14 a large break. You can see it starts up on the order
15 of .75, .8, and down to just under .55 for the void
16 fraction.

17 And next slide, Gordon.

18 Sort of the converse of that is the mixing
19 volume. This is how, with that void fraction, the
20 volume of water changes over time for the large break.
21 So that now is calculated explicitly with the
22 COBRA/TRAC code.

23 MR. WALLIS: It is throwing away all the
24 upper plenum injection water.

25 MR. FINLEY: I'll tell you what, let's

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1 hold that thought. I will show you the control volume
2 that we use.

3 MR. WALLIS: You are not taking credit for
4 it in this volume?

5 MR. FINLEY: Right, we are not taking
6 credit for any of the water coming in from the UPI up
7 above after this point.

8 MR. WALLIS: So where does it go then?
9 You just ignore it? Just ignore it?

10 MR. FINLEY: I will show you in a second,
11 Doctor.

12 Next slide. Maybe the slide before there.
13 There we go.

14 Here is a depiction of the mixing volume
15 that is used. This is the expected condition.
16 Actually, this was not what was used in the analysis
17 but what would be expected would be that you would get
18 some upper plenum injection that would then mix with
19 this entire region, both in the core region and in the
20 upper plenum. Because this is obviously a very
21 turbulent region, there is a lot of boiling go on, we
22 would expect significant mixing here. Then, of
23 course, some amount of that is out the break.

24 Gordon, go to the next.

25 MR. WALLIS: So you are assuming the SI

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1 flow just gets washed out in the break?

2 MR. FINLEY: Right, correct.

3 So next slide, Gordon.

4 What we do, very conservatively, is take
5 this mixing volume right at the bottom of the hot leg
6 here, and then we assume the only upper plenum
7 injection flow that crosses the boundary is enough
8 flow to replace the boiloff, the steam that boils off.
9 Obviously, very conservative.

10 The rest of the upper plenum injection
11 flow is assumed to go out the break, carried out the
12 break with the steam.

13 MR. WALLIS: In reality, it is intercepted
14 by all those control rod tubes and things?

15 MR. FINLEY: Right.

16 MR. WALLIS: And it drains down on them?

17 MR. FINLEY: The guide tubes, the rods,
18 and so forth.

19 MR. WALLIS: The guide tubes and things.

20 MR. FINLEY: All that interference is
21 going to cause; plus, this is not a uniform, these
22 assemblies are not producing uniform decay heat. So
23 you will get some hot assemblies with more steaming
24 and cooler assemblies with less steaming. All that
25 would tend to drive mixing across this boundary, a

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1 significant amount of mixing. But we don't take
2 credit for that, haven't taken credit for that.

3 CHAIRMAN DENNING: Now I am missing some
4 element of that, and that is, so that the amount that
5 is going from the upper plenum injection down is
6 matching exactly the steaming rate? Is that what is
7 going on? Does that mean that you have no water in
8 that period coming from the annulus? From the
9 downcomer?

10 MR. FINLEY: Right, right. This
11 particular break, this is a hot side break. This is
12 prior to the SI pumps being started, restarted. So we
13 have no flow coming in from the cold legs at this
14 point in time.

15 MR. WALLIS: Well, you might have negative
16 flow, wouldn't you? If you have enough pressure drop
17 out the break, you might actually depress the level in
18 the core, wouldn't you?

19 MR. FINLEY: Right. We have adequate flow
20 here from upper plenum injection to replace the
21 boiloff. Again, the level is calculated dynamically
22 with that COBRA/TRAC code, so that we know exactly
23 what the pressure drops and the manometer effect
24 around the loop is doing to the two-phased level.

25 MR. WALLIS: I was just concerned about

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1 taking too much of this safety injection out the break
2 and produce a back pressure that actually depresses
3 the level in the core.

4 MR. FINLEY: Essentially, we maintain a
5 two-phased level in the core region, which just
6 reflects that the pressure drops due to steam flow out
7 the break, yes.

8 MR. WALLIS: All right. And SI flow?

9 MR. FINLEY: That is all calculated
10 dynamically now.

11 MR. WALLIS: And SI flow, too, isn't it?

12 MR. FINLEY: Well, right now we don't have
13 the SI flow. This is the period of time while the SI
14 is turned off and we are calculating an increase in
15 boron with the SI --

16 MR. WALLIS: So the figure doesn't apply
17 then?

18 MR. FINLEY: Right. As soon as we kick
19 the SI pumps on and then we get flow --

20 MR. WALLIS: Oh, I'm sorry, SI is a
21 different thing. I mean the UPI, the UPI.

22 MR. DUNNE: Between low head and high head
23 SI.

24 MR. FINLEY: I'm sorry. We don't have the
25 high head SI pumps on yet in this particular diagram.

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1 Once they are turned on, you would get the flow in the
2 cold leg and then up through the core.

3 MR. WALLIS: It is the UPI flow I mean.
4 That produces pressure to drop out at the break --

5 MR. FINLEY: Right.

6 MR. WALLIS: -- which can depress the core
7 level, can't it?

8 MR. FINLEY: The steam flow and the UPI
9 flow together would produce --

10 MR. WALLIS: That would depress the core
11 level?

12 MR. FINLEY: Right, that produces a --

13 MR. WALLIS: So it reduces your mixing
14 volume?

15 MR. FINLEY: That is correct. We have
16 taken that effect into account. That is correct, yes.
17 Yes.

18 CHAIRMAN DENNING: Now, as you are talking
19 about this, this is merely the calculation of how much
20 boron is concentrating in this period? This is not
21 something that you are doing with a dynamic code,
22 computer code?

23 MR. FINLEY: I showed you previously the
24 input that was taken from the dynamic code
25 COBRA/TRAC --

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1 CHAIRMAN DENNING: Yes.

2 MR. FINLEY: -- that related both to void
3 fraction and mixing volume.

4 CHAIRMAN DENNING: Yes.

5 MR. FINLEY: That was then fed into,
6 essentially, a hand-calculation methodology that
7 conservatively bounded that input from the COBRA/TRAC
8 calculation.

9 CHAIRMAN DENNING: Yes. So you ran the
10 COBRA/TRAC through the entire scenario?

11 MR. FINLEY: Yes.

12 CHAIRMAN DENNING: And when you did that,
13 you had some different behavior; that is, the amount
14 of flow that was occurring from the upper plenum
15 injection was probably not exactly matching what is
16 going -- I mean, isn't it possible you had some flow
17 coming down the downcomer at that stage, even though
18 you had UPI injection and not SI injection or is that
19 impossible? Or was there even negative flow through
20 the lower plenum?

21 MR. FINLEY: Maybe you can help me out.
22 I'm not sure if we had any flow in the SI -- excuse me
23 -- in the cold leg or not.

24 MR. FINK: This is Dave Fink from
25 Westinghouse.

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1 Yes, what we did was we used a dynamic
2 code simply to adjust our mixing volume, our control
3 volume, to account for core voiding.

4 CHAIRMAN DENNING: But you ran your system
5 code through the whole scenario, right? Forgetting
6 about what is happening with boron, you ran it through
7 the whole --

8 MR. FINK: Right.

9 CHAIRMAN DENNING: And so, as a function
10 of time, you have temperatures in the core; you have
11 void fraction in the core, and this kind of stuff?
12 Right?

13 MR. FINK: That is correct. Correct.

14 CHAIRMAN DENNING: During this period we
15 are talking about, was there any flow in the positive
16 direction? I mean, was there any flow in the normal
17 direction of water coming down the downcomer and up
18 through the core or how was it --

19 MR. FINK: We didn't look at --

20 CHAIRMAN DENNING: How did you treat it?

21 MR. FINK: -- those particular regions.
22 The problem as we have it outlined here is the
23 stagnation, the stagnant pot. So under the classic
24 three-loop/four-loop design, the stagnant pot has
25 always been a cold leg break with overflow out the

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1 break.

2 For a UPI plant for the longest time we
3 said there is no real stagnant pot scenario, but if
4 you look at the way we conservatively outline the
5 control volume, you would say, yes, there could be a
6 stagnant pot scenario. That scenario is where the UPI
7 flow crosses the upper plenum and goes out the break.

8 So in our dynamic code we didn't really
9 look at what was happening in the downcomer.

10 MR. WALLIS: What we are concerned with
11 here is not when it is stagnant but when it is in
12 reverse flow, that the flow actually comes out into
13 the downcomer, depresses the level in the core, and
14 decreases your mixing volume.

15 Is that precluded by your analysis?

16 MR. FINK: Well, we are looking at an
17 equilibrium condition clearly.

18 MR. WALLIS: It has to go all the way
19 around the loop?

20 MR. FINK: That is correct. We did spend
21 most of the time, most of the inspection of the
22 COBRA/TRAC runs actually looking at what happens in
23 the core region.

24 I see Mark put the slide up there.

25 MR. FINLEY: Yes, I just pulled this from

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1 -- actually, it is an RAI response that we haven't
2 formally sent in yet, but we have shown it in
3 preliminary form to the staff, to document the flow
4 the COBRA/TRAC would calculate over what we'll call
5 the cold sections versus the hot sections in the core,
6 where you actually see some downward flow over the
7 cold sections of the core and upper flow over the hot
8 sections, as you would expect.

9 MR. WALLIS: Average flow rate --

10 MR. FINLEY: So the average flow would
11 be --

12 MR. WALLIS: Is the average flow zero or
13 is it positive or negative?

14 MR. FINLEY: The average flow would be
15 negative to replace -- correct me if I'm wrong --
16 would be negative to replace the steam flow, the
17 boiloff.

18 MR. FINK: I think the answer to the
19 original question, we would expect virtually no flow
20 in the downcomer and up through the lower plenum
21 because the flow would have to -- there is nowhere for
22 anything to go. The equilibrium level --

23 MR. WALLIS: Yes, but if there was a
24 pressure drop on it, it could be pushed one way or the
25 other, couldn't it?

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1 MR. FINLEY: Yes, but then it is just all
2 water head laying on top of the core region, and it
3 will tend to communicate that effect into the cold
4 legs, but that water will quickly fill up and seek an
5 equilibrium throughout the whole rest of the reactor
6 coolant system.

7 MR. FINK: Yes, the problem statement is
8 an equilibrium condition.

9 MR. FINLEY: Right. So we don't think
10 there would be any significant flow in that cold leg
11 without the SI pumps, the high head SI pumps running.

12 MR. FINK: I think on this slide here the
13 thing that we are most interested in is, what happens
14 in the COBRA/TRAC models, a hot core channel, and then
15 peripheral channels. Clearly, what we see, as
16 evidenced in this plot here, is you get significant
17 upward flow in the center hot channels and significant
18 downward flow in the outer channels.

19 The flow that actually crosses the upper
20 plenum in the top of the core is like an order of
21 magnitude more than the boiloff. So that shows that
22 you have significant circulation within the core
23 region.

24 MR. WALLIS: Completely independent of the
25 effects of the boron density, and so on?

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1 MR. FINK: That is correct.

2 MR. WALLIS: Which would enhance this
3 perhaps.

4 MR. FINK: Perhaps.

5 One other thing to take into account here,
6 the UPI flows are very high relative to the safety
7 injection flow rates. I mean you are down at real low
8 pressures at this point when these pumps are
9 injecting. The volume flow rate is very high being
10 delivered in this situation.

11 We are only assuming a little fraction of
12 it for makeup, and then everything else is just
13 getting discarded.

14 MR. FINLEY: Okay, so to carry on with the
15 analysis, we do take credit for mixing of one-half of
16 the lower plenum. We take credit for some of that
17 volume, and that is based on testing that has been
18 done previously. We think that is a conservative
19 estimate of the amount of contribution you would get
20 from the lower plenum.

21 We have calculated -- click on that slide
22 there, Gordon --

23 CHAIRMAN DENNING: And you base that on
24 the BACCHUS tests?

25 MR. FINLEY: That's correct.

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1 CHAIRMAN DENNING: Is that what you meant?

2 MR. FINLEY: That's correct. We have
3 calculated, based on that mixing volume assumption,
4 the time to concentrate the boron, again, using the
5 saturation limit that is associated with atmospheric
6 pressure, a time to reach the saturation limit of
7 approximately six hours and 13 minutes.

8 MR. WALLIS: But it is really unrealistic
9 to assume that all that upper head injection, upper
10 plenum injection, goes out the break and doesn't --
11 some of it doesn't go down to the core, especially
12 since you've got this circulation pattern and
13 everything going on.

14 MR. FINLEY: That is correct.

15 MR. SIEBER: If you don't know what the
16 mixing really is, you are sort of forced to make that
17 assumption.

18 MR. FINLEY: Right, right. And this we
19 will say: We have enhanced this methodology greatly
20 in response to some of the staff's recent questions.
21 So I am sure down the road we are going to look at
22 taking credit for those sorts of things. But because
23 we were resolving this on the EPU schedule, we wanted
24 to do it conservatively.

25 MR. WALLIS: Well, because it can be

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1 resolved without allowing any of the water to come
2 down, you don't worry about it?

3 MR. FINLEY: Right.

4 MR. WALLIS: But if it couldn't be
5 resolved, then you might do a more realistic analysis?

6 MR. FINLEY: That is correct. That is
7 correct.

8 Now I mentioned to you with respect to
9 sump temperature we need to have the sump temperature
10 come down somewhat in order for the operators to
11 restart those safety injection pumps.

12 If you will look at this one slide here,
13 we have calculated that at 190 degrees we have
14 adequate NPSH, which occurs about four hours. Again,
15 this is for the type of an accident that would
16 maximize sump temperature.

17 CHAIRMAN DENNING: In this plant how are
18 you getting your long-term cooling for containment in
19 the sump? Is it through sprays and a heat exchange or
20 on sprays or what is it?

21 MR. FINLEY: It is RHR pumps on
22 recirculation.

23 MR. DUNNE: And containment is containment
24 air coolers.

25 CHAIRMAN DENNING: You have safety grade

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1 containment in those coolers?

2 MR. DUNNE: Yes, we do. Basically, we
3 have a containment spray system and a containment air
4 cooler system. We use both of them during the
5 injection phase of LOCA. When we go into recirc, we
6 basically terminate containment spray, when we
7 transition to recirc, and we just use containment air
8 coolers to do long-term cooling containment.

9 CHAIRMAN DENNING: Cooling the sump is
10 occurring by cooling through the --

11 MR. DUNNE: Well, the sumps basically are
12 low head SI pumps take their suction off the sump;
13 they pump through a heat exchanger, and then that heat
14 exchanger then delivers low head back to the RCS. We
15 can also piggyback our SI pumps off the low head
16 discharge coming out of basically mobile heat
17 exchanges.

18 MR. FINLEY: Right. So the point of this
19 slide is to show that at four hours we would be able
20 to turn back on those SI, high head SI pumps, and
21 procedurally we are going to set that time at four-
22 and-a-half hours to make sure we have some margin
23 here. Even at that four-and-a-half hours, that should
24 be well before the time to conservatively saturate the
25 core region with boron.

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1 Next slide.

2 Okay, now we will shift gears to small
3 break, a different scenario.

4 CHAIRMAN DENNING: A quick question, and
5 that is, is it possible that for this plant we are
6 overcomplicating things? I mean, as I look at the
7 configuration here in this scenario, I mean the
8 feeling is it is probably not a real scenario in terms
9 of boron concentration. I don't know what reality is.

10 Here we are now requiring you to turn on
11 SI at a particular point, but maybe that is not a big
12 issue anyway, since you're not going to need the SI.

13 MR. FINLEY: Right.

14 CHAIRMAN DENNING: For it to go on too
15 early and you lose the SI --

16 MR. FINLEY: This is conservative. We
17 have made some changes to the analysis method here
18 that we want to cautious about. We are doing it on a
19 constrained schedule to support the EPU.

20 So it does not impact safe operation in
21 terms of doing something that is not smart. So we
22 felt that this was the right conservative approach.

23 Okay, with respect to small break, here
24 the difference, the key difference is that the RCS
25 will depressurize below the high head SI pressure but

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1 not below the upper plenum injection pressure.
2 Remember, I said that that is around 140 psia for the
3 upper plenum injection point.

4 So there are many small break sizes which
5 won't cause you to rapidly depressurize below that 140
6 psi point. So the significant difference here is we
7 need to take credit for operator action to help that
8 depressurization process, which is really a part of
9 our normal LOCA response procedures. That is nothing
10 new. Operators are going to want to depressurize to
11 stop an unisolatable lead regardless of the boron
12 situation. So we are just taking credit for that in
13 the boron scenario, as I will discuss.

14 So for the period of time that the low
15 head SI pumps are not injecting to the upper plenum,
16 we do expect there will be some concentration of the
17 boron in the core region, where you have boiloff
18 occurring and leaving behind boron. So we would
19 expect some concentration there.

20 But the operators would depressurize the
21 plant. Again, once you depressurize to below that
22 upper plenum injection pressure, you would get a
23 simultaneous injection setup, both from the upper
24 plenum and the cold legs. That would flush the core
25 for a break on either side.

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1 Okay, next slide.

2 With respect to the analysis that was
3 done, again, we used the dynamic, in this case,
4 NOTRUMP analysis methodology to calculate the core
5 voiding and the mixing level, et cetera, to feed into
6 the concentration study.

7 A 4-inch break was conservatively used to
8 bound all of the small breaks in this particular
9 study. We didn't take credit for any beneficial
10 effect of sump additives. We have sodium hydroxide
11 added, and that would have a beneficial effect. We
12 did not take credit for that.

13 We calculated a time to reach the boric
14 acid solubility limit of six hours and 48 minutes,
15 assuming that the solubility limit is established
16 based on atmospheric pressure conditions.

17 Gordon, if you would click on that one
18 slide?

19 So here a similar curve that you saw for
20 large break; this is for small break. As long as we
21 initiate the upper plenum injection prior to six hours
22 and 48 minutes, we would stop the concentration
23 process at about 29 weight percent, and that's the
24 limit that corresponds to the atmospheric pressure
25 condition.

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1 MR. WALLIS: Stopped because the UPI now
2 flows through the core?

3 MR. FINLEY: That's correct. That is
4 correct.

5 Okay, click on this one here, Gordon.

6 So it is important now for the operators
7 to depressurize the plant prior to that six-hour-and-
8 48 timeframe. So what we did is, again using the
9 NOTRUMP analysis methodology and taking credit for the
10 operator actions, conservatively taking credit for the
11 operator actions that would occur in the EOP response,
12 we would get below the upper plenum injection point
13 within about five, five-and-a-half hours.

14 So at that point, without any further
15 action, essentially, the upper plenum injection would
16 kick in based on the RHR pump shutoff head.

17 MR. SIEBER: How do the operators
18 depressurize the plant? What do they do?

19 MR. FINLEY: The first choice for the
20 operators would be to use the steam dump system. That
21 is not what we used here. Of course, steam dumps
22 would require offsite power availability and condenser
23 vacuum.

24 MR. SIEBER: Right.

25 MR. FINLEY: So what we model here is

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1 atmospheric dump valves. So they would use the
2 atmospheric dump valves next after the steam dumps,
3 and if they were to fail, then we would revert to use
4 of PORVs.

5 Next slide, please.

6 So to summarize, we feel the Ginna design
7 is robust with respect to having the upper plenum
8 injection point as part of the two-loop Westinghouse
9 design.

10 We have significantly upgraded the
11 analysis to address the staff concerns with respect to
12 void fraction, mixing volume, and decay heat. I
13 didn't mention the fact that the staff questioned the
14 uncertainty value used on decay heat. Essentially, we
15 used the Appendix K uncertainty for decay heat, and
16 that will prevent boric acid precipitation based on
17 the design and the operator response in the LOCA
18 procedures.

19 Any questions?

20 (No response.)

21 Then I will turn it over to Len Ward.

22 CHAIRMAN DENNING: I think we will
23 probably take our break now. Instead of doing that,
24 we will take our break. We will take our lunch break
25 right now, and we will pick up at 10 minutes before

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1 1:00.

2 (Whereupon, the foregoing matter went off
3 the record at 11:50 a.m. for lunch and went back on
4 the record at 12:51 p.m.)

5 CHAIRMAN DENNING: I think we are ready to
6 restart. So you can just go right ahead, please.

7 MR. WARD: I am basically going to talk
8 about the same items, subjects, I did on Beaver
9 Valley. It is just the equipment has changed; the
10 objectives are still the same though.

11 So I am going to talk about, first, just
12 quickly the ECCS design, show you a little picture on
13 why the limiting break for a large break is different
14 from the cold break. You know that, but I think it
15 just helps to set up what I am going to say.

16 Then I will talk about large break LOCA.
17 I am only going to talk about long-term cooling, and,
18 of course, that is boron precipitation. You need to
19 be able to remove decay heat for an extended period of
20 time. It is criteria five. In order to do that,
21 you've got to put in more water than you are boiling.
22 Then you have to make sure the boron, the boric acid
23 doesn't precipitate.

24 For small breaks, I will talk about short-
25 term behavior. Again, that is PCT, clad oxidation.

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1 Then I will also talk about boron
2 precipitation for that because it is an issue for
3 small breaks as well.

4 Then we can summarize with some
5 conclusions.

6 Ginna is a two-loop plant. This plant is
7 different from all the other plants in that it has an
8 upper plenum injection system that delivers low-
9 pressure flow through two ports into the upper plenum.
10 Then it has cold leg injection. They call it high
11 head safety injection. That is delivered to the cold
12 legs.

13 So the operators don't have to realign
14 HHSI. All they've got to do is make sure the pressure
15 is low enough to get that low pressure pump on, and
16 then they will have a flushing situation.

17 Now they mentioned in the large break LOCA
18 when the RWST drains, and that takes 24 minutes for
19 the limiting large break, they turn off the high head
20 pump. You've got low pressure injection going in.

21 So for the purposes of a boron
22 precipitation calculation, that break is going to be
23 worse because we are going to make the assumption that
24 it doesn't flush the core. There is water going in
25 that keeps it covered, but we are going to assume it

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1 concentrates. We are not going to take credit for any
2 of the circulation, if that exists. So we are going
3 to try to do a bounding calculation there.

4 Before I get into the picture, I think you
5 saw this. Here's the high head safety injection pump.
6 It has a shutoff head of around 1400 pounds.

7 This is the important one. It is the low
8 pressure. I guess they call it RHR.

9 This is the curve and this is how I
10 received it. So this is what I put in the code. I
11 think the flow really would behave this way, but we
12 are assuming that there is no flow -- you've got to
13 get the pressure below 140 pounds to get the system
14 on. So for the small break where you've got to cool
15 the plant down, that is the item we are going to be
16 concerned with.

17 I think my analysis shows you are up in
18 this range where I've got at six hours, I mean you are
19 at 60 to 80 pounds per second. The boiloff is like
20 23. Remember this is a small plant. So just remember
21 that is a key ingredient.

22 My cartoon here is not to scale. I am
23 sure Sanjoy wouldn't like it, but it is simple.

24 This is at the wrong location, but I want
25 to show that the UPI comes in the center line to the

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1 hot leg through two connections, and then you have hot
2 side and high head safety injection coming into the
3 cold legs.

4 So after 24 minutes in the large break, if
5 you turn this off, the hot leg break would become
6 limiting because there is no flow from the cold to the
7 hot side. We are going to assume that any of the ECC
8 coming in from the UPI doesn't flow in and mix and
9 flush it out. We are just going to assume that it
10 just replaces -- just keeps the core covered in
11 concentrates. So that is why the hot leg break is
12 going to be limiting for this plant.

13 MR. WALLIS: Now would you explain why the
14 core is stagnant?

15 MR. WARD: Well, I can show you, explain
16 why. The core is not really stagnant. It is boiling.
17 Steam is rising and water is flowing down counter to
18 it to replace the boiloff.

19 MR. WALLIS: Where is that flow coming in,
20 though?

21 MR. WARD: If you will recall, they
22 showed, the Ginna people showed a WCOBRA/TRAC
23 calculation. That is their best-estimate calculation.
24 I asked them to run that.

25 I will get to the reasons why. I mean

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1 when you see when the boron starts to build up, but
2 that is a few slides later.

3 What that calculation shows, the water
4 going down the peripheral assemblies and rising up the
5 center. So it is just sitting there circulating,
6 replacing the water that is boiling off.

7 So the flow in the central part of the
8 core is upflow, and the flow down is really cold
9 peripheral bundles --

10 MR. WALLIS: If you look at the whole
11 loop, conceivably, you could have this UPI coming in
12 and the flow actually going up the downcomer and
13 around.

14 CHAIRMAN DENNING: Well, actually, you
15 can't.

16 MR. WARD: I don't see how you could
17 get --

18 CHAIRMAN DENNING: We've got a hot leg
19 break.

20 MR. WARD: Yes, it is a hot leg break.

21 CHAIRMAN DENNING: A hot leg break, right,
22 and we are looking at large --

23 MR. WARD: Here's a 2-foot hole. There is
24 a 2-foot hole right here. This is 14.7.

25 MR. WALLIS: Everything is the same

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1 pressure?

2 MR. WARD: You've got cold side injection,
3 and the first 24 minutes you've got forward flow. I
4 mean everything is going to be pushed out.

5 MR. WALLIS: Well, that was my question.
6 Everywhere at a certain level you get atmospheric
7 pressure.

8 CHAIRMAN DENNING: Yes, and it can't go
9 around the loops.

10 MR. WARD: In other words, what's on, just
11 the UPI?

12 CHAIRMAN DENNING: Just the UPI is on.

13 MR. WARD: Okay. Well, the accumulators
14 and HHSI pump have filled the system up. So any more
15 water that I had in excess of the water is going to
16 spill out the break.

17 MR. WALLIS: It can't push through the
18 loop seal or something?

19 CHAIRMAN DENNING: No.

20 MR. WARD: No.

21 CHAIRMAN DENNING: Because you can't get
22 over the steam generators --

23 MR. WARD: There's a steam generator here.
24 It has got to flow over the steam generator to get to
25 the loop seal. There is just a water level, there is

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1 a weir here. So it is going to sit.

2 CHAIRMAN DENNING: So it is really
3 stagnant there in this case where --

4 MR. WARD: Unless you boil off the water
5 -- maybe if you've got some wall heat on that side and
6 you boil off a little bit, I think you could get some
7 oscillations, and then that would probably promote
8 mixing. But I don't want -- they are not going to
9 take credit for that. I just want it to buildup --
10 let's try to make this the worst -- let's beat it to
11 death. That is what I am trying to do.

12 These are all good questions.

13 MR. WALLIS: So there is no way the water
14 can go up and spill over that loop seal until that
15 loop seal -- is the loop seal full of water, too?
16 Does the water level --

17 MR. WARD: Remember we've got a hot leg
18 break. There's no steam binding problem here. The
19 steam that is building up in the core, where does it
20 go? It goes out this huge hole.

21 MR. WALLIS: So everything there is at
22 atmospheric pressure?

23 MR. WARD: Yes, I am assuming we are at
24 14.7 in this guy right here, 14.7 everywhere.

25 MR. WALLIS: How about the other way? The

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1 other way is --

2 CHAIRMAN DENNING: You mean the other hot
3 leg?

4 MR. WARD: Well, the other hot leg -- I
5 mean you've got two hot legs. I mean the steam is
6 going out that hole in the hot leg.

7 MR. WALLIS: So I suppose as long as it is
8 a big break this is okay?

9 MR. WARD: This is a double-ended break,
10 yes.

11 MR. WALLIS: Okay.

12 CHAIRMAN DENNING: Well, actually, we did
13 miss the possibility of steaming going up into the
14 steam generator, condensing in the steam generator.

15 MR. WARD: The path of least resistance is
16 probably right out the side and then just flow down a
17 hot leg, go up a bend, and then contract and get into
18 those tubes. I think it is going to go out the hole.

19 CHAIRMAN DENNING: But you absolutely rely
20 on water recirculating back into the core?
21 Otherwise, there is no way to keep the core cool.

22 MR. WARD: Right. The key ingredient here
23 is the LPSI pump, this UPI pump is putting in far more
24 water than you are boiling.

25 CHAIRMAN DENNING: Yes. It can flow down

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1 some way to get into the core.

2 MR. WARD: It is going to spill out that
3 hole.

4 MR. WALLIS: It will fill up the vessel,
5 won't it?

6 MR. WARD: Yes, sure.

7 MR. WALLIS: So just lower the curtain and
8 end the play.

9 MR. WARD: Right. That's right.

10 CHAIRMAN DENNING: That is a good
11 question.

12 MR. WARD: So for large breaks, what do
13 they need to do since you turn off the high pressure
14 pump once the RWST drains? They've got to turn it
15 back on, and you've got to turn it back on before you
16 would predict precipitation. It is simple.

17 They don't have to split the --

18 MR. WALLIS: But you are foolishly
19 throwing away the other water, aren't we?

20 MR. WARD: Yes. But now for small breaks,
21 the pressure -- you have to remember in the large
22 break it gets down below 140 pounds, but for a small
23 break you can be above 140 pounds for a long time. So
24 what do you want it to flush the core in order to get
25 both systems working? Remember the HPSI pumps work or

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1 that high pressure pump is working in the beginning.
2 We need to get the pressure down so we can get that
3 other pump from the hot side, so that if the break is
4 on the cold or the hot side, it will just flush.

5 So the key ingredient there is to cool the
6 plant down, and that is where the operator actions
7 come in. Long-term cooling is different than short-
8 term behavior PCT. The ECC is designed to keep the
9 temperatures low. The operators should just verify
10 everything is on and diagnosis. They shouldn't have
11 to take any action.

12 In the long-term cooling they've got to do
13 things. So to control boric acid, that is on the
14 operators' shoulders. It is up to them to make it
15 work. That is why we are focusing on this.

16 This being a particularly different plant,
17 we had them do a lot of calculations. Let me talk
18 about the large break model.

19 You've seen the same model in the original
20 submittal that went back, the long-term cooling -- the
21 large break LOCA analysis was very crude. They used
22 a decay heat multiplier of one. They assumed the
23 whole mixing line was full of liquid.

24 We didn't like that. So we said, hey,
25 let's step back and let's do a little bit better

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1 calculation.

2 So they went and they did the calculation
3 where they justified their mixing volume, took credit
4 for the void fraction, so it is not solid liquid.

5 Now we are also using the same
6 precipitation limit, 29 percent, and that is 14.7.

7 MEMBER KRESS: How good do we know that
8 number?

9 MR. WARD: What, that?

10 MEMBER KRESS: Yes.

11 MR. WARD: How good do you know that?

12 CHAIRMAN DENNING: Well, for pure boric
13 acid you know it well.

14 MR. WARD: I've got a curve from the boric
15 -- from the borax company. I will just show you what
16 it looks like.

17 They have measured the precipitation limit
18 as a function of temperature. We are down here around
19 29 percent, 212. If you've got additives, it is up
20 here.

21 So we are essentially using this. We are
22 using the data from this.

23 MR. WALLIS: Is this the same borax I can
24 buy in the supermarket?

25 MR. WARD: It probably is.

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1 MEMBER KRESS: Twenty Mule Team.

2 MR. WARD: I think it is.

3 MR. WALLIS: Twenty Mule Team, yes.

4 MR. WARD: It is.

5 So you will recall this is the calculation
6 I did, and it says, "delay" on it. You will notice
7 that it doesn't start until 24 minutes. I will show
8 you another curve, but if you assume the boron builds
9 up from time zero, you are going to precipitate in
10 four-and-a-half, 4.8 hours.

11 I was really confused: How are they
12 getting this six hours and 13 minutes? I couldn't
13 figure it out until we finally talked enough and
14 finally he says, "Oh, wait a minute. We're not
15 letting buildup until 24 minutes."

16 The reason, the logic for that is during
17 the initial portion of the large break LOCA I have
18 high pressure pumps on; I have a hot leg break.
19 There's a lot of forward flow. You are depressurizing
20 in that upper plenum. It fills up. It is probably
21 going to concentrate within maybe the first several
22 hundred seconds.

23 But once you fill that vessel up, you've
24 got 80 pounds per second going on in one side and of
25 the order of 80 or 90 pounds going out the other side.

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1 So you are not going to build up boron in the first 24
2 minutes.

3 I asked them to do a calculation to prove
4 that. They went and exercised their best estimate
5 LOCA model, the large break LOCA code. That code has
6 UPI models that were reviewed. It has de-entrainment
7 on the guide tubes. It has entrainment phenomena that
8 sweeps out drops. The droplet size distribution is
9 based on data for spraying horizontal jet of UPI into
10 a vertical column of guide tubes. Those models are
11 all in there, and it's got CCFL limits. If the steam
12 is too high, it won't let liquid go down.

13 So they ran that. They ran that code in
14 an Appendix K mode.

15 MR. WALLIS: Let's put this in
16 perspective. It starts off at 2400 parts per million,
17 is that right?

18 MR. WARD: It starts off around, it is
19 3050 parts per million.

20 MR. WALLIS: What's that? So that's
21 point --

22 MR. WARD: It is like 1.5, something like
23 that, 1.7.

24 MR. WALLIS: One point five percent. It
25 is not .3 percent.

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1 MR. WARD: Yes, it is something like that.

2 MR. WALLIS: So I can't take parts per
3 million and get percent directly.

4 MR. WARD: Divide by 1748. Take the
5 ppm --

6 MR. WALLIS: Okay, so it is 1.5 percent or
7 something?

8 MR. WARD: Right.

9 MR. WALLIS: And I'm going to concentrate
10 it to 30 percent. So I've got to drive off 20 times
11 as much water as I leave behind?

12 MR. WARD: Well, no, it is going to
13 concentrate at the rate it is boiling.

14 MR. WALLIS: Yes, but I mean to get 29
15 percent, I've got to drive off 19 parts in 20 of the
16 water. For 20 gallons, I've got to boil it down to
17 one gallon.

18 MR. WARD: Yes, something like that.

19 MR. WALLIS: It is a humongous amount of
20 water I've got to boil off.

21 MR. WARD: Sure, there is.

22 MR. WALLIS: I've got to start with an
23 enormous amount of water in order to finish up with
24 something which is the amount of water you're ending
25 up with in the vessel, which is concentrated to this.

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1 MR. WARD: Right, and don't forget, you
2 know, there's a high --

3 MR. WALLIS: So where does all of that
4 water come from that I've driven off?

5 MR. WARD: The initial water that is
6 there, the ECC injection.

7 MR. WALLIS: That's nowhere near enough.

8 MEMBER MAYNARD: Accumulators.

9 MR. WARD: You are putting in 80 pounds
10 per second in the cold side, and what's the LPSI flow?

11 MR. WALLIS: It is all accumulating all
12 that time?

13 MR. WARD: I mean, you've got a 700-pound
14 accumulator in there.

15 MR. WALLIS: And you are boiling all that
16 off?

17 MR. WARD: Right. I mean you've got two
18 huge accumulators and they just --

19 MR. WALLIS: So you've got plenty of water
20 in there?

21 MR. WARD: -- dump tons of water in there.

22 MEMBER MAYNARD: You're putting a lot of
23 water in it.

24 MR. WARD: I'll show you when I get to
25 the --

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1 MR. WALLIS: Not as much water as you
2 finish up with that you boiled away. That is a huge
3 amount.

4 MR. SIEBER: A couple of hundred thousand
5 gallons.

6 MEMBER KRESS: When you boil off at
7 atmospheric pressure --

8 MR. WARD: Yes.

9 MEMBER KRESS: -- doesn't the steam take
10 the boron with it?

11 MR. WARD: It does, but we're not --

12 MEMBER KRESS: You are not even going to
13 account for that?

14 MR. WARD: That is not credited.

15 MEMBER KRESS: That might take your time
16 way out.

17 MR. WARD: That is right, and there's
18 entrainment, too, that is taking that liquid and --

19 MEMBER KRESS: Yes, not even counting the
20 entrainment, no.

21 MR. WARD: No, I'm not counting that
22 either. I'm not. Zero.

23 MEMBER KRESS: Okay, so that is another
24 conservatism there?

25 MR. WARD: Right, and there's 20 percent

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1 additional power on the decay heat.

2 So this calculation that I did reproduces
3 the licensee calc.

4 I just want to show you, well, what
5 happens if there is no delay? This is what I was
6 getting originally, at or around 4.8 hours. This is
7 what was confusing me.

8 But look at it this way: The additives,
9 the precipitation limit is really up here with the
10 additives and the containment. So even if it builds
11 up from time zero and it wasn't flushed at all, you're
12 still going to be okay. This is still going to take,
13 well, it is going to take a long time. This is 20
14 percent more decay heat. If you subtract -- if you go
15 to 1.0, it is even going to push you out farther.
16 That's at 14.7.

17 So I think it is safe to say that there is
18 some margin in that calculation.

19 MR. WALLIS: As long as it doesn't boil
20 over when it gets to about 15 percent. Suppose its
21 properties change so that it boils over like milk
22 boiling in a pan. At 15 percent, then you have lost
23 it.

24 MR. WARD: Well, none of the tests show
25 that. You think it is going to do that?

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1 MR. WALLIS: You don't know that yet. I
2 don't think anyone has done tests to that high a
3 concentration. It is stopped at a lower concentration
4 than that.

5 MR. WARD: I have seen tests that have
6 gone up to 32 weight percent, but I can't discuss it.
7 I've seen it. Maybe we can talk afterwards.

8 MR. WALLIS: Okay.

9 MR. WARD: So let's go to the short-term
10 behavior and let's jump back and let's look at PCT.
11 In the original submittal they submitted three break
12 sizes. That is obviously not enough to identify the
13 peak, and the peak was found to be a 2-inch break. But
14 with a Pclad temperature of 1167, I ran that
15 calculation and I got around 1100 degrees.

16 This ECC system is probably the best I
17 have seen. I have never seen a plant with 700-pound
18 accumulators. Those accumulators come on real early.
19 They keep the core from uncovering.

20 It is really a good design in that
21 respect. It has got very high capacity, high pressure
22 pumps compared to the boiloff. I mean you could pump
23 the Atlantic Ocean through this core in about 10
24 minutes. It is why the core doesn't uncover. If I
25 run this at 1.0, there's going to be no uncovering for

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1 this break specter. I am going to get no heatup.

2 So based on the calculations that we did,
3 and what they did, there's really no need for them to
4 go off and spend their time looking at these non-
5 integer break sizes when at most it might increase the
6 PCT by what, 100 degrees. I mean they are well below
7 1500.

8 So we said, "You don't need to submit
9 that." They went and did it anyway. But we really
10 didn't need it.

11 As a matter of fact, we had them look at
12 some larger breaks because -- and I am going to show
13 you this in a minute -- you turn the HPSI pump off
14 during a small break. There is no injection. Here
15 you've boiled the system down with levels in the hot
16 and cold leg, not something that I really like, like
17 to see, but they've done a lot of analysis.

18 As a matter of fact, they looked at these
19 larger breaks and turned the pump off for 10 minutes
20 because they have stated that they can make that
21 switch in five minutes and certainly within ten. When
22 you look at all these breaks, you see a drop in the
23 level when they turn it off but the core doesn't
24 uncover because of the fluid above the top of the
25 core.

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1 Even for these larger breaks, they didn't
2 uncover and they didn't even take credit for the UPI,
3 only the high pressure, and it still didn't uncover.
4 So I liked that when I saw that.

5 Now we did calculations with Relap also,
6 and I am going to show you one in a minute.

7 MR. SIEBER: So if the UPI is the break,
8 that side of the break, you're still okay?

9 MR. WARD: Yes, I'm okay.

10 They also looked at severed ECC lines.
11 When you have a severed ECC line, you have one line
12 that sees 14.7 and the other one that might see 800
13 pounds. So you are not going to lose half the flow.
14 You are probably going to lose more than that. Those
15 were not limiting also.

16 Now we confirmed this with a Relap5
17 calculation, ran the 2-inch, ran a lot of breaks. Of
18 course, we were 1811 megawatts and 17.5 kilowatts per
19 foot.

20 Again, I said we confirmed that breaks on
21 the top of the cold leg, where you can fill the loop
22 seal out, didn't depress the level into the core, nor
23 did severed ECC lines become more limiting.

24 But the key here is you've got to
25 reinitiate that high pressure pump within 15 minutes,

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1 and I will show you why in a minute.

2 One of the things that you are going to
3 see in the calculation is I got a CHF condition again.
4 As I mentioned before, I have been talking with Josh
5 Hartz at Westinghouse. I think it is probably a
6 combination, as I said before, between assumptions and
7 differences in the code. Maybe our code is more
8 conservative. Maybe the resistance is in the hot
9 bundle or maybe they are a little too high.

10 Nevertheless, I got a 1400-degree
11 temperature. It is maybe close to 1500. But the
12 point is the PCT still remains well below 10 CFR 5046
13 limits. But we really want to understand this, and if
14 we have to pursue it further, we will.

15 CHAIRMAN DENNING: Now this is where you
16 were saying you used the Relap?

17 MR. WARD: Yes, this is Relap, and I am
18 going to show you this calculation.

19 I am looking at a 2-inch diameter break
20 here and turn the pump off. This is about the time
21 the RWST drains. Turn the pump off. This is a 2-inch
22 break, cold leg break. Turned the pump off here
23 around 7200 seconds, and in about 15 minutes the core
24 uncovered. In about another 15 minutes it is 2200.

25 So they say they can perform the action in

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1 five minutes, no later than ten. This is 1.2 times
2 ANS. They've probably got 20 minutes if you have this
3 break in this location.

4 So it is very important that the EOP be
5 emphasized and the training be emphasized with these
6 operators to make sure that they can do that within
7 five to ten minutes.

8 MR. FINLEY: Yes, this is Mark Finley
9 again, the Project Director for the uprate.

10 Len is correct, and we have emphasized
11 this in our procedures. They have the procedures set
12 up now to emphasize to minimize the time that these
13 pumps are off.

14 But I will make the point that you see we
15 would terminate the high head SI pumps at around two
16 hours into this event. So this is not happening five
17 minutes after the break occurs. So there would be
18 time here to ensure that the operators are briefed;
19 they understand the actions that they have to take and
20 would turn these pumps back on.

21 MR. WALLIS: Why do they turn off?

22 MR. WARD: Because not enough net positive
23 suction head. That is for the large break. You've
24 got to switch it to the sump.

25 MR. FINLEY: Right, we are shifting from

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1 the injection phase to the --

2 MR. WARD: From the RWS -- they are
3 starting from a tank and now they have got --

4 MR. WALLIS: You have drained that tank;
5 now you have got to switch to the sump? So you have
6 to realign the intake and everything?

7 MR. WARD: Yes.

8 MR. FINLEY: Right. There's three sets of
9 valves that have to be repositioned. We feel very
10 confident we can do that within five minutes.

11 MR. DUNNE: Yes, this is Jim Dunne from
12 Ginna.

13 Basically, our ops procedures, urgency
14 procedures, basically, tell our operators to basically
15 turn off SI and then check RCS pressure. If RCS
16 pressure is above a certain value, then they are told
17 to restart SI pumps. In this mode for a small break
18 LOCA that is what they would be doing. They would
19 turn it off.

20 They probably at this point in time would
21 already know what the RCS pressure is before they go
22 into the recirc mode. So they would probably even
23 make an assessment as to whether they really should be
24 turning off the SI pumps or not.

25 But the ELPs are based upon symptoms. So

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1 they will check the RCS pressure, and if the RCS
2 pressure is above a certain value, they are basically
3 instructed by procedures to restarting that SI pump.

4 MR. WARD: And this break, bigger breaks,
5 and I will show you what they look like --

6 MR. WALLIS: How is this affected by the
7 EPU? We are talking about power uprate.

8 MR. WARD: Well, it is a higher power.

9 MR. WALLIS: Does something change? This
10 picture is the same now. This is what they do now,
11 isn't it?

12 MR. FINLEY: That's correct.

13 MR. WALLIS: How does it change by the
14 EPU. Is it a shorter time period?

15 MR. WARD: They probably have a shorter
16 amount of time before the core uncovers.

17 MR. WALLIS: Is it really a critically
18 shorter amount of time or how does it change?

19 MR. WARD: You've probably got -- what's
20 the power increase, about 20 percent? So five minutes
21 maybe.

22 MR. WALLIS: So you do have a shorter
23 time?

24 MR. WARD: It is decreased by five
25 minutes.

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1 MR. WALLIS: Which is significant.

2 MR. FINLEY: Like Len said, he calculates
3 something on the order of 20 minutes, I think, before
4 you would start to uncover again. So that time is
5 shortened from, say, 25 minutes to 20 minutes as a
6 result of the EPU, something on that order. But,
7 again, we can make these actions within about five
8 minutes.

9 MR. WALLIS: And has the net positive
10 suction head changed as well because of the EPU?

11 MR. WARD: I think the containment, the
12 sprays for this have been operating for this period.
13 You've got cold water in there. You've filled it up.

14 MR. FINLEY: Right. That really only
15 applies to the large break scenario.

16 MR. WARD: That is the large break where
17 you're early, you're hot, and it is probably not a
18 good thing to do.

19 MR. GILLON: This is Roy Gillon, Shift
20 Manager.

21 We run a scenario multiple times a year in
22 a simulator, and we have criteria. Typically, we can
23 get this done in five-six minutes of time. We have
24 never had any trouble getting it done in 10 minutes.

25 CHAIRMAN DENNING: And is there no option

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1 considered for depressurization to assure that your
2 pressure is low enough to have the BPI?

3 MR. WARD: Well, there is. I am going to
4 get to that.

5 They will initiate a depressurization with
6 both ADVs and one out, cool the plant down now. I
7 will show you, but this is the break. A break bigger
8 than two inches gets the UPI on it. It is a moot
9 point.

10 This is probably the biggest break where
11 you are only going to have hot side high head
12 injection. So if it is the biggest break, this is the
13 earliest that it would occur with the highest of K
14 heat. So I picked this one because this is the
15 limiting one.

16 CHAIRMAN DENNING: But you are showing us
17 a case in which they have not successfully
18 depressurized.

19 MR. WARD: Yes, I will show you what
20 happened.

21 MR. FINLEY: Let me just clarify. There's
22 two independent sort of issues here. This relates to
23 not turning the SI pumps back on in a timely fashion
24 when you switch from the injection phase to the recirc
25 phase.

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1 CHAIRMAN DENNING: Yes, right.

2 MR. FINLEY: It really doesn't relate to
3 the pressure in the RCS.

4 CHAIRMAN DENNING: Well, if you had
5 depressurized and you had the UPI on, does it make any
6 difference?

7 MR. FINLEY: Well, you are correct, if we
8 could get down below 140 psi, but this is only about
9 two hours in. We really can't get there for all the
10 break sizes, right.

11 MR. WARD: Right, and that is why this one
12 is limiting for that case, and you're right.

13 MR. DUNNE: If you did depressurizing down
14 to below the UPI cut-in pressure, you would not see
15 that interruption at all.

16 MR. WARD: Now I want to talk about long-
17 term cooling for small breaks. The analysis shows
18 that you can borrow for long periods of time, and
19 because it is a small break, the pressure remains
20 above the shutoff head of that low pressure injection
21 pump. So what do you do?

22 Well, you need to reduce the pressure
23 below 140 pounds to get the UPI on, or if you can't do
24 that, then show that it refills. I will show you what
25 that looks like in a minute in a slide.

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1 Now what I asked them to do is -- there
2 were no analyses of these breaks because of this
3 plant. I want to know which breaks will you stay in
4 natural circulations, which ones refill, which ones
5 don't refill, and get UPI on, so we've covered all the
6 bases.

7 So they did this detailed analysis. Below
8 two inches the UPI comes on. So they did a pretty
9 good job and a pretty detailed analysis, looking at
10 all these with their -- this is their Appendix K small
11 break NOTRUMP code.

12 MR. WALLIS: Below two inches or above two
13 inches? You mean above two inches?

14 MR. WARD: I mean above. Yes, I'm sorry,
15 above two inches. I'm sorry. You are right.

16 MR. WALLIS: That was just to test us,
17 wasn't it?

18 MR. WARD: Yes, that was a test, wasn't
19 it?

20 Now what our audit calculation shows is
21 that for an 01 square foot break this is a 1.5-inch;
22 this is about 1.3 inches. I think in terms of square
23 feet. I don't like inches. So I have got square feet
24 here.

25 But in 2.8 hours this break refills, and

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1 this little larger break refills in about four hours.

2 Now the other thing I looked at is when I
3 said, gee, what if I fail one of those ADVs? Well,
4 I've got two PORVs. What does the system look like
5 under that condition? I will show you that in a
6 minute.

7 Let me show this critical break size range
8 that I could call for small breaks. We are looking at
9 2 inches, 1.5, 1.3. This is RCS pressure.

10 Now there is a 2000-second steady state,
11 and I didn't subtract that off, but the break opens at
12 2000 seconds.

13 Operators open both ADVs at this point and
14 start cooling the plant down. You can see if I have
15 a 1.3-inch break, if I refill and resubpool the system
16 somewhere in here -- a bigger break takes a little
17 longer. I'm out here maybe four hours. If you look
18 at the void fraction in the core, it goes to zero for
19 this 1.5-inch break and it will go to zero back here
20 for this slightly smaller break.

21 Now if I look at a 2-inch break, I am
22 depressurizing, but what happens is I get down below
23 100 pounds. So I am right in here. So the UPI is on.
24 So I am fine.

25 Bigger breaks, depressurize faster. I get

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1 more and more flow. Smaller breaks will refill
2 earlier, and you will probably repressurize up near
3 1400 at some point because the break is so small. So
4 the operator will see that response.

5 All breaks from roughly two inches down
6 will refill and resubpool and disperse the boric acid.
7 Good system response.

8 Now I am going to say, what happens if we
9 only have -- I'm looking at a double failure here. I
10 just wanted to see what this looked like. This is
11 that 1.5-inch break. I have one ADV and I am only
12 opening up two PORVs, and I am hanging up in pressure
13 for a while. Let's blow that up. So I am out eight
14 hours.

15 Actually, what is happening is the low
16 pressure pump is coming on here. This is about 140
17 pounds. I would like to see it get down around 120
18 pounds because now you are getting a lot of flow in
19 there and it is flushing. It is flushing, okay, but
20 I am out probably eight hours.

21 But the point is, if I have delayed the
22 cooldown and I am coming out here and it is a slow --
23 it is at a high temperature, there's a high limit. It
24 is not 29. It is 35, 40. As a matter of fact, in
25 this case it is probably greater than 50 percent if I

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1 look at the boric acid concentration as a function of
2 time. I am at a higher pressure. I have a lower void
3 fraction. So it takes a while even to get to 29, but
4 the limit is way up off the top of this page because
5 I am over 300 degrees.

6 So the point here is you don't want to be
7 crashing the pressure down if you have been boiling
8 for a long time. So we made a point to have some
9 discussions about changes to the EOPs, the guidance,
10 to make sure that in order for this to be successful,
11 you start to cool down at one hour. Caution the
12 operators, if you have been boiling, not to crash the
13 pressure down if you are out there eight or nine
14 hours.

15 There are strict statements that do not
16 exceed the 100-degree-per-hour cooldown limit, and
17 that will prevent you from, say, opening the bypass
18 and crashing the pressure down if you get power back.
19 We don't want that to happen.

20 So we basically talk about emphasizing
21 cool-down time and the equipment and the timing and
22 the operator actions, and their attention to this
23 event, because it is going to be controlled by them.

24 There are training programs that they are
25 running their operators through. As a matter of fact,

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1 I think we are going to verify and observe and make
2 sure that we see these things being done by the
3 operators and they are done very effectively and very
4 timely.

5 MR. FINLEY: Yes, and this is Mark Finley,
6 again just to interject.

7 Like Len says, the priority is on starting
8 the cooldown and then finishing the depressurization
9 prior to the boron concentrating.

10 This really fundamentally doesn't change
11 the operator response to a small break LOCA, however.
12 We are not having to make any significant logic or
13 sequence changes in the EOPs. We are doing some
14 streamlining to minimize these times, but
15 fundamentally the operators are going want to cool
16 down and depressurize the plant to stop or minimize
17 the leak.

18 So what we have done is put some
19 cautionary statements in the procedure to emphasize to
20 the operators to get the cooldown started within an
21 hour and then to get below the UPI injection point
22 within about five-and-a-half hours.

23 MR. WARD: So I guess I can summarize the
24 review. Initially, we asked the licensee to do some
25 more calculations because we learned the HPSI pumps,

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1 because of their design, are terminated for small
2 breaks. There were some omissions in their long-term
3 cooling analysis.

4 They did a detailed analysis to show what
5 breaks refill, what don't, what can be cooled down,
6 and what can be refilled if you can't flush. There
7 was a very detailed spectrum analysis that was done
8 with their NOTRUMP small break LOCA code to show that.

9 The temperatures are low for small breaks
10 because the ECC design is very robust. They have very
11 high pressure accumulators, 700 pounds. That
12 terminates, prevents, precludes, basically precludes
13 uncovering in the real world, and even in Appendix K
14 space we're get what, 1100-1200 degrees. Good design.

15 Staff calculations confirm their
16 precipitation. As a matter of fact, by doing the
17 calculations we have found out a lot about the plant
18 and understood better how this thing works and what is
19 going on in the beginning of the transient as well as
20 at the end.

21 It showed that boiling can last for a long
22 time, and equipment and timing for its use is very
23 important and needs to be emphasized again and again.
24 I think that is a key ingredient here.

25 I think by this whole analysis, the

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1 emphasis on operator actions is a positive safety
2 thing, and it is going to be included in their
3 training programs for their operators. The analysis
4 that the vendor has done is going to be able to show
5 these operators what is the signature of this, what's
6 it going to look like, how long do we have to get
7 down. So there's a lot of good analyses they can use
8 there to supplement the information the operators
9 have.

10 Based on the calculations that they have
11 done, I looked at the short-term small break LOCA
12 behavior and the long-term cooling and feel that it is
13 a bounding calculation. It is comprehensive and it
14 meets 10 CFR 5046.

15 CHAIRMAN DENNING: I have a couple of
16 questions that I don't consider EPU questions. That
17 relates to the modeling assumptions associated with 50
18 percent of the lower plenum and this kind of stuff.

19 MR. WARD: Right.

20 CHAIRMAN DENNING: The BACCHUS experiment
21 is the principal rationale that you have --

22 MR. WARD: It is one of them.

23 CHAIRMAN DENNING: -- that are supportive
24 of that?

25 MR. WARD: It is one of them. There's a

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1 Finnish paper, and I am not sure if you remember,
2 Ralph, or not; I think I gave you a copy of that.
3 That shows some lower plenum mixing as well, but they
4 have some current concerns with scaling.

5 I mean we have the same concerns with the
6 BACCHUS. There's a gradient; there's a concentration
7 gradient in the core. We are mixing everything
8 together.

9 So I took the code that I developed and I
10 predicted that if I assumed the entire lower plenum,
11 I am too late on the precipitation. So I cut the
12 lower plenum volume in half, and I better predicted
13 the timing for when the top half of the core reached
14 the limit.

15 MR. WALLIS: That comes from matching the
16 BACCHUS data within a model?

17 MR. WARD: Yes, the boiloff. Right. I
18 took my model and modeled that test and compared it to
19 the boron concentration as a function of time.

20 CHAIRMAN DENNING: I think that we don't
21 understand the BACCHUS experiment well enough to
22 really understand its direct applicability in a manner
23 like that.

24 MR. WARD: Okay.

25 CHAIRMAN DENNING: I think that one can do

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1 more mechanistic analyses of what is really happening
2 in attempting to predict the BACCHUS experiment.

3 MR. WARD: Yes.

4 CHAIRMAN DENNING: We would like to see
5 some effort done there.

6 You know, earlier we had some
7 recommendations related toward looking at what happens
8 as you get closer to precipitation.

9 MR. WARD: I agree.

10 CHAIRMAN DENNING: I understand there's
11 some work that is going to happen there.

12 MR. WARD: Right.

13 CHAIRMAN DENNING: We would like to see a
14 little more.

15 MR. WARD: We will gladly share that with
16 you. I mean, for example, what I would like to see is
17 break the core up into 10 regions and model the
18 gradient. That is a more sophisticated calculation,
19 but --

20 CHAIRMAN DENNING: Yes, I think you can do
21 that calculation --

22 MR. WARD: Yes, that can be done. That
23 can be done.

24 CHAIRMAN DENNING: -- in a mechanistic
25 way.

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1 MR. WARD: Yes, I think it can be done.
2 I agree with you.

3 This generalized letter with the concerns
4 in it about how the vendors have been doing
5 calculations, that is one of the issues in there.

6 This one, this average concentration, show
7 me that that -- make it bounding or do a detailed
8 calculation. Show me what it is. What does it really
9 look like?

10 MR. WALLIS: Wasn't there some kind of
11 critical thing in BACCHUS where after it got a certain
12 difference it turned over or something?

13 MR. WARD: Yes. They are putting in cold
14 water. Once the concentration in the core and upper
15 plenum exceeded the density in the lower plenum, then
16 it started to mix.

17 MR. WALLIS: And then it turned over. It
18 is a turning-over criteria.

19 MR. WARD: Then it turned over, yes. You
20 can look at the Finnish test and you will see the same
21 thing. It occurs at a different time. It is at a
22 different temperature.

23 But there are a lot of questions, and the
24 owners' group are addressing them right now.

25 MR. WALLIS: You have a half. If you had

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1 something like a third, this would change the time
2 when they have to take action?

3 MR. WARD: Sure, absolutely. Sure. Lower
4 plenum is probably worth three or four hours on pre-
5 set time.

6 MR. WALLIS: I think this is a little bit
7 tenuous, this determination of just what the time is
8 when they have to take action.

9 MR. WARD: Well, remember the limit is
10 more like 40 percent. If you threw out the lower
11 plenum, you've got 15-16 hours.

12 CHAIRMAN DENNING: Well, we hear you, but
13 we would like to see a little more to make us
14 understand what is really going on.

15 MR. WARD: All I am saying is there is a
16 margin there, and they are doing analyses to address
17 all these issues. We don't have all the answers right
18 now, but we are going to get them.

19 MR. WALLIS: There's a research program in
20 RES that is addressing this?

21 MR. WARD: Well, no, but --

22 MR. WALLIS: Is it Westinghouse? Who is
23 addressing it?

24 MR. WARD: The owners' group.

25 MR. WALLIS: The owners' group.

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1 MR. WARD: The letter went out to all of
2 the vendors and utilities who do calculations, asking
3 them -- well, there was a list of concerns on how they
4 do their calculations. We wanted to get them on the
5 same page. There are a lot of questions about
6 justification for their model; what happens when
7 you've got debris going in there; what happens when
8 you add cold water. That is in there, too.

9 There's probably two pages of issues that
10 I see is going to require some experiments to --

11 MR. WALLIS: What will concern me is if,
12 as a result of this new research, you have to
13 radically revise your view of boron precipitation.

14 MR. WARD: Boy, I hope that doesn't
15 happen.

16 MR. WALLIS: I know.

17 MR. WARD: I know. Well, I can't stand
18 here and say, "Boy, that's not going to happen." I
19 can't. That's why we asked the questions.

20 MR. WALLIS: Well, think of all the
21 surprises you got with the sumps. Surprises do
22 happen.

23 MR. WARD: That's right. Well, I suspect
24 there's going to be a few surprises here.

25 MR. WALLIS: We will shine the spotlight

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1 on you in a while. Okay.

2 MR. FINK: If I can say something? It is
3 Dave Fink of Westinghouse.

4 I heard something up here, if you will
5 forgive me. The WAD program has been mentioned a few
6 times here.

7 Recently, the NRC sent a letter to the PWR
8 owners' group stating the staff's principal boric acid
9 precipitation methodology concerns. The PWR owners'
10 group is in the process of preparing a response to
11 this letter.

12 I happen to be the lead, the Westinghouse
13 lead on that program, so I know a little about it.

14 It is important to emphasize that the
15 methodology concerns raised by the NRC in their letter
16 have been addressed for Beaver Valley and Ginna for
17 the uprates, as we discussed over the past few days.

18 As suggested by the staff, in the owners'
19 group response to the NRC letter we use insights from
20 these analyses, that is, as performed for Waterford,
21 Beaver Valley, and Ginna, to show that from the plants
22 represented by the owners' group that existing
23 calculations are conservative and that existing
24 emergency procedures will prevent boric acid
25 precipitation after a LOCA.

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1 While the upcoming owners' group response
2 to the staff's letter addresses the principal
3 methodology concerns, there are many other tougher
4 questions that the staff and the Committee have raised
5 regarding mixing phenomena in the reactor vessel and
6 regarding boric acid solutions in general.

7 These questions are the subject of ongoing
8 GSI-191 programs and also a longer-term owners' group
9 boric acid precipitation methodology program. The
10 objective of this latter program is to answer the
11 questions that can be answered and, probably more
12 importantly, to show that the methodologies such as
13 those used for Waterford and Beaver Valley and Ginna
14 are adequate to ensure the safe operation of the
15 plants and to demonstrate compliance with all
16 regulations.

17 The owners' group intends to meet with the
18 staff in the near future to discuss this program, the
19 specific objectives of this program, and the long-term
20 solutions to these questions and these problems.

21 CHAIRMAN DENNING: Thank you for that.

22 I think we are done now with the
23 presentations, and I think we are just into some
24 wrapups.

25 MR. FINLEY: Yes, Dr. Denning?

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1 CHAIRMAN DENNING: Please.

2 MR. FINLEY: There is one open question
3 from this morning. We do have some data with respect
4 to the question about RETRAN uncertainties. So we
5 would like to show you that data.

6 CHAIRMAN DENNING: Please do that.

7 MR. FINLEY: Okay.

8 MR. HUEGEL: My name is Dave Huegel. I am
9 from Westinghouse.

10 One of the things that was being discussed
11 this morning was the loss-of-flow event. What we have
12 here is I just put together a plot where the blue line
13 -- and I picked out points as best I could of what the
14 flow coast-down was as measured at the Ginna plant.

15 This is a normalized curve and it is based
16 upon whatever the actual flow that was being measured
17 at the plant. Keep in mind they do have a tech spec
18 which identifies the minimum measured flow that the
19 plant has to meet and verify going into a cycle that
20 they are above that flow rate.

21 The minimum flow rate that we assume in
22 the safety analysis is the flow that we were doing the
23 DNB calcs and lower than what the plant has to ensure
24 that it is meeting.

25 What you have here in the purple line,

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1 that is the complete loss-of-flow event where the
2 coast-down that is caused by the complete loss-of-flow
3 event, where the pumps are allowed to coast down
4 freely.

5 Probably the biggest difference between
6 these two curves is, as I mentioned this morning, the
7 fact that in the safety analysis we take off 10
8 percent from the pump inertia, and we do in the safety
9 analysis model all of the pump characteristics, the
10 homologous curves, so that we have captured in the
11 RETRAN model an accurate representation of what the
12 plant or the pump models are.

13 Another thing that I mentioned in the
14 loss-of-flow analysis, when we assume the rods are
15 dropping into the core, that is based upon a
16 confirmation that the plant performs based upon full
17 RCS flow conditions. As you can see, during the
18 coast-down you are going to be at a degraded flow
19 condition, and we would expect that the rods would
20 fall into the core even faster.

21 Another thing that we do is in the
22 modeling of the reactivity that is inserted in our
23 point kinetics model, as I mentioned, it is assumed
24 that there was a xenon transient in effect where your
25 reactivity is pushed towards the bottom of the core,

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1 and that is what we assume for the addition of the
2 reactivity as the rods are falling into the core.

3 Yet, at the same time when we do the DNB
4 analysis we would assume a shape that is closer to a
5 shape that has an AFD axial flux difference closer to
6 zero, which would be limiting for DNB-type
7 calculations.

8 So, at the same time, you would have a
9 reactivity shape where your axial power shape is
10 skewed towards the bottom of the core. Yet, at the
11 same time we are assuming a DNB axial power shape that
12 is skewed more closer to the top of the core. So that
13 is an additional conservatism that we have within the
14 analysis.

15 The results that are represented this
16 morning were for the under-frequency decay case. The
17 way that the pumps operate is they operate off of the
18 frequency on the grid. So if you have a change in
19 frequency, it affects how the pumps are operating.
20 Fluctuations in voltage typically don't affect the
21 pump speed that much.

22 What we have here is a case where we have
23 assumed a very conservative 5 hertz per second decay
24 in the pump coast-down. Now one of the features at a
25 typical Westinghouse plant, and it also applies to

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1 Ginna, is that as soon as you hit the under-frequency
2 set point, then your trip breakers would, your pump
3 breakers would open, and the pumps would be free to
4 coast down.

5 So that at some point in here the pumps in
6 reality would begin to follow the line closer to what
7 you would see in the purple line, actually the blue
8 line. Yet, we have assumed in the analysis that the
9 pumps are dragged all the way down to essentially a
10 zero condition at 12 seconds.

11 So this is just to show you the comparison
12 and to tell you that we did do a comparison of what
13 the actual plant data would be versus what we have
14 assumed in a safety analysis.

15 MR. WALLIS: There is no plant data per se
16 here?

17 MR. HUEGEL: Well, the blue is the plant
18 data.

19 MR. WALLIS: It is plant data?

20 MR. HUEGEL: Yes.

21 MR. WALLIS: Okay. I wasn't quite sure --

22 MR. HUEGEL: I'm sorry, yes.

23 MR. WALLIS: -- if it was your prediction
24 from realistic or it is the plant. Oh, it is actually
25 the data? Okay.

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1 MR. HUEGEL: Yes, that is actually the
2 data, yes.

3 MR. WALLIS: It is a line through the data
4 or does the data have a big scallop --

5 MR. HUEGEL: I was just given a plot from
6 the UFSAR, and I was picking off points as best I
7 could. I apologize; I didn't do a super job there
8 with the blue line.

9 MR. WALLIS: Which is one transient.
10 There's no bouncing around?

11 MR. HUEGEL: No. If there was any
12 bouncing around, it would probably be to detect noise.
13 I mean we do see, if you look at, for example, your
14 hot leg temperatures due to the RTDs being where they
15 are, you do see noise in your hot leg signals which
16 presents a problem for like the over temperature delta
17 T, which has a lead lag function. If you have a spike
18 in your T-hot which affects your TAV, you get a
19 spurious spike on your margin of the OTDT, which isn't
20 real, yet presents a problem in terms of ensuring a
21 plant margin when you are just in a steady-state
22 condition.

23 MR. WALLIS: This is graph paper.

24 (Laughter.)

25 MR. FINLEY: That is the curve from the

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1 UFSAR and shows the two-pump coast-down alpha and
2 bravo flow.

3 MR. WALLIS: This is measured?

4 MR. HUEGEL: Correct, that is measured.

5 MR. FINLEY: Correct. That was part of
6 the hot functional testing when Ginna initially
7 started up. Dave just transcribed that data to the
8 plot you see on top, the blue.

9 MR. WALLIS: Oh, okay.

10 MR. HUEGEL: I am due for an eye exam. So
11 I apologize.

12 CHAIRMAN DENNING: Now are you going to
13 show other characteristics then of the --

14 MR. HUEGEL: Yes, yes.

15 CHAIRMAN DENNING: Go ahead.

16 MR. HUEGEL: Were there any questions?

17 CHAIRMAN DENNING: I understand that, yes.

18 MR. HUEGEL: This is a comparison of the
19 RETRAN that we just recently completed. This was for
20 the Ringhals 3 plant. It is a plant in Sweden where
21 we did some comparisons against plant data.

22 We don't have any, other than what I was
23 just showing you with the flow coast-down for Ginna,
24 but here is a comparison, if you can see that.

25 CHAIRMAN DENNING: It looks like you cut

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1 off the top. What are they?

2 MR. HUEGEL: I'm sorry. That is the
3 nuclear power transient.

4 This is for a power load decrease, and the
5 hash line in here is the plant data, and the red line
6 is what the RETRAN model is doing.

7 MR. WALLIS: After being adjusted?

8 MR. HUEGEL: Yes, keep in mind that the
9 RETRAN model, we are using a point kinetics model. So
10 as your rod control system is moving in and out, we
11 have some differential rod data, but the fact that we
12 are using frozen feedback and a point kinetics model,
13 we did have to make adjustments to that differential
14 rod worth. Once we did, we got a close match with the
15 nuclear power.

16 MR. WALLIS: Are you fitting the data or
17 are you making a real comparison?

18 MR. HUEGEL: Well, this, actually, on the
19 nuclear power, you would say it is more like fitting
20 the data. Then the question is, how is the RCS
21 responding to the transient once you have done a
22 comparison or a fit of the nuclear power?

23 This here is your vessel TL. The plant
24 data is the black hash line, and your red line is the
25 RETRAN predicted --

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1 MR. WALLIS: You have used invisible ink
2 for the RETRAN base somehow?

3 (Laughter.)

4 MR. HUEGEL: Actually, it's in there.

5 CHAIRMAN DENNING: It's in there. Yes, I
6 see it.

7 MR. WALLIS: It is sort of visible.

8 MR. HUEGEL: But this is a comparison
9 where we have the rod control system turned on. We
10 have the steam dumps model. We also have your
11 pressurizer pressure control and level control all
12 turned on. So all these kinds of different control
13 systems that certainly we don't credit when we perform
14 a safety analysis.

15 CHAIRMAN DENNING: And that is a pretty
16 fine scale, actually. I mean things are a little bit
17 tight --

18 MR. HUEGEL: Yes. Granted, it is.

19 Here is a plot just showing response of
20 the RETRAN model to the pressurizer level. Again,
21 given the scale, I think it is tracking the results
22 rather well.

23 Here's the pressurizer pressure transient,
24 again, the red being the RETRAN results and the hash
25 line being the plant data. So it is showing a fairly

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1 good match of this transient where you are getting
2 fairly substantially large changes in the nuclear
3 power and other parameters.

4 This is the coolant flow, the RCS coolant
5 flow, the loop steam flow, steam header pressure.

6 MR. WALLIS: Wait, wait.

7 MR. HUEGEL: Do you want to go back and
8 look?

9 MR. WALLIS: So when we look at these, we
10 see a sort of agreement, but there's a difference,
11 too. So we don't quite know how to interpret this
12 when you show us a plot of a prediction of a
13 transient, how much we should allow for RETRAN
14 uncertainties around that prediction, because we know
15 there are some, as you can see here.

16 MR. HUEGEL: Sure.

17 MR. WALLIS: We don't quite know how to
18 translate what you show us here to what you showed us
19 earlier today.

20 MR. HUEGEL: Again, I would look at the
21 scale and say that, yes, it looks like a big change,
22 but if you look --

23 MR. WALLIS: This is a proportionate
24 change or is it a certain error and a certain number
25 of bars?

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1 MR. HUEGEL: I think it is more a function
2 of the units that were selected. I mean I only have
3 70 units a bar here.

4 The other thing, as I was mentioning this
5 morning, the other important point is we do make very
6 conservative assumptions in the analysis in not
7 crediting the different control systems, which gives
8 us what we believe a very conservative analysis.

9 When we do a comparison, for example, to
10 flow coast-down, we do see that we are predicting a
11 very conservative coast-down.

12 MR. WALLIS: In this case the actual
13 pressure is significantly above the RETRAN phase. The
14 change in pressure is also significantly bigger.

15 MR. HUEGEL: Keep in mind this is the
16 steam header pressure.

17 MR. WALLIS: Right.

18 MR. HUEGEL: We are most concerned in
19 looking at the steam pressure and the steam generator
20 conditions, not necessarily what is going on down in
21 the steam header. So the question is -- in most
22 plants you do have different runs between where your
23 steam generators are located and then your piping to
24 where they are all headered together. So it could
25 have been the assumption that is made in terms of what

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1 piping was selected, because I don't really care what
2 is going on at the header.

3 My concern is what is going on in the
4 steam generator and between the steam generator to
5 where the safety valves are connected. What's the
6 delta P between those two points? What happens down
7 at the header is not really a big concern.

8 CHAIRMAN DENNING: Why don't you go find
9 another curve that is more appropriate than on the
10 pressure.

11 MR. HUEGEL: Well, the good plot I thought
12 was on the pressurizer pressure where we did actually
13 have a good comparison of what the plant was
14 indicating in terms of a pressure versus what RETRAN
15 was showing the pressure was.

16 CHAIRMAN DENNING: Yes.

17 MR. HUEGEL: Obviously, the peak pressure
18 is one of the parameters of concern in the non-LOCA
19 analysis that we do look at.

20 MR. SIEBER: Probably if you started your
21 scale at zero, it would appear to have much greater
22 correlation.

23 MR. HUEGEL: Yes. There's all different
24 ways of manipulating the data. That would be one of
25 them.

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1 (Laughter.)

2 MR. SIEBER: And it is apparent.

3 CHAIRMAN DENNING: Is there anything else
4 you were going to show us then?

5 MR. HUEGEL: If that is good enough --

6 CHAIRMAN DENNING: Yes, excellent.

7 MR. WALLIS: It is very interesting. It
8 is, however, qualitative, isn't it? So we don't quite
9 know how to look at its effect in some sense.

10 MR. HUEGEL: Well, I still feel very
11 strongly that the methodology that we are using for
12 performing the analysis is very conservative and does
13 a good job of ensuring that the plant is safe.

14 If I look back, like I was talking about
15 with the rod withdrawal at power, we analyze a whole
16 wide range of cases and go all the way to the
17 condition of trip. I know from my discussions with
18 plants that they have problems just at normal
19 operating conditions because of the noise in the
20 channels and the hot legs, of having margin to the
21 trip, and that is without any transient going out at
22 all.

23 Yet, here I am running my transients and
24 going up to power levels of 120-130 percent, which is
25 where I have the trip set points because I have

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1 accounted for all the safety analysis uncertainties.
2 In the case of an OTDT K-1, the uncertainty is on the
3 order of 15 percent. So I've got my safety analysis
4 that is showing I've got a nice, smooth plot of here's
5 what TAV is doing. Yet, at the plant it is bouncing
6 all around, and with the lead lag compensation, it is
7 trying to compensate for the difference between
8 indicated and actual conditions. I am running into
9 problems trying to ensure the plants have adequate
10 margin just for normal operating conditions.

11 Then if you go out, say, for example, a
12 loss of loss in feedwater event, that is a heat-up
13 event. Well, if you were to ask a plant when they
14 have a loss in feedwater event, it is a problem in
15 terms of maintaining shutdown margin because they get
16 so much cooling because of the aux. feedwater.

17 Yet, we would assume a turbine-driven
18 failure. We assume one of the two motor-driven has
19 failed and is at a minimum condition. So that we
20 would analyze it in safety space; it is heatup event
21 long term. But if you look at the plan, it is a cool-
22 down problem.

23 So I feel very comfortable that the
24 methodology that we are applying in these different
25 events is conservative and robust and ensures that the

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1 plants are operating in a safe manner.

2 CHAIRMAN DENNING: Thank you.

3 MR. HUEGEL: Thank you.

4 CHAIRMAN DENNING: Okay, let us now move
5 into our wrapup.

6 MR. FINLEY: If we perhaps could
7 summarize, Mark Flaherty would just give a conclusion
8 from our side.

9 MR. WALLIS: Well, I have a question. I
10 was just looking here at this solubility of borax
11 versus temperature. Do you have also some sort of a
12 curve of the boiling point versus the degree of borax
13 dissolved in the concentration? Is there a boiling
14 point elevation due to concentration as well, a curve
15 like that you could give us to take away?

16 CHAIRMAN DENNING: Yes, also if you have
17 density, too, because --

18 MR. WALLIS: Density, too, because all
19 those things are related, yes.

20 CHAIRMAN DENNING: -- I had some trouble
21 getting the density's function on concentration.

22 MR. WALLIS: If we want to look at BACCHUS
23 with some intelligence, we need to have that sort of
24 stuff.

25 MR. FINLEY: I'm not sure this is what you

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1 are looking for.

2 MR. WALLIS: That is solubility. I was
3 looking for boiling point. Presumably, as you
4 dissolve more borax, the point goes up, does it?

5 MR. FINLEY: I don't have the boron point.

6 MR. FINK: This is Dave Fink.

7 Mark, go back to that plot you just had up
8 there.

9 MR. WALLIS: There is a boiling point. It
10 says, "Boric acid solution boiling point, 218," but
11 that must be at some concentration.

12 MR. FINK: That is at the atmospheric
13 solubility limit, that is correct.

14 MR. WALLIS: That is at 30.

15 MR. FINK: Correct.

16 MR. WALLIS: So it hasn't changed very
17 much then. I presume it is coming up from 212 to 218,
18 as you have added up to 30 percent by weight.

19 MR. FINK: That is correct.

20 MR. WALLIS: So it hasn't changed that
21 much. Okay, thank you.

22 MR. FLAHERTY: In conclusion,
23 Constellation came back today really to discuss four
24 topics. Two of them were bring-backs.

25 For the first one, dealing with alloy 600

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1 material and PWSCC, we believe that we proved that it
2 is not a concern with respect to uprate.

3 The other bring-back item dealt with the
4 margin. Obviously, we have had lots of discussion
5 about margin. I believe that what we attempted to
6 show you today was that there's margin in many
7 different aspects with how we do things. This
8 includes inputs, assumptions of keeping RCS pressure
9 at nominal value even though it increases, and not
10 crediting that for DNB; looking at reactor trip at 1.4
11 seconds versus less than 1 second; doing some analysis
12 at 102 percent power; looking at steam generator
13 plugging from 0 to 10 percent, depending on which is
14 worse case. So that is one aspect for inputs.

15 We just discussed again some of the code.
16 The code has been benchmarked somewhat against real
17 plant data.

18 There's also margin and safety analysis
19 limits where we do assume penalties in looking at
20 margin with that.

21 Finally, even the design limits, even
22 though there's, for instance, a limit of 3200 pounds
23 for RCS pressure from ASME code, that is just at the
24 point at which you have an increased probability of
25 causing additional damage. So there is additional

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1 margin even beyond that.

2 So, in sum, there's lots of different
3 sources of margin within the analysis.

4 With respect to the two new topics we
5 discussed today for small break LOCA and long-term
6 cooling, we did demonstrate that we do have acceptable
7 results. I would like to reiterate that the analyses
8 that were done were very conservative from the
9 standpoint of looking at things even from decay heat
10 of 120 percent. This decay heat, that adds -- that
11 affects the analysis in many ways with respect to what
12 we believe would actually occur during a real event.

13 To put this in perspective somewhat, with
14 the higher decay heat, you are going to have increased
15 steaming and, therefore, increased pressure inside
16 containment. So this will increase the need for
17 containment spray.

18 But, in all honesty, if you look at just
19 normal decay heat with reduced, relatively reduced
20 steaming effects, so, therefore, containment pressure
21 would be reduced; hence, containment spray by
22 procedure would be looked to be terminated in an
23 earlier standpoint, extending out the period of time
24 in which operators would look to go on to
25 recirculation.

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1 So a lot of these conservative aspects,
2 that type of thing, do have effects on the analysis.
3 So even though there may still be some lingering
4 questions or generic comments that the staff is
5 dealing with the PWR owners' group and things like
6 that, we believe that what was done for Ginna is more
7 than sufficiently conservative enough to bound any of
8 those potential issues.

9 So, with that, I would like to conclude
10 Constellation's presentation.

11 CHAIRMAN DENNING: Good. Well, before you
12 leave, let me say thank you for the presentations.
13 You certainly addressed the issues that we asked to be
14 addressed at the last meeting, and I think you have
15 done that very well. I would like to congratulate the
16 presenters and thank them.

17 We will be providing some guidance to you
18 on the presentations for the upcoming meeting.
19 Obviously, we have two hours of which we will have
20 presentations that will be much more focused than we
21 have had in our couple of days of reviews here. We
22 will try to get that guidance to you by tomorrow as to
23 what our expectations are, and also to the regulatory
24 staff, of course.

25 There is some duplication, obviously, that

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1 occurs in these presentations. We will probably
2 remove some of that duplication for the presentation
3 to the full Committee.

4 You will also hear we will have some talk-
5 arounds here before we are done. Perhaps you will get
6 some additional guidance from the individual members
7 of the Subcommittee before we are done today. Okay?

8 So we will have the wrapup by the
9 regulatory staff now.

10 MR. MILANO: No, sir, we don't have
11 anything else that we would like to put on the record
12 and stuff. Just what we were going to wrap up you
13 have just mentioned. We were going to ask about the
14 guidance and when to expect it in preparation for the
15 full Committee meeting.

16 CHAIRMAN DENNING: Good. Again, I think
17 we will try to get that to you tomorrow.

18 I would like to thank the staff, too,
19 because I think that we did get quite a bit of
20 enlightenment on some of the things that have been
21 bothering us at the previous meeting, and staff's
22 analyses were very helpful in that. Thank you.

23 MR. MILANO: Thank you.

24 CHAIRMAN DENNING: Okay, then why don't we
25 go around the table. Jack, do you have some comments?

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1 MR. SIEBER: Not very many. We had some
2 questions at our meeting last month, and I think both
3 the licensee and the staff did an excellent job of
4 providing the answers.

5 One of those questions about materials was
6 mine. That was properly answered. I think that from
7 my standpoint any concerns that I might have had
8 trying to guess where alloy 600 was are no longer
9 there because they aren't in critical places.

10 I thought the explanation of how safety
11 calculations are done, I think Otto and I both have
12 been through that a few times. On the other hand, I
13 even learned a couple of new things in the process of
14 the presentations myself, and I thought that was well
15 done.

16 MR. WALLIS: What did you use? Did you
17 use 1.38 or 1.55 or what did you use?

18 (Laughter.)

19 MR. SIEBER: 1.55.

20 MR. WALLIS: You used 1.55.

21 MR. SIEBER: You get to pick your own
22 number.

23 (Laughter.)

24 MR. WALLIS: Otto?

25 MEMBER MAYNARD: I'm trying to remember

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1 what it was. We actually took over our own safety
2 analysis. Again, you go back -- the real number is
3 what the design criteria is, and then, again, you pick
4 a number that gives you design specification margin
5 for your field design and how much you want to use for
6 that and how much you want to be able to use in case
7 you find something later you didn't know about versus
8 where you want to put your set points in your plant
9 and how do you really want to operate your plant.

10 So, again, it really goes back to making
11 sure that you meet the design criteria, and then where
12 you put the other depends on how much flexibility you
13 want to give to your field designer versus how much
14 flexibility you want to give to your operator.

15 I forget what the number was that we used
16 at Wolf Creek, but it was below 1.55. I don't know if
17 it was much above 1.38. But it was in that
18 neighborhood.

19 MR. SIEBER: Those safety limits are like
20 building a box. Once you build the box, that becomes
21 the golden rule, so to speak, and you have to operate
22 the plant inside that box.

23 CHAIRMAN DENNING: And you try to make
24 your box as small as possible.

25 MR. SIEBER: No, you try to make your box

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1 as big as possible.

2 MEMBER MAYNARD: Not necessarily. What
3 you want to do is to give, keep yourself the ability
4 to handle unknown or unusual situations that may come
5 up without having to do a re-analysis every time
6 somebody wants to change something.

7 So, basically, you set a box for a field
8 designer and you set a box for other parts of the
9 design. If you find out later that that wasn't a big
10 enough box for your field designer, then you go to
11 another box and you can move that around.

12 If you set your limit right down at the
13 design criteria, you have no flexibility to deal with
14 it. I think it actually creates a less safe
15 situation.

16 So you actually want to have that for a
17 couple of reasons, not just safety operation, but
18 operational flexibility, and, again, to be able to
19 handle any of the unknown.

20 MR. WALLIS: Of course, we had this
21 conversation earlier. I can understand all that from
22 the point of view of operation, but there isn't a
23 measure of how much additional safety the public is
24 getting out of this. That is what is missing. There
25 is no link here.

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1 MEMBER MAYNARD: The safety to the public
2 is built into what the design criteria is in the
3 regulations and the methodologies that are approved,
4 not only the methodology, not only the codes, but also
5 the way the codes have to be used, the restrictions on
6 the application of that code.

7 As you have seen from a lot of these
8 discussions, there's a lot of conservatism built into
9 the code and into how the code has to be used and what
10 assumptions are put into that.

11 That conservatism, plus the conservatism
12 built in what the design criteria is, that is the
13 public's safety margin. The rest of that then becomes
14 the licensee's margin for how they want to operate.

15 Again, it provides the safety margin in
16 case something comes up you really had not expected or
17 didn't know about. You are still above your design
18 limit.

19 MR. SIEBER: If you wanted to know what
20 the margin meant in terms of safety, you would have to
21 do it with distributions, probabilistic distributions,
22 which deterministic rules don't really lend themselves
23 to. So, generally, if you meet deterministic rules,
24 you are safe enough. That is basically the way you
25 would interpret Title 10.

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1 MEMBER MAYNARD: And, actually, I think
2 that you are extremely safe because it is very
3 conservative. I think if we went to a more detailed
4 analysis where you really tried to predict where it
5 was, put uncertainties and stuff on it, I think that
6 you could find that you could actually uprate these
7 plants to a higher power. There's a lot more
8 conservatism than what you know about.

9 You may find in some areas occasionally
10 that you didn't have as much conservatism as you
11 thought, but in the aggregate you take all the
12 conservatisms built into all of the bounding type
13 analyses and there's more margin there than what
14 shows.

15 CHAIRMAN DENNING: Graham, anything else?

16 MR. WALLIS: Well, I am much more
17 satisfied than I was before in several areas. I was
18 not quite sure what was going on when you got these
19 numbers and where they came from and why they were so
20 close to limits, and so on. I think I understand much
21 better how they were derived and why they have the
22 form they do have.

23 I am much more satisfied that the licensee
24 and Westinghouse have performed a thorough analysis.
25 I think some of the details we saw today a lot let me

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1 know what was really behind it all that we hadn't seen
2 before and you never get from reading the SER.

3 (Laughter.)

4 Similarly, the staff came through with
5 explanations which are not in the SER. They are also
6 behind the words which tend to just say the applicant
7 did this and it's okay, which leaves completely up in
8 the air, how did you know that?

9 So I feel much more satisfied today. I
10 suppose after I have slept and dreamt a bit I might
11 come back with another question, but I don't at the
12 moment have a question. I am pretty satisfied. So
13 thank you.

14 CHAIRMAN DENNING: Tom?

15 MEMBER KRESS: Well, I felt that the staff
16 and the applicant have shown that they meet all the
17 regulations, the rules. I didn't see any place that
18 I thought there was glitch or a hangup. In fact, they
19 did a good job of showing it.

20 I thought their analysis of the boron
21 precipitation was highly conservative. I think they
22 could show that they've really got a lot more time
23 than a couple of hours. In that large break LOCA with
24 this upper plenum injection, I really don't think that
25 you have any boron concentrate.

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1 CHAIRMAN DENNING: No, I don't either.

2 Yes, Otto?

3 MEMBER MAYNARD: I think the licensee has
4 done a real good job in answering questions, which I
5 think many went well beyond what the licensee would be
6 required to have to answer, because our questions to
7 the licensee and to the staff were really challenging
8 or questioning approved methodologies, which I think
9 is fair game, but the licensee I think did a good job
10 of providing answers and responding, and has been
11 responsive to our questions.

12 Again, I agree with Tom, I think they
13 clearly demonstrate that they meet the regulatory
14 requirements and that they have performed the analysis
15 and meet all the requirements there.

16 I also think the staff has done a good job
17 of demonstrating that they understand the applicant's
18 information, that they understand the analysis. They
19 have done some confirmatory work. So I think they
20 have done a good job in demonstrating that they
21 independently took a look at a number of these things
22 and satisfied themselves that the licensee's
23 information was accurate and representative there. So
24 I think they have done a good.

25 So, overall, I think both did good.

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CHAIRMAN DENNING: Very good.

Unless anybody else quickly objects, then
I declare this over.

(Whereupon, at 2:09 p.m., the proceedings
in the above-entitled matter were concluded.)

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